



2006 TOP DRY SALES CATALOG



PNEG-733

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PNEG-733

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Specifications and Drying Rates

U.S. Measurements

Bin Diameter	Batch	Autoflow		Rings	Eave Height	Peak Height	Batch Maximum Storage (BU)	Autoflow Maximum Storage (BU)
	Batch Size (BU)	Grain in Process (BU)	Dump Size (BU)					
21'	730	410	137	5	18'-5"	24'-2"	3,651	3,331
				6	22'-1"	27'-10"	4,711	4,391
				7	25'-9"	31'-6"	5,771	5,451
				8	29'-5"	35'-2"	6,831	6,511
24'	1,000	560	187	5	18'-5"	25'-0"	4,813	4,373
				6	22'-1"	28'-8"	6,198	5,758
				7	25'-9"	32'-4"	7,583	7,143
				8	29'-5"	36'-0"	8,968	8,528
				9	33'-1"	39'-8"	10,353	9,913
30'	1,500	845	282	10	36'-9"	43'-4"	11,738	11,298
				5	18'-5"	26'-9"	7,459	6,804
				6	22'-1"	30'-5"	9,623	8,968
				7	25'-9"	34'-1"	11,787	11,132
				8	29'-5"	37'-9"	13,951	13,296
				9	33'-1"	41'-5"	16,115	15,460
36'	2,160	1,215	405	10	36'-9"	45'-1"	18,279	17,624
				11	40'-5"	48'-9"	20,443	19,788
				6	22'-1"	32'-6"	13,859	12,914
				7	25'-9"	36'-2"	16,974	16,029
				8	29'-5"	39'-10"	20,089	19,144
				9	33'-1"	43'-6"	23,204	22,259
				10	36'-9"	47'-2"	26,319	25,374
				11	40'-5"	50'-10"	29,434	28,489

Maximum storage estimated with 12" aeration floor, level to bottom of fan entrance, with upper batch filled.

Metric Measurements (Shelled Corn)

Bin Diameter	Batch	Autoflow		Rings	Eave Height	Peak Height	Batch Maximum Storage (MT)	Autoflow Maximum Storage (MT)
	Batch Size (MT)	Grain in Process (MT)	Dump Size (MT)					
6.40 m (21')	18.54	10.41	3.48	5	5.61 m	7.37 m	92.74	84.61
				6	6.73 m	8.48 m	119.66	111.53
				7	7.85 m	9.60 m	146.58	138.46
				8	8.97 m	10.72 m	173.51	165.38
7.32 m (24')	25.4	14.22	4.75	5	5.61 m	7.62 m	122.25	111.07
				6	6.73 m	8.74 m	157.43	146.25
				7	7.85 m	9.86 m	192.61	181.43
				8	8.97 m	10.97 m	227.79	216.61
				9	10.08 m	12.09 m	262.97	251.79
9.14 m (30')	38.1	21.46	7.16	10	11.20 m	13.21 m	298.15	286.97
				5	5.61 m	8.15 m	189.46	172.82
				6	6.73 m	9.27 m	244.42	227.79
				7	7.85 m	10.39 m	299.39	282.75
				8	8.97 m	11.51 m	354.36	337.72
				9	10.08 m	12.62 m	409.32	392.68
10.97 m (36')	54.86	30.86	10.29	10	11.20 m	13.74 m	464.28	447.65
				11	12.32 m	14.86 m	519.25	502.61
				6	6.73 m	9.91 m	352.02	328.02
				7	7.85 m	11.02 m	431.14	407.14
				8	8.97 m	12.14 m	510.26	486.26
				9	10.08 m	13.26 m	589.38	565.38
				10	11.20 m	14.38 m	668.5	644.5
				11	12.32 m	15.49 m	747.63	723.62

Maximum storage estimated with 12" aeration floor, level to bottom of fan entrance, with upper batch filled.

Shelled Corn

(U.S. Measurements)

Batch Series			21' Dia.	1-Fan	24' Dia.	1-Fan	30' Dia.	1-Fan
Fan & Heater Unit(s)	Plenum Temperature F°	Moisture Content Wet Basis	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours
15 H.P. 36" Fan 3.5 Million BTU	140	20%	357	2.1	398	2.5	461	3.3
		25%	226	3.3	252	3.8	292	5.1
		30%	141	5.2	157	6.1	182	8.2
	160	20%	426	1.8	474	2.0	550	2.8
		25%	270	2.7	300	3.2	348	4.4
		30%	168	4.4	187	5.2	218	6.8
	180	20%	545	1.4	607	1.6	*677	*2.4
		25%	345	2.1	384	2.6	*429	*3.7
		30%	215	3.4	240	4.0	*268	*6.0
15 H.P. 40" Fan 6.25 Million BTU	140	20%			486	2.0	562	2.7
		25%			308	3.1	356	4.2
		30%			192	4.9	222	6.7
	160	20%			580	1.6	670	2.2
		25%			367	2.6	425	3.5
		30%			230	4.2	265	5.6
	180	20%			742	1.3	858	1.8
		25%			470	2.0	543	2.7
		30%			294	3.3	339	4.4
30 H.P. 42" Fan 10.25 Million BTU	140	20%					638	2.4
		25%					405	3.6
		30%					253	5.9
	160	20%					762	2.0
		25%					482	3.1
		30%					302	4.9
	180	20%					975	1.5
		25%					618	2.4
		30%					386	3.9
40 H.P. 42" Fan 10.25 Million BTU	140	20%					726	2.1
		25%					460	3.3
		30%					287	5.2
	160	20%					867	1.8
		25%					549	2.7
		30%					343	4.4
	180	20%					1,110	1.4
		25%					702	2.1
		30%					439	3.4

Insufficient burner BTUs for 45 deg. ambient temp
Rating exclude loading time.

Est. at temp 45 deg. F, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn (U.S. Measurements)

Batch Series			30' Dia.	2-Fan	36' Dia	1-Fan	36' Dia	2-Fan
Fan & Heater Unit(s)	Plenum Temperature F°	Moisture Content Wet Basis	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours
15 H.P. 36" Fan 3.5 Million BTU	140	20%	728	1.9	521	4.1	841	2.6
		25%	461	3.3	330	6.5	533	4.0
		30%	288	5.2	206	10.4	333	6.5
	160	20%	869	1.8	622	3.4	1,004	2.1
		25%	550	2.7	394	5.4	636	3.4
		30%	344	4.4	246	8.7	397	5.4
	180	20%	1,112	1.4	*694	*3.4	1,284	1.6
		25%	704	2.1	*440	*5.2	814	2.7
		30%	440	3.4	*274	*8.3	508	4.2
15 H.P. 40" Fan 6.25 Million BTU	140	20%			650	3.3	1,022	2.1
		25%			411	5.2	647	3.3
		30%			257	8.4	404	5.3
	160	20%			775	2.8	1,219	1.8
		25%			491	4.4	772	2.8
		30%			306	7.1	482	4.5
	180	20%			*890	*2.6	1,560	1.4
		25%			*564	*4.1	988	2.2
		30%			*352	*6.5	617	3.5
30 H.P. 42" Fan 10.25 Million BTU	140	20%			717	2.9	1,142	1.9
		25%			454	4.7	723	2.9
		30%			284	7.5	452	4.7
	160	20%			856	2.5	1,363	1.5
		25%			542	4.0	863	2.5
		30%			338	6.4	539	4.0
	180	20%			1095	2.0	1,744	1.3
		25%			694	3.1	1,105	2.0
		30%			433	4.9	690	3.2
40 H.P. 42" Fan 10.25 Million BTU	140	20%			810	2.7		
		25%			513	4.2		
		30%			320	6.7		
	160	20%			966	2.2		
		25%			612	3.5		
		30%			382	5.6		
	180	20%			1,236	1.8		
		25%			783	2.7		
		30%			489	4.4		

Insufficient burner BTUs for 45 deg. ambient temp
Rating exclude loading time.

Est. at temp 45 deg. F, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn (U.S. Measurements)

Autoflow Series			21' Dia.	1-Fan	24' Dia.	1-Fan	30' Dia.	1-Fan
Fan & Heater Unit(s)	Plenum Temperature F°	Moisture Content Wet Basis	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours
15 H.P. 36" Fan 3.5 Million BTU	160	20%	499	17.4	528	21.6	557	31.9
		25%	316	27.6	334	34.1	353	50.4
		30%	197	44.2	209	54.6	220	80.8
	180	20%	639	13.6	*675	*16.8	*713	*24.9
		25%	404	21.5	*428	*26.6	*451	*39.4
		30%	253	34.5	*267	*42.6	*282	*63.1
	200	20%	*748	*11.6	*791	*14.4	*835	*21.3
		25%	*474	*18.4	*501	*22.7	*529	*33.6
		30%	*296	*29.5	*313	*36.4	*330	*53.9
15 H.P. 40" Fan 6.25 Million BTU	160	20%	584	14.9	648	17.5	711	25.0
		25%	370	23.5	411	27.7	450	39.5
		30%	231	37.7	256	44.4	281	63.3
	180	20%	748	11.6	*830	*13.7	*909	*19.5
		25%	473	18.4	*525	*21.6	*576	*30.9
		30%	296	29.5	*328	*34.7	*360	*49.5
	200	20%	*875	*9.9	*971	*11.7	*1,065	*16.7
		25%	*554	*15.7	*615	*18.5	*674	*26.4
		30%	*346	*25.2	*384	*29.6	*421	*42.2
30 H.P. 42" Fan 10.25 Million BTU	160	20%			740	15.4	806	22.0
		25%			469	24.3	511	34.8
		30%			293	38.9	319	55.8
	180	20%			947	12.0	1,032	17.2
		25%			600	19.0	653	27.2
		30%			375	30.4	408	43.6
	200	20%			1,109	10.2	1,208	14.7
		25%			702	16.2	765	23.2
		30%			439	25.9	478	37.2
40 H.P. 42" Fan 10.25 Million BTU	160	20%					920	19.3
		25%					583	30.5
		30%					364	48.9
	180	20%					1,178	15.1
		25%					746	23.8
		30%					466	38.2
	200	20%					1,379	12.9
		25%					873	20.3
		30%					545	32.6

Insufficient burner BTUs for 45 deg. ambient temp
Rating exclude loading time.

Est. at temp 45 deg. F, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn (U.S. Measurements)

Autoflow Series			30' Dia.	2-Fan	36' Dia.	1-Fan	36' Dia.	2-Fan
Fan & Heater Unit(s)	Plenum Temperature F°	Moisture Content Wet Basis	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours	Bu / hr	Batch Time Hours
15 H.P. 36" Fan 3.5 Million BTU	160	20%	939	18.9			993	25.8
		25%	595	29.9			629	40.7
		30%	371	47.9			393	65.2
	180	20%	1,202	14.8			1,271	20.1
		25%	761	23.4			805	31.8
		30%	475	37.4			503	51.0
	200	20%	*1,407	*12.6			*1,488	*17.2
		25%	*891	*19.9			*943	*27.2
		30%	*557	*32.0			*589	*43.5
15 H.P. 40" Fan 6.25 Million BTU	160	20%	1,154	15.4			1,269	20.2
		25%	731	24.3			803	31.9
		30%	457	39.0			502	51.1
	180	20%	1,477	12.0			1,623	15.8
		25%	936	19.0			1,028	24.9
		30%	584	30.4			642	39.9
	200	20%	*1,730	*10.2			*1,901	*13.4
		25%	*1,096	*16.2			*1,204	*21.3
		30%	*684	*26.0			*752	*34.1
30 H.P. 42" Fan 10.25 Million BTU	160	20%			819	31.3	1,452	17.6
		25%			519	49.4	920	27.8
		30%			324	79.1	574	44.6
	180	20%			1,048	24.4	1,858	13.8
		25%			664	38.6	1,177	21.7
		30%			415	61.8	735	34.8
	200	20%			1,227	20.8	2,176	11.7
		25%			777	32.9	1,378	18.6
		30%			486	52.8	861	29.8
40 H.P. 42" Fan 10.25 Million BTU	160	20%			950	26.9		
		25%			602	42.6		
		30%			376	68.2		
	180	20%			1,216	21.0		
		25%			770	33.3		
		30%			481	53.3		
	200	20%			1,424	18.0		
		25%			902	28.4		
		30%			563	45.5		

Insufficient burner BTUs for 45 deg. ambient temp
Rating exclude loading time.

Est. at temp 45 deg. F, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn

(Metric Measurements)

Batch Series			6.40m Dia. 1-Fan		7.32m Dia 1-Fan		9.14m Dia 1-Fan	
Fan & Heater Unit(s)	Plenum Temperature C°	Moisture Content Wet Basis	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours
11.19 kW 91.44 cm 1.125 Million kCal	60	20%	9.1	2.1	10.1	2.5	11.7	3.3
		25%	5.7	3.3	6.4	3.8	7.4	5.1
		30%	3.6	5.2	4.0	6.1	4.6	8.2
	71	20%	11	1.8	12.0	2.0	14.0	2.8
		25%	6.8	2.7	7.6	3.2	8.8	4.4
		30%	4.3	4.4	4.8	5.2	5.5	6.8
	82	20%	14	1.4	15.4	1.6	17.2	*2.4
		25%	8.8	2.1	9.8	2.6	10.9	*3.7
		30%	5.5	3.4	6.1	4.0	6.8	*6.0
11.19kW 101.60cm 1.5 Million kCal	60	20%			12.3	2.0	14.3	2.7
		25%			7.8	3.1	9.0	4.2
		30%			4.9	4.9	5.6	6.7
	71	20%			14.7	1.6	17.0	2.2
		25%			9.3	2.6	10.8	3.5
		30%			5.8	4.2	6.7	5.6
	82	20%			18.9	1.3	21.8	1.8
		25%			11.9	2.0	13.8	2.7
		30%			7.5	3.3	8.6	4.4
22.37 kW 106.68 cm 2.5 Million kCal	60	20%					16.2	2.4
		25%					10.3	3.6
		30%					6.4	5.9
	71	20%					19.4	2.0
		25%					12.3	3.1
		30%					7.7	4.9
	82	20%					24.8	1.5
		25%					15.7	2.4
		30%					9.8	3.9
29.83 kW 106.68 cm 2.5 Million kCal	60	20%					18.5	2.1
		25%					11.7	3.3
		30%					7.3	5.2
	71	20%					22.0	1.8
		25%					13.9	2.7
		30%					8.7	4.4
	82	20%					28.2	1.4
		25%					17.8	2.1
		30%					11.2	3.4

Insufficient burner BTUs for 7 deg. C, ambient temp
Rating exclude loading time.

