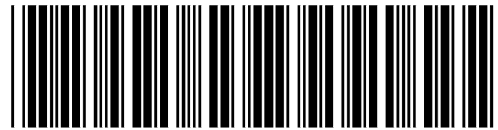


Top Dry Wiring Diagrams



PNEG-1264

PNEG-1264



a division of
THE GSI GROUP



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Roof Damage Warning and Disclaimer



GSI DOES NOT WARRANT ANY ROOF DAMAGE CAUSED BY EXCESSIVE VACUUM OR INTERNAL PRESSURE FROM FANS OR OTHER AIR MOVING SYSTEMS. ADEQUATE VENTILATION AND/OR "MAKEUP AIR" DEVICES SHOULD BE PROVIDED FOR ALL POWERED AIR HANDLING SYSTEMS. GSI DOES NOT RECOMMEND THE USE OF DOWNWARD FLOW SYSTEMS (SUCTION). SEVERE ROOF DAMAGE CAN RESULT FROM ANY BLOCKAGE OF AIR PASSAGES. RUNNING FANS DURING HIGH HUMIDITY/COLD WEATHER CONDITIONS CAN CAUSE AIR EXHAUST OR INTAKE PORTS TO FREEZE.

Fan/Heater Installation & Operating Instructions

Thank you for choosing a Top Dry Series 2000 unit. It is designed to give excellent performance and service for many years.

This manual describes the wiring for all standard production Top Dry Series 2000 single fan, multi-fan and 2000 Series Heater Control units. Different models are available for liquid propane or natural gas fuel supply, with either single phase 230 volt, or three phase 208, 220, 380, 460 or 575 volt electrical power.

The principal concern of the GSI Group, Inc. ("GSI") is your safety and the safety of others associated with grain handling equipment. This manual is written to help you understand safe operating procedures, and some of the problems that may be encountered by the operator or other personnel.

As owner and/or operator, it is your responsibility to know what requirements, hazards and precautions exist, and to inform all personnel associated with the equipment, or who are in the fan area. Avoid any alterations to the equipment. Such alterations may produce a very dangerous situation, where serious injury or death may occur.

Safety Alert Symbol

The symbol shown is used to call your attention to instructions concerning your personal safety. Watch for this symbol; it points out important safety precautions. It means "ATTENTION", "WARNING", "CAUTION", and "DANGER". Read the message and be cautious to the possibility of personal injury or death.



WARNING! BE ALERT!

Personnel operating or working around electric fans should read this manual. This manual must be delivered with the equipment to its owner. Failure to read this manual and its safety instructions is a misuse of the equipment.

Grain Systems, Inc. recommends contacting your local power company, and having a representative survey your installation so the wiring is compatible with their system, and adequate power is supplied to your unit.

Safety decals should be read and understood by all people in the grain handling area. The rotating blade, fire warning decals and voltage danger decal must be displayed on the fan can. The bottom right decal should be present on the inside bin door cover of the two ring door, 24" porthole door cover and the roof manway cover.

If a decal is damaged or is missing contact:

Grain Systems, Inc.
1004 E. Illinois St.
Assumption, IL 62510
217-226-4421

A free replacement will be sent to you.

**! WARNING**

Stay clear of rotating blade. Blade could start automatically. Can cause serious injury. Disconnect power before servicing.

DC-1225

**! WARNING**

Flame and pressure beyond door. Do not operate with service door removed. Keep head and hands clear. Can cause serious injury.

DC-1227

! DANGER!

High voltage. Will cause serious injury or death. Lockout power before servicing.

DC 1224

! DANGER!

Automatic equipment can start at anytime. Do not enter until fuel is shut off and electrical power is locked in off position. Failure to do so will result in serious injury or death.

DC-973

**READ THESE INSTRUCTIONS
BEFORE OPERATION AND SERVICE
SAVE FOR FUTURE REFERENCE**

1. Read and understand the operating manual before trying to operate the dryer.
2. Power supply should be OFF for service of electrical components. Use CAUTION in checking voltage or other procedures requiring power to be ON.
3. Check for gas leaks at all gas pipe connections. If any leaks are detected, do not operate the dryer. Shut down and repair before further operation.
4. Never attempt to operate the dryer by jumping or otherwise bypassing any safety devices on the unit.
5. Set pressure regulator to avoid excessive gas pressure applied to burner during ignition and when burner is in operation. Do not exceed maximum recommended drying temperature.
6. Keep the dryer clean. Do not allow fine material to accumulate in the plenum or drying chamber.
7. Use CAUTION in working around high speed fans, gas burners, augers and auxiliary conveyors which START AUTOMATICALLY.
8. Do not operate in any area where combustible material will be drawn into the fan.
9. Before attempting to remove and reinstall any propellor, make certain to read the recommended procedure listed within the servicing section of the manual.
10. Clean grain is easier to dry. Fine material increases resistance to airflow and requires removal of extra moisture.

This product is intended for the use of grain handling only. Any other use is considered a misuse of the product.

Some edges of the product components can be sharp. It is recommended that each component of this product be examined to determine if there are any safety considerations to be taken. Any and all necessary personal protective equipment should be worn at all times when handling, assembling, installing and operation of the product and/or components.

Guards are removed for illustration purpose only. All guards must be in place before/during operation.

**Use Caution in the
Operation of this
Equipment**

The design and manufacture of this dryer is directed toward operator safety. However, the very nature of a grain dryer having a gas burner, high voltage electrical equipment and high speed rotating parts, does present a hazard to personnel, which can not be completely safeguarded against, without interfering with efficient operation and reasonable access to components.

Use extreme caution in working around high speed fans, gas-fired heaters, augers and auxiliary conveyors, which may start without warning when the dryer is operating on automatic control.

**KEEP THE DRYER CLEAN
DO NOT ALLOW FINE
MATERIAL TO ACCUMULATE
IN THE PLENUM CHAMBER
OR SURROUNDING THE OUT-
SIDE OF THE DRYER**

Continued safe, dependable operation of automatic equipment depends, to a great degree, upon the owner. For a safe and dependable drying system, follow the recommendations within this manual, and make it a practice to regularly inspect the operation of the unit for any developing problems or unsafe conditions. Take special note of the safety precautions listed above before attempting to operate the dryer.

Employee

[illegible]

Power Supply

An adequate power supply and proper wiring are important factors for maximum performance and long life of the dryer. Electrical service must be adequate enough to prevent low voltage damage to motors and control circuits (see Electrical Load Information).

Transformer and Wiring Voltage Drop

It is necessary to know the distance from the unit to the available transformer, and the horsepower of your fan unit. Advise the service representative of your local power supplier that an additional load will be placed on the line. Each fan motor should be wired through a fused or circuit breaker disconnect switch. Check on KVA rating of transformers, considering total horsepower load. The power supply wiring, main switch equipment and transformers must provide adequate motor starting and operating voltage. Voltage drop during motor starting should not exceed 14% of normal voltage, and after motor is running at full speed it should be within 8% of normal voltage. Check Electrical Load Information for HP ratings and maximum amp loads to properly size wire and fusing elements. Standard electrical safety practices and codes should be used. (Refer to National Electrical Code Standard Handbook by National Fire Protection Association).

Machine to Earth Grounding

It is very important that a *Machine To Earth Ground Rod* be installed at the fan. This is true even if there is a ground at the pole 15 feet away. Place the ground rod that comes standard, within 8 feet of the dryer and attach it to the dryer control panel with at least a #6 solid, bare, copper ground wire and the clamp provided. The grounding rod located at the power pole will not provide adequate grounding for the dryer. The proper grounding will provide additional safety in case of any short and will ensure long life of all circuit boards,

and the ignition system. The ground rod must be in accordance with local requirements.

Proper Installation of Ground Rod

It is not recommended that the rod be driven into dry ground.

Follow these instructions for proper installation:

1. Dig a hole large enough to hold 1 to 2 gallons of water.
2. Fill hole with water.
3. Insert rod through water and jab it into the ground.
4. Continue jabbing the rod up and down. The water will work its way down the hole, making it possible to work the rod completely into the ground. This method of installing the rod gives a good conductive bond with the surrounding soil.
5. Connect the bare, copper ground wire to the rod with the proper ground rod clamp. See Figure 8.
6. Connect the bare copper ground wire to the fan control boxes with a grounding lug.



7. Ground wire must not have any breaks or splices.

Dig a hole large enough to hold 1 or 2 gallons of water. Work the ground rod into the earth until it is completely in the ground.

Series 2000 Master Fan/Heater Wiring Domestic & CGA Models

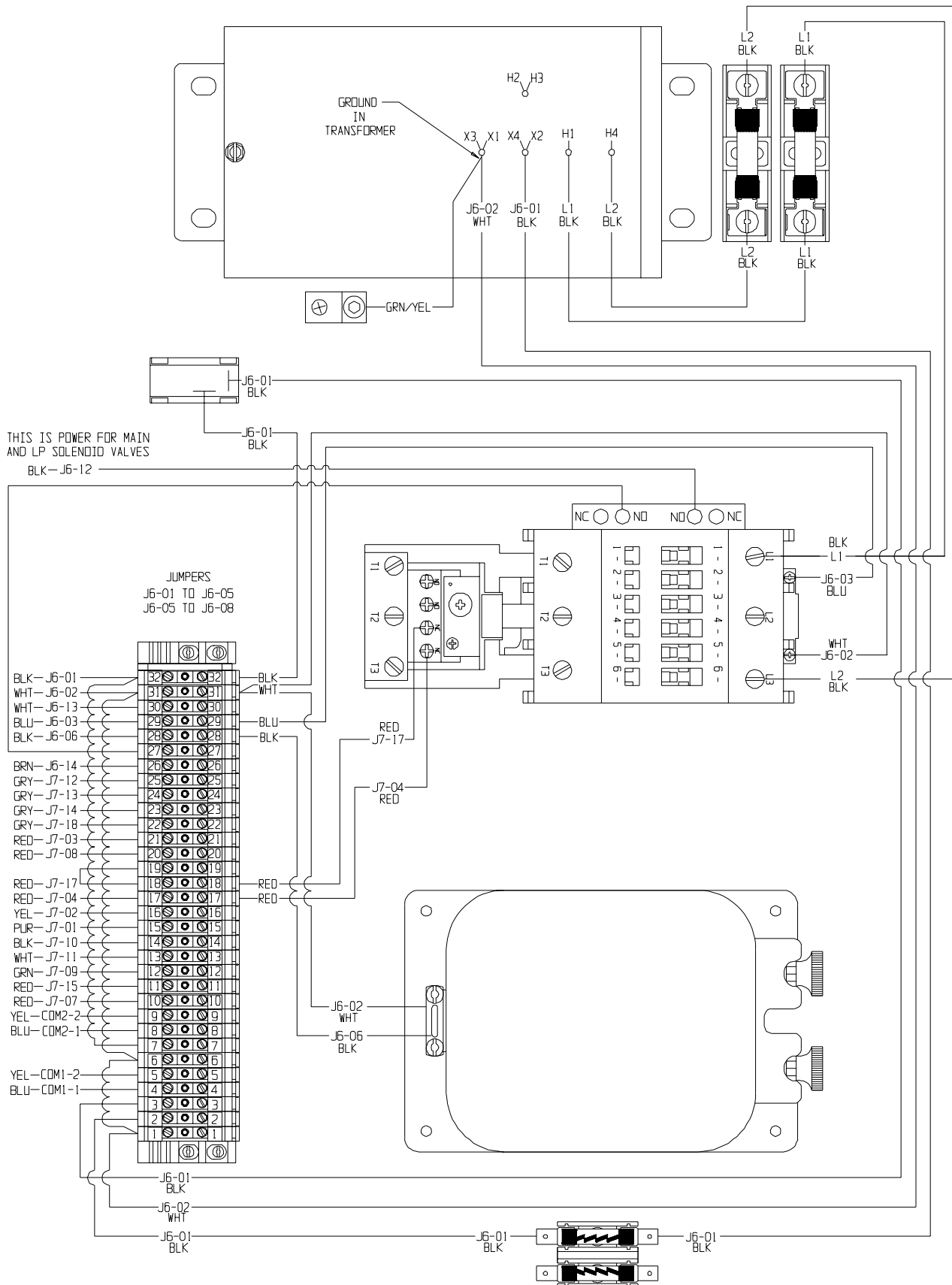
Series 2000 Master Heater Board Input/Output

SERIES 2000 DOMESTIC & CGA

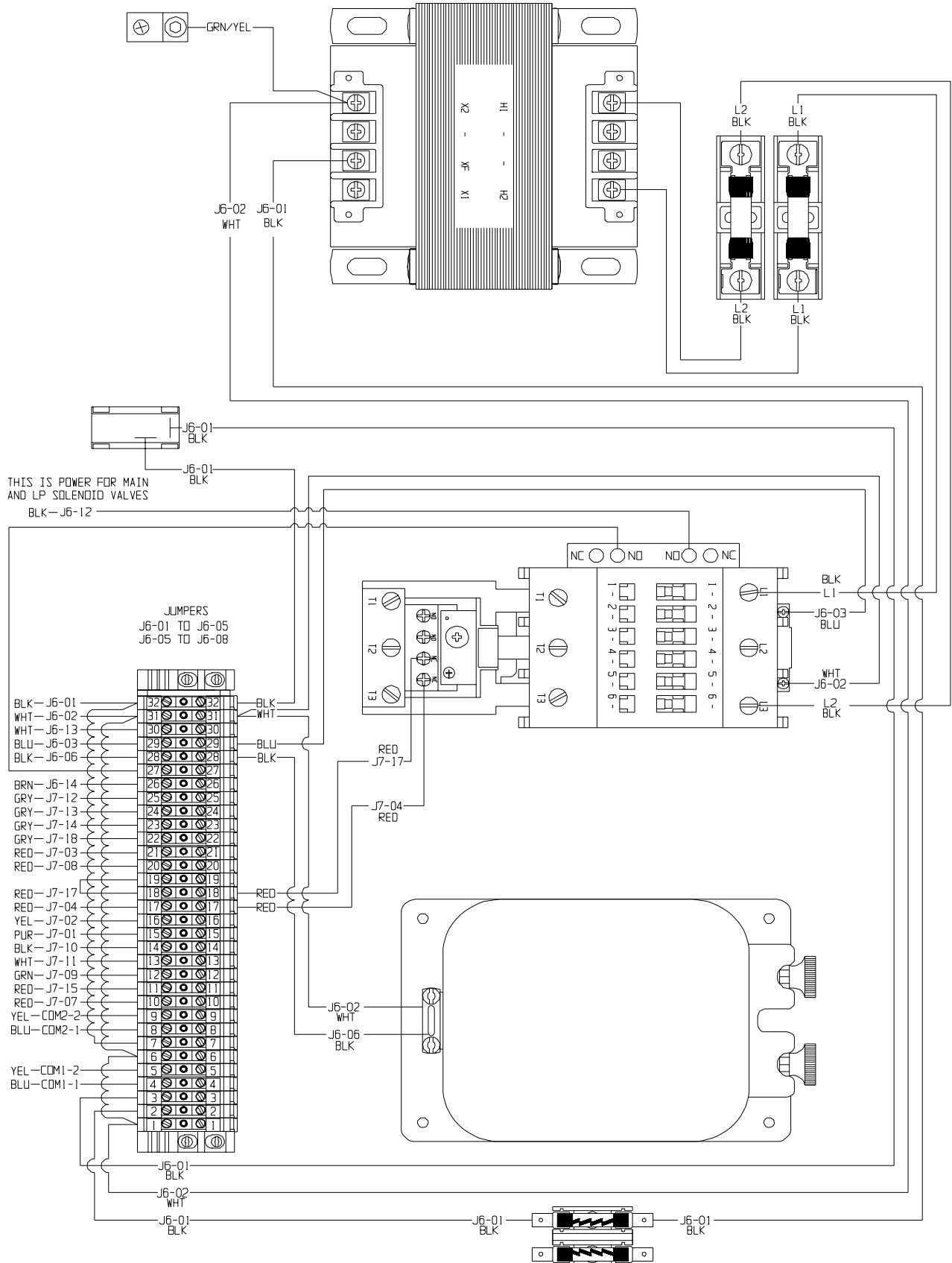
The diagram illustrates the electrical wiring for the 1000 Series Control Panel. Key components and their connections are as follows:

- Transformer:** Labeled "GROUND IN TRANSFORMER". It has terminals X3, X1, X4, X2, H3, H1, H4, and H2. A "GRN/YEL" ground symbol is shown connected to the system ground.
- Terminal Block (Top Right):** Features two columns of terminals labeled L2 BLK and L1 BLK. Wires connect these to the transformer and other components.
- Terminal Block (Middle Left):** A 30-pin block with the following connections:
 - BLK - J6-01
 - WHT - J6-02
 - WHT - J6-13
 - BLU - J6-03
 - BLK - J6-06
 - BRN - J6-14
 - GRY - J7-12
 - GRY - J7-13
 - GRY - J7-14
 - GRY - J7-18
 - RED - J7-03
 - RED - J7-08
 - RED - J7-17
 - RED - J7-04
 - YEL - J7-02
 - PUR - J7-01
 - BLK - J7-10
 - WHT - J7-11
 - GRN - J7-09
 - RED - J7-15
 - RED - J7-07
 - YEL - COM2-2
 - BLU - COM2-1
 - YEL - COM1-2
 - BLU - COM1-1
- Terminal Block (Middle Right):** A 13-pin block with connections:
 - BLK L1
 - J6-03 BLU
 - WHT J6-02
 - L2 BLK
- Relays:**
 - J7-17 RED:** A 13-pin relay with terminals T1, T2, T3.
 - J7-04 RED:** A 4-pin relay with terminals T1, T2, T3.
- Terminal Block (Bottom Left):** A 30-pin block with connections:
 - J6-01 BLK
 - J6-02 WHT
 - J6-01 BLK
- Terminal Block (Bottom Right):** A 30-pin block with connections:
 - J6-01 BLK
 - J6-01 BLK
- Wiring Notes:**
 - "THIS IS POWER FOR MAIN AND LP SOLENOID VALVES" points to the BLK - J6-12 line.
 - "JUMPER" section: J6-01 TO J6-05, J6-05 TO J6-08.

