



# Network Portable Dryer

## Troubleshooting and Reference Manual

Supplement to PNEG-1181  
Network Dryer Troubleshooting Manual

A division of  
THE GSI GROUP



PNEG-1181-6S

Date: 3-31-2006



PNEG-1181-6S

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NETWORK UPPER CONTROL BOX



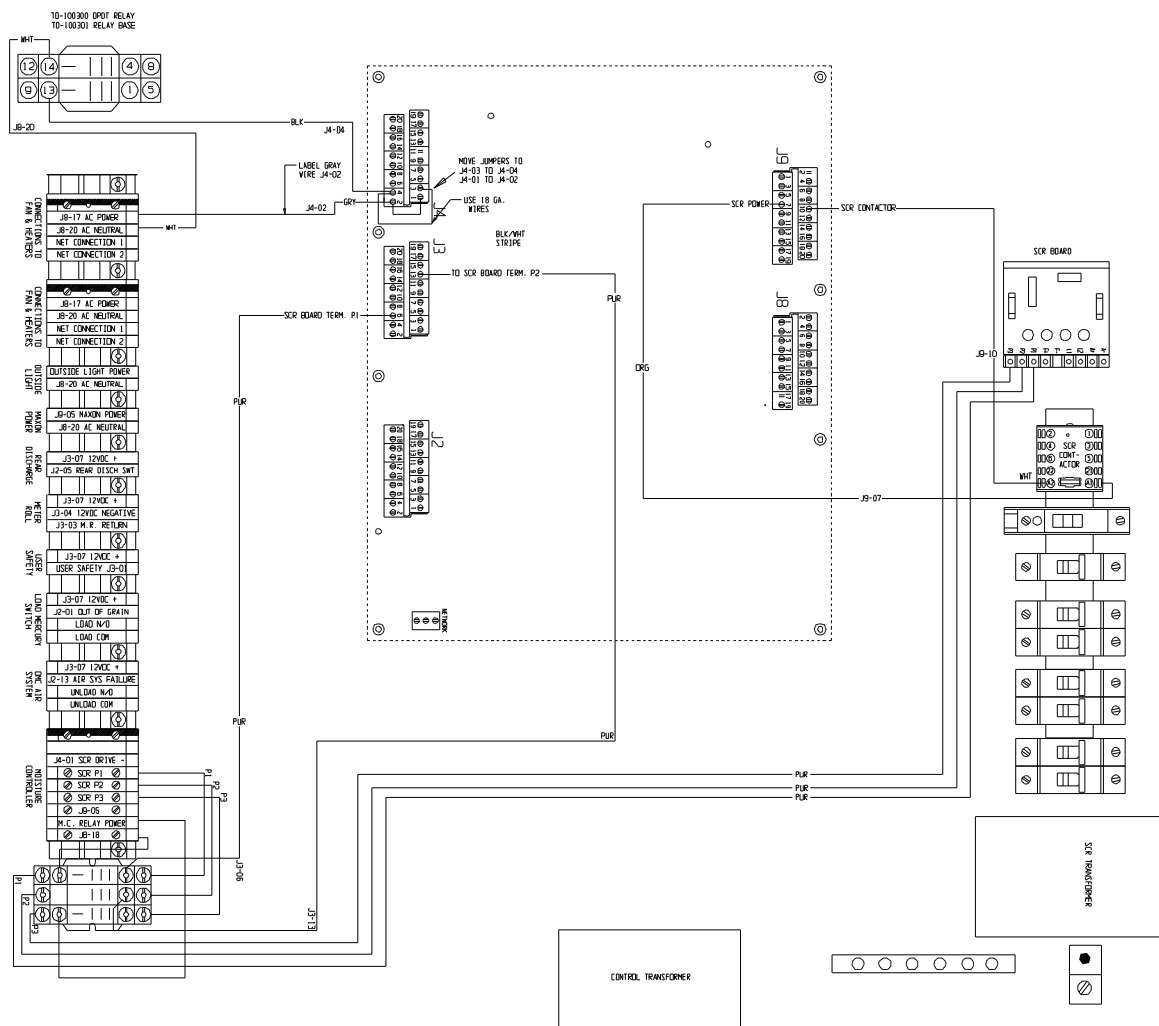


NETWORK UPPER CONTROL BOX



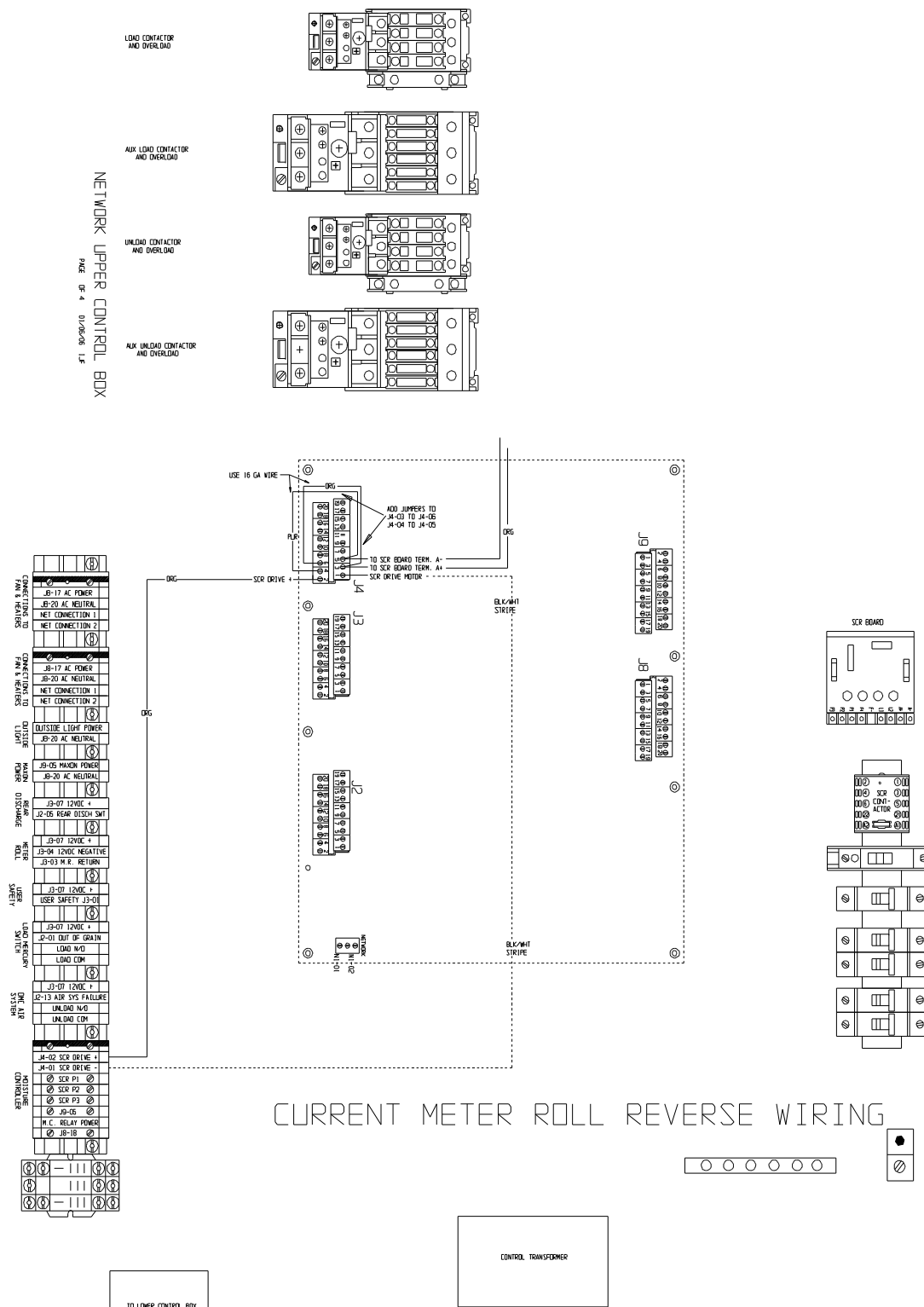
'06 NETWORK UPPER CONTROL BOX 380, 460 &amp; 575 VOLT