Est. at temp 7 deg. C, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn

(Metric Measurements)

Batch Series			9.14m Dia.	2-Fan	10.97m Dia	1-Fan	10.97m Dia	2-Fan
Fan & Heater Unit(s)	Plenum Temperature C°	Moisture Content Wet Basis	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours
11.19 kW 91.44 cm 1.125 Million kCal	60	20%	18.5	1.9	13.2	4.1	21.4	2.6
		25%	11.7	3.3	8.2	6.5	13.5	4.0
		30%	7.2	5.2	5.2	10.4	8.5	6.5
	71	20%	22.1	1.8	15.8	3.4	25.5	2.1
		25%	14.0	2.7	10.0	5.4	16.2	3.4
		30%	8.7	4.4	6.2	8.7	10.1	5.4
	82	20%	28.2	1.4	17.6	*3.4	32.6	1.6
		25%	17.9	2.1	11.2	*5.2	20.7	2.7
		30%	11.2	3.4	7.0	*8.3	12.9	4.2
11.19kW 101.60cm 1.5 Million kCal	60	20%			16.5	3.3	25.9	2.1
		25%			10.4	5.2	16.4	3.3
		30%			6.5	8.4	10.3	5.3
	71	20%			19.7	2.8	31.0	1.8
		25%			12.5	4.4	19.6	2.8
		30%			7.8	7.1	12.3	4.5
	82	20%			*22.6	*2.6	39.6	1.4
		25%			*14.3	*4.1	25.1	2.2
		30%			*8.9	*6.5	15.7	3.5
22.37 kW 106.68 cm 2.5 Million kCal	60	20%			18.2	2.9	29.0	1.9
		25%			11.5	4.7	18.4	2.9
		30%			7.2	7.5	11.5	4.7
	71	20%			21.7	2.5	34.6	1.5
		25%			13.8	4.0	21.9	2.5
		30%			8.6	6.4	13.7	4.0
	82	20%			27.2	2.0	44.3	1.3
		25%			17.6	3.1	28.1	2.0
		30%			11.0	4.9	17.5	3.2
29.83 kW 106.68 cm 2.5 Million kCal	60	20%			20.6	2.7		
		25%			13.0	4.2		
		30%			8.1	6.7		
	71	20%			24.5	2.2		
		25%			15.5	3.5		
		30%			9.7	5.6		
	82	20%			31.4	1.8		
		25%			19.9	2.7		
		30%			12.4	4.4		

Insufficient burner BTUs for 7 deg. C, ambient temp
Rating exclude loading time.

Est. at temp 7 deg. C, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn (Metric Measurements)

Autoflow Series			6.40m Dia. 1-Fan		7.32m Dia 1-Fan		9.14m Dia 1-Fan	
Fan & Heater Unit(s)	Plenum Temperature C°	Moisture Content Wet Basis	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours
11.19 kW 91.44 cm 1.125 Million kCal	60	20%	12.7	17.4	13.4	21.6	14.1	31.9
		25%	8.0	27.6	8.5	34.1	9.0	50.4
		30%	5.0	44.2	5.3	54.6	5.6	80.8
	71	20%	16.2	13.6	17.1	*16.8	18.1	*24.9
		25%	10.3	21.5	10.9	*26.6	11.5	*39.4
		30%	6.4	34.5	6.8	*42.6	7.2	*63.1
	82	20%	19.0	*11.6	20.1	*14.4	21.2	*21.3
		25%	12.0	*18.4	12.7	*22.7	13.4	*33.6
		30%	7.5	*29.5	8.0	*36.4	8.4	*53.9
11.19kW 101.60cm 1.5 Million kCal	60	20%	14.8	14.9	16.5	17.5	18.1	25.0
		25%	9.4	23.5	10.4	27.7	11.4	39.5
		30%	5.9	37.7	6.5	44.4	7.1	63.3
	71	20%	19.0	11.6	*21.1	*13.7	*23.1	*19.5
		25%	12.0	18.4	*13.3	*21.6	*14.6	*30.9
		30%	7.5	29.5	*8.3	*34.7	*9.1	*49.5
	82	20%	*22.2	*9.9	*24.7	*11.7	*27.1	*16.7
		25%	*14.1	*15.7	*15.6	*18.5	*17.1	*26.4
		30%	*8.8	*25.2	*9.8	*29.6	*10.7	*42.2
22.37 kW 106.68 cm 2.5 Million kCal	60	20%			18.8	15.4	20.5	22.0
		25%			11.9	24.3	13.0	34.8
		30%			7.4	38.9	8.1	55.8
	71	20%			21.1	12.0	26.2	17.2
		25%			15.2	19.0	16.6	27.2
		30%			9.5	30.4	10.4	43.6
	82	20%			28.2	10.2	30.7	14.7
		25%			17.8	16.2	19.4	23.2
		30%			11.2	25.9	12.1	37.2
29.83 kW 106.68 cm 2.5 Million kCal	60	20%					23.4	19.3
		25%					14.8	30.5
		30%					9.2	48.9
	71	20%					29.9	15.1
		25%					18.9	23.8
		30%					11.8	38.2
	82	20%					35.0	12.9
		25%					22.2	20.3
		30%					13.8	32.6

Insufficient burner BTUs for 7 deg. C, ambient temp
Rating exclude loading time.

Est. at temp 7 deg. C, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Shelled Corn

(Metric Measurements)

Autoflow Series			9.14m Dia. 2-Fan		10.97m Dia 1-Fan		10.97m Dia 2-Fan	
Fan & Heater Unit(s)	Plenum Temperature C°	Moisture Content Wet Basis	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours	MT / hr	Batch Time Hours
11.19 kW 91.44 cm 1.125 Million kCal	60	20%	23.9	18.9			25.2	25.8
		25%	15.1	29.9			16.0	40.7
		30%	9.4	47.9			10.0	65.2
	71	20%	30.5	14.8			32.3	20.1
		25%	19.3	23.4			20.4	31.8
		30%	12.1	37.4			12.8	51.0
	82	20%	35.7	*12.6			37.8	*17.2
		25%	22.6	*19.9			24.0	*27.2
		30%	14.1	*32.0			15.0	*43.5
11.19kW 101.60cm 1.5 Million kCal	60	20%	29.3	15.4			32.2	20.2
		25%	18.6	24.3			20.4	31.9
		30%	11.6	39.0			12.8	51.1
	71	20%	37.5	12.0			41.2	15.8
		25%	23.8	19.0			26.1	24.9
		30%	17.8	30.4			16.3	39.9
	82	20%	*43.9	*10.2			*48.3	*13.4
		25%	*27.8	*16.2			*30.6	*21.3
		30%	*17.4	*26.0			*19.1	*34.1
22.37 kW 106.68 cm 2.5 Million kCal	60	20%			20.8	31.3	36.9	17.6
		25%			13.2	49.4	23.4	27.8
		30%			8.2	79.1	14.6	44.6
	71	20%			26.6	24.4	47.2	13.8
		25%			16.9	38.6	29.9	21.7
		30%			10.5	61.8	18.7	34.8
	82	20%			31.2	20.8	55.3	11.7
		25%			19.7	32.9	35.0	18.6
		30%			12.3	52.8	21.9	29.8
29.83 kW 106.68 cm 2.5 Million kCal	60	20%			24.1	26.9		
		25%			15.3	42.6		
		30%			9.6	68.2		
	71	20%			30.9	21.0		
		25%			19.6	33.3		
		30%			12.2	53.3		
	82	20%			36.2	18.0		
		25%			22.9	28.4		
		30%			14.3	45.5		

Insufficient burner BTUs for 7 deg. C, ambient temp
Rating exclude loading time.

Est. at temp 7 deg. C, rel. humidity 65%
Use only as a guide, conditions will vary capacities.

1/4 CFM/bu
cooling rate.

Conversion Rates

(All Series)

Crop (Common Types)	Plenum Temperature Recommended	Conversion Formula (time) New Production Rate	Conversion formula (bu) New Production Rate
Canola	140° F	(corn dry time) x 1.60	(corn drying capacity) x 0.60
Corn	180° F	dry time given in specs.	drying capacity given in specs.
White Corn	140° F	(corn dry time) x 1.45	(corn drying capacity) x 0.45
Milo / Sorghum	140° F	(corn dry time) x 1.60	(corn drying capacity) x 0.60
Soybean	150° F	(corn dry time) x 1.55	(corn drying capacity) x 0.55
Sunflower	140° F	(corn dry time) x 0.75	(corn drying capacity) x 1.75
Wheat	160° F	(corn dry time) x 1.60	(corn drying capacity) x 0.60

Crop (Common Types)	Conversion to Metric Tons Conversion from bushels to Metric Tons
Canola	1 Metric Ton (@ 56 lb / bu) = 39 bu
Corn	1 Metric Ton (@ 56 lb / bu) = 39 bu
White Corn	1 Metric Ton (@ 56 lb / bu) = 39 bu
Milo / Sorghum	1 Metric Ton (@ 56 lb / bu) = 39 bu
Soybean	1 Metric Ton (@ 60 lb / bu) = 36.75 bu
Sunflower	1 Metric Ton (@ 32 lb / bu) = 68.9 bu
Wheat	1 Metric Ton (@ 60 lb / bu) = 36.75 bu

Price Lists and Weights

Top Dry Batch Grain Drying System

Includes: 4" corrugated sidewall, external stiffeners, access door, two-ring door, thirty (30) degree roof, perforated floor sheets, support structure, dump hoppers, chutes, flashing, leveling bands, posts, winch assembly, cable, all hardware, bolt-on base angle, caulking, safety ring, drying chamber rotary switch, bin high limit rotary switch, horn, and bin door step.

When ordering a tall plenum add a T to the suffix of the model number. Example: TBS21-8-1 with a tall plenum becomes TBS21-8-1T. This should be added any time you are ordering a aeration system with a tall plenum. Example: TFS21-8T TD 21' 8 RING AER FLR SYS 17".

Description	Part Number	Weight (LBS)	Weight (KGS)	List Price
Batch 21' 5 ring Top Dry for 1 Fan	TBS21-5-1	7040	3196	\$24,488.00
Batch 21' 6 ring Top Dry for 1 Fan	TBS21-6-1	7539	3423	\$25,806.00
Batch 21' 7 ring Top Dry for 1 Fan	TBS21-7-1	8211	3728	\$27,313.00
Batch 21' 8 ring Top Dry for 1 Fan	TBS21-8-1	8812	4001	\$28,773.00
Batch 24' 5 ring Top Dry for 1 Fan	TBS24-5-1	8,638	3,922	\$28,050.00
Batch 24' 6 ring Top Dry for 1 Fan	TBS24-6-1	9,387	4,262	\$29,720.00
Batch 24' 7 ring Top Dry for 1 Fan	TBS24-7-1	10,093	4,582	\$31,541.00
Batch 24' 8 ring Top Dry for 1 Fan	TBS24-8-1	10,958	4,975	\$33,320.00
Batch 24' 9 ring Top Dry for 1 Fan	TBS24-9-1	12,126	5,505	\$35,169.00
Batch 24' 10 ring Top Dry for 1 Fan	TBS24-10-1	13,359	6,065	\$37,190.00
Batch 30' 5 ring Top Dry for 1 Fan	TBS30-5-1	13,352	6,062	\$40,421.00
Batch 30' 6 ring Top Dry for 1 Fan	TBS30-6-1	14,241	6,465	\$42,678.00
Batch 30' 7 ring Top Dry for 1 Fan	TBS30-7-1	15,446	7,012	\$45,168.00
Batch 30' 8 ring Top Dry for 1 Fan	TBS30-8-1	16,608	7,540	\$47,735.00
Batch 30' 9 ring Top Dry for 1 Fan	TBS30-9-1	17,990	8,167	\$50,666.00
Batch 30' 10 ring Top Dry for 1 Fan	TBS30-10-1	19,429	8,821	\$53,596.00
Batch 30' 11 ring Top Dry for 1 Fan	TBS30-11-1	20,376	9,251	\$56,960.00
Batch 30' 5 ring Top Dry for 2 Fans	TBS30-5-2	13,282	6,030	\$40,295.00
Batch 30' 6 ring Top Dry for 2 Fans	TBS30-6-2	14,171	6,434	\$42,678.00
Batch 30' 7 ring Top Dry for 2 Fans	TBS30-7-2	15,376	6,981	\$44,891.00
Batch 30' 8 ring Top Dry for 2 Fans	TBS30-8-2	16,538	7,508	\$47,427.00
Batch 30' 9 ring Top Dry for 2 Fans	TBS30-9-2	17,920	8,136	\$50,355.00
Batch 30' 10 ring Top Dry for 2 Fans	TBS30-10-2	19,359	8,789	\$53,286.00
Batch 30' 11 ring Top Dry for 2 Fans	TBS30-11-2	20,306	9,219	\$56,651.00
Batch 36' 6 ring Top Dry for 1 Fan	TBS36-6-1	22,502	10,216	\$60,235.00
Batch 36' 7 ring Top Dry for 1 Fan	TBS36-7-1	24,038	10,913	\$63,327.00
Batch 36' 8 ring Top Dry for 1 Fan	TBS36-8-1	25,531	11,591	\$66,703.00
Batch 36' 9 ring Top Dry for 1 Fan	TBS36-9-1	26,505	12,033	\$70,435.00
Batch 36' 10 ring Top Dry for 1 Fan	TBS36-10-1	27,961	12,694	\$74,166.00
Batch 36' 11 ring Top Dry for 1 Fan	TBS36-11-1	29,940	13,593	\$77,890.00
Batch 36' 6 ring Top Dry for 2 Fans	TBS36-6-2	22,432	10,184	\$60,099.00
Batch 36' 7 ring Top Dry for 2 Fans	TBS36-7-2	23,968	10,881	\$63,182.00
Batch 36' 8 ring Top Dry for 2 Fans	TBS36-8-2	25,462	11,560	\$66,561.00
Batch 36' 9 ring Top Dry for 2 Fans	TBS36-9-2	26,436	12,002	\$70,290.00
Batch 36' 10 ring Top Dry for 2 Fans	TBS36-10-2	27,892	12,663	\$74,020.00
Batch 36' 11 ring Top Dry for 2 Fans	TBS36-11-2	29,870	13,561	\$77,753.00

Top Dry Autoflow Grain Drying System

Includes: 4" corrugated sidewall, external stiffeners, access door, two-ring door, thirty (30) degree roof, perforated floor sheets, support structure, dump hoppers, chutes, flashing, leveling bands, posts, winch assembly, cable, all hardware, bolt-on base angle, caulking, safety ring, and bin door step. The Top Dry Autoflow Dryer also includes the Series 2000 line of fan and heaters. Controls will run up to two drying fans and one cooling fan. Series 2000 Autoflow Control will independently control screw type and will not operate separately of control. Two (2) 12 volt lawn and garden batteries are required to run the system and are **not** available through GSI. Three (3) extra gain temperature sensors are included.