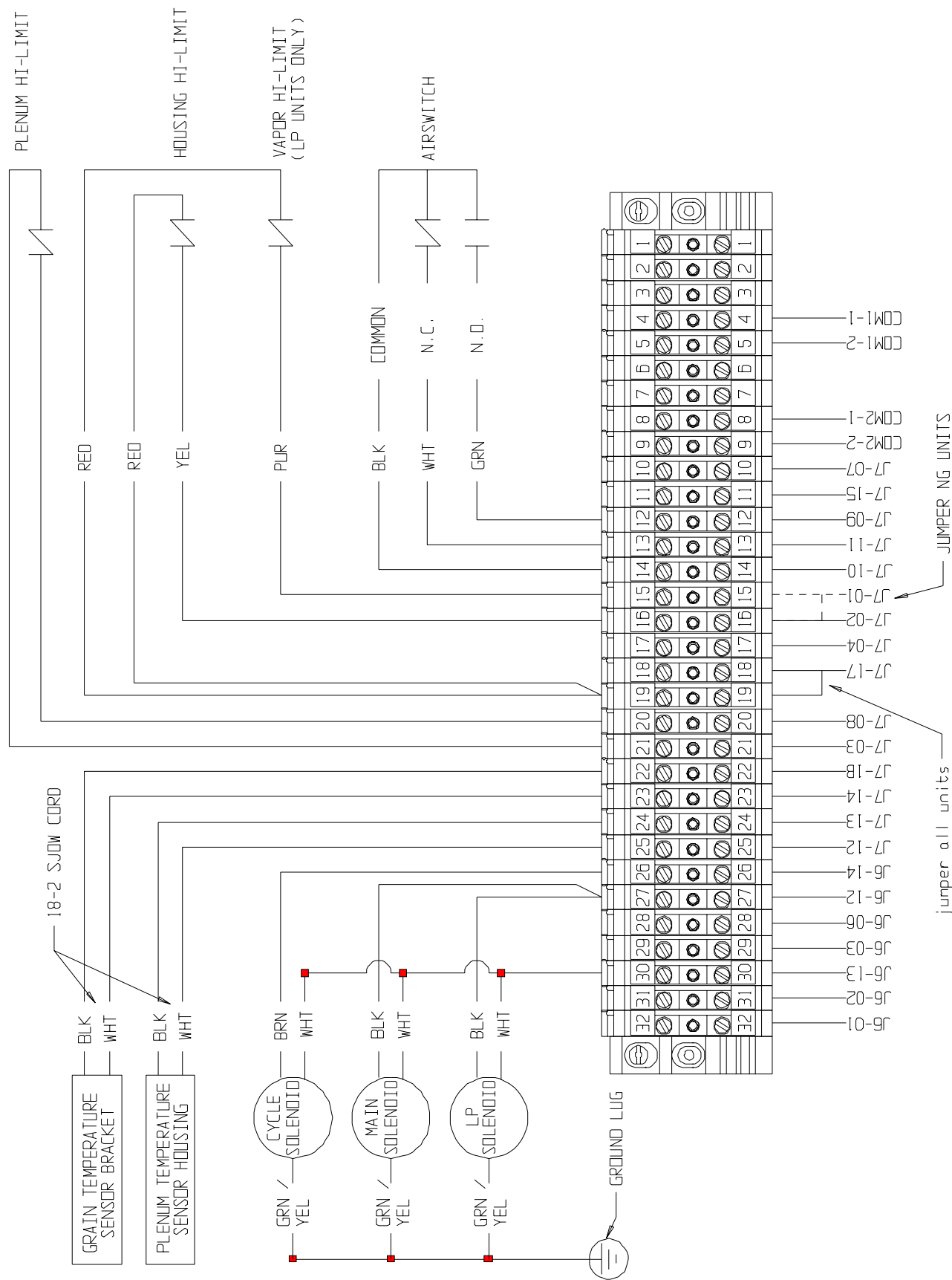
Series 2000 Master 460v3ph Internal Wiring



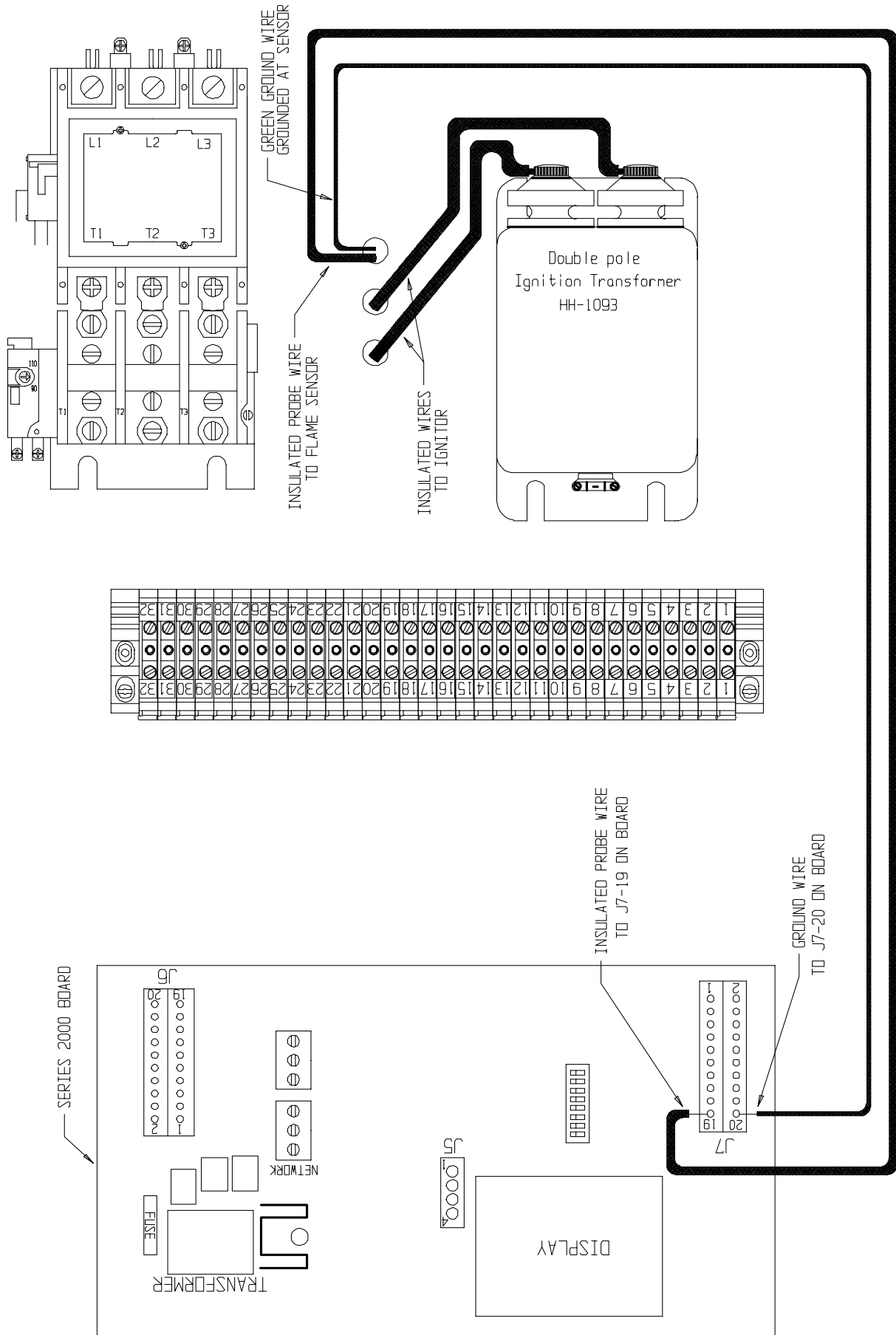
Series 2000 Master 575v3ph Internal Wiring



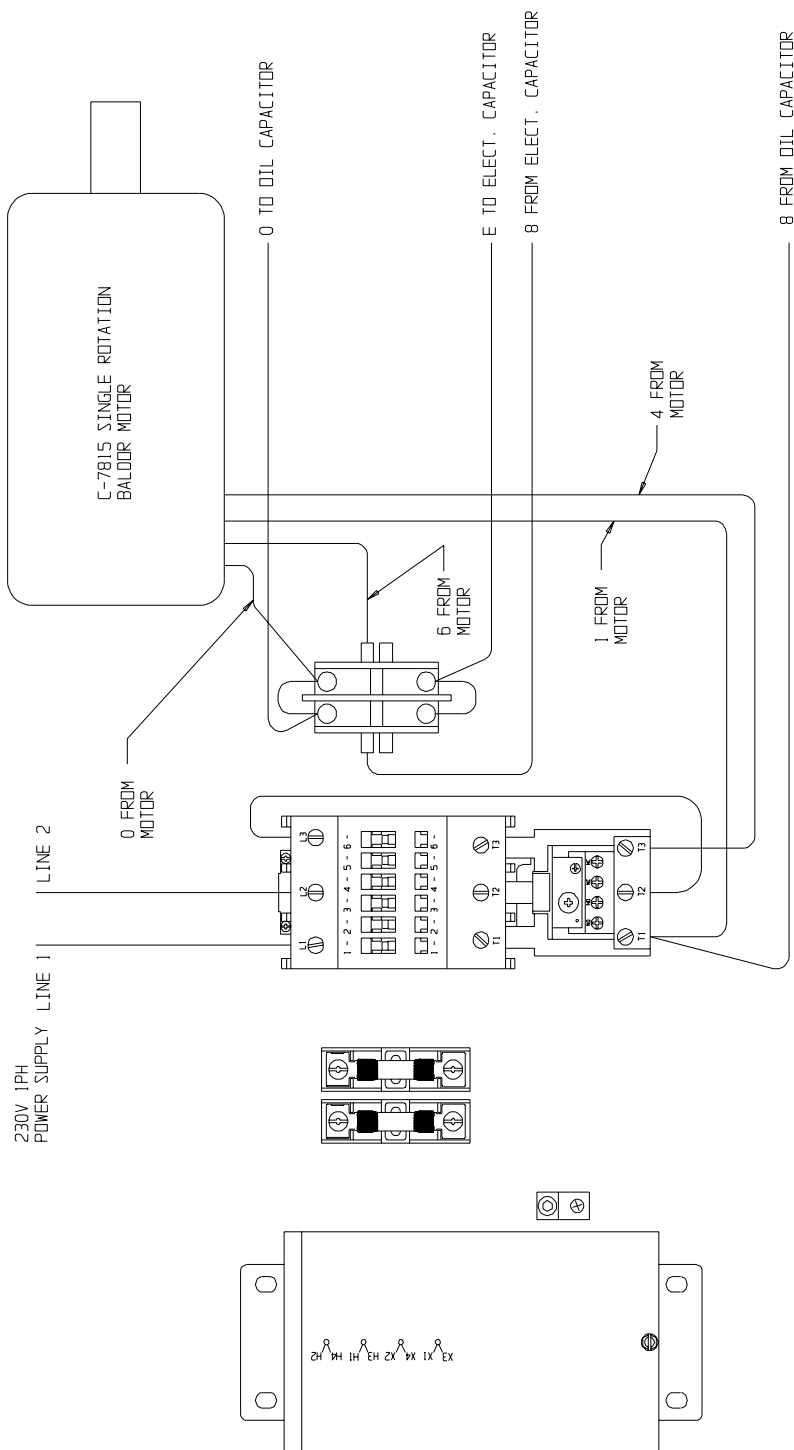
Series 2000 Master External Wiring



Series 2000 Master Ignitor/Probe Wiring



DRAWING FILE NAME: TO_15HP_BALDOOR MOTOR



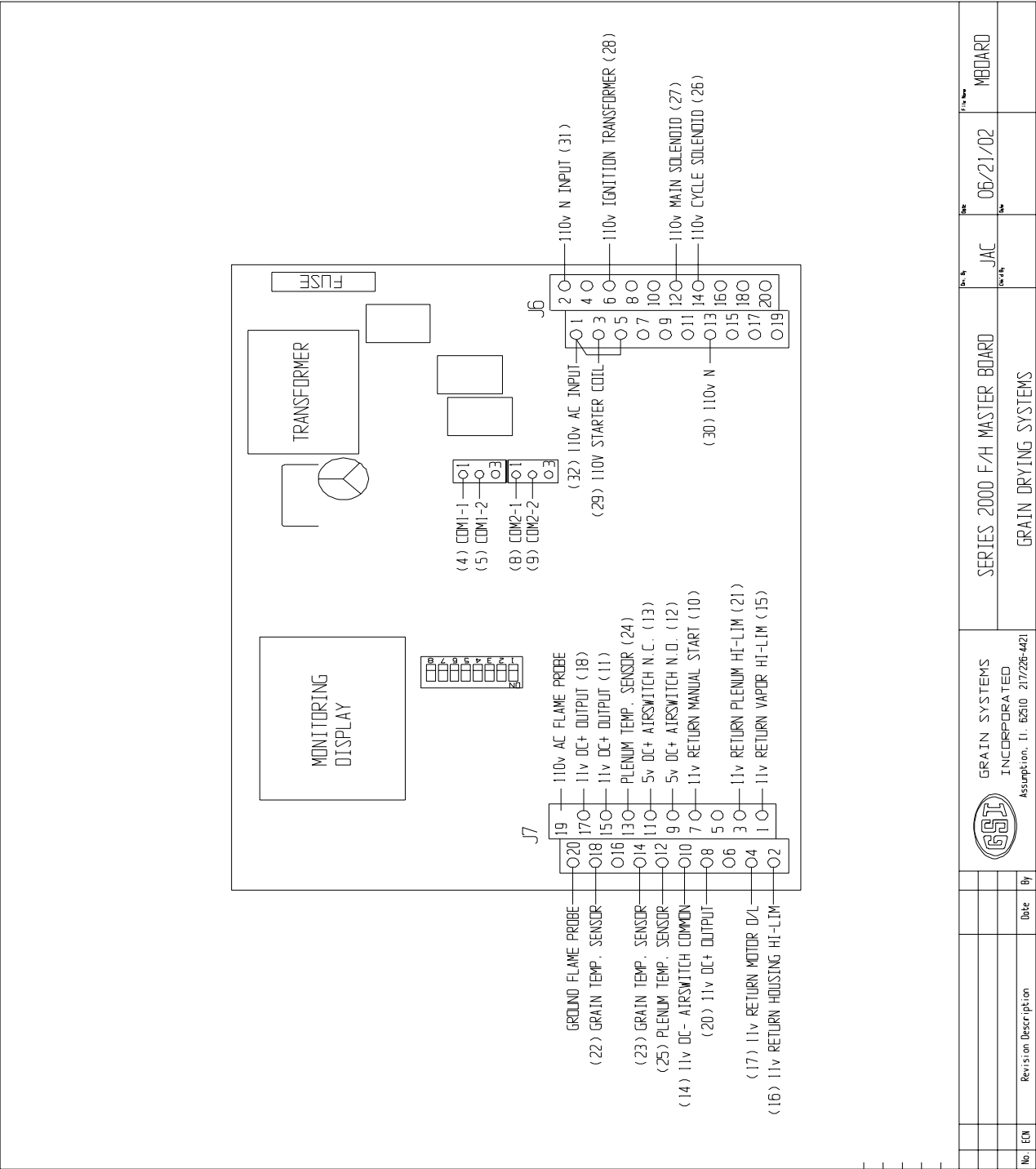
NOTES		CREATED 03/20/02 BY JAC	
Quantity	Material		
TOLERANCES (Unless Noted) Fractions 1/2" - 1/32" Decimals +/- 0.031" Angles +/- 0.5°			
TOP DRY A DIVISION OF THE GSI GROUP, INC. Assumption, IL 62510 217/226-4421		Drawing No. T0154P1PHB	
CS		Weight Index	
Revision Description		Input Net Weight	
Rev.		Scale NIS	
Date		Work in Dimensions	