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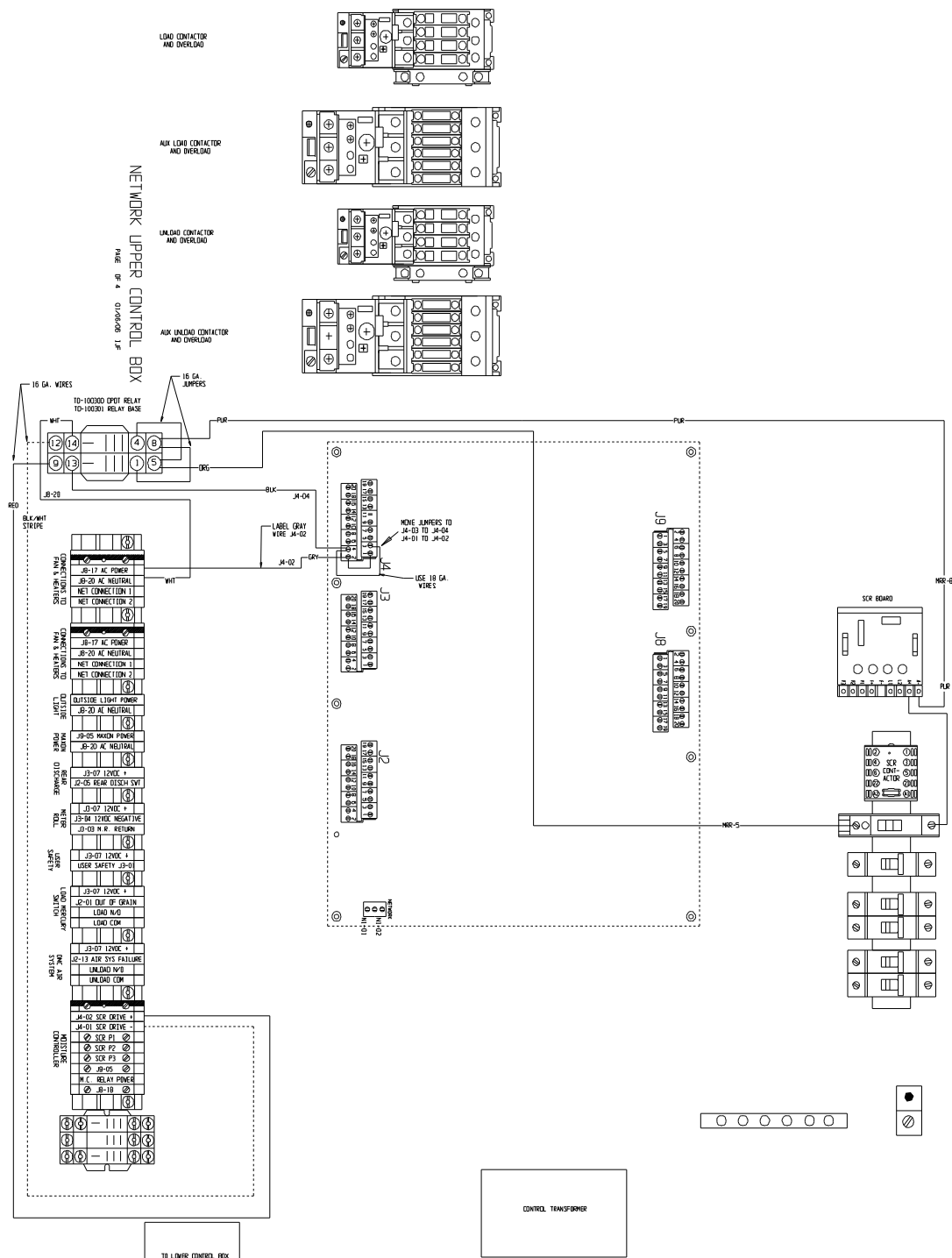