When ordering a tall plenum add a T to the suffix of the model number. Example TAS21-8-1 with a tall plenum becomes TAS21-8-1T. This should be added any time you are ordering a aeration system with a tall plenum. Example TFS21-8T TD 21' 8 RING AER FLR SYS 17".

Description	Part Number	Weight (LBS)	Weight (KGS)	List Price
Autoflow 21' 5 ring Top Dry for 1 Fan	TAS21-5-1	8,331	3196	\$39,393.00
Autoflow 21' 6 ring Top Dry for 1 Fan	TAS21-6-1	7539	3423	\$40,706.00
Autoflow 21' 7 ring Top Dry for 1 Fan	TAS21-7-1	8211	3728	\$42,214.00
Autoflow 21' 8 ring Top Dry for 1 Fan	TAS21-8-1	8812	4001	\$43,674.00
Autoflow 24' 5 ring Top Dry for 1 Fan	TAS24-5-1	8,638	3,922	\$42,685.00
Autoflow 24' 6 ring Top Dry for 1 Fan	TAS24-6-1	9,387	4,262	\$44,351.00
Autoflow 24' 7 ring Top Dry for 1 Fan	TAS24-7-1	10,093	4,582	\$46,177.00
Autoflow 24' 8 ring Top Dry for 1 Fan	TAS24-8-1	10,958	4,975	\$47,948.00
Autoflow 24' 9 ring Top Dry for 1 Fan	TAS24-9-1	12,126	5,505	\$49,835.00
Autoflow 24' 10 ring Top Dry for 1 Fan	TAS24-10-1	13,359	6,065	\$51,852.00
Autoflow 30' 5 ring Top Dry for 1 Fan	TAS30-5-1	13,352	6,062	\$55,106.00
Autoflow 30' 6 ring Top Dry for 1 Fan	TAS30-6-1	14,241	6,465	\$57,364.00
Autoflow 30' 7 ring Top Dry for 1 Fan	TAS30-7-1	15,446	7,012	\$59,850.00
Autoflow 30' 8 ring Top Dry for 1 Fan	TAS30-8-1	16,608	7,540	\$62,424.00
Autoflow 30' 9 ring Top Dry for 1 Fan	TAS30-9-1	17,990	8,167	\$65,815.00
Autoflow 30' 10 ring Top Dry for 1 Fan	TAS30-10-1	19,429	8,821	\$69,180.00
Autoflow 30' 11 ring Top Dry for 1 Fan	TAS30-11-1	20,376	9,251	\$74,389.00
Autoflow 30' 5 ring Top Dry for 2 Fans	TAS30-5-2	13,282	6,030	\$54,979.00
Autoflow 30' 6 ring Top Dry for 2 Fans	TAS30-6-2	14,171	6,434	\$57,279.00
Autoflow 30' 7 ring Top Dry for 2 Fans	TAS30-7-2	15,376	6,981	\$59,579.00
Autoflow 30' 8 ring Top Dry for 2 Fans	TAS30-8-2	16,538	7,508	\$62,112.00
Autoflow 30' 9 ring Top Dry for 2 Fans	TAS30-9-2	17,920	8,136	\$65,507.00
Autoflow 30' 10 ring Top Dry for 2 Fans	TAS30-10-2	19,359	8,789	\$68,834.00
Autoflow 30' 11 ring Top Dry for 2 Fans	TAS30-11-2	20,306	9,219	\$74,078.00
Autoflow 36' 6 ring Top Dry for 1 Fan	TAS36-6-1	22,502	10,216	\$75,018.00
Autoflow 36' 7 ring Top Dry for 1 Fan	TAS36-7-1	24,038	10,913	\$78,113.00
Autoflow 36' 8 ring Top Dry for 1 Fan	TAS36-8-1	25,531	11,591	\$81,493.00
Autoflow 36' 9 ring Top Dry for 1 Fan	TAS36-9-1	26,505	12,033	\$85,247.00
Autoflow 36' 10 ring Top Dry for 1 Fan	TAS36-10-1	27,961	12,694	\$89,016.00
Autoflow 36' 11 ring Top Dry for 1 Fan	TAS36-11-1	29,940	13,593	\$92,449.00
Autoflow 36' 6 ring Top Dry for 2 Fans	TAS36-6-2	22,432	10,184	\$74,880.00
Autoflow 36' 7 ring Top Dry for 2 Fans	TAS36-7-2	23,968	10,881	\$77,969.00
Autoflow 36' 8 ring Top Dry for 2 Fans	TAS36-8-2	25,462	11,560	\$81,347.00
Autoflow 36' 9 ring Top Dry for 2 Fans	TAS36-9-2	26,436	12,002	\$85,109.00
Autoflow 36' 10 ring Top Dry for 2 Fans	TAS36-10-2	27,892	12,663	\$88,837.00
Autoflow 36' 11 ring Top Dry for 2 Fans	TAS36-11-2	29,870	13,561	\$92,310.00

Series 2000 Batch Control Center

The Series 2000 Batch Control Center is recommended, but not required to Top Dry Batch operation. The Series 2000 Top Dry Batch Control Center includes LCD display and controls: dry timer, cool timer, grain temperature, plenum temperature, plenum temperature differential, and plenum high limit set points. The control center also allows for monitoring of the current plenum and grain temperatures from the ground when platforms are used. When ducting is used, the Series 2000 Top Dry Batch Control Center can be used as a remote control center.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TF-1324	Series 2000 Top Dry Control Center	47	21	\$1,409.00

Autoflow Fill System Control Box

(Requires Motor Starters listed on next page)

The Autoflow Fill System Control Box is not included in the Autoflow System, and does not include motor starters. The Autoflow Fill System Control Box houses the Top Dry Autodry Fill System motor starters purchased on the next page. The system motor starters, and one (1) aeration fan motor starter. The Autoflow Fill System Control Box has switched to allow for manual operation of the fill systems being controlled. When entering an order for the fill system box the Part Number will be determined by each starter and voltage. For the example below the box Part Number will be TFB-1053-3. The TFB- indicates the Top Dry Fill System Box, the 10 indicates the Fill #1 horsepower, the 5 indicates the Fill #2 horsepower, and the -3 indicates the voltage and phase.

Note: The Autoflow Fill System Control box is not required. In systems where motor starters already exist that will control the fill system(s) and aeration fan, the Series 2000 Autoflow Control Box shipped with the Autodry Drying System can be used to control these starters.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TF-1270	Fill System Control Box	42	19	\$774.00

EXAMPLE:

The customer is unloading a flat bottomed wet tank with a 5hp 8" unloading auger into a 15hp 10" transport auger which is used to fill the Top Dry. The customer is using a 3 hp cooling fan.

Component	Item Number	List Price
Fill System Control Box (Houses Motor Starters)	TF-1270	\$737.00
Fill System #1 Starter (Controls Transport Auger)	TF1-1273-3	\$466.00
Fill System #2 Starter (Controls Unload Auger)	TF2-1271-3	\$388.00
Aeration Fan Starter	TFA-1532-3	\$352.00
Total		\$1,943.00

Note: The Fill System that loads grain directly into the Top Dry is always considered the Fill System #1. The Fill System (if used) that loads grain into Fill System #1 is always considered Fill System #2. Specify motor horsepower, voltage, phase, and which fill system/aeration fan starter will control when ordering.

Autoflow Fill System and Aeration Fan Motor Starters

(Requires Fill System Control Box listed on pervious page)

Fill system and cooling fan motor starters are not included in the Autoflow System, or the Autoflow Fill System Control Box. Price per starter required using the chart below. The price includes factory wiring of starters for connection to the Autoflow Control Box. If starters are purchased seperately they must have 110vAC coils. Specity motor horsepower, voltage, phase and which fill system/aeration fan the starter will control when ordering.

Fill #1 Starter Part Number	Fill #2 Starter Part Number	Aeration Fan Starter Part Number	Description	(lbs.)	(kgs.)	List Price
TF1-1532-1	TF2-1532-1	TFA-1532-1	Starter 3hp Autoflow 220v1ph	3	1	\$423.00
TF1-1532-3	TF2-1532-3	TFA-1532-3	Starter 3ph Autoflow 220v3ph	4	2	\$370.00
TF1-1532-6	TF2-1532-6	TFA-1532-6	Starter 3ph Autoflow 380v3ph	4	2	\$370.00
TF1-1532-4	TF2-1532-4	TFA-1532-4	Starter 3hp Autoflow 460v3ph	3	1	\$370.00
TF1-1532-5	TF2-1532-5	TFA-1532-5	Starter 3hp Autoflow 575v3ph	3	1	\$369.00
TF1-1271-1	TF2-1271-1	TFA-1271-1	Starter 5hp Autoflow 220v1ph	3	1	\$448.00
TF1-1271-3	TF2-1271-3	TFA-1271-3	Starter 5hp Autoflow 220v3ph	4	2	\$407.00
TF1-1271-6	TF2-1271-6	TFA-1271-6	Starter 5ph Autoflow 380v3ph	4	2	\$407.00
TF1-1271-4	TF2-1271-4	TFA-1271-4	Starter 5hp Autoflow 460v 3ph	4	2	\$407.00
TF1-1271-5	TF2-1271-5	TFA-1271-5	Starter 5hp Autoflow 575v3ph	4	2	\$407.00
TF1-1533-1	TF2-1533-1	TFA-1533-1	Starter 7.5hp Autoflow 220v1ph	3	1	\$564.00
TF1-1533-3	TF2-1533-3	TFA-1533-3	Starter 7.5hp Autoflow 220v3ph	4	2	\$407.00
TF1-1533-6	TF2-1533-6	TFA-1533-6	Starter 7.5hp Autoflow 380v3ph	4	2	\$407.00
TF1-1533-4	TF2-1533-4	TFA-1533-4	Starter 7.5hp Autoflow 460v3ph	4	2	\$407.00
TF1-1533-5	TF2-1533-5	TFA-1533-5	Starter 7.5hp Autoflow 575v3ph	4	2	\$407.00
TF1-1272-1	TF2-1272-1	TFA-1272-1	Starter 10hp Autoflow 220v1ph	3	1	\$564.00
TF1-1272-3	TF2-1272-3	TFA-1272-3	Starter 10hp Autoflow 220v3ph	4	2	\$418.00
TF1-1272-6	TF2-1272-6	TFA-1272-6	Starter 10hp Autoflow 380v3ph	4	2	\$418.00
TF1-1272-4	TF2-1272-4	TFA-1272-4	Starter 10hp Autoflow 460v3ph	4	2	\$407.00
TF1-1272-5	TF2-1272-5	TFA-1272-5	Starter 10hp Autoflow 575v3ph	4	2	\$407.00
TF1-1273-3	TF2-1273-3	TFA-1273-3	Starter 15hp Autoflow 220v3ph	4	2	\$489.00
TF1-1273-6	TF2-1273-6	TFA-1273-6	Starter 15hp Autoflow 380v3ph	4	2	\$489.00
TF1-1273-4	TF2-1273-4	TFA-1273-4	Starter 15hp Autoflow 460v3ph	4	2	\$407.00
TF1-1273-5	TF2-1273-5	TFA-1273-5	Starter 15hp Autoflow 575v3ph	4	2	\$407.00
TF1-1274-3	TF2-1274-3	TFA-1274-3	Starter 20hp Autoflow 220v3ph	6	3	\$584.00
TF1-1274-6	TF2-1274-6	TFA-1274-6	Starter 20hp Autoflow 380v3ph	6	3	\$584.00
TF1-1274-4	TF2-1274-4	TFA-1274-4	Starter 20hp Autoflow 460v3ph	6	3	\$428.00
TF1-1274-5	TF2-1274-5	TFA-1274-5	Starter 20hp Autoflow 575v3ph	6	3	\$427.00
TF1-1285-3	TF2-1285-3	TFA-1285-3	Starter 25hp Autoflow 220v3ph	6	3	\$627.00
TF1-1285-6	TF2-1285-6	TFA-1285-6	Starter 25hp Autoflow 380v3ph	6	3	\$627.00
TF1-1285-4	TF2-1285-4	TFA-1285-4	Starter 25hp Autoflow 460v3ph	6	3	\$500.00
TF1-1285-5	TF2-1285-5	TFA-1285-5	Starter 25hp Autoflow 575v3ph	6	3	\$500.00
TF1-1284-3	TF2-1284-3	TFA-1284-3	Starter 30hp Autoflow 220v3ph	6	3	\$686.00
TF1-1284-6	TF2-1284-6	TFA-1284-6	Starter 30hp Autoflow 380v3ph	6	3	\$686.00
TF1-1284-4	TF2-1284-4	TFA-1284-4	Starter 30hp Autoflow 460v3ph	6	3	\$574.00
TF1-1284-5	TF2-1284-5	TFA-1284-5	Starter 30hp Autoflow 575v3ph	6	3	\$574.00

Platform Packages with Stairs and Ladders

NOTE: All Top Dry Systems must have either a Platform Package or a Duct Package.