Series 2000 Master Fan/Heater Wiring European Models

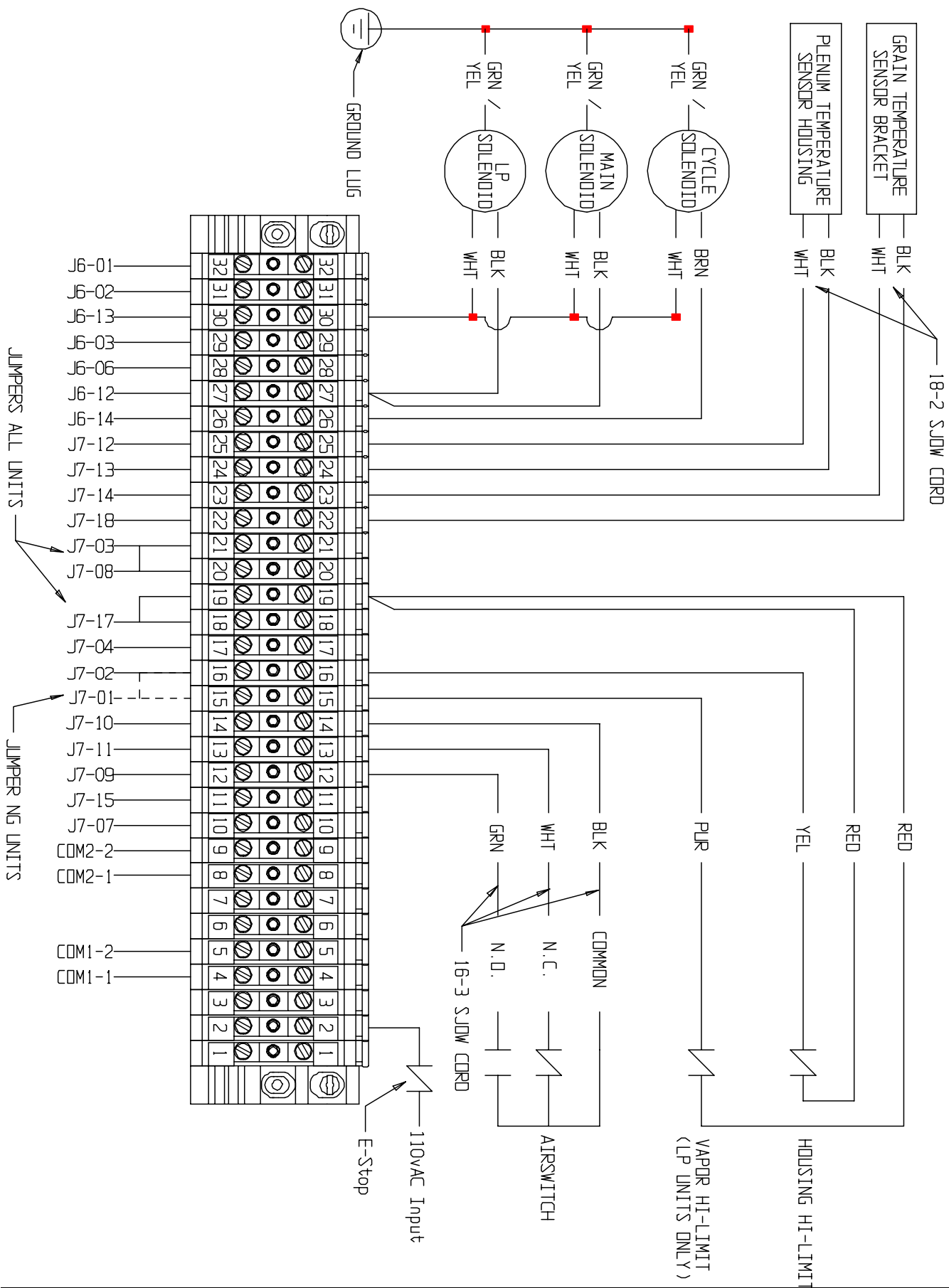
SERIES 2000 EUROPEAN

Top Dry Wiring Diagrams

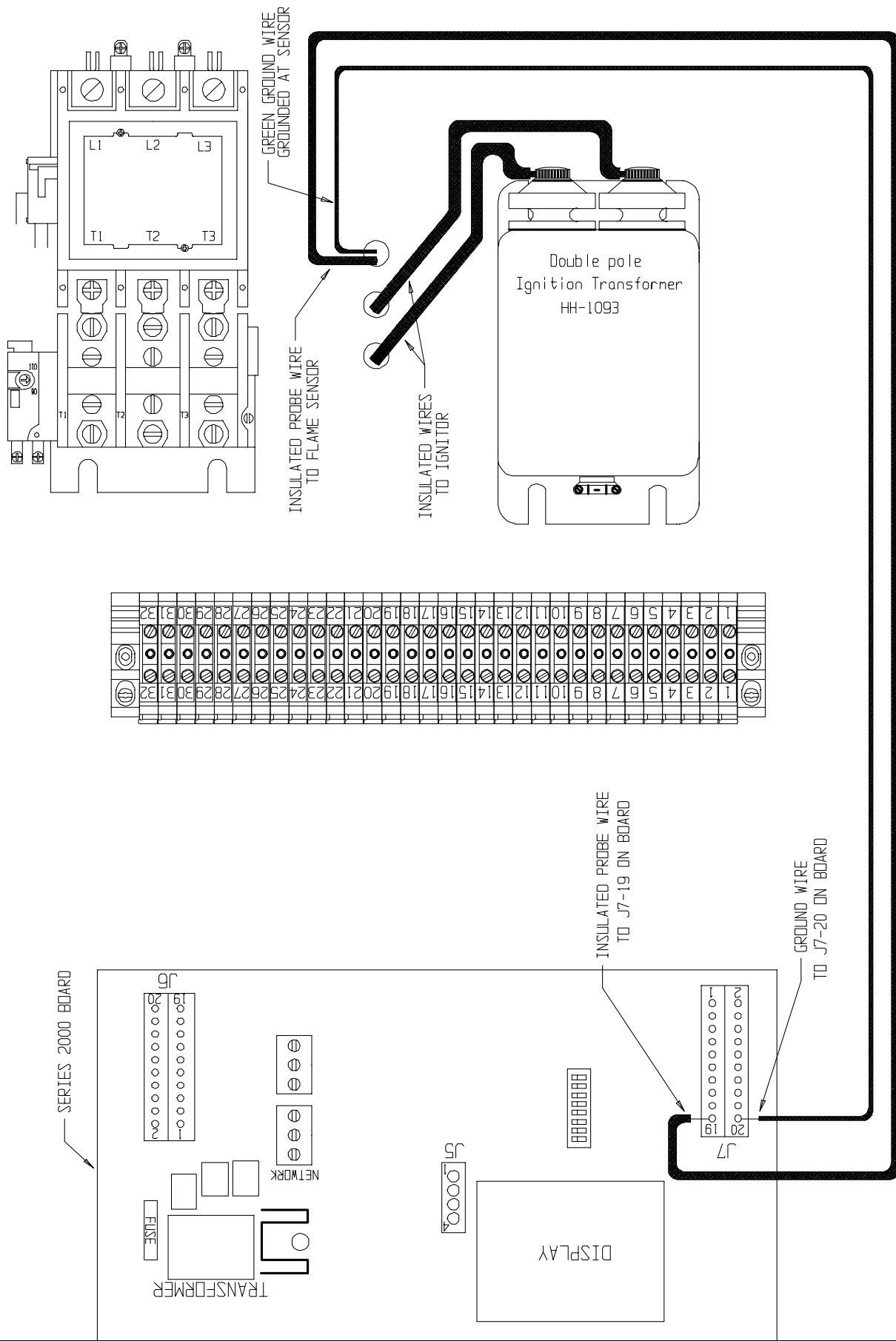
Series 2000 Master Heater Board Input/Output



Series 2000 Master 380v3ph External Wiring - European Models



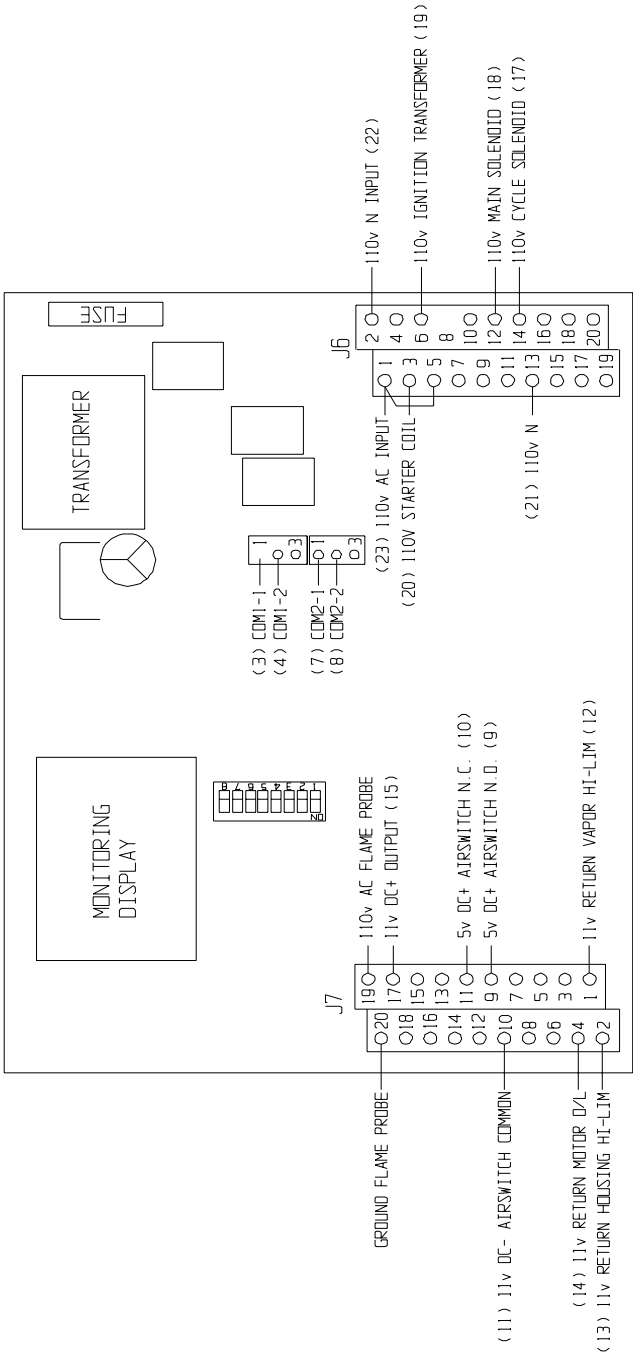
Series 2000 Master Ignitor/Probe Wiring.





Series 2000 Slave Fan/Heater Wiring Domestic, CGA, and European Models

Series 2000 Slave Heater Board Input/Output



THIS IS POWER FOR MAIN AND LP SOLENOID VALVES
BLK—J6-12

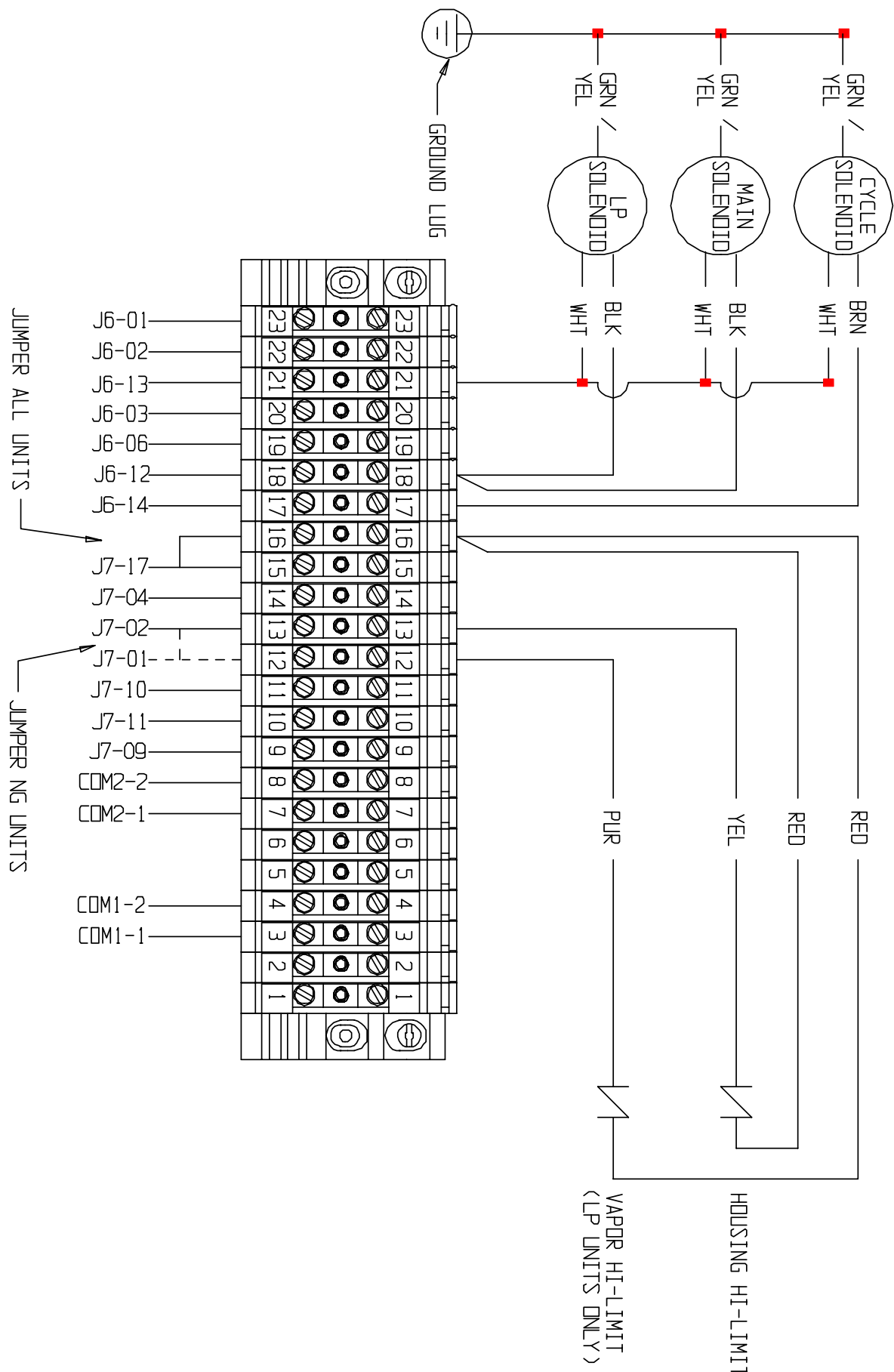
JUMPERS
J6-01 TO J6-05
J6-05 TO J6-08

BLK—J6-01
WHT—J6-02
WHT—J6-13
BLU—J6-03
BLK—J6-06
BRN—J6-14
RED—J7-17
RED—J7-04
YEL—J7-02
PUR—J7-01
BLK—J7-10
WHT—J7-11
GRN—J7-09
YEL—COM2-2
BLU—COM2-1
YEL—COM1-2
BLU—COM1-1

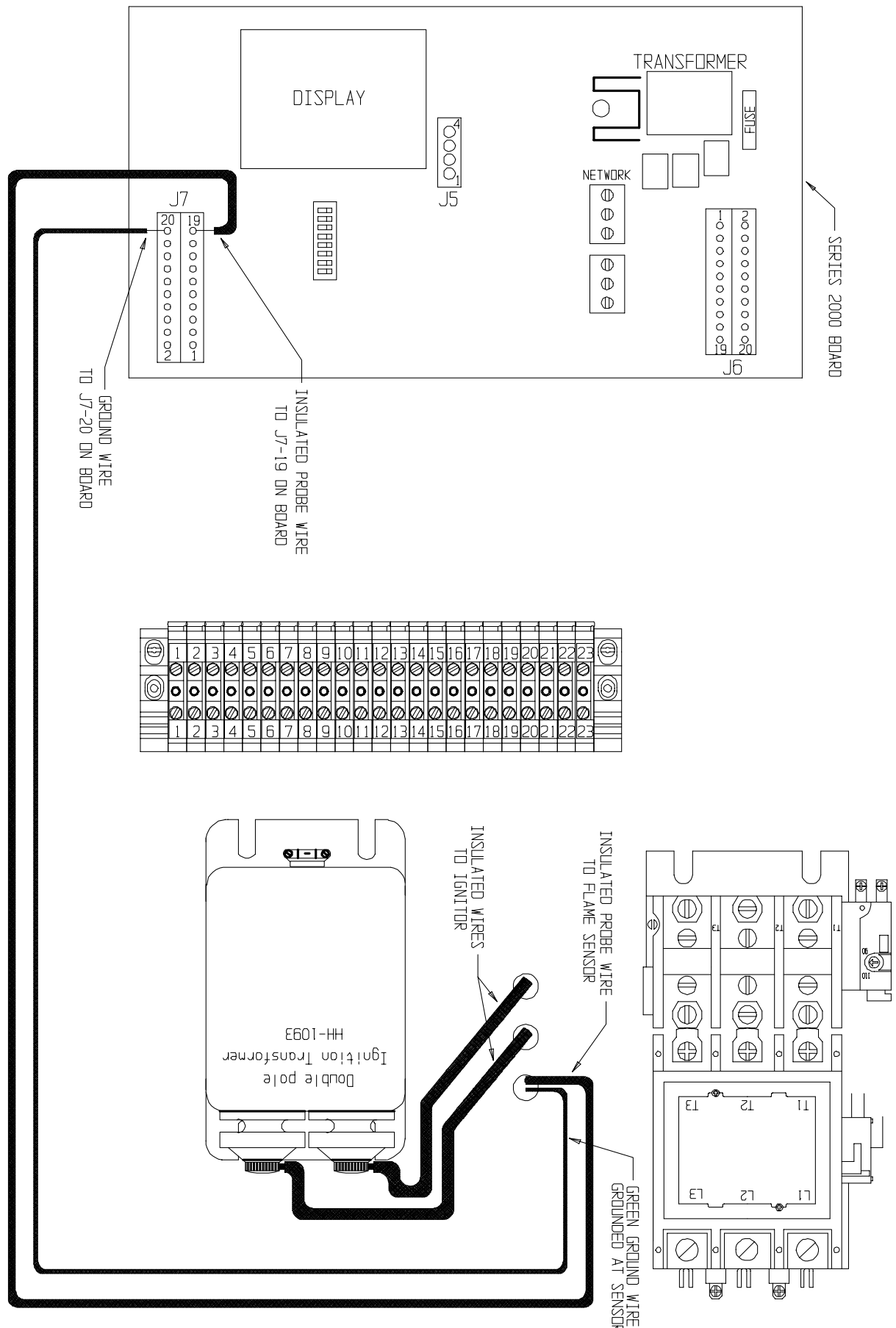
J6-01 BLK
J6-01 BLK
J6-03 BLU
WHT J6-02
J7-17 RED
J7-04 RED
J6-02 WHT
J6-06 BLK