[illegible]

## OLD METER ROLL REVERSE WIRING

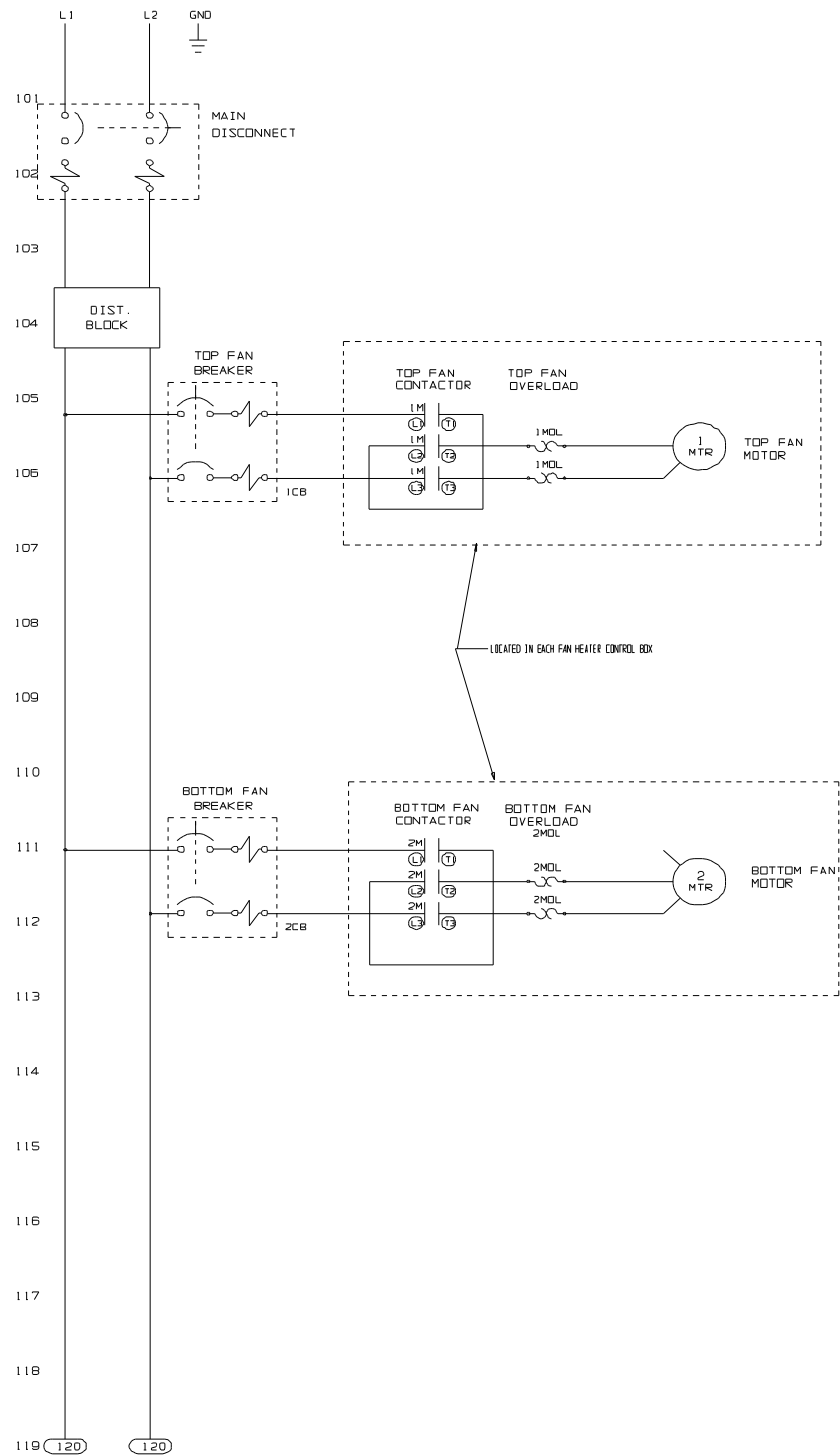