Platform packages come with the correct amount of ladders for inside of bin, and for continuation up from the platform. All packages also include one or two fan platforms, landing platform, bin stair sections, eave safety rails, access door platform and one or two crossover platforms. Fan entrance sheet weldments and transitions for platforms must be ordered separately to install the fans (see page 31). Incorrect placement of equipment may result in a shortage of equipment. Refer to the erection manual for proper placement.

Ladder; Platform and Stair Package - 1 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100186	Ladders, Stairs and Platform for 5 Ring Bin	1,272	577	\$4,977.00
TD-100187	Ladders, Stairs and Platform for 6 Ring Bin	1,347	612	\$5,495.00
TD-100188	Ladders, Stairs and Platform for 7 Ring Bin	1,422	646	\$6,008.00
TD-100189	Ladders, Stairs and Platform for 8 Ring Bin	1,497	680	\$6,523.00
TD-100882	Ladders, Stairs and Platform for 9 Ring Bin	1,572	714	\$7,036.00
TD-100883	Ladders, Stairs and Platform for 10 Ring Bin	1,647	748	\$7,550.00
TD-100867	Ladders, Stairs and Platform for 11 Ring Bin	1,655	751	\$8,065.00

Ladder; Platform and Stair Package - 2 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100195	Ladders, Stairs and 2 Platforms for 5 Ring Bin	2,112	959	\$7,372.00
TD-100196	Ladders, Stairs and 2 Platforms for 6 Ring Bin	1,347	612	\$7,887.00
TD-100197	Ladders, Stairs and 2 Platforms for 7 Ring Bin	2,262	1,027	\$8,401.00
TD-100198	Ladders, Stairs and 2 Platforms for 8 Ring Bin	2,337	1,061	\$8,913.00
TD-100896	Ladders, Stairs and 2 Platforms for 9 Ring Bin	2,412	1,095	\$9,428.00
TD-100897	Ladders, Stairs and 2 Platforms for 10 Ring Bin	2,487	1,129	\$9,941.00
TD-100866	Ladders, Stairs and 2 Platforms for 11 Ring Bin	2,562	1,163	\$10,455.00

Fan Entrance Sheet and Transition for Platforms Required (Page 31)

Platform Packages with Ladders only

NOTE: All Top Dry Systems must have either a Platform Package or a Duct Package.

All Ladder and Platform Packages come with the correct amount of ladders and platforms for the ring height of the bin required, inside and outside ladders with standoffs, eave safety rails, access door platform, crossover platform (two fan only), and one or two large platforms for fans. Fan entrance sheets weldments and transitions for platforms must be ordered separately to install the fans (see page 31). Incorrect placement of equipment may result in a shortage of equipment. Refer to the erection manual for proper placement.

Ladder and Platform Package - 1 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100129	Ladders, and Platform for 5 Ring Bin	993	451	\$3,106.00
TD-100130	Ladders, and Platform for 6 Ring Bin	1,009	458	\$3,200.00
TD-100131	Ladders, and Platform for 7 Ring Bin	1,026	466	\$3,294.00
TD-100132	Ladders, and Platform for 8 Ring Bin	1,042	473	\$3,384.00
TD-100907	Ladders, and Platform for 9 Ring Bin	1,058	480	\$3,480.00
TD-100908	Ladders, and Platform for 10 Ring Bin	1,074	488	\$3,567.00
TD-100909	Ladders, and Platform for 11 Ring Bin	1,090	495	\$3,658.00

Ladder and Platform Package - 2 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100138	Ladders, and 2 Platforms for 5 Ring Bin	1,832	832	\$5,505.00
TD-100139	Ladders, and 2 Platforms for 6 Ring Bin	1,849	839	\$5,599.00
TD-100140	Ladders, and 2 Platforms for 7 Ring Bin	1,865	847	\$5,688.00
TD-100141	Ladders, and 2 Platforms for 8 Ring Bin	1,881	854	\$5,780.00
TD-100913	Ladders, and 2 Platforms for 9 Ring Bin	1,897	861	\$5,878.00
TD-100914	Ladders, and 2 Platforms for 10 Ring Bin	1,913	869	\$5,969.00
TD-100915	Ladders, and 2 Platforms for 11 Ring Bin	1,929	876	\$6,061.00

Fan Entrance Sheet and Transition for Platforms Required (Page 31)

Duct Packages with Stairs and Ladders

NOTE: All Top Dry Systems must have either a Platform Package or a Duct Package.

All Duct Packages with Stairs come with one or two ducts (with fan faceplates) for the ring height of the bin required, inside ladders with standoffs, landing platforms, bin stair sections, eave safety rails and access door platform. Incorrect placement of equipment may result in a shortage of equipment. Entrance sheet weldments for duct must be ordered separately to install ductwork (see page 31). Refer to the erection manual for proper placement.

Note: When install Top Dry with Duct you may wish to consider an additional ladder and small platform for service needs of a rotary switch or plenum temperature sensor. This will depend on the layout of your system and accessories. The small platform package is LS-6618 list price is \$431.00.

Ladder; Duct and Stair Package - 1 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101039	Ladders, Duct and Stair Package for 5 Ring Bin	1,577	716	\$4,780.00
TD-101040	Ladders, Duct and Stair Package for 6 Ring Bin	1,845	838	\$5,732.00
TD-101041	Ladders, Duct and Stair Package for 7 Ring Bin	2,112	959	\$6,329.00
TD-101042	Ladders, Duct and Stair Package for 8 Ring Bin	2,379	1,080	\$7,103.00
TD-101043	Ladders, Duct and Stair Package for 9 Ring Bin	2,647	1,202	\$7,877.00
TD-101044	Ladders, Duct and Stair Package for 10 Ring Bin	2,914	1,323	\$8,652.00
TD-101045	Ladders, Duct and Stair Package for 11 Ring Bin	3,181	1,444	\$9,423.00

Ladder; Duct and Stair Package - 2 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101046	Ladders, 2 Duct and Stair Packages for 5 Ring Bin	2,301	1,045	\$6,475.00
TD-101047	Ladders, 2 Duct and Stair Packages for 6 Ring Bin	2,729	1,239	\$7,983.00
TD-101048	Ladders, 2 Duct and Stair Packages for 7 Ring Bin	3,156	1,433	\$9,013.00
TD-101049	Ladders, 2 Duct and Stair Packages for 8 Ring Bin	3,584	1,627	\$10,202.00
TD-101050	Ladders, 2 Duct and Stair Packages for 9 Ring Bin	4,011	1,821	\$11,402.00
TD-101051	Ladders, 2 Duct and Stair Packages for 10 Ring Bin	4,439	2,015	\$12,579.00
TD-101052	Ladders, 2 Duct and Stair Packages for 11 Ring Bin	4,866	2,209	\$14,046.00

Fan Entrance Sheet Weldment for Duct Required (Page 31)

Duct Package with Ladders only

NOTE: All Top Dry Systems must have either a Platform Package or a Duct Package.

All Ladder and Duct Packages come with one or two ducts (with fan faceplates) for the ring height of the bin required, inside and outside ladders with standoffs, eave safety rails and access door platform. Incorrect placement of equipment may result in a shortage of equipment. Entrance sheet weldments for duct must be ordered separately to install ductwork (see page 31). Refer to the erection manual for proper placement.

Ladder and Duct Package - 1 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101001	Ladders, and Duct Package for 5 Ring Bin	877	398	\$2,892.00
TD-101002	Ladders, and Duct Package for 6 Ring Bin	1,054	479	\$3,856.00
TD-101003	Ladders, and Duct Package for 7 Ring Bin	1,234	560	\$4,409.00
TD-101004	Ladders, and Duct Package for 8 Ring Bin	1,410	640	\$4,926.00
TD-101005	Ladders, and Duct Package for 9 Ring Bin	1,588	721	\$5,961.00
TD-101006	Ladders, and Duct Package for 10 Ring Bin	1,765	801	\$6,515.00
TD-101007	Ladders, and Duct Package for 11 Ring Bin	1,942	882	\$7,107.00

Ladder and Duct Package - 2 Fan

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101008	Ladders, and 2 Duct Packages for 5 Ring Bin	1,366	620	\$5,043.00
TD-101009	Ladders, and 2 Duct Packages for 6 Ring Bin	1,705	774	\$6,530.00
TD-101010	Ladders, and 2 Duct Packages for 7 Ring Bin	2,044	928	\$7,506.00
TD-101011	Ladders, and 2 Duct Packages for 8 Ring Bin	2,383	1,082	\$8,497.00
TD-101012	Ladders, and 2 Duct Packages for 9 Ring Bin	2,721	1,235	\$9,940.00
TD-101013	Ladders, and 2 Duct Packages for 10 Ring Bin	3,060	1,389	\$10,926.00
TD-101014	Ladders, and 2 Duct Packages for 11 Ring Bin	3,399	1,543	\$11,953.00

Fan Entrance Sheet Weldment for Duct Required (Page 31)

Aeration Floor Systems

All GSI drying floors are shipped with perforated flashing and flashing screws. Highback flashing is used with 345-H Cut-lok floors

Note: These floor systems are the Cut-Lok type and are shipped with GSI "Grandstand" floor supports and are not warranted on any other floor support system (i.e. monorail, concrete block, or non-GSI supports, etc.). For grain depths over 24 feet consult GSI engineering for specific requirements. May only be ordered with complete Top Dry system.

11 7/8" Grandstands

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TFS21-5	MAXIM 21' 5 ring Aeration Floor	1,130	513	\$3,091.00
TFS21-6	MAXIM 21' 6 ring Aeration Floor	1,140	518	\$3,146.00
TFS21-7	MAXIM 21' 7 ring Aeration Floor	1,150	522	\$3,201.00
TFS21-8	MAXIM 21' 8 ring Aeration Floor	1,150	522	\$3,201.00
TFS24-5	MAXIM 24' 5 ring Aeration Floor	1,786	811	\$3,974.00
TFS24-6	MAXIM 24' 6 ring Aeration Floor	1,810	822	\$4,029.00
TFS24-7	MAXIM 24' 7 ring Aeration Floor	1,858	844	\$4,139.00
TFS24-8	MAXIM 24' 8 ring Aeration Floor	1,882	854	\$4,194.00
TFS24-9	MAXIM 24' 9 ring Aeration Floor	1,931	877	\$4,304.00
TFS24-10	MAXIM 24' 10 ring Aeration Floor	1,979	898	\$4,414.00
TFS30-5	MAXIM 30' 5 ring Aeration Floor	2,785	1,264	\$6,155.00
TFS30-6	MAXIM 30' 6 ring Aeration Floor	2,809	1,275	\$6,210.00
TFS30-7	MAXIM 30' 7 ring Aeration Floor	2,881	1,308	\$6,376.00
TFS30-8	MAXIM 30' 8 ring Aeration Floor	2,953	1,341	\$6,540.00
TFS30-9	MAXIM 30' 9 ring Aeration Floor	3,074	1,396	\$6,816.00
TFS30-10	MAXIM 30' 10 ring Aeration Floor	3,145	1,428	\$6,980.00
TFS30-11	MAXIM 30' 11 ring Aeration Floor	3,195	1,451	\$7,091.00
TFS36-6	MAXIM 36' 6 ring Aeration Floor	4,044	1,836	\$9,014.00
TFS36-7	MAXIM 36' 7 ring Aeration Floor	4,140	1,880	\$9,234.00
TFS36-8	MAXIM 36' 8 ring Aeration Floor	4,285	1,945	\$9,564.00
TFS36-9	MAXIM 36' 9 ring Aeration Floor	4,454	2,022	\$9,950.00
TFS36-10	MAXIM 36' 10 ring Aeration Floor	4,597	2,087	\$10,280.00
TFS36-11	MAXIM 36' 11 ring Aeration Floor	4,693	2,131	\$10,500.00

Aeration Floor Systems

All GSI drying floors are shipped with perforated flashing and flashing screws. Highback flashing is used with 345-H Cut-lok floors

Note: These floor systems are the Cut-Lok type and are shipped with GSI “Grandstand” floor supports and are not warranted on any other floor support system (i.e. monorail, concrete block, or non-GSI supports, etc.). For grain depths over 24 feet consult GSI engineering for specific requirements. May only be ordered with complete Top Dry system.