NC NO NO NC
11 12 13
1 2 3 4 5 6
1 2 3

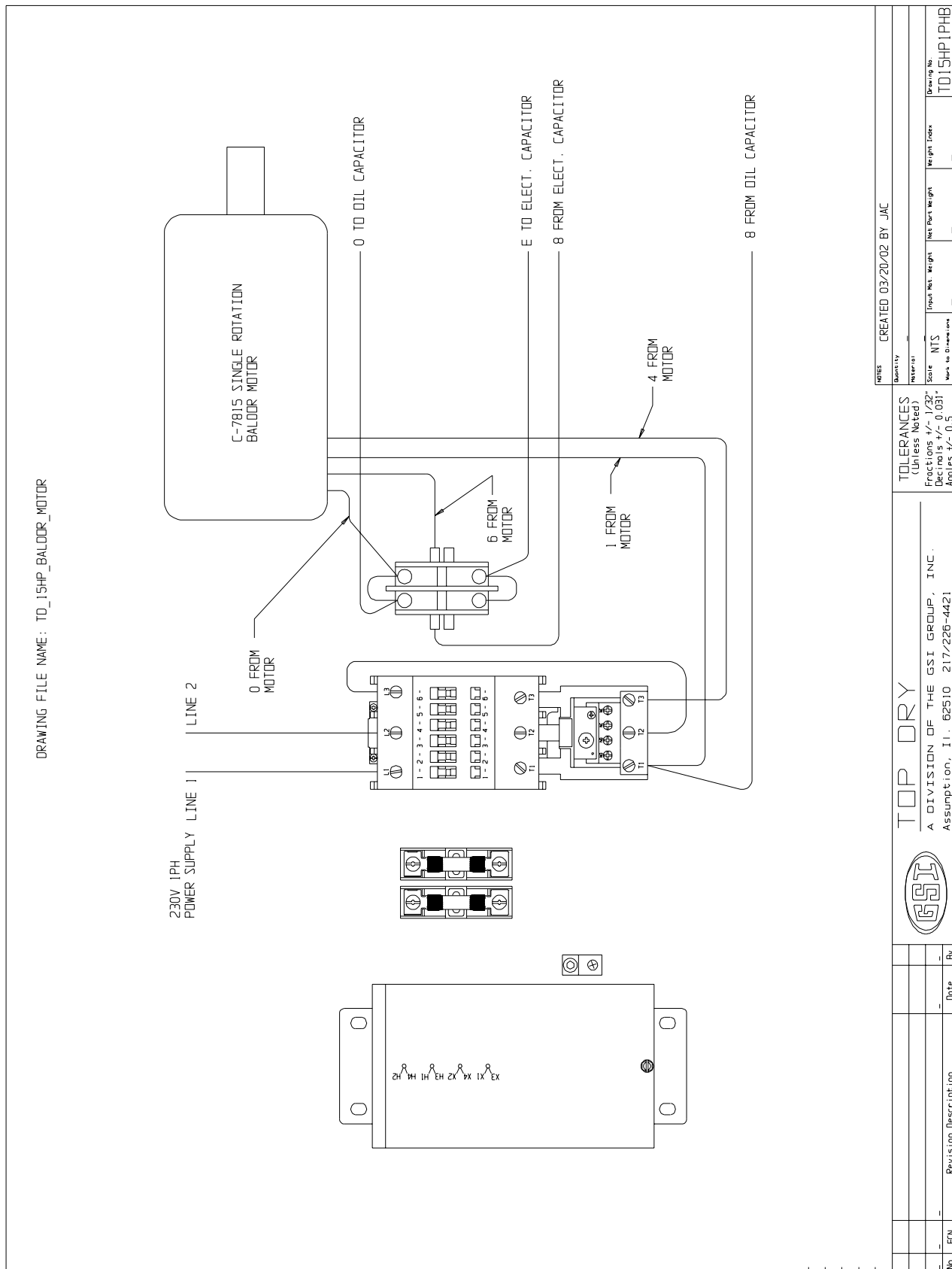
Series 2000 Slave External Wiring



Series 2000 Slave Ignitor/Probe Wiring

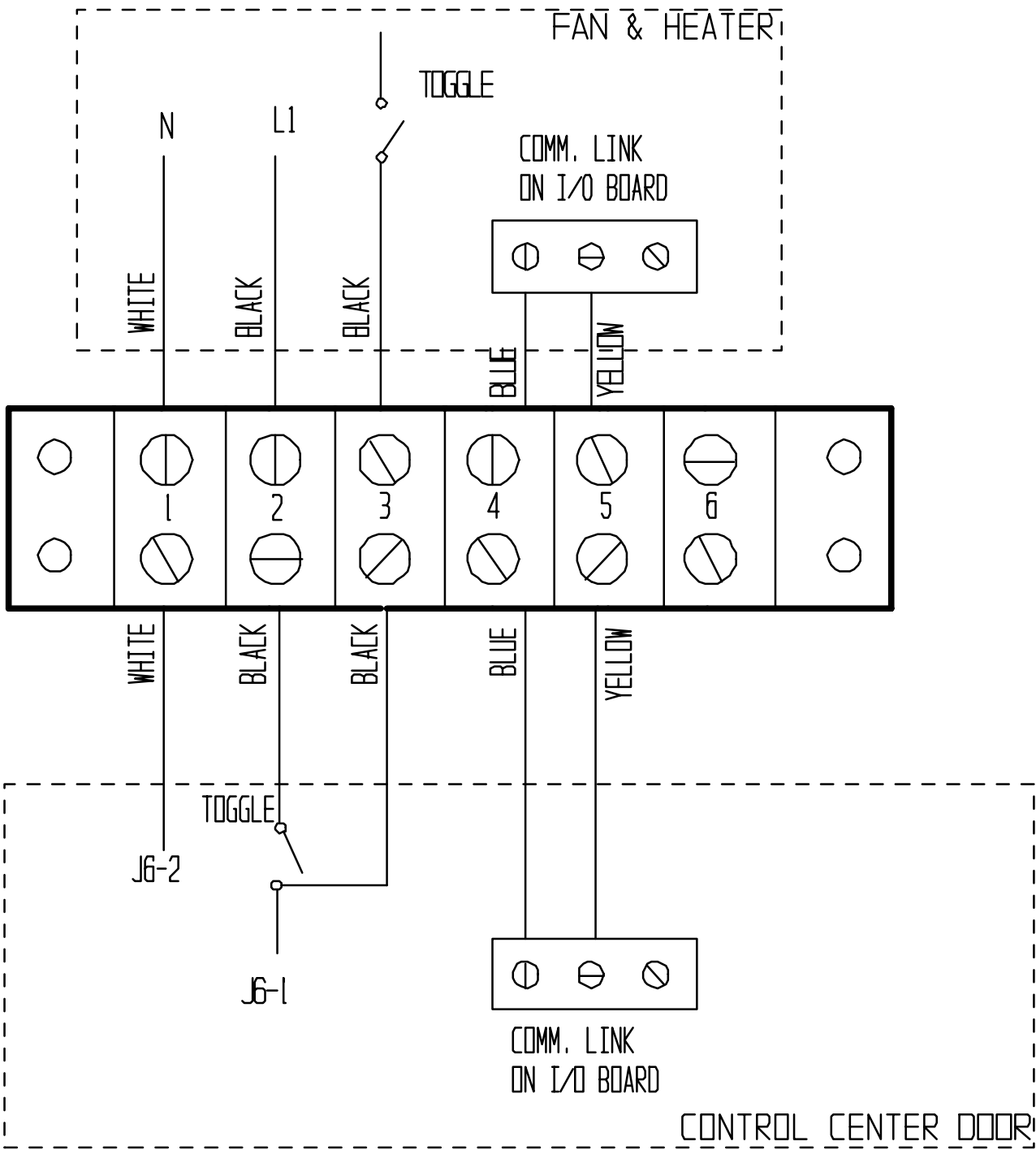


Series 2000 Slave 15 Hp 220v1ph Capacitor Wiring (Baldor)

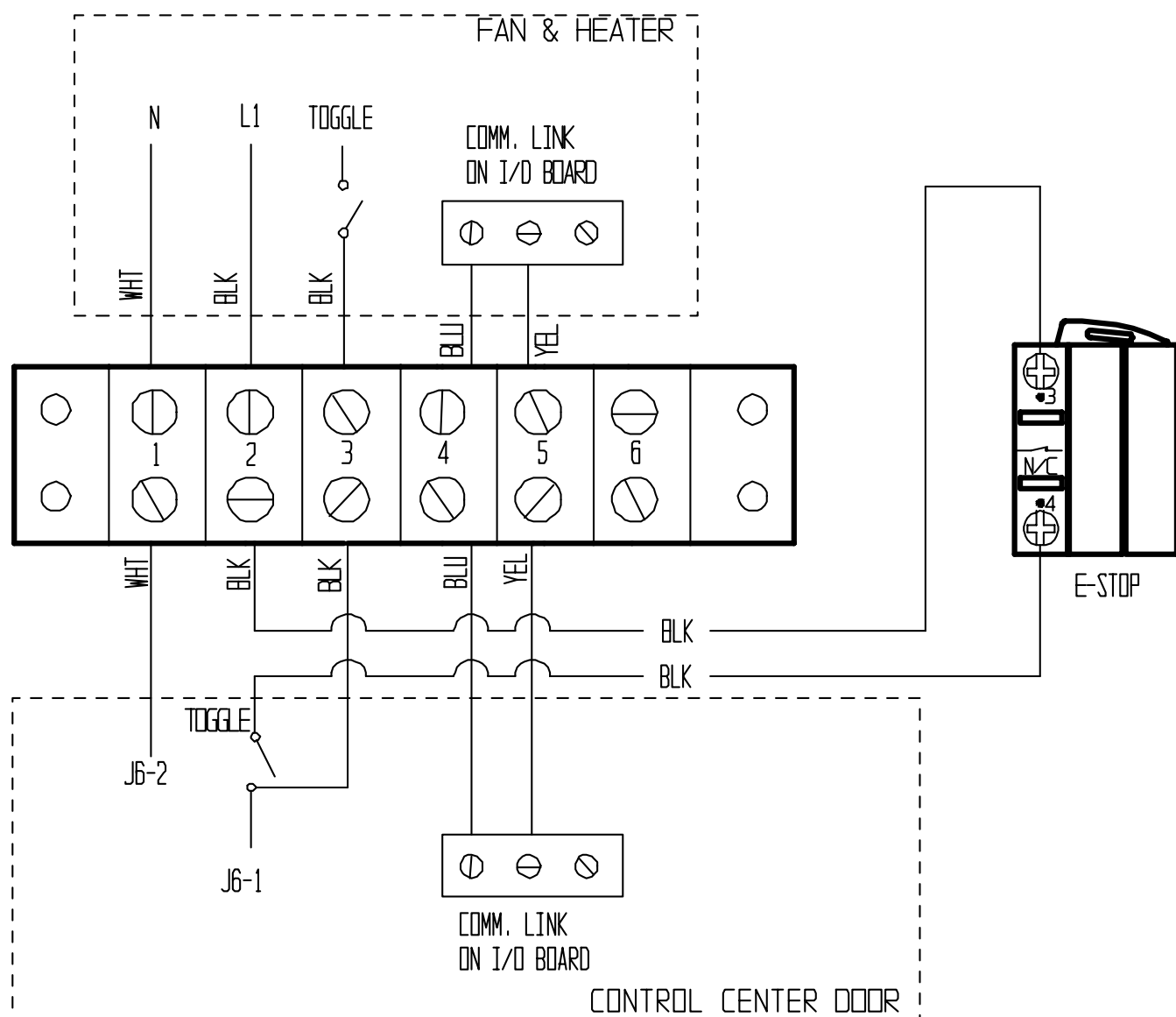


Series 2000 Batch Control Box Wiring

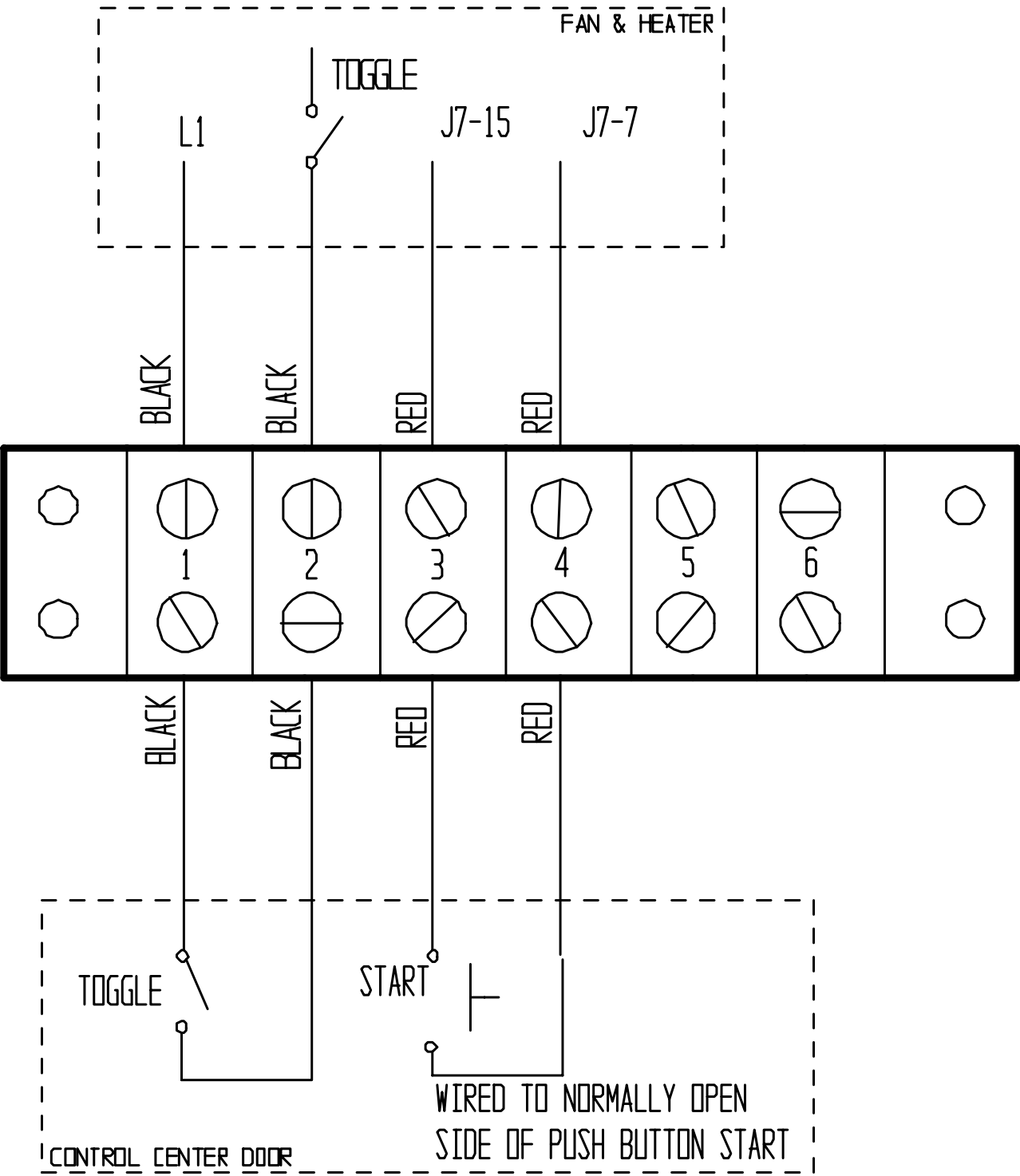
Series 2000 Batch Remote Display Wiring - Domestic & CGA Units



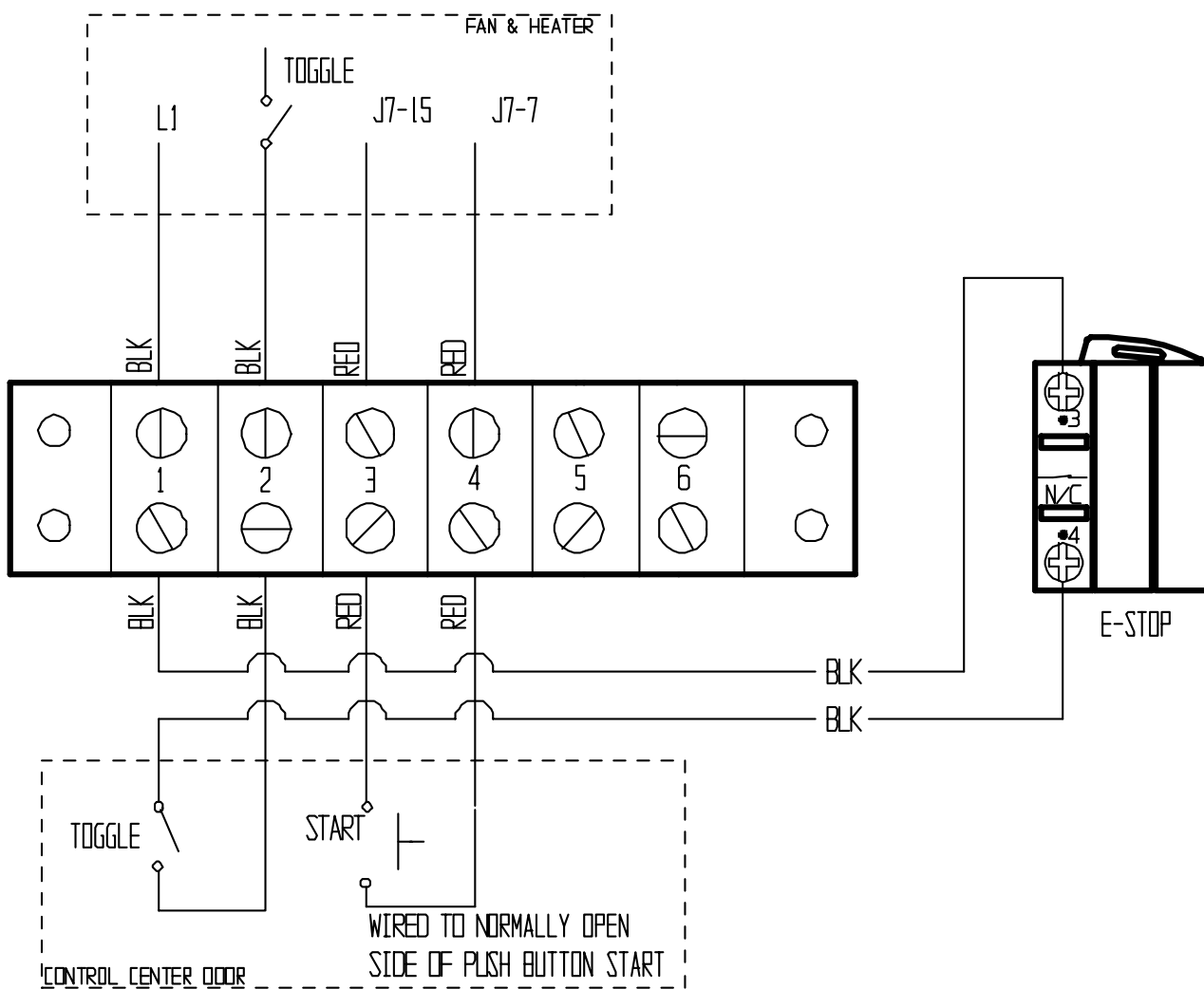
Series 2000 Batch Remote Display Wiring - European Units