## NEW METER ROLL REVERSE WIIRNG

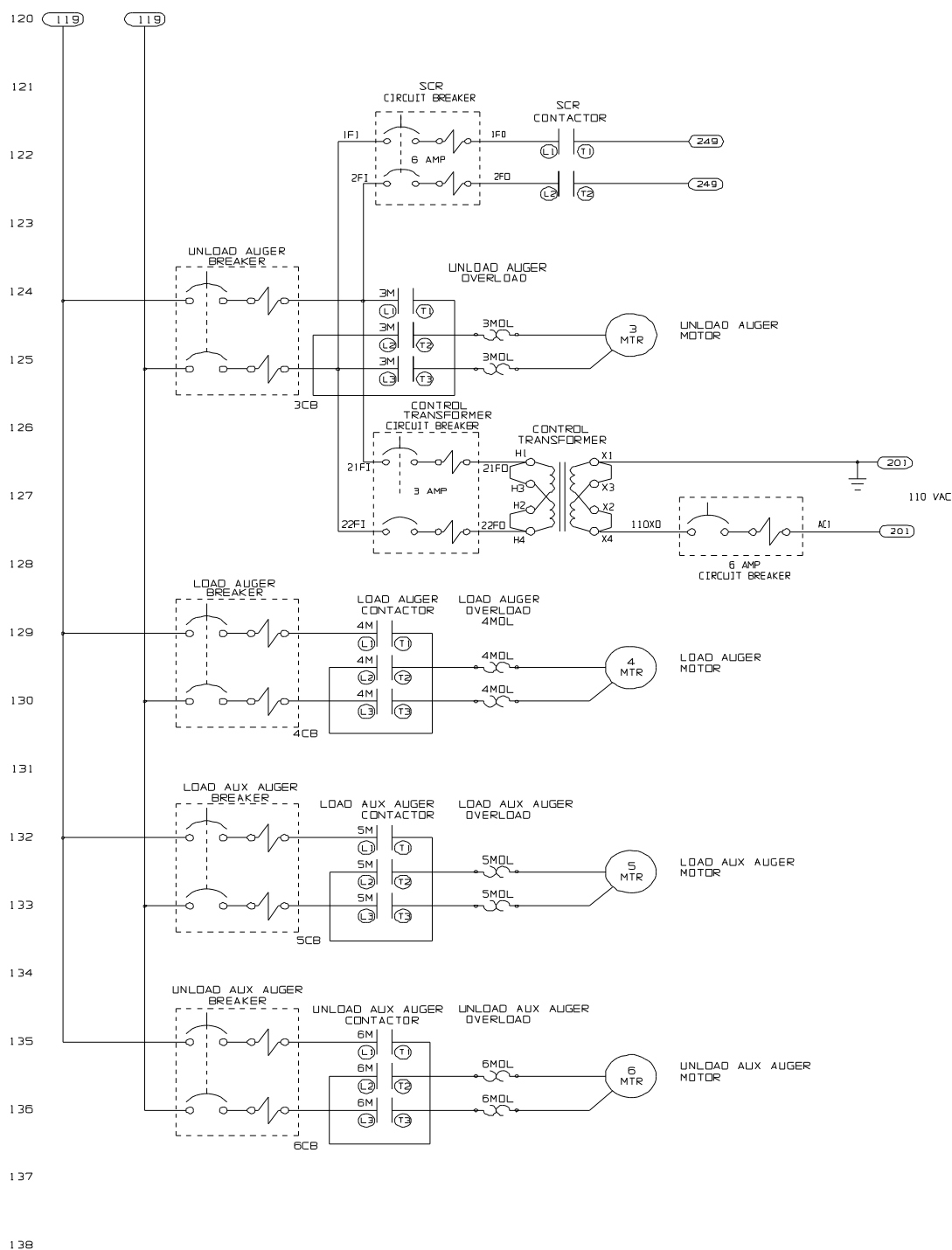


## NEW METER ROLL REVERSE