17 1/4” Grandstands

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TFS21-5T	MAXIM 21' 5 ring Aeration Floor	1,522	691	\$3,448.00
TFS21-6T	MAXIM 21' 6 ring Aeration Floor	1,556	706	\$3,524.00
TFS21-7T	MAXIM 21' 7 ring Aeration Floor	1,589	721	\$3,600.00
TFS21-8T	MAXIM 21' 8 ring Aeration Floor	1,589	721	\$3,600.00
TFS24-5T	MAXIM 24' 5 ring Aeration Floor	1,984	901	\$4,436.00
TFS24-6T	MAXIM 24' 6 ring Aeration Floor	2,017	916	\$4,512.00
TFS24-7T	MAXIM 24' 7 ring Aeration Floor	2,084	946	\$4,664.00
TFS24-8T	MAXIM 24' 8 ring Aeration Floor	2,118	962	\$4,740.00
TFS24-9T	MAXIM 24' 9 ring Aeration Floor	2,185	992	\$4,892.00
TFS24-10T	MAXIM 24' 10 ring Aeration Floor	2,252	1,022	\$5,044.00
TFS30-5T	MAXIM 30' 5 ring Aeration Floor	3,103	1,409	\$6,890.00
TFS30-6T	MAXIM 30' 6 ring Aeration Floor	3,137	1,424	\$6,966.00
TFS30-7T	MAXIM 30' 7 ring Aeration Floor	3,037	1,379	\$7,195.00
TFS30-8T	MAXIM 30' 8 ring Aeration Floor	3,338	1,515	\$7,422.00
TFS30-9T	MAXIM 30' 9 ring Aeration Floor	3,506	1,592	\$7,803.00
TFS30-10T	MAXIM 30' 10 ring Aeration Floor	3,607	1,638	\$8,030.00
TFS30-11T	MAXIM 30' 11 ring Aeration Floor	3,674	1,668	\$8,183.00
TFS36-6T	MAXIM 36' 6 ring Aeration Floor	4,521	2,053	\$10,106.00
TFS36-7T	MAXIM 36' 7 ring Aeration Floor	4,655	2,113	\$10,410.00
TFS36-8T	MAXIM 36' 8 ring Aeration Floor	4,857	2,205	\$10,866.00
TFS36-9T	MAXIM 36' 9 ring Aeration Floor	5,092	2,312	\$11,399.00
TFS36-10T	MAXIM 36' 10 ring Aeration Floor	5,294	2,403	\$11,855.00
TFS36-11T	MAXIM 36' 11 ring Aeration Floor	5,428	2,464	\$12,159.00

Top Dry Crop Drying Units

(LP & NG Fired Units)

Includes: Motor controls, heater controls, plenum temperature sensor, grain temperature sensor, vinyl fan cover, and diffuser (for 42" 30hp and 42" 40hp units). Part numbers are shown for Batch Master Units. To order an Autoflow unit a 2AF prefix is used instead of an M in the part number suffix. The price is the same for Batch or Autoflow units, and Master or Slave units.

Note: GSI Top Dry Crop Drying Units are only available for GSI Top Dry.

Example: 36" 10-16hp 1Ph. Liquid Propane Autoflow Master Unit is 2AF-3615-1LM

Example: 36" 10-16hp 1Ph. Liquid Propane Batch Slave Unit is 2TF-3615-1LS.

LP Units							
Model No.	Dia.	HP	RPM	Voltage/Freq.	Weight (lbs.)	Weight (kgs.)	List Price
2TF-3615-1LM	36" (91.44cm)	10-16	1750	220v 1ph 60hz	710	320	\$10,684.00
2TF-3615-3LM	36" (91.44cm)	15	1750	230v 3ph 60hz	696	313	\$9,256.00
2TF-3615-4LM	36" (91.44cm)	15	1750	460v 3ph 60hz	700	315	\$9,436.00
2TF-3615-6LM	36" (91.44cm)	15	1425	380v 3ph 50Hz	700	315	\$9,436.00
2TF-4015-1LM	40" (1.02m)	10-16	1750	220v 1ph 60hz	805	362	\$11,435.00
2TF-4015-3LM	40" (1.02m)	15	1750	230v 3ph 60hz	791	356	\$10,007.00
2TF-4015-4LM	40" (1.02m)	15	1750	460v 3ph 60hz	797	359	\$10,185.00
2TF-4015-6LM	40" (1.02m)	15	1425	380v 3ph 50Hz	797	359	\$10,185.00
2TF-4230-3LM	42" (1.07m)	30	1750	230v 3ph 60hz	1,027	462	\$12,254.00
2TF-4230-4LM	42" (1.07m)	30	1750	460v 3ph 60hz	1,029	463	\$12,698.00
2TF-4230-6LM	42" (1.07m)	30	1425	380v 3ph 50Hz	1,029	463	\$12,698.00
2TF-4240-3LM	42" (1.07m)	40	1750	230v 3ph 60hz	1,122	505	\$13,561.00
2TF-4240-4LM	42" (1.07m)	40	1750	460v 3ph 60hz	1,121	504	\$13,366.00
2TF-4240-6LM	42" (1.07m)	40	1425	380v 3ph 50Hz	1,121	504	\$13,366.00

NG Units							
Model No.	Dia.	HP	RPM	Voltage/Freq.	Weight (lbs.)	Weight (kgs.)	List Price
2TF-3615-1NM	36" (91.44cm)	10-16	1750	220v 1ph 60hz	682	307	\$9,826.00
2TF-3615-3NM	36" (91.44cm)	15	1750	230v 3ph 60hz	668	301	\$8,407.00
2TF-3615-4NM	36" (91.44cm)	15	1750	460v 3ph 60hz	674	303	\$8,587.00
2TF-3615-6NM	36" (91.44cm)	15	1425	380v 3ph 50Hz	674	303	\$8,587.00
2TF-4015-1NM	40" (1.02m)	10-16	1750	220v 1ph 60hz	777	350	\$10,648.00
2TF-4015-3NM	40" (1.02m)	15	1750	230v 3ph 60hz	763	343	\$9,231.00
2TF-4015-4NM	40" (1.02m)	15	1750	460v 3ph 60hz	769	346	\$8,895.00
2TF-4015-6NM	40" (1.02m)	15	1425	380v 3ph 50Hz	769	346	\$9,430.00
2TF-4230-3NM	42" (1.07m)	30	1750	230v 3ph 60hz	999	450	\$11,727.00
2TF-4230-4NM	42" (1.07m)	30	1750	460v 3ph 60hz	1,001	450	\$11,886.00
2TF-4230-6NM	42" (1.07m)	30	1425	380v 3ph 50Hz	1,001	450	\$11,886.00
2TF-4240-3NM	42" (1.07m)	40	1750	230v 3ph 60hz	1,094	492	\$12,846.00
2TF-4240-4NM	42" (1.07m)	40	1750	460v 3ph 60hz	1,093	492	\$12,817.00
2TF-4240-6NM	42" (1.07m)	40	1425	380v 3ph 50Hz	1,093	492	\$12,817.00

CGA Approved Models are available for Canadian usage. For all LP and 36" Natural Gas CGA units add \$1050.00 to the list price of standard domestic Top Dry fan and heaters shown above and C to the part number prefix. For all 40"-42" Natural Gas CGA units add \$1950.00 to the list price of standard domestic Top Dry fan and heaters shown above and C to part number prefix.

*575 Volt models use same list prices as 460 volt 3Ph. models (Use 5 in prefix rather than 4)

*208 Volt models use same list prices as 230 volt 3Ph. models.

Example: 36" 10-16hp LP 575 Volt CGA approved master fan and heater part number is 2TFC-36155LM.

List Price is \$7436.00 + \$1050.00 = \$8486.00

Top Dry Crop Drying Units (Diesel Fired Units)

Diesel Units							
Model No.	Dia.	HP	RPM	Voltage/Freq.	Weight (lbs.)	Weight (kgs.)	List Price
2TF-3615-6DM	36" (91.44cm)	15	1425	380v50Hz	1,054	478	\$16,498.00
2TF-4230-6DM	42" (1.07m)	30	1425	380v50Hz	1,767	802	\$11,886.00

Fuel Pumps (Required with Diesel Units)

Fan Horsepower	Qty.	Use	Fuel Pump	List Price
15	1		D01-0360-(Voltage)	\$2,194.00
30	1		D01-0360-(Voltage)	\$2,194.00
15	2		D01-0361-(Voltage)	\$2,804.00
30	2		D01-0361-(Voltage)	\$2,804.00

Example: 12 Horsepower Fan / Heater, 380v50hz, uses Fuel Pump D01-0359-6

Voltage Designation (Used with Pumps & Compressors)

Voltage	Add Suffix to	Part Number
220v1ph 60hz		1
220v3ph 60hz		3
460v3ph 60hz		4
380v3ph 50hz		6

Minimum Roof Vents Required

(Single Fan Units)

Note: Roof vent quantities listed are for corn only. Call GSI when storing other grains. Auto-vents must be used with Top Dry. Grilled vents are NOT acceptable.

Bin Size	Cooling Fan	36" 15hp	40" 15hp	42" 30hp	42" 40hp
21' Diameter	3 hp 18" ILC	11	13		
24' Diameter	3 hp 18" ILC	11	14	16	
30' Diameter	5-7 hp 24" ILC	12	15	18	20
36' Diameter	5-7 hp 24" ILC	13	16	19	22

Minimum Roof Vents Required

(Two Fan Units)

Note: Roof vent quantities listed are for corn only. Call GSI when storing other grains. Auto-vents must be used with Top Dry. Grilled vents are NOT acceptable.

Bin Size	Cooling Fan	36" 15hp	40" 15hp	42" 30hp
30' Diameter	5-7 hp 24" ILC	20	25	
36' Diameter	5-7 hp 24" ILC	23	29	34

Note: There is a \$14.00 charge for pre-punching roof sheets. When ordering use XXRVPL, (XX = Bin Diameter), as the part number for punching roof sheets.

Roof Vents (Required)

Note: Use the charts above to obtain the proper number of roof vents required. Special roof panels with extruded vent openings will be provided at A charge of \$14.00 each when requested at time of order.

Important: When there is a spout directly into the Top Dry that permanently closes the peak opening 5 High Mount Roof Vents must be added to compensate for the loss of openings sealed by the peak. These are available from GSI and are listed in the below (Part Number KC1200). There is also a peak vent assembly that comes with either 3 or 4 autovents. This vent assembly mounts exactly like the 33" flat top weldment for 12'-48' bins.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
MIS-6782	SlimLine Auto-Vent (Assembled)	19	8	\$140.00
MIS-6783	Box of 5 SlimLine Auto-Vents (Unassembled)	93	42	\$604.00
MIS-6784	Box of 50 SlimLine Auto-Vents (Unassembled)	931	423	\$7,765.00
MIS-6785	Box of 100 SlimLine Auto-Vents (Unassembled)	1863	846	\$14,234.00
TD-101169	TD Flatop 4 Vent Assembly	428	194	\$1,788.00
TD-101170	TD Flatop 3 Vent Assembly	401	182	\$1,645.00
KC1200	High Mount Roof Vent	14	6	\$217.00

Fan Entrance Sheet and Transition for Platforms

(Not Required when Duct is used)

Includes: sidewall sheet weldment, or transition for 42" fan. Entrance sheets are curved and completely welded. These sheet weldments are used to mount the drying fans to the bin when platforms are used. Select proper sheet to fit bin and fan size.

Note: Two weldments required on two fan systems.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101132	21ft (6.40m) Ent. Sheet for 36" Fan (91.44cm)	152	68	\$650.00
TD-100835	21ft (6.40m) Ent. Sheet & Transition for 40" (1.02m) & 42" Fan (1.07m)	245	110	\$1,455.00
TD-101133	24ft (7.32m) Ent. Sheet for 36" Fan (91.44cm)	152	68	\$650.00
TD-100675	24ft (7.32m) Ent. Sheet & Transition for 40" (1.02m) & 42" Fan (1.07m)	245	110	\$1,455.00
TD-101134	30ft (9.14m) Ent. Sheet for 36" Fan (91.44cm)	152	68	\$650.00
TD-100681	30ft (9.14m) Ent. Sheet & Transition for 40" (1.02m) & 42" Fan (1.07m)	245	110	\$1,455.00
TD-101135	36ft (10.97m) Ent. Sheet for 36" Fan (91.44cm)	152	68	\$591.00
TD-100684	36ft (10.97m) Ent. Sheet & Transition for 40" (1.02m) & 42" Fan (1.07m)	245	110	\$1,455.00

Fan Entrance Sheet and Transition for Duct

(Not Required when Platforms are used)

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-101124	21' Fan Entrance Sheet Weldment (Duct Package)	155	71	\$644.00
TD-101126	24' Fan Entrance Sheet Weldment (Duct Package)	155	71	\$644.00
TD-101128	30' Fan Entrance Sheet Weldment (Duct Package)	155	71	\$644.00
TD-101130	36' Fan Entrance Sheet Weldment (Duct Package)	155	71	\$644.00

Aeration System for Top Dry's

Includes: Inline Centrifugal aeration fan with transition and faceplate. The Inline Centrifugal aeration fans have no motor controls. May only be ordered with complete Top Dry System.