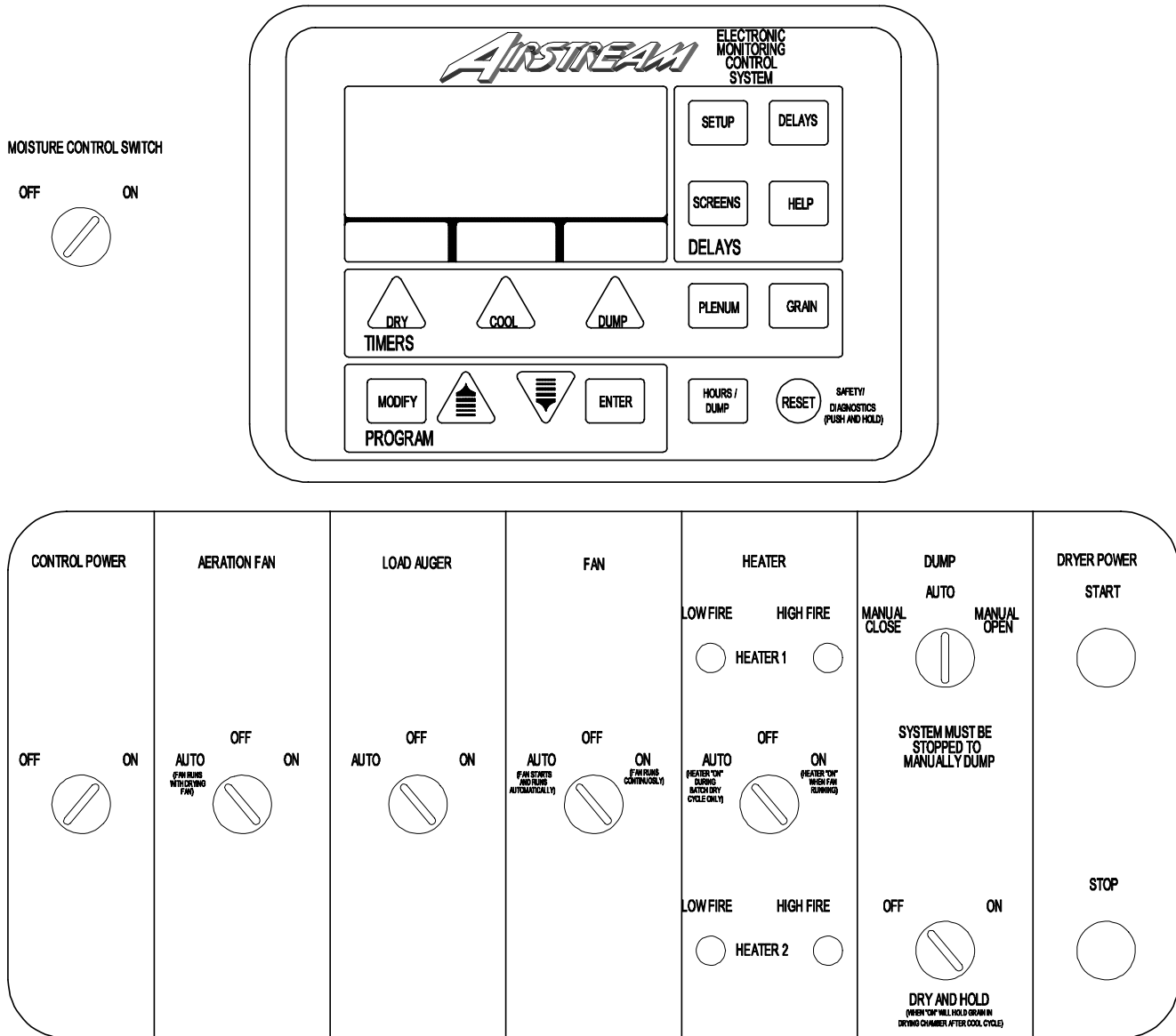
Series 2000 Batch Economy Control Wiring - Domestic & CGA Units



Series 2000 Batch Economy Control Wiring - European Units

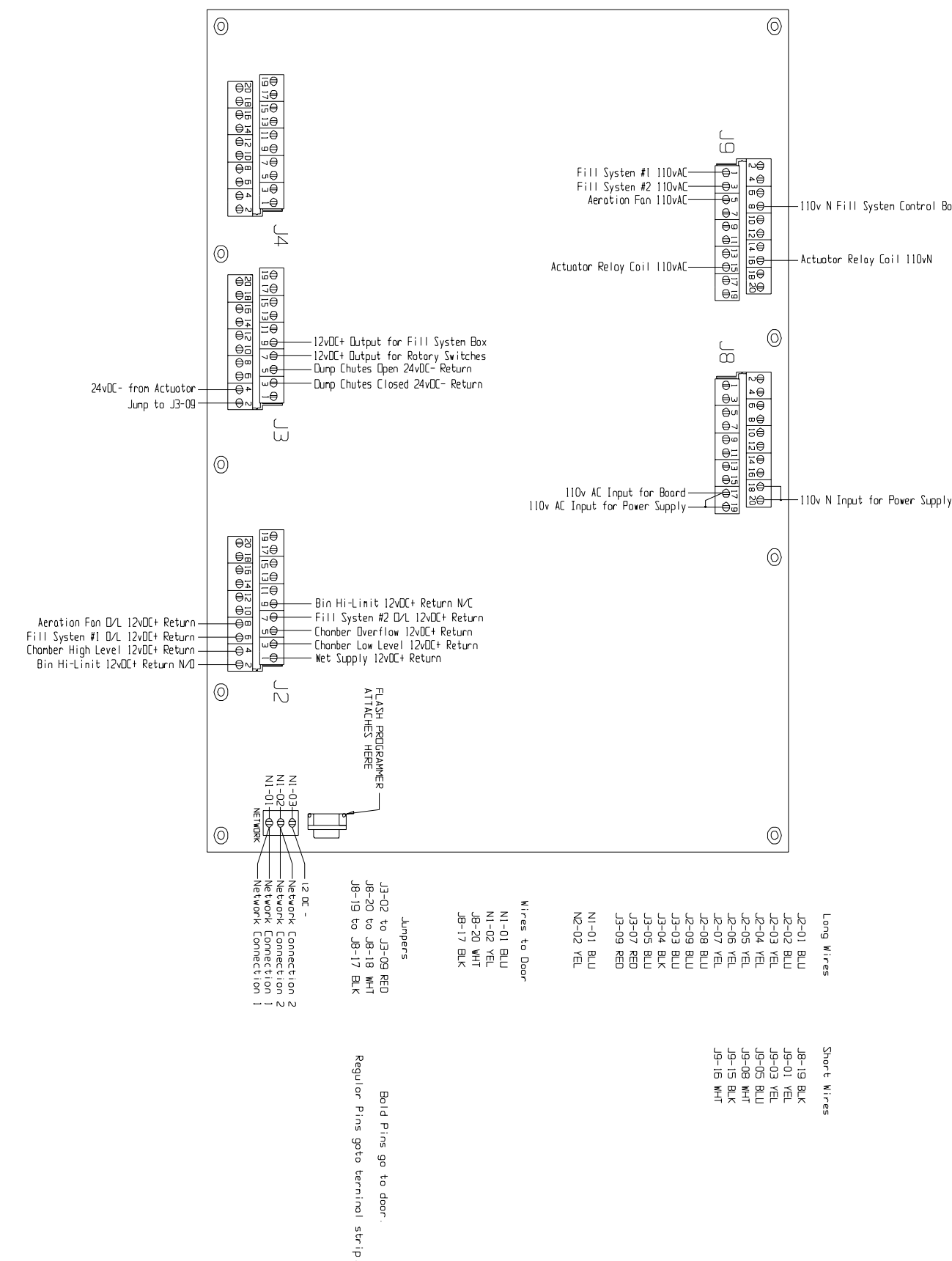


Series 2000 Autoflow Front Panel

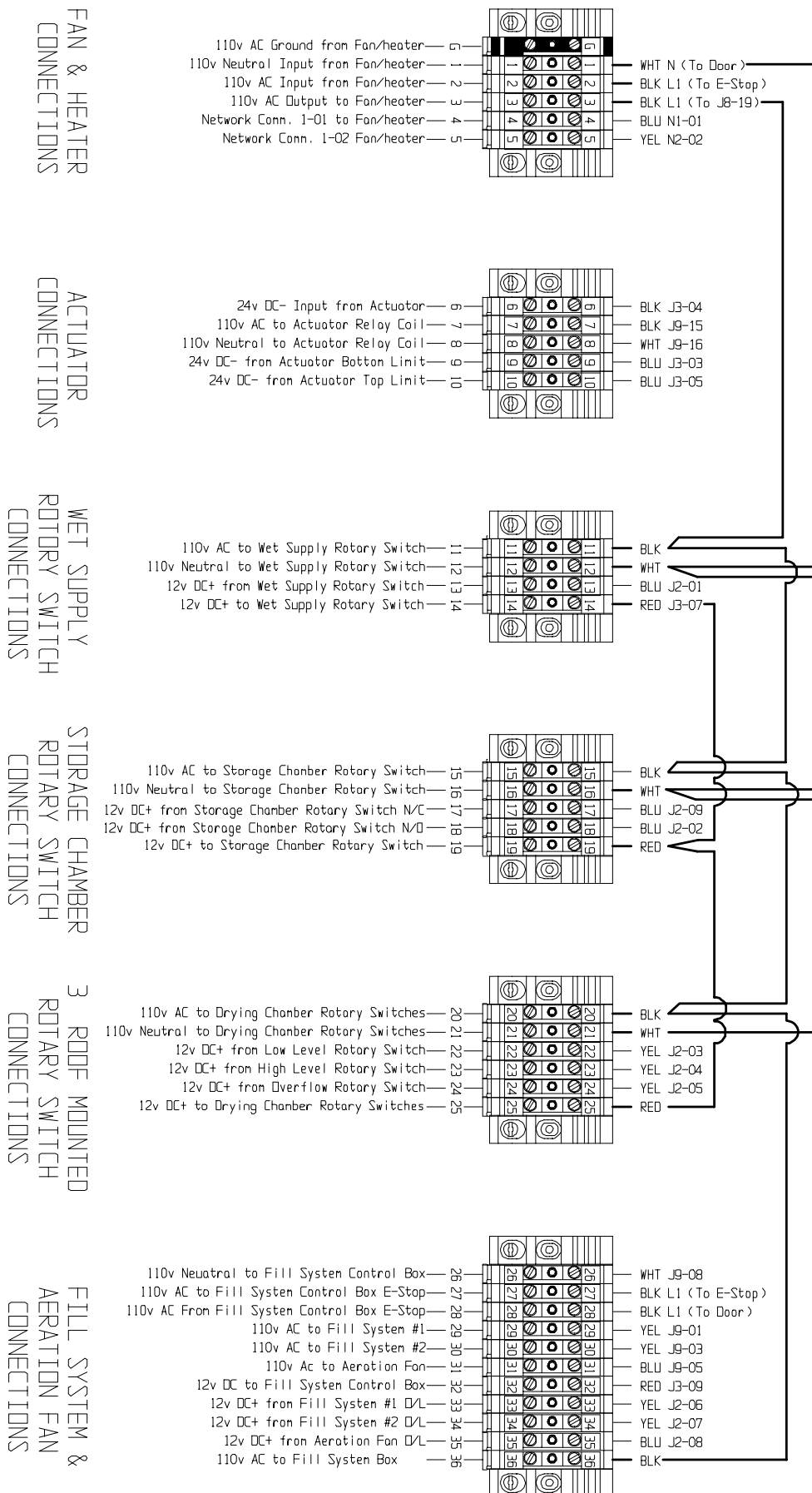


Series 2000 Autoflow Control Box Wiring

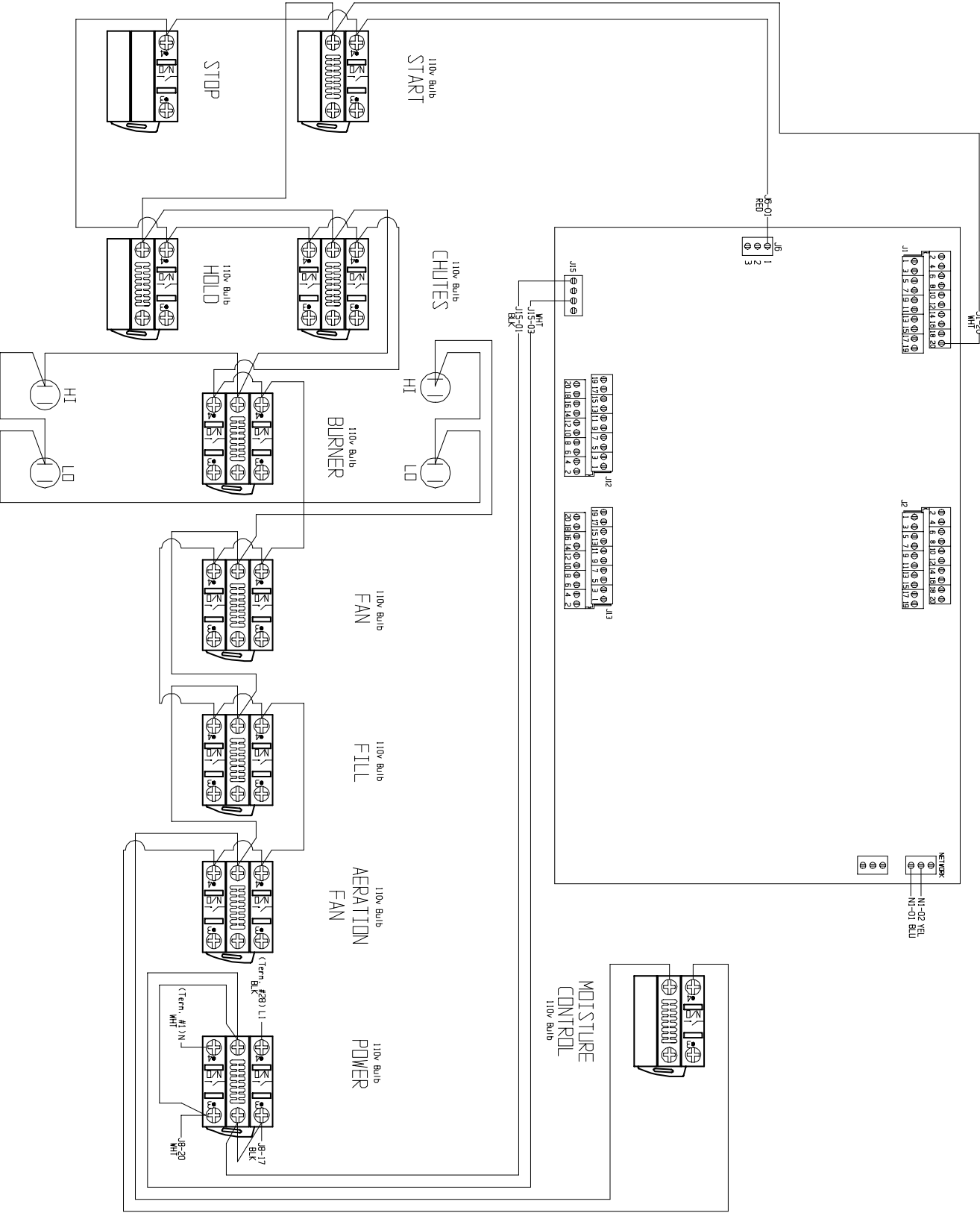
Series 2000 Autoflow Input/Output Board Wiring