WIRING

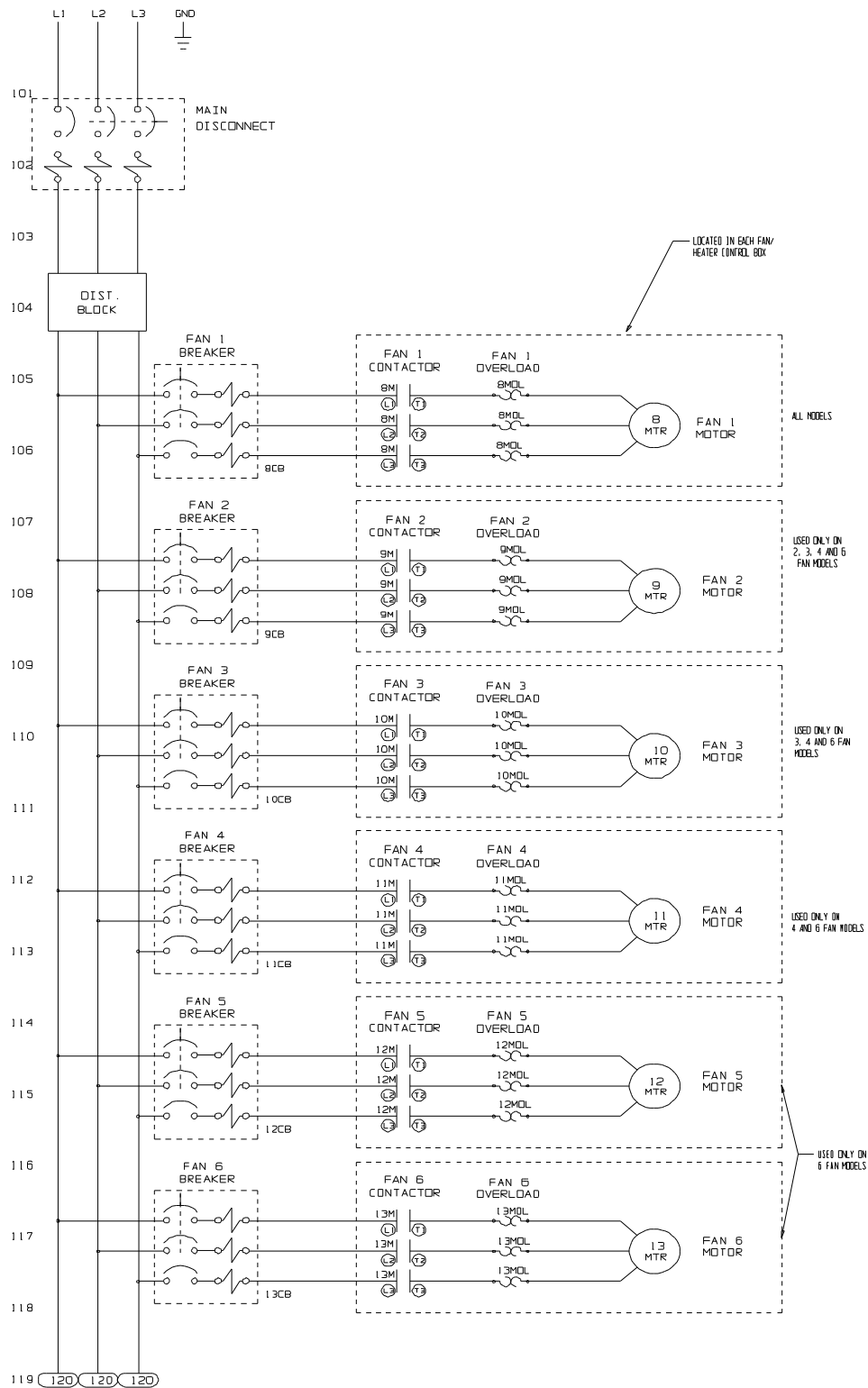
2 FAN POWER SCHEMATIC  
220 VAC 1 PH (1 of 2)