Part Number	Description	HP	Voltage	Weight (lbs.)	Weight (kgs.)	List Price
TCS-318-1	Aer. Sys. 21' (6.40m) & 24' (7.23m) Dia. Top Dry	3	220v1ph 60Hz	185	83	\$1,301.00
TCS-318-3	Aer. Sys. 21' (6.40m) & 24' (7.23m) Dia. Top Dry	3	230v3ph 60Hz	177	80	\$1,218.00
TCS-318-5	Aer. Sys. 21' (6.40m) & 24' (7.23m) Dia. Top Dry	3	575v3ph 60Hz	177	80	\$1,339.00
TCS-318-6	Aer. Sys. 21' (6.40m) & 24' (7.23m) Dia. Top Dry	3	380v3ph 50Hz	177	80	\$1,372.00
TCS-7-1	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	7	220v1ph 60Hz	285	128	\$2,064.00
TCS-7-3	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	7	230/460v3ph 60Hz	263	118	\$1,903.00
TCS-7-5	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	7	575v3ph 60Hz	263	118	\$2,023.00
TCS-7-6	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	7	380v3ph 50Hz	263	118	\$2,394.00
TCS-10-1	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	220v1ph 60Hz	370	168	\$2,221.00
TCS-10-3	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	230/460v3ph 60Hz	364	165	\$1,998.00
TCS-10-5	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	575v3ph 60Hz	364	165	\$2,086.00
TCS-10-6	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	380v3ph 50Hz	364	165	\$2,591.00
TCS-15-1	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	220v1ph 60Hz	417	189	\$2,780.00
TCS-15-3	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	230/460v3ph 60Hz	397	180	\$2,357.00
TCS-15-5	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	230/575v3ph 60Hz	397	180	\$2,479.00
TCS-15-6	Aer. Sys. 30' (9.14m) & 36' (10.97m) Dia. Top Dry	10	380v3ph 50Hz	397	180	\$2,768.00

Anchor Bolt (B-5217)

Anchor bolt is an "L" shaped 5/8" diameter bolt. Two per sidewall sheet is required.

Bin Diameter	Qty.	Weight (lbs.)	Weight (kgs.)	List Price
21'	14	21	10	\$257.60
24'	16	24	11	\$294.40
30'	20	30	14	\$368.00
36'	24	36	16	\$441.60

Polyurethane Base Sealer (S-2739)

Bin Diameter	Qty.	Weight (lbs.)	Weight (kgs.)	List Price
21'	3	15	7	\$270.00
24'	3	15	7	\$270.00
30'	4	20	9	\$360.00
36'	4	20	9	\$360.00

Fan Entrance Sheet Covers

When a two fan dryer is purchased but only one fan is to be mounted at the present time, the fan entrance sheet cover is used to block the entrance sheet not being used.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100892	36" Entrance Sheet Cover	25	11	\$103.95
TD-100827	42" Entrance Sheet Cover	30	14	\$94.50

Top Dry Bin Jack Lift Brackets

Recommended for use with jacks rated for at least 6000 lbs.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100724	Bin Jack Lift Bracket	11	5	\$68.25

21' Unload Equipment (Unloading Accessories 6" & 8")

UNLOADING ACCESSORIES 6" & 8"

All kits include all necessary Components including 2 intermediate wells. 6" wells are standard and 8" wells are priced with rollers.
Does not include Motor or Motor Pulley.

PART #	DESCRIPTION	WT.	LIST
GUH61212	6" 1 BELT Drive Horizontal Unload Kit Complete (1 h.p. 3.5" 1 GR.)	258.4 lb	\$1,306.00
GUH82212R	8" 2 BELT Drive Horizontal Unload Kit Complete (2 h.p. 3.0" 2 GR.)	376.9 lb	\$1,799.00
GUV6212	6" Vertical Unload Kit Complete (5 h.p. 4.5" 2 GR.)	504.7 lb	\$3,366.00
GUV8212R	8" Vertical Unload Kit Complete (7.5 h.p. 4.5" 2 GR.)	689.7 lb	\$4,234.00
GUI68212	6" to 8" 25 deg. Inclined Unload Kit Complete (3 h.p. 3.5" 2 GR.)	382.6 lb	\$2,032.00
GUI88212R	8" to 8" 25 deg. Inclined Unload Kit Complete (5 h.p. 3.5" 2 GR.)	453.7 lb	\$2,373.00
GUI810212R	8" to 10" 25 deg. Inclined Unload Kit Complete (5 h.p. 3.5" 2 GR.)	501.3 lb	\$2,776.00
GBS62100	6" Bin Sweep Auger (1 h.p. 2.5" 1 GR.)	72.9 lb	\$437.00
GBS82100	8" Bin Sweep Auger (1.5 h.p. 3.0" 1 GR.)	75.8 lb	\$495.00
GUH6221P3	6" Horizontal Unload with Power Sweep Kit Complete (3 h.p. 3.5" 2 GR.)	594.4 lb	\$3,803.00
GUH8221P3	8" Horizontal Unload with Power Sweep Kit Complete (5 h.p. 3.5" 2 GR.)	744.7 lb	\$3,949.00
GUV621P3	6" Vertical Unload with Power Sweep Kit Complete (7.5 h.p. 4.5" 2 GR.)	838.5 lb	\$5,829.00
GUV821P3	8" Vertical Unload with Power Sweep Kit Complete (10 h.p. 4.5" 2 GR.)	1057.5 lb	\$6,384.00
GUI6821P3	6" to 8" 25 deg. Inclined Unload with Power Sweep Kit (5 h.p. 3.5" 2 GR.)	716.4 lb	\$4,494.00
GUI81021P3	8" to 10" 25 deg. Inclined Unload with Power Sweep Kit (7.5 h.p. 3.5" 2 GR.)	869.1 lb	\$4,927.00
GW622300	6" Additional band on Thru Well	18.9 lb	\$117.00
GW822300	8" Additional band on Thru Well	16.9 lb	\$117.00
GW622350	6" Additional Band on Thru Well with Roller	20.0 lb	\$176.00
GW822350	8" Additional Band on Thru Well with Roller	18.1 lb	\$176.00

*Recommended Roller Gate wells for bins with eave height above 19'.

6" Kit - To add rollers to wells, add "R" to end of part number and \$127 to Kit Price.

8" Kit - To remove rollers from wells, delete "R" from end of part number and deduct \$107 from Kit Price.

Motors

Part No.	Description	Phase	Shaft	Wt. (LB)	Price
100-1	1 H.P.	1	5/8"	43.0 lb	\$271
100-3	1 H.P.	3	7/8"	33.0 lb	\$320
112-1	1-1/2 H.P.	1	5/8"	52.0 lb	\$353
112-3	1-1/2 H.P.	3	7/8"	37.0 lb	\$326
200-1	2 H.P.	1	7/8"	74.0 lb	\$523
200-3	2 H.P.	3	7/8"	45.0 lb	\$326
300-1	3 H.P.	1	1-1/8"	96.0 lb	\$572
300-3	3 H.P.	3	1-1/8"	60.0 lb	\$386
500-1	5 H.P.	1	1-1/8"	100.0 lb	\$693
500-3	5 H.P.	3	1-1/8"	78.0 lb	\$445
712-1	7-1/2 H.P.	1	1-1/8"	142.0 lb	\$972
712-3	7-1/2 H.P.	3	1-3/8"	116.0 lb	\$567
1000-1	10 H.P.	1	1-3/8"	160.0 lb	\$1,289
1000-3	10 H.P.	3	1-3/8"	139.0 lb	\$689

Fixed Bore Sheaves

Part No.	Description	Groove	Shaft	Wt. (LB)	Price
PT0608	2.5" O.D.	1	5/8"	1.2 lb	\$13.34
2578-1	2.5" O.D.	1	7/8"	1.0 lb	\$18.17
PT0706	3.0" O.D.	1	5/8"	0.8 lb	\$19.32
2878-1	3.0" O.D.	1	7/8"	0.8 lb	\$18.17
3458-1	3.5" O.D.	1	5/8"	1.5 lb	\$22.05
3478-1	3.55" O.D.	1	7/8"	1.5 lb	\$22.05
2878-2	3.35" O.D.	2	7/8"	2.3 lb	\$43.05
PT0567	3.5" O.D.	2	1-1/8"	2.3 lb	\$32.55
GK6944	3.5" O.D.	2	1-3/8"	2.1 lb	\$59.22
07098870	4.45" O.D.	2	1-1/8"	3.7 lb	\$56.00

Sheaves For Bushings

GC07526	4.55" O.D.	2	SH	2.0 lb	\$79.20
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Bushings

Part No.	Description	Shaft	Wt. (LB)	Price
GC07383	SH	1-3/8"	1.0 lb	\$27.61

24' Unload Equipment

(Unloading Accessories 6", 8" & 10")

UNLOADING ACCESSORIES 6" 8" & 10"

All kits include all necessary Components including 2 intermediate wells. 6" wells are standard and 8" wells are priced with rollers.
Does not include Motor or Motor Pulley.

PART #	DESCRIPTION	WT.	LIST
GUH61242	6" 1 BELT Drive Horizontal Unload Kit Complete (1 h.p. 3.5" 1 GR.)	273.5 lb	\$1,365.00
GUH62242	6" 2 BELT Drive Horizontal Unload Kit Complete (1 h.p. 3.5" 2 GR.)	275.7 lb	\$1,400.00
GUH82242R	8" 2 BELT Drive Horizontal Unload Kit Complete (3 h.p. 3.0" 2 GR.)	400.1 lb	\$1,874.00
**GUH102242R	10" 2 BELT Drive Horizontal Unload Kit Complete (5 h.p. 3.0" 2 GR.)	588.2 lb	\$2,999.00
GUV6242	6" Vertical Unload Kit Complete (5 h.p. 4.5" 2 GR.)	519.8 lb	\$3,425.00
GUV8242R	8" Vertical Unload Kit Complete (7.5 h.p. 4.5" 2 GR.)	713.0 lb	\$4,309.00
**GUV10242R	10" Vertical Unload Kit Complete (10 h.p. 4.0" 3 GR.)	1039.5 lb	\$6,650.00
GUI68242	6" to 8" 25 deg. Inclined Unload Kit Complete (3 h.p. 3.5" 2 GR.)	397.7 lb	\$2,091.00
GUI810242R	8" to 10" 25 deg. Inclined Unload Kit Complete (5 h.p. 3.5" 2 GR.)	524.6 lb	\$2,852.00
**GUI1012242R	10" to 12" 25 deg. Inclined Unload Kit Complete (5 h.p. 3.0" 2 GR.)	780.6 lb	\$4,386.00
GBS62400	6" Bin Sweep Auger (1.5 h.p. 2.5" 1 GR.)	74.4 lb	\$453.00
GBS82400	8" Bin Sweep Auger (2 h.p. 3.0" 1 GR.)	78.2 lb	\$529.00
GBS10240	10" Bin Sweep Auger (3 h.p. 3.0" 2 GR.)	201.7 lb	\$1,147.00
GUH6224P3	6" Horizontal Unload with Power Sweep Kit Complete (3 h.p. 3.5" 2 GR.)	639.9 lb	\$4,065.00
GUH8224P3	8" Horizontal Unload with Power Sweep Kit Complete (5 h.p. 3.5" 2 GR.)	804.6 lb	\$4,169.00
**GUH10324P2	10" Horizontal Unload with Power Sweep Kit Complete (7.5 h.p. 3.0" 3 GR.)	957.4 lb	\$5,186.00
GUV624P3	6" Vertical Unload with Power Sweep Kit Complete (7.5 h.p. 4.5" 2 GR.)	883.9 lb	\$6,090.00
GUV824P3	8" Vertical Unload with Power Sweep Kit Complete (10 h.p. 4.5" 2 GR.)	1117.4 lb	\$6,603.00
**GUV1024P2	10" Vertical Unload with Power Sweep Kit Complete (15 h.p. 4.0 3 GR.)	1404.7 lb	\$8,802.00
GUI6824P3	6" to 8" 25 deg. Inclined Unload with Power Sweep Kit (5 h.p. 3.5" 2 GR.)	761.8 lb	\$4,755.00
GUI81024P3	8" to 10" 25 deg. Inclined Unload with Power Sweep Kit (7.5 h.p. 3.5" 2 GR.)	929.0 lb	\$5,146.00
**GUI101224P2	10" to 12" 25 deg. Inclined Unload with Power Sweep Kit (10 h.p. 3.0" 2 GR.)	1145.8 lb	\$6,538.00
GW622300	6" Additional band on Thru Well	18.9 lb	\$117.00
GW822300	8" Additional band on Thru Well	16.9 lb	\$117.00
GW622350	6" Additional Band on Thru Well with Roller	20.0 lb	\$176.00
GW822350	8" Additional Band on Thru Well with Roller	18.1 lb	\$176.00
**GW102115	10" Additional Band on Thru Well with Roller	43.6 lb	\$256.00

*Recommended Roller Gate wells for bins with eave height above 19'.

6" Kit - To add rollers to wells, add "R" to end of part number and \$127 to Kit Price.

8" Kit - To remove rollers from wells, delete "R" from end of part number and deduct \$107 from Kit Price.