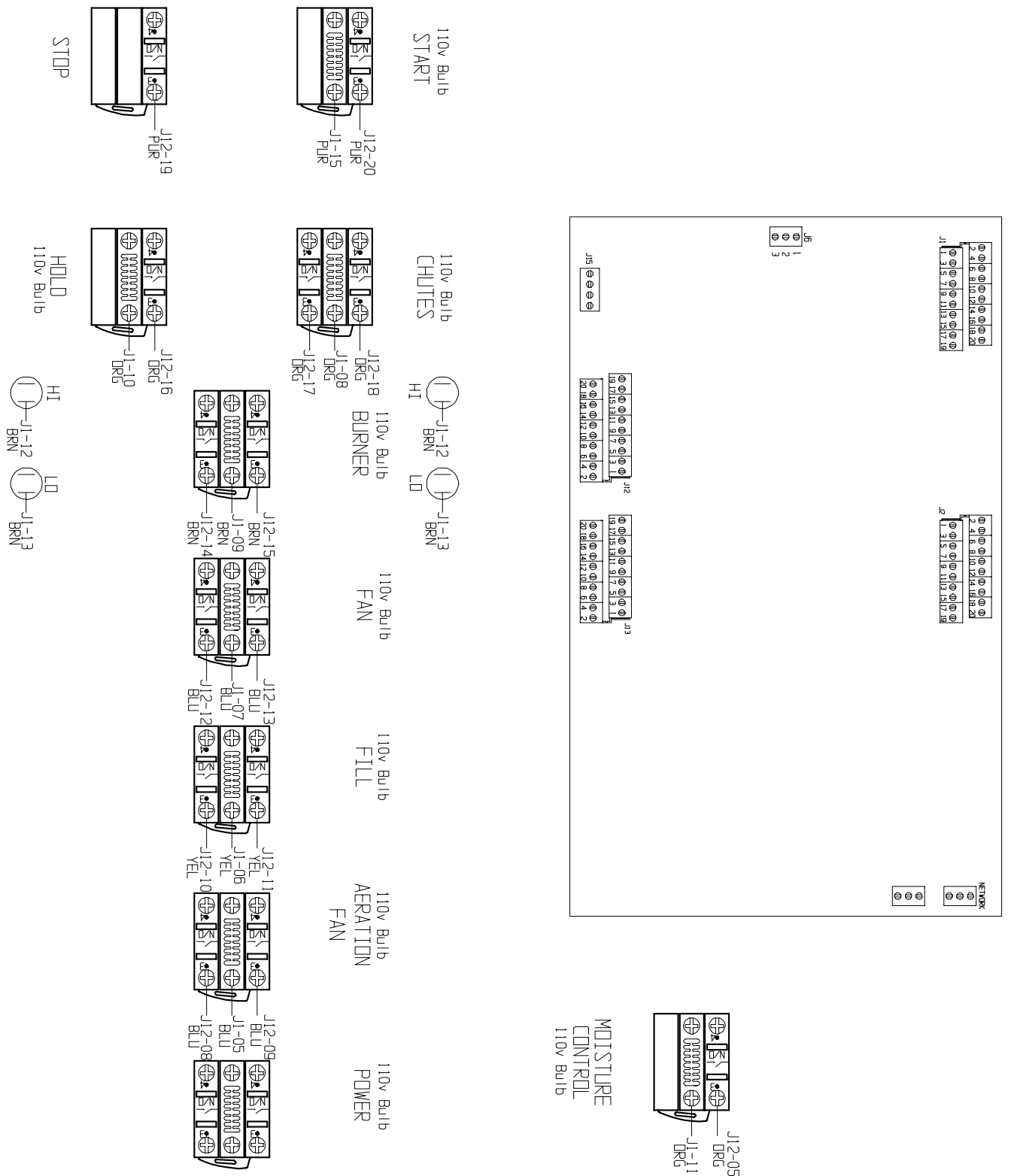
Series 2000Autoflow Terminal Strip Wiring



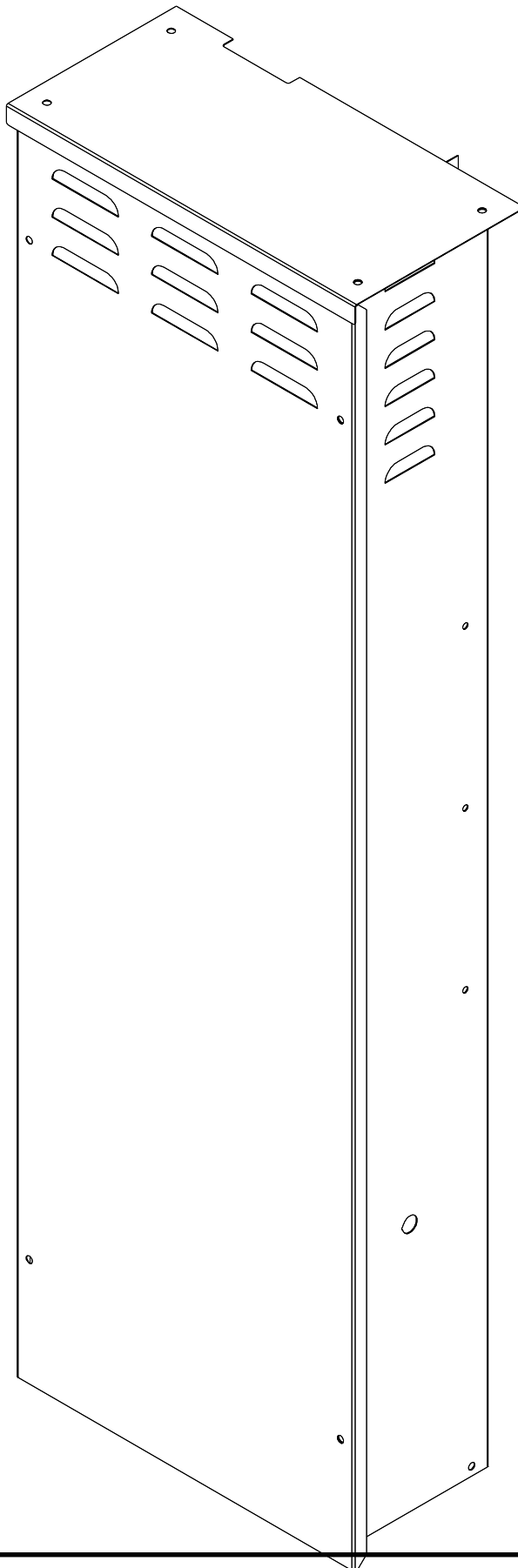
Series 2000 Autoflow Door Internal Wiring



Series 2000Autoflow Door External Wiring



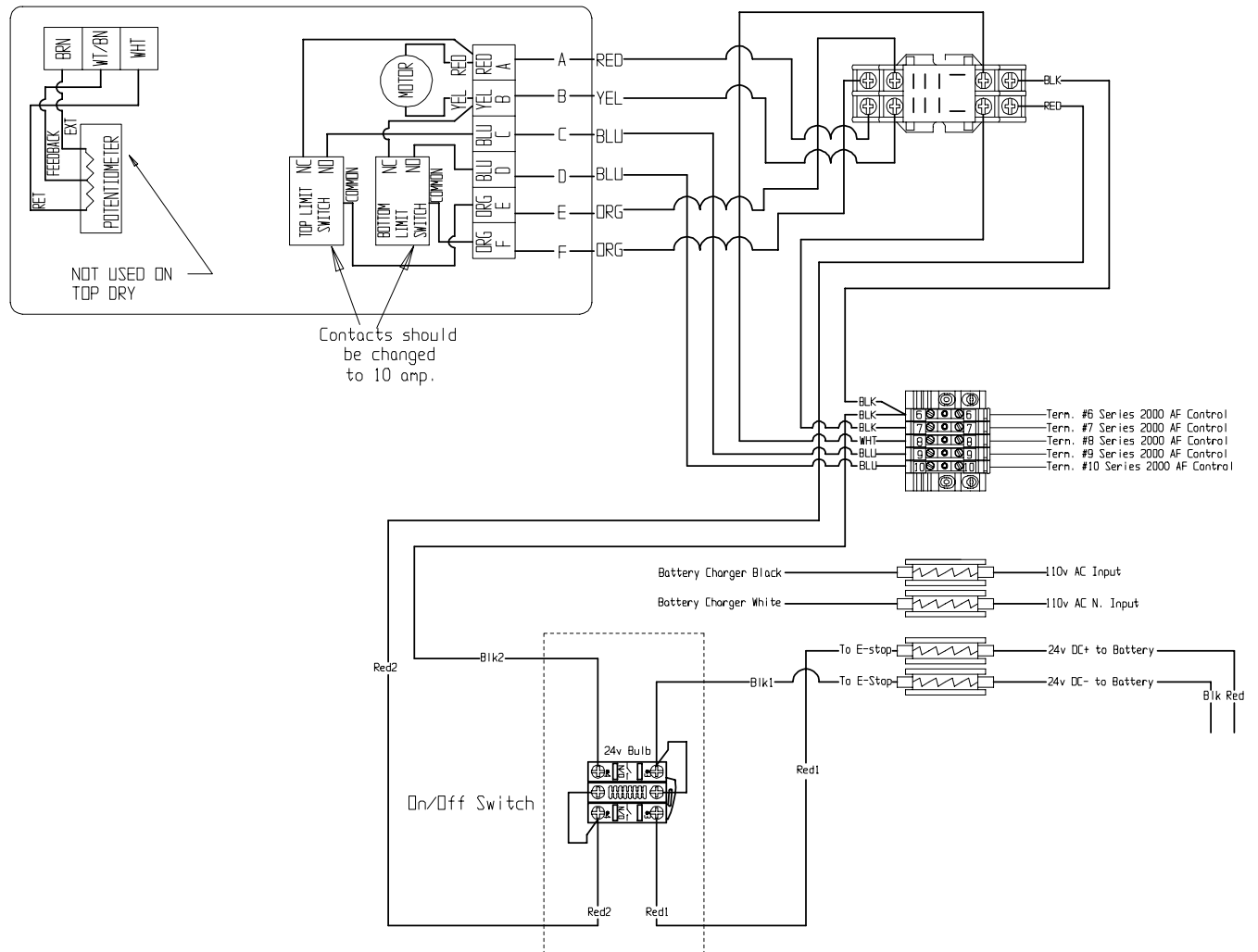
Series 2000 Autoflow Actuator



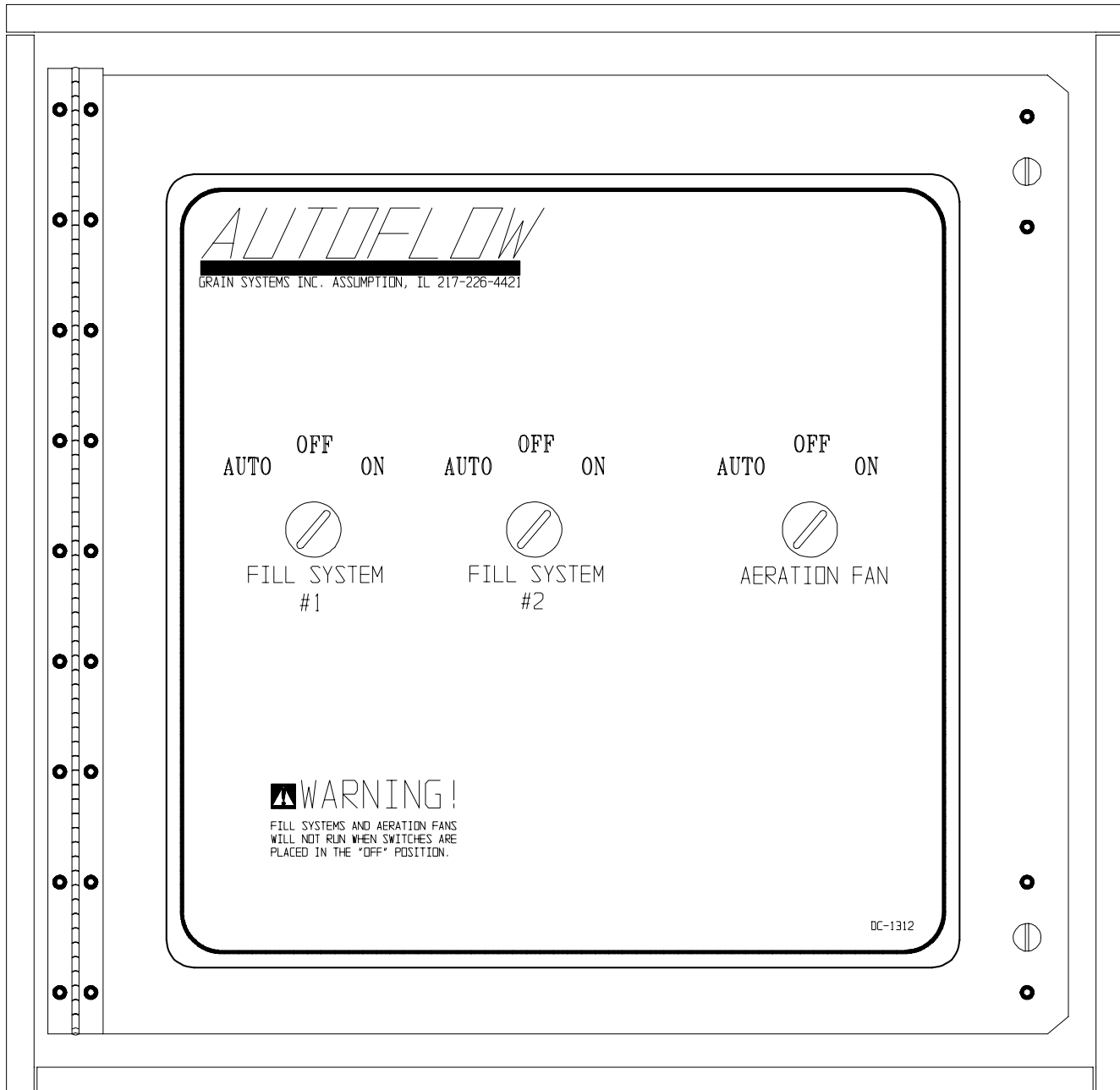
Series 2000 Autoflow Actuator Wiring

[illegible]