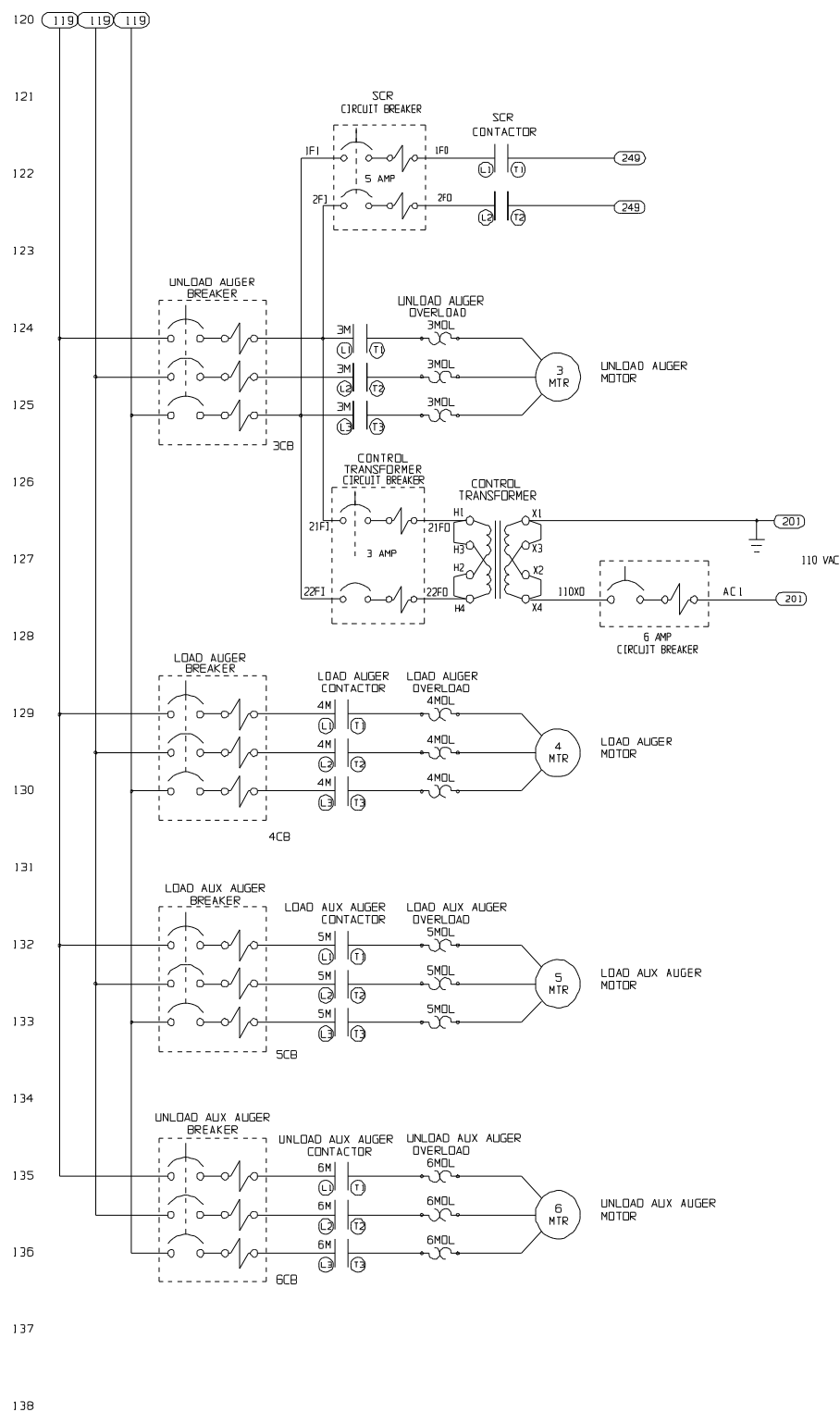
## 2 FAN POWER SCHEMATIC 220 VAC 1 PH (2 of 2)