** All 10" Kits include roller gate wells that can be installed under 12" floors.

Motors

Part No.	Description	Phase	Shaft	Wt. (LB)	Price
100-1	1 H.P.	1	5/8"	43.0 lb	\$271
100-3	1 H.P.	3	7/8"	33.0 lb	\$320
112-1	1-1/2 H.P.	1	5/8"	52.0 lb	\$353
112-3	1-1/2 H.P.	3	7/8"	37.0 lb	\$326
200-1	2 H.P.	1	7/8"	74.0 lb	\$523
200-3	2 H.P.	3	7/8"	45.0 lb	\$326
300-1	3 H.P.	1	1-1/8"	96.0 lb	\$572
300-3	3 H.P.	3	1-1/8"	60.0 lb	\$386
500-1	5 H.P.	1	1-1/8"	100.0 lb	\$693
500-3	5 H.P.	3	1-1/8"	78.0 lb	\$445
712-1	7-1/2 H.P.	1	1-1/8"	142.0 lb	\$972
712-3	7-1/2 H.P.	3	1-3/8"	116.0 lb	\$567
1000-1	10 H.P.	1	1-3/8"	160.0 lb	\$1,289
1000-3	10 H.P.	3	1-3/8"	139.0 lb	\$689
1500-1	15 H.P.	1	1-5/8"	314.0 lb	\$3,181
1500-3	15 H.P.	3	1-5/8"	234.0 lb	\$879

Fixed Bore Sheaves

Part No.	Description	Groove	Shaft	Wt. (LB)	Price
PT0608	2.5" O.D.	1	5/8"	1.2 lb	\$13.34
2578-1	2.5" O.D.	1	7/8"	1.0 lb	\$18.17
2878-1	3.0" O.D.	1	7/8"	0.8 lb	\$18.17
3458-1	3.5" O.D.	1	5/8"	1.5 lb	\$22.05
3478-1	3.55" O.D.	1	7/8"	1.5 lb	\$22.05
3478-2	3.55" O.D.	2	7/8"	2.8 lb	\$46.20
PT0563	3.0" O.D.	2	1-1/8"	1.4 lb	\$32.55
PT0567	3.5" O.D.	2	1-1/8"	2.3 lb	\$32.55
PT0568	3.5" O.D.	2	1-3/8"	2.2 lb	\$32.55
07098870	4.45" O.D.	2	1-1/8"	3.7 lb	\$56.00
PT0585	3.0" O.D.	3	1-1/8"	2.5 lb	\$71.40
GK6944	3.0" O.D.	3	1-3/8"	2.1 lb	\$59.22

Sheaves For Bushings

GC07526	4.55" O.D.	2	SH	2.0 lb	\$79.20
PT0639	4.0" O.D.	3	SH	3.8 lb	\$65.10

Bushings

Part No.	Description	Shaft	Wt. (LB)	Price
GC07383	SH	1-3/8"	1.0 lb	\$27.61
GC07550	SH	1-5/8"	2.0 lb	\$22.00

30' Unload Equipment (Unloading Accessories 8" & 10")

UNLOADING ACCESSORIES 8" & 10"

All kits include all necessary Components including 2 intermediate wells with rollers. Does not include Motor or Motor Pulley

PART #	DESCRIPTION	WT.	LIST
GUH82302R	8" 2 BELT Drive Horizontal Unload Kit Complete (5 h.p. 3.0" 2 GR.)	445.8 lb	\$2,004.00
**GUH102302R	10" 2 BELT Drive Horizontal Unload Kit Complete (5 h.p. 3.0" 2 GR.)	640.9 lb	\$3,212.00
GUV8302R	8" Vertical Unload Kit Complete (7.5 h.p. 4.5" 2 GR.)	758.6 lb	\$4,439.00
**GUV10302R	10" Vertical Unload Kit Complete (10 h.p. 4.0" 3 GR.)	1092.2 lb	\$6,863.00
GUI810302R	8" to 10" 25 deg. Inclined Unload Kit Complete (7.5 h.p. 3.5" 2 GR.)	570.3 lb	\$2,982.00
**GUI1012302R	10" to 12" 25 deg. Inclined Unload Kit Complete (7.5 h.p. 3.0" 2 GR.)	833.3 lb	\$4,599.00
GBS63000	6" Bin Sweep Auger (2 h.p. 2.5" 1 GR.)	96.3 lb	\$523.00
GBS83000	8" Bin Sweep Auger (2 h.p. 3.0" 1 GR.)	101.7 lb	\$592.00
GBS10300	10" Bin Sweep Auger (3 h.p. 3.0" 2 GR.)	202.3 lb	\$1,238.00
GUH8230P3	8" Horizontal Unload with Power Sweep Kit Complete (5 h.p. 3.5" 2 GR.)	895.1 lb	\$4,342.00
**GUH10330P2	10" Horizontal Unload with Power Sweep Kit Complete (7.5 h.p. 3.0" 3 GR.)	1060.2 lb	\$5,397.00
GUV830P3	8" Vertical Unload with Power Sweep Kit Complete (10 h.p. 4.5" 2 GR.)	1207.9 lb	\$6,777.00
**GUV1030P2	10" Vertical Unload with Power Sweep Kit Complete (15 h.p. 4.0" 3 GR.)	1507.5 lb	\$9,013.00
GUI81030P3	8" to 10" 25 deg. Inclined Unload with Power Sweep Kit (7.5 h.p. 3.5" 2 GR.)	1019.5 lb	\$5,319.00
**GUI101230P2	10" to 12" 25 deg. Inclined Unload with Power Sweep Kit (10 h.p. 3.0" 2 GR.)	1248.6 lb	\$6,749.00
GW822300	8" Additional band on Thru Well	16.9 lb	\$117.00
GW822350	8" Additional Band-On Thru Well w/ Roller	18.1 lb	\$176.00
**GW102115	10" Additional band on Thru Well w/ Roller	43.6 lb	\$256.00

*Recommended Roller Gate wells for bins with eave height above 19'.

8" Kit - Delete "R" from end of part number and deduct \$107 from Kit Price.

** All 10" Kits include roller gate wells that can be installed under 12" floors.

Motors

Part No.	Description	Phase	Shaft	Wt. (LB)	Price
200-1	2 H.P.	1	7/8"	74.0 lb	\$523
200-3	2 H.P.	3	7/8"	45.0 lb	\$326
300-1	3 H.P.	1	1-1/8"	96.0 lb	\$572
300-3	3 H.P.	3	1-1/8"	60.0 lb	\$386
500-1	5 H.P.	1	1-1/8"	100.0 lb	\$693
500-3	5 H.P.	3	1-1/8"	78.0 lb	\$445
712-1	7-1/2 H.P.	1	1-1/8"	142.0 lb	\$972
712-3	7-1/2 H.P.	3	1-3/8"	116.0 lb	\$567
1000-1	10 H.P.	1	1-3/8"	160.0 lb	\$1,289
1000-3	10 H.P.	3	1-3/8"	139.0 lb	\$689
1500-1	15 H.P.	1	1-5/8"	314.0 lb	\$3,181
1500-3	15 H.P.	3	1-5/8"	234.0 lb	\$879

Fixed Bore Sheaves

Part No.	Description	Groove	Shaft	Wt. (LB)	Price
2578-1	2.5" O.D.	1	7/8"	1.0 lb	\$18.17
2878-1	3.0" O.D.	1	7/8"	0.8 lb	\$18.17
PT0563	3.0" O.D.	2	1-1/8"	1.4 lb	\$32.55
PT0567	3.5" O.D.	2	1-1/8"	2.3 lb	\$32.55
PT0568	3.5" O.D.	2	1-3/8"	2.2 lb	\$32.55
07098870	4.45" O.D.	2	1-1/8"	3.7 lb	\$56.00
PT0585	3.0" O.D.	3	1-1/8"	2.5 lb	\$71.40
GK6944	3.0" O.D.	3	1-3/8"	2.1 lb	\$59.22

Sheaves For Bushings

GC07526	4.55" O.D.	2	SH	2.0 lb	\$79.20
PT0639	4.0" O.D.	3	SH	3.8 lb	\$65.10

Bushings

Part No.	Description	Shaft	Wt. (LB)	Price
GC07383	SH	1-3/8"	1.0 lb	\$27.61
GC07550	SH	1-5/8"	2.0 lb	\$22.00

36' Unload Equipment

(Unloading Accessories 8" & 10")

UNLOADING ACCESSORIES 8" & 10"

All kits include all necessary Components including 3 intermediate wells with rollers. Does not include Motor or Motor Pulley

PART #	DESCRIPTION	WT.	LIST
GUH82362R	8" 2 BELT Drive Horizontal Unload Kit Complete (5 h.p. 3.0" 2 GR.)	511.7 lb	\$2,348.00
**GUH102362R	10" 2 BELT Drive Horizontal Unload Kit Complete (7.5 h.p. 3.0" 2 GR.)	739.5 lb	\$3,680.00
GUV8362R	8" Vertical Unload Kit Complete (10 h.p. 4.5" 2 GR.)	824.6 lb	\$4,783.00
GUV10362R	10" Vertical Unload Kit Complete (15 h.p. 4.0" 3 GR.)	1190.8 lb	\$7,331.00
GUI810362R	8" to 10" 25 deg. Inclined Unload Kit Complete (7.5 h.p. 3.5" 2 GR.)	636.2 lb	\$3,325.00
**GUI1012362R	10" to 12" 25 deg. Inclined Unload Kit Complete (7.5 h.p. 3.0" 2 GR.)	932.0 lb	\$5,067.00
GBS63600	6" Bin Sweep Auger (2 h.p. 2.5" 1 GR.)	108.9 lb	\$616.00
GBS83600	8" Bin Sweep Auger (2 h.p. 3.0" 1 GR.)	114.6 lb	\$683.00
GBS10360	10" Bin Sweep Auger (3 h.p. 3.0" 2 GR.)	227.4 lb	\$1,308.00
GUH8236P3	8" Horizontal Unload with Power Sweep Kit Complete (7.5 h.p. 3.5" 3 GR.)	993.0 lb	\$4,688.00
**GUH10336P2	10" Horizontal Unload with Power Sweep Kit Complete (10 h.p. 3.0" 3 GR.)	1184.8 lb	\$5,912.00
GUV836P3	8" Vertical Unload with Power Sweep Kit Complete (10 h.p. 4.5" 2 GR.)	1305.8 lb	\$7,123.00
**GUV1036P2	10" Vertical Unload with Power Sweep Kit Complete (15 h.p. 4.0" 3 GR.)	1632.0 lb	\$9,528.00
GUI81036P3	8" to 10" 25 deg. Inclined Unload with Power Sweep Kit (10 h.p. 3.5" 3 GR.)	1117.5 lb	\$5,666.00
**GUI101236P2	10" to 12" 25 deg. Inclined Unload with Power Sweep Kit (15 h.p. 3.75" 3 GR.)	1377.2 lb	\$7,316.00
GW822300	8" Additional band on Thru Well	16.9 lb	\$117.00
GW822350	8" Additional Band-On Thru Well w/ Roller	18.1 lb	\$176.00
**GW102115	10" Additional band on Thru Well w/ Roller	43.6 lb	\$256.00

*Recommended Roller Gate wells for bins with eave height above 19'.

8" Kit - Delete "R" from end of part number and deduct \$145 from Kit Price.

** All 10" Kits include roller gate wells that can be installed under 12" floors.

Motors

Part No.	Description	Phase	Shaft	Wt. (LB)	Price
200-1	2 H.P.	1	7/8"	74.0 lb	\$523
200-3	2 H.P.	3	7/8"	45.0 lb	\$326
300-1	3 H.P.	1	1-1/8"	96.0 lb	\$572
300-3	3 H.P.	3	1-1/8"	60.0 lb	\$386
500-1	5 H.P.	1	1-1/8"	100.0 lb	\$693
500-3	5 H.P.	3	1-1/8"	78.0 lb	\$445
712-1	7-1/2 H.P.	1	1-1/8"	142.0 lb	\$972
712-3	7-1/2 H.P.	3	1-3/8"	116.0 lb	\$567
1000-1	10 H.P.	1	1-3/8"	160.0 lb	\$1,289
1000-3	10 H.P.	3	1-3/8"	139.0 lb	\$689
1500-1	15 H.P.	1	1-5/8"	314.0 lb	\$3,181
1500-3	15 H.P.	3	1-5/8"	234.0 lb	\$879

Fixed Bore Sheaves

Part No.	Description	Groove	Shaft	Wt. (LB)	Price
2578-1	2.5" O.D.	1	7/8"	1.0 lb	\$18.17
2878-1	3.0" O.D.	1	7/8"	0.8 lb	\$18.17
PT0563	3.0" O.D.	2	1-1/8"	1.4 lb	\$32.55
PT0567	3.5" O.D.	2	1-1/8"	2.3 lb	\$32.55
PT0568	3.5" O.D.	2	1-3/8"	2.2 lb	\$32.55
PT0585	3.0" O.D.	3	1-1/8"	2.5 lb	\$71.40
GK6944	3.0" O.D.	3	1-3/8"	2.1 lb	\$59.22

Sheaves For Bushings

GC07526	4.55" O.D.	2	SH	2.0 lb	\$79.20
GC07382	3.75" O.D.	3	SH	6.0 lb	\$42.24
PT0639	4.0" O.D.	3	SH	3.8 lb	\$65.10

Bushings

Part No.	Description	Shaft	Wt. (LB)	Price
GC07383	SH	1-3/8"	1.0 lb	\$27.61
GC07550	SH	1-5/8"	2.0 lb	\$22.00

Quoting Information And Quote Forms

Top Dry Construction Labor Costs

To estimate labor costs for construction of Top Dry bins take the list price timed 10%. This would not include electrical or extra millwright work. This calculation is an estimate only. Installation may vary based on local conditions, equipment, and experience. GSI assumes no liability for results arising from the use of these estimates.

Concrete Yardage

Bin Diameter	Number of Rings						
	5	6	7	8	9	10	11
21'	11	11	12	12			
24'	13	13	15	15	17	18	
30'	19	19	20	21	23	25	29
36'	24	26	28	30	32	36	40

Concrete yardage is based on 3,000 psf soil bearing capacity.

Note: All values shall be construed as estimates only. The actual installation may vary according to local conditions, equipment and experience. Grain Systems, Inc. assumes no liability for results arising from the use of such estimates.

Model	Elevator	Top Dry Batch	Top Dry Autoflow
	***	30' 8 Ring	30' 8 Ring
Fans	***	(2) 36" 15hp.	(2) 40" 15hp.
Drying Capacity (10% Moisture Removal)	***	704 bu / hr	939 bu / hr
Fill Time (1,600 bu / hr.)	***	56 Minutes	***
Wait Time at Elevator	5 Minutes to 3 hours	***	***
Storage Capacity 1	Unlimited	13,951 bu	13,296 bu
Estimated List Price 2	***		
Estimated Construction 3	***		
Estimated Concrete & Labor ((\$110 per Cubic Yard)			
Estimated Electrical Costs 4			
Estimated Crane Costs 5			
Load Auger			

Example: Based on 800 acres @ 170 bu / acre = 136,000 bu

Drying Time (16 Hour Days)	Elevator	Top Dry Batch	Top Dry Autoflow
	***	16.5 days	9.5 days
Drying Costs (136,000 bu @ 10% Removal)			
Storage Costs (For 6 Months)		***	***

Note: All estimations are used as examples only. GSI assumes no liability for results arising from the use of such estimates.