Series 2000 Autoflow Actuator Wiring

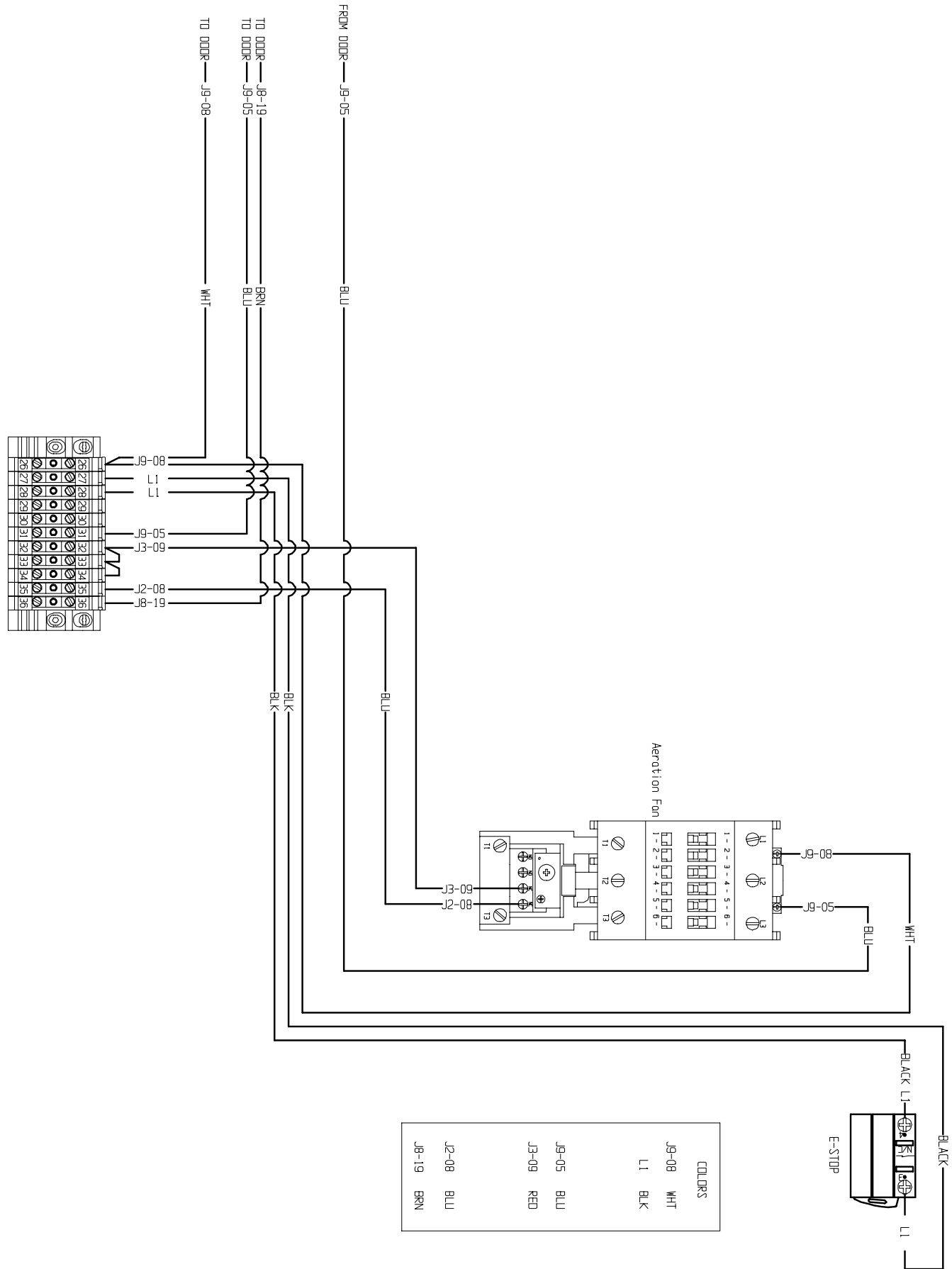


Series 2000 Autoflow Fill System Control Box

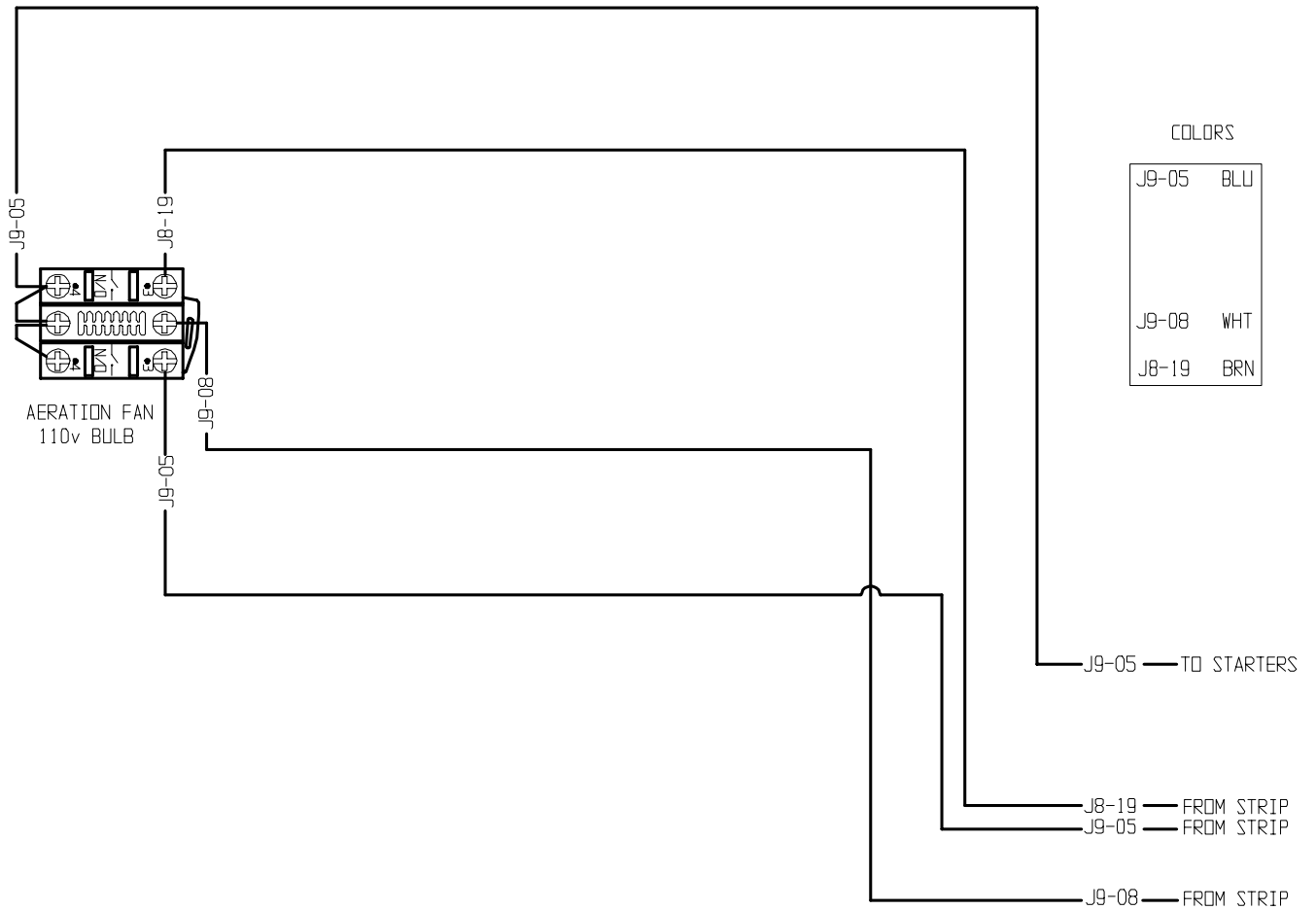


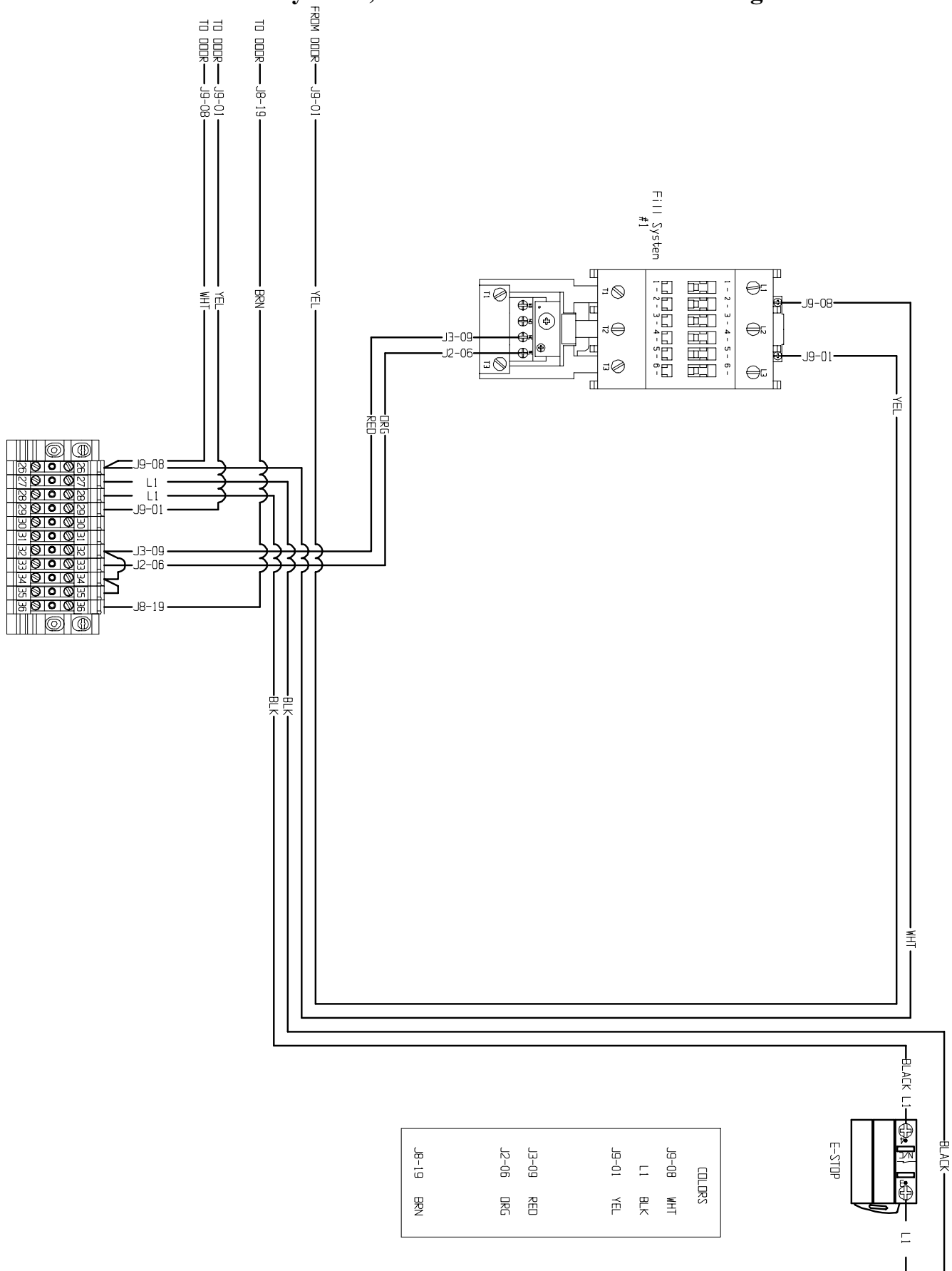
Series 2000 Autoflow Fill System Control Box Wiring

0 - Fill Systems, 1 - Aeration Fan Internal Wiring

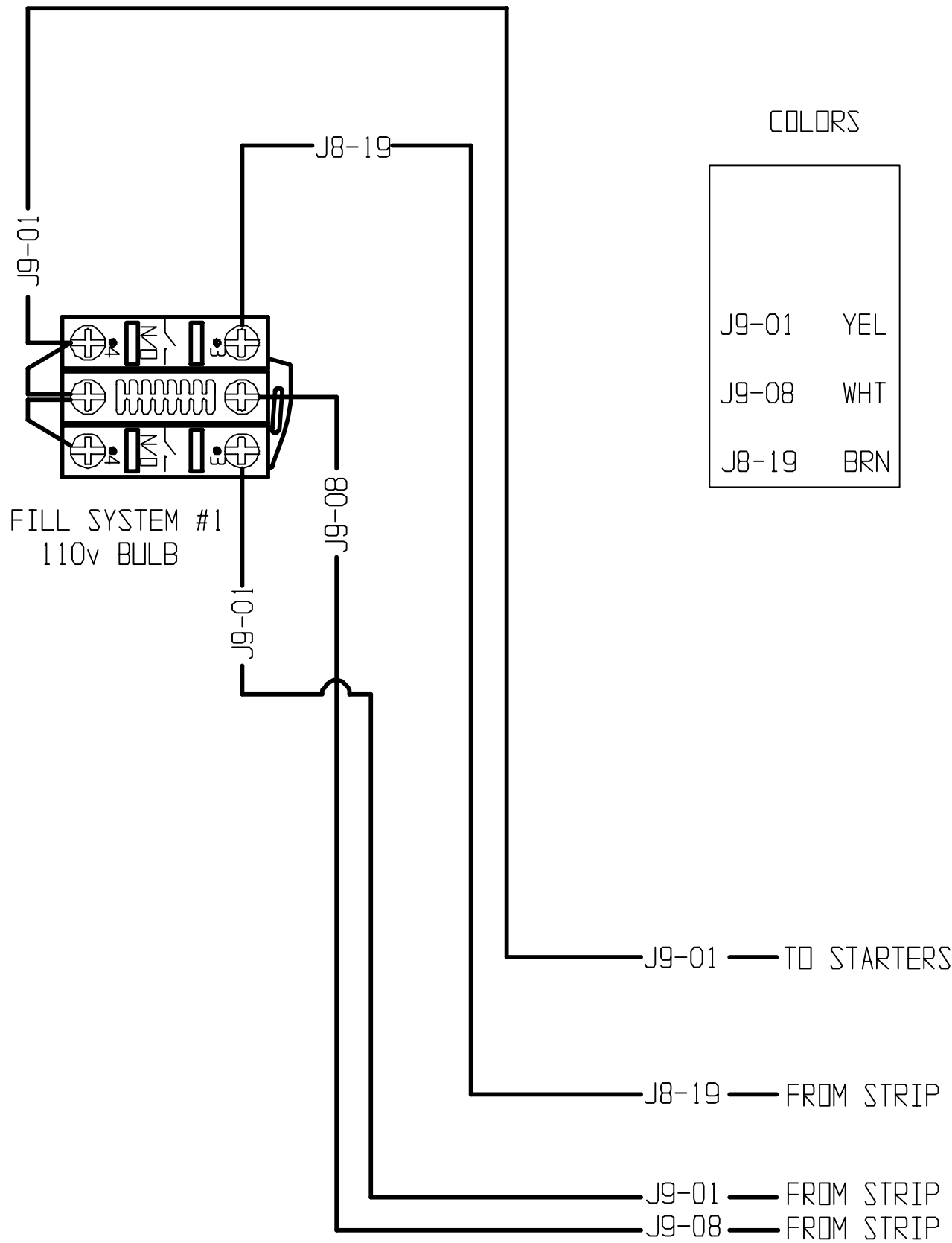


0 - Fill Systems, 1 - Aeration Fan Door Wiring

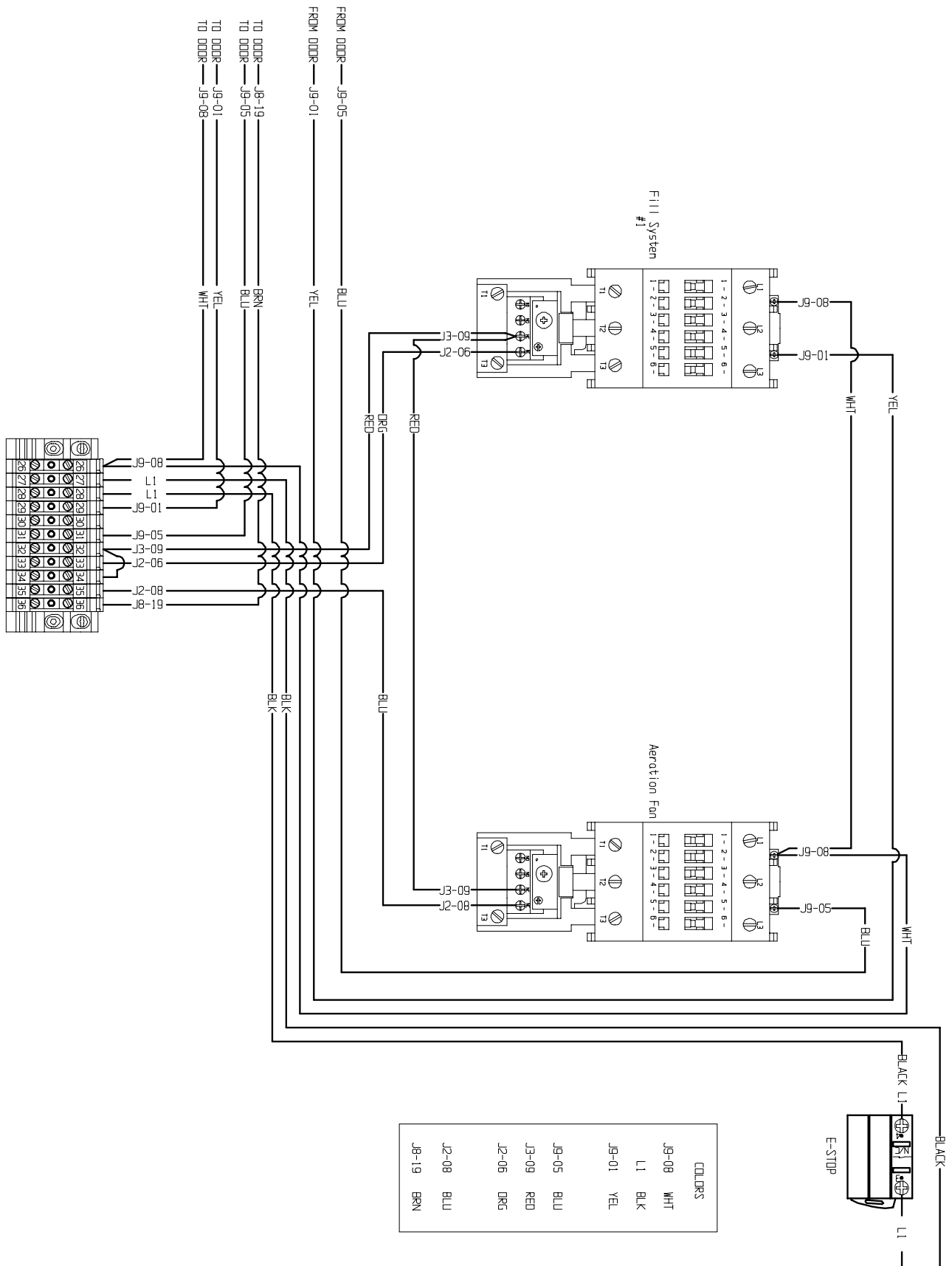




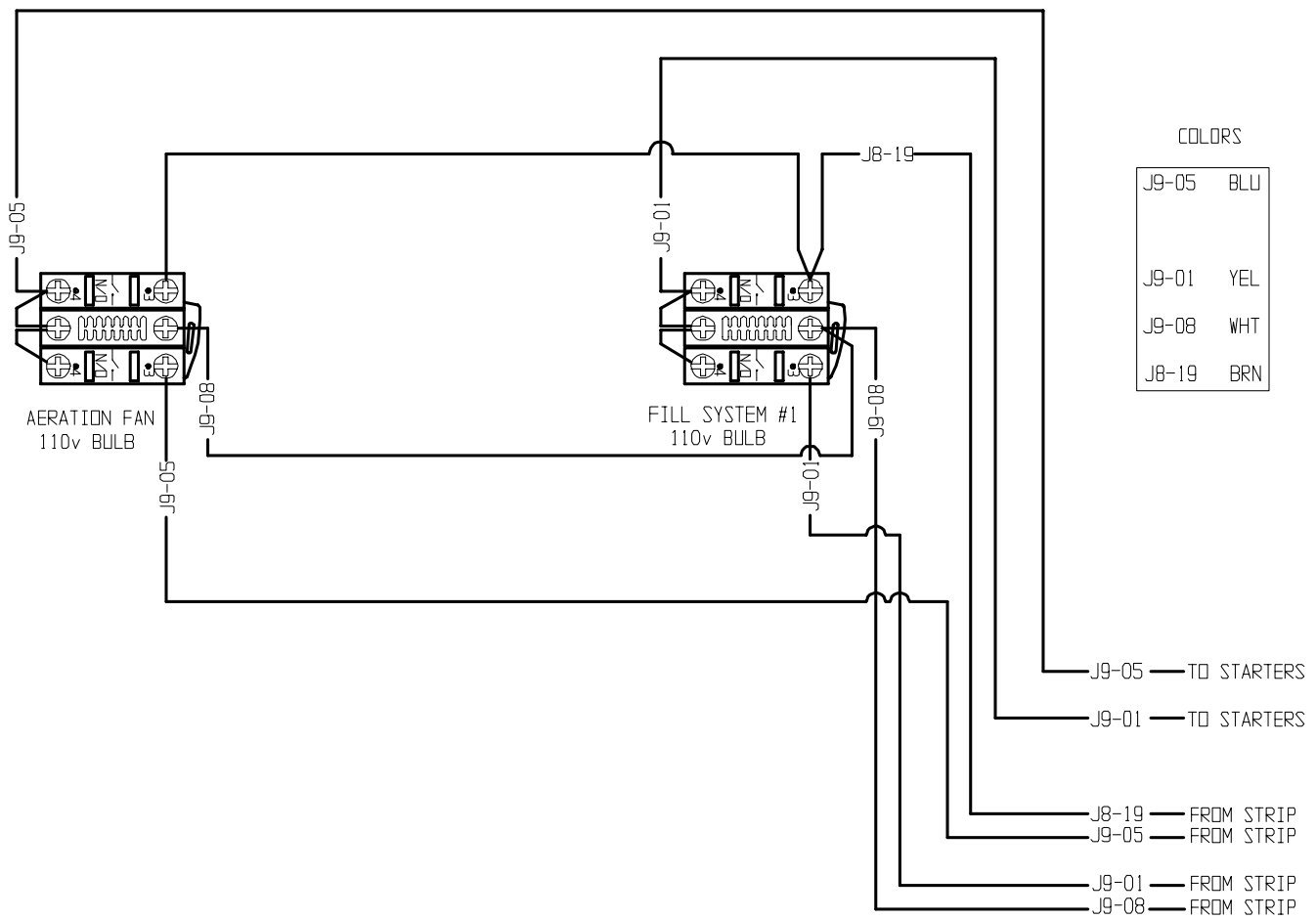
1 - Fill Systems, 0 - Aeration Fan Door Wiring



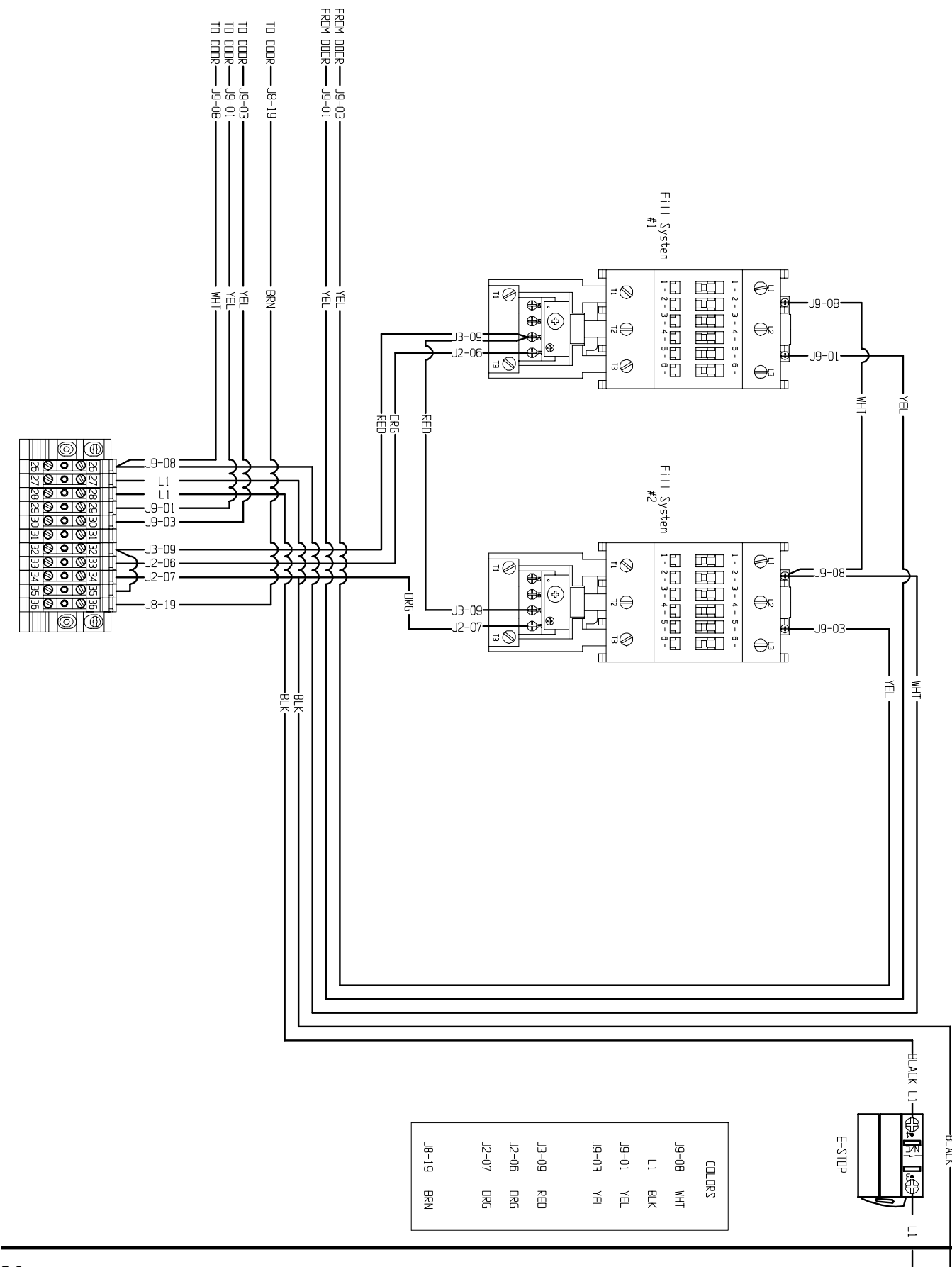
1 - Fill Systems, 1 - Aeration Fan Internal Wiring



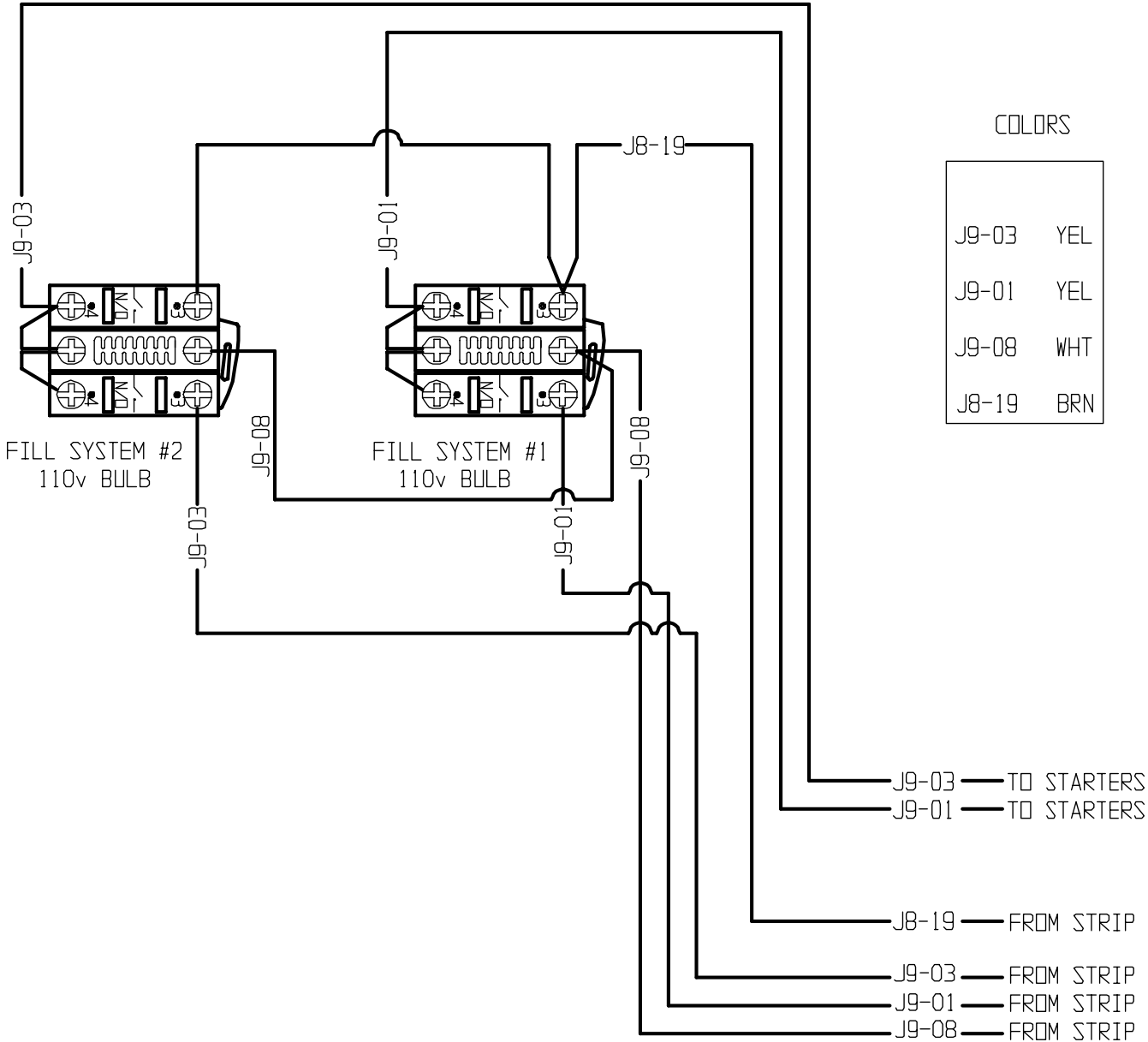
1 - Fill Systems, 1 - Aeration Fan Door Wiring



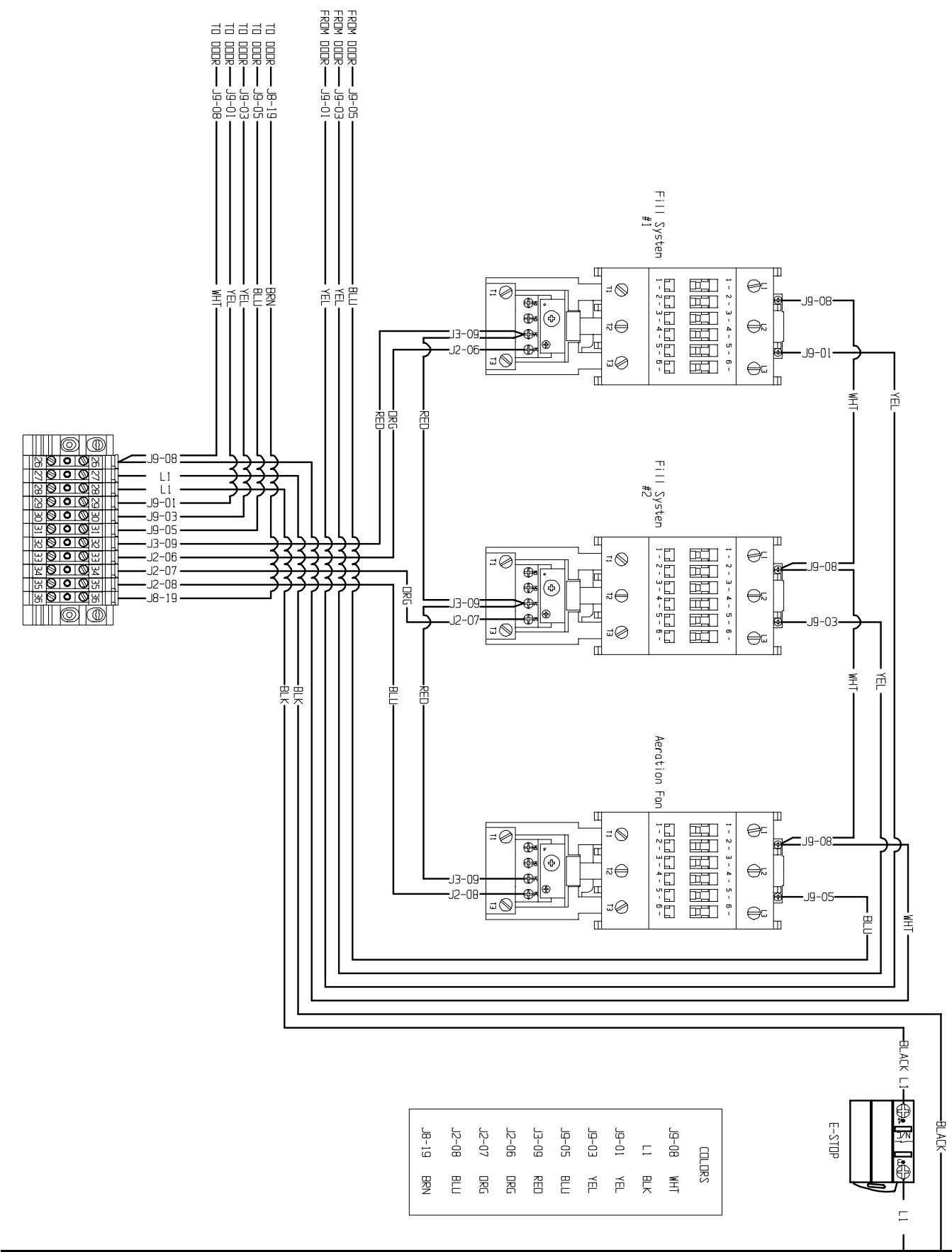
2 - Fill Systems, 0 - Aeration Fan Internal Wiring



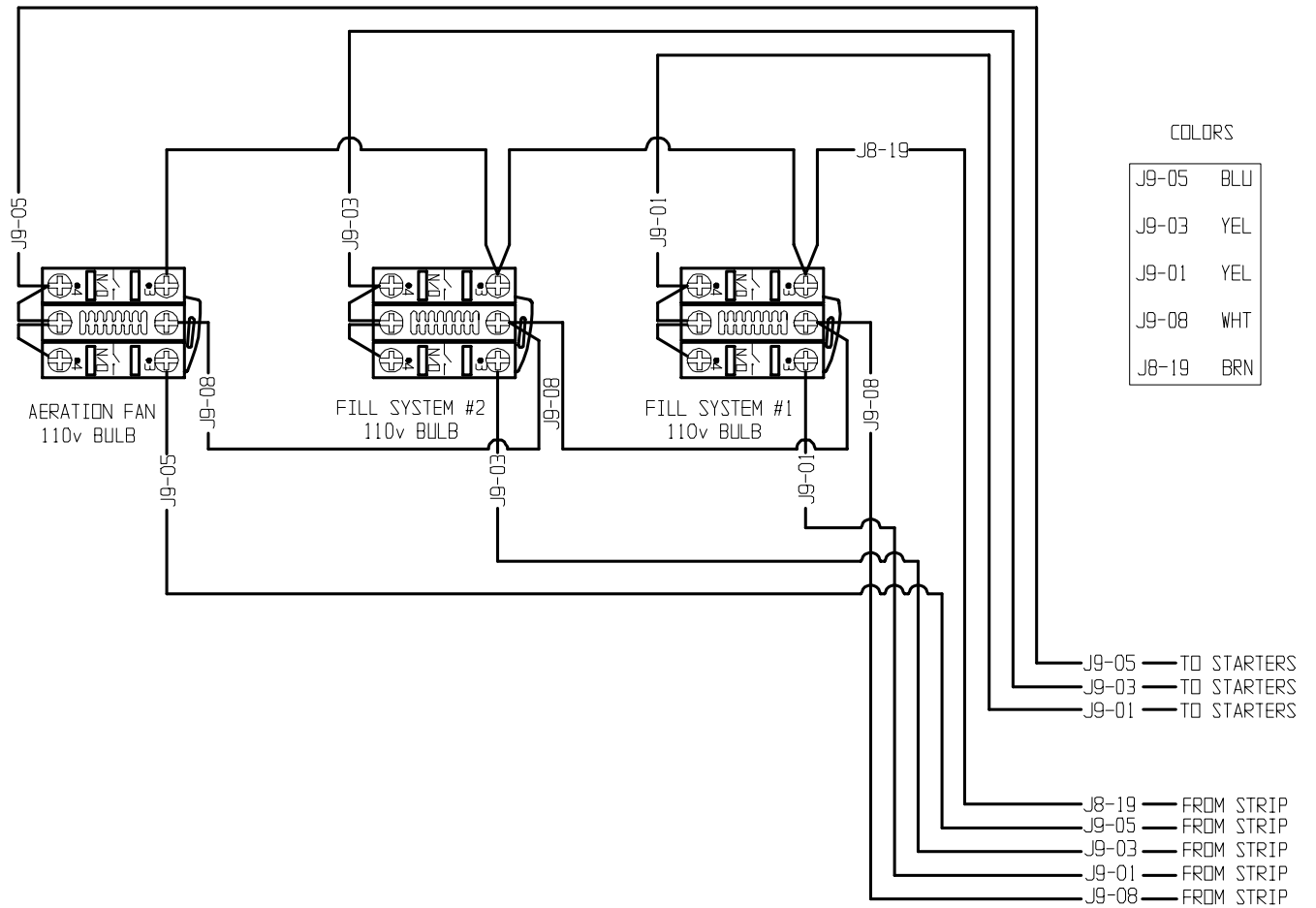
2 - Fill Systems, 0 - Aeration Fan Door Wiring



2 - Fill Systems, 1 - Aeration Fan Internal Wiring



2 - Fill Systems, 1 - Aeration Fan Door Wiring



THE GSI GROUP, INC. ("GSI") WARRANTS ALL PRODUCTS MANUFACTURED BY GSI TO BE FREE OF DEFECTS IN MATERIAL AND WORKMANSHIP UNDER NORMAL USAGE AND CONDITIONS FOR A PERIOD OF TWELVE MONTHS AFTER RETAIL SALE TO THE ORIGINAL END USER OF SUCH PRODUCTS. GSI'S ONLY OBLIGATION IS, AND PURCHASER'S SOLE REMEDY SHALL BE FOR GSI, TO REPAIR OR REPLACE, AT GSI'S OPTION AND EXPENSE, PRODUCTS THAT, IN GSI'S SOLE JUDGMENT, CONTAIN A MATERIAL DEFECT DUE TO MATERIALS OR WORKMANSHIP. ALL DELIVERY AND SHIPMENT CHARGES TO AND FROM GSI'S FACTORY WILL BE PURCHASER'S RESPONSIBILITY. EXPENSES INCURRED BY OR ON BEHALF OF THE PURCHASER WITHOUT PRIOR WRITTEN AUTHORIZATION FROM AN AUTHORIZED EMPLOYEE OF GSI SHALL BE THE SOLE RESPONSIBILITY OF THE PURCHASER.

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PRIOR TO INSTALLATION, PURCHASER HAS THE RESPONSIBILITY TO RESEARCH AND COMPLY WITH ALL FEDERAL, STATE AND LOCAL CODES WHICH MAY APPLY TO THE LOCATION AND INSTALLATION



a division of

THE GSI GROUP



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Assumption, IL
62510

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4421

Fax 217-226-4498

February 2003