1. Maximum Storage Capacity

2. List price of Top Dry effective June 4th 2000.

3. Construction costs are based on 284 hours @ \$15/hr.

4. Electrical costs can vary. Cost is based on \$40/hr.

5. Crane costs to lift fans to platform are based on \$100/hr/fan.

6. Dry time includes fill time.

7. 60¢/gallon LP, 9.95¢/kW/hr for 1st 1000kW/hrs. & 7.68¢/kW/hrs. thereafter.

8. 13,296 Bu. for 14¢/Bu. for 1st 90 days, 1.5¢ for each additional 30 days.

Manual Batch Quote

Quoting a Maxim Top Dry - Batch

On the following page is a Top Dry Maxim Manual Batch quotation form. Every quote should include information needed for installing a complete system; or, for the expansion of an existing system. To do a quote you need to know the following:

* Storage Capacity Needed (bin diameter and number of rings)

* Drying Capacity

* Size and Number of Fan and Heaters

* Electrical sources - 220v1ph 60hz
230v3ph 60hz
380v3ph 50hz
460v3ph 60hz
575v3ph 60hz

* Type of Grain Being Dried

* Fuel Source - LP
NP
Diesel

* Fan Platforms or Ducting

* Stairs or Ladders

* Unloading Equipment

* Total Cost and Shipping Weight

* Estimated Construction Costs

Manual Batch Quote

Customer Name _____ Quote Date ____/____/____

Address _____

City _____ State _____ Zip _____

Phone (____) _____

Qty.	Item Number	Description	Weight	Price
_____	TBS____-____-____	Top Dry System, ____' Diameter, ____ Rings, for ____ Fan(s)		
_____	TF-1324	Top Dry Series 2000 Control Center		
_____	TD-10_____	Top Dry Platform or Duct Package		
_____	TFS_____-____	Aeration Floor System for ____' Diameter ____ Ring Bin		
_____	2TF-_____-____M	Top Dry Series 2000 Fan / Heater #1 Master		
_____	2TF-_____-____S	Top Dry Series 2000 Fan / Heater #1 Slave		
_____	D01-_____-____	Fuel Pump ____hp. ____ Voltage (Diesel Units Only)		
_____	D02-_____-____	Air Compressor ____hp. ____ Voltage (Diesel Units Only)		
_____	MIS-_____	Roof Vents Unassembled (Box of Five)		
_____	MIS-_____	Roof Vents Assembled		
_____	TD-100_____	Fan Entrance Sheet for ____" Fan on a ____' Bin		
_____	TCS-_____-____	Aeration System ____hp. ____ phase		
_____		Unload Component _____		
_____		Unload Component _____		
_____		Unload Component _____		
_____		Unload Component _____		
_____		Miscellaneous Item _____		
_____		Miscellaneous Item _____		
_____		Miscellaneous Item _____		

		Construction Costs	_____	_____
		Concrete Costs	_____	_____
		Electrical Costs	_____	_____
		Crane Costs (1hr / Fan)	_____	_____
		Total	_____	_____

Autoflow Quote

Quoting a Maxim Top Dry - Autoflow

On the following page is a Top Dry Maxim Manual Autoflow quotation form. Every quote should include information needed for installing a complete system; or, for the expansion of an existing system. To do a quote you need to know the following:

* Storage Capacity Needed (bin diameter and number or rings)

* Drying Capacity

* Horsepower and Quantity of Fill System Used

* Size and Number of Fan and Heaters

* Electrical sources - 220v1ph 60hz
 230v3ph 60hz
 380v3ph 50hz
 460v3ph 60hz
 575v3ph 60hz

* Type of Grain Being Dried

* Fuel Source - LP
 NG
 Diesel

* Fan Platforms or Ducting

* Stairs or Ladders

* Unloading Equipment

* Total Cost and Shipping Weight

* Estimated Construction Costs

Autoflow Quote

Customer Name _____ Quote Date ____/____/____

Address _____

City _____ State _____ Zip _____

Phone (____) _____

Qty.	Item Number	Description	Weight	Price
	TAS____-____-____	Top Dry System, ____' Diameter, ____ Rings, for ____ Fan(s)		
	TF-1270	Fill System Control Box		
	TF-____-____	Starter for Fill System #1 ____hp. ____ Voltage		
	TF-____-____	Starter for Fill System #2 ____hp. ____ Voltage		
	TF-____-____	Starter for Aeration Fan ____hp. ____ Voltage		
	TD-10____	Top Dry Platform or Duct Package		
	TFS____-____	Aeration Floor System for ____' Diameter ____ Ring Bin		
	2TF-____-____M	Top Dry Series 2000 Fan / Heater #1 - Master		
	2TF-____-____S	Top Dry Series 2000 Fan / Heater #1 - Slave		
	D01-____-____	Fuel Pump ____hp. ____ Voltage (Diesel Units Only)		
	D02-____-____	Air Compressor ____hp. ____ Voltage (Diesel Units Only)		
	MIS-____	Roof Vents Unassembled (Box of Five)		
	MIS-____	Roof Vents Assembled		
	TD-100____	Fan Entrance Sheet for ____" Fan on a ____' Bin		
	TCS-____-____	Aeration System ____hp. ____ phase		
		Unload Component _____		
		Unload Component _____		
		Unload Component _____		
		Unload Component _____		
		Miscellaneous Item _____		
		Miscellaneous Item _____		
		Miscellaneous Item _____		

Construction Costs _____

Concrete Costs _____

Electrical Costs _____

Crane Costs (1hr / Fan) _____

Total _____

Top Dry Necassary Information for Quoting

Name: _____	Date: _____
Phone Number: _____	Fax Number: _____
E-Mail: _____	

Commodity		
Corn ☐	Sunflower ☐	Soybeans ☐
Wheat ☐	Sorghum ☐	Other ☐

Drying Conditions	Capacity
Average Incoming Moisture %: _____	Drying Capacity / hr.: _____
Desired Final Moisture %: _____	Drying Capacity / day: _____
Maximum Drying Temperature: _____	Storage Capacity: _____

Dryer Type	
Autoflow: ☐	Batch: ☐

Fuel Supply	Electrical Supply
Natural Gas: ☐ LP: ☐	Voltage: _____
VP: ☐	Frequency: _____

Misc.	
Maximum Height: _____	Fill System #1 Hp.: _____
Maximum Diameter: _____	Fill System #2 Hp.: _____
Ladders ☐	Stairs ☐
6" Unload ☐	10" Unload ☐
8" Unload ☐	Duct Work ☐

Autoflow Conversion Price List and Weights (GSI Only)

Manual Batch to Autoflow Conversion

* The Autoflow Control System can only be connected to the Series 2000 line of GSI Fan and Heater units. If a prior model of Fan and Heater unit is installed on the Manual Batch System being converted, a replacement Fan and Heater unit must be purchased (see pages 28 and 29).

* The number of floor sheets installed in the Manual Batch System being converted must be known before quoting. The Autoflow Conversion Kit required depends on the number of floor sheets.

* Due to airflow, the number of roof vents may need to be increased before the Manual Batch System can be converted to an Autoflow System. Consult the chart detailing the minimum roof vents (see page 30).

* A Fill System Control Box, Fill System motor starters, and Aeration Fan motor starters need to be purchased if the Autoflow will be controlling the Fill System(s) and Aeration Fan (see pages 20 and 21).

* A new Fan Heater Unit must be used when converting a pre series 2000 system.

Components Required for Conversion

To convert a GSI Top Dry from a Manual Batch System to an Autoflow System the following components must be purchased:

- * Autoflow Control System
- * Fill System Control Box
- * Fill System, and Aeration Fan motor Starters
- * Fan and Heater unit(s) - if required
- * Rotary Switches
- * Autoflow Conversion Kit

Note: Autoflow conversions are only available for GSI Top Dry Maxim, and GSI Top Dry Non-Maxim Manual Batch Systems. No conversions are available for non-GSI systems.

Autoflow Control System

Includes: Autoflow control box and dump chute actuator. This control is for direct connection to GSI Drying Systems Series 2000 Fan and Heater units. Control is capable of running in batch or continuous flow mode. Control will run up to 2 drying fan and 1 cooling fan. Autoflow Control Systems will independently control 2 fill systems. Motor starters for aeration fans and fill systems are not included and must be priced separately. Actuator is 24 volt screw type and will not operate separate of control. Two (2) -12 volt lawn and garden batteries are required to run the system and are not available at GSI. Does not include rotary switches.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
2TAF-6140	18' Autoflow Control Complete	250	114	\$11,318.00
2TAF-6141	21' Autoflow Control Complete	250	114	\$10,829.00
2TAF-6142	24' Autoflow Control Complete	250	114	\$10,829.00
2TAF-6143	27' Autoflow Control Complete	250	114	\$10,829.00
2TAF-6144	30' Autoflow Control Complete	250	114	\$10,829.00
2TAF-6145	36'Autoflow Control Complete	250	114	\$10,829.00

Autoflow Grain Sampler

Allows for the collection of a grain sample as the Autoflow discharges.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TD-100762	Autoflow Grain Sampler (less PVC pipe)	51	23	\$844.00
FLX-2427	PVC Pipe (12' Section)	5	2	\$24.00
FLX-2539	Model 350 PVC Coupler	1	0	\$7.02

Note: Autoflow conversions are only available for GSI Top Dry Maxim, and GSI Top Dry Non-Maxim Manual Batch Systems. No conversions are available for non-GSI systems.

Rotary Switch Usage Chart

All five rotary switches are required for automation operation of the Autoflow units.

	Wet Supply	Storage Chamber	Drying Chamber Low Level	Drying Chamber High Level	Drying Chamber Overflow
18' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6099	TAF-6105
21' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6099	TAF-6105
24' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6099	TAF-6105
27' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6101	TAF-6105
30' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6101	TAF-6105
36' GSI Top Dry	TAF-6106	TAF-6106	TAF-6100	TAF-6103	TAF-6105

Rotary Switches

Five (5) rotary switches are required to control grain levels in an Autoflow Top Dry Unit. These include the wet supply switch, storage chamber hi-limit, drying chamber hi-limit, drying chamber lo-limit, and drying chamber over flow.

Part Number	Description	Weight (lbs)	Weight (kgs.)	List Price
TAF-6106	Wall Mount (Storage Chamber and Wet Supply)	10	5	\$938.00
TAF-6105	Roof Mount (Drying Chamber Overflow)	9	4	\$928.00
TAF-6099	Roof Mount with Extension (18'-24' Chamber Hi-Limit)	11	5	\$938.00
TAF-6101	Roof Mount with Extension (27'-30' Chamber Hi-Limit)	12	5	\$938.00
TAF-6103	Roof Mount with Extension (36' Chamber Hi-Limit)	10	5	\$933.00
TAF-6100	Roof Mount with Extension (18'-36' Chamber Lo-Limit)	17	7	\$951.00

Note: Autoflow conversions are only available for GSI Top Dry Maxim, and GSI Top Dry Non-Maxim Manual Batch Systems. No conversions are available for non-GSI systems.

Conversion Kits for Non-Maxim Top Dry Units

Includes: Additional leveling bands (if needed), cover sheets for intermediate hoppers, and necessary hardware.

NOTE: Please count floor sheets before ordering.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TAF-6055	Conv. Kit for 18' Non-Maxim GSI Top Dry with 24 Floor Sheets	185	84	\$728.00
TAF-6056	Conv. Kit for 21' Non-Maxim GSI Top Dry with 28 Floor Sheets	215	98	\$849.00
TAF-6057	Conv. Kit for 24' Non-Maxim GSI Top Dry with 32 Floor Sheets	246	112	\$971.00
TAF-6058	Conv. Kit for 27' Non-Maxim GSI Top Dry with 36 Floor Sheets	320	145	\$1,276.00
TAF-6059	Conv. Kit for 30' Non-Maxim GSI Top Dry with 40 Floor Sheets	351	159	\$1,400.00
TAF-6060	Conv. Kit for 36' Non-Maxim GSI Top Dry with 48 Floor Sheets	930	422	\$3,969.00

Conversion Kits for Maxim Top Dry Units

Includes: Additional leveling bands (if needed), cover sheets for intermediate hoppers, and necessary hardware.

NOTE: Please count floor sheets before ordering.

Part Number	Description	Weight (lbs.)	Weight (kgs.)	List Price
TAF-6156	Conv. Kit for 18' Maxim GSI Top Dry with 18 Floor Sheets	175	79	\$1,655.00
TAF-6157	Conv. Kit for 21' Maxim GSI Top Dry with 21 Floor Sheets	201	91	\$1,180.00
TAF-6158	Conv. Kit for 24' Maxim GSI Top Dry with 24 Floor Sheets	227	103	\$1,298.00
TAF-6155	Conv. Kit for 27' Maxim GSI Top Dry with 27 Floor Sheets	297	135	\$1,655.00
TAF-6154	Conv. Kit for 30' Maxim GSI Top Dry with 30 Floor Sheets	323	147	\$1,655.00
TAF-6159	Conv. Kit for 36' Maxim GSI Top Dry with 36 Floor Sheets	436	198	\$2,274.00

Note: Autoflow conversions are only available for GSI Top Dry Maxim, and GSI Top Dry Non-Maxim Manual Batch Systems. No conversions are available for non-GSI systems.

This Equipment shall be installed in accordance with the current installation codes and applicable regulations which should be carefully followed in all cases. Authorities having jurisdiction should be consulted before installation occurs.



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