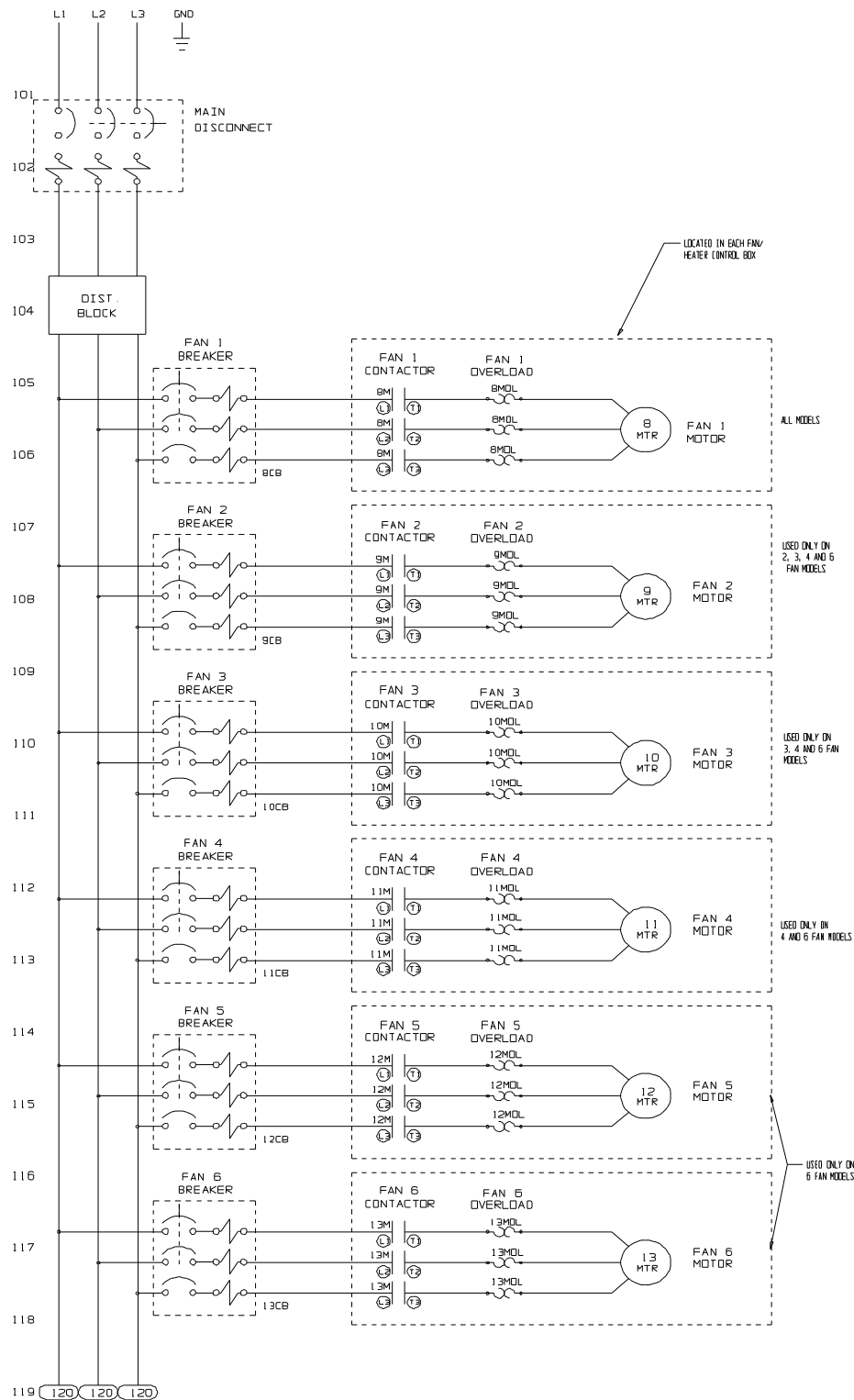
6 FAN POWER SCHEMATIC  
220 VAC 3 PH (1 of 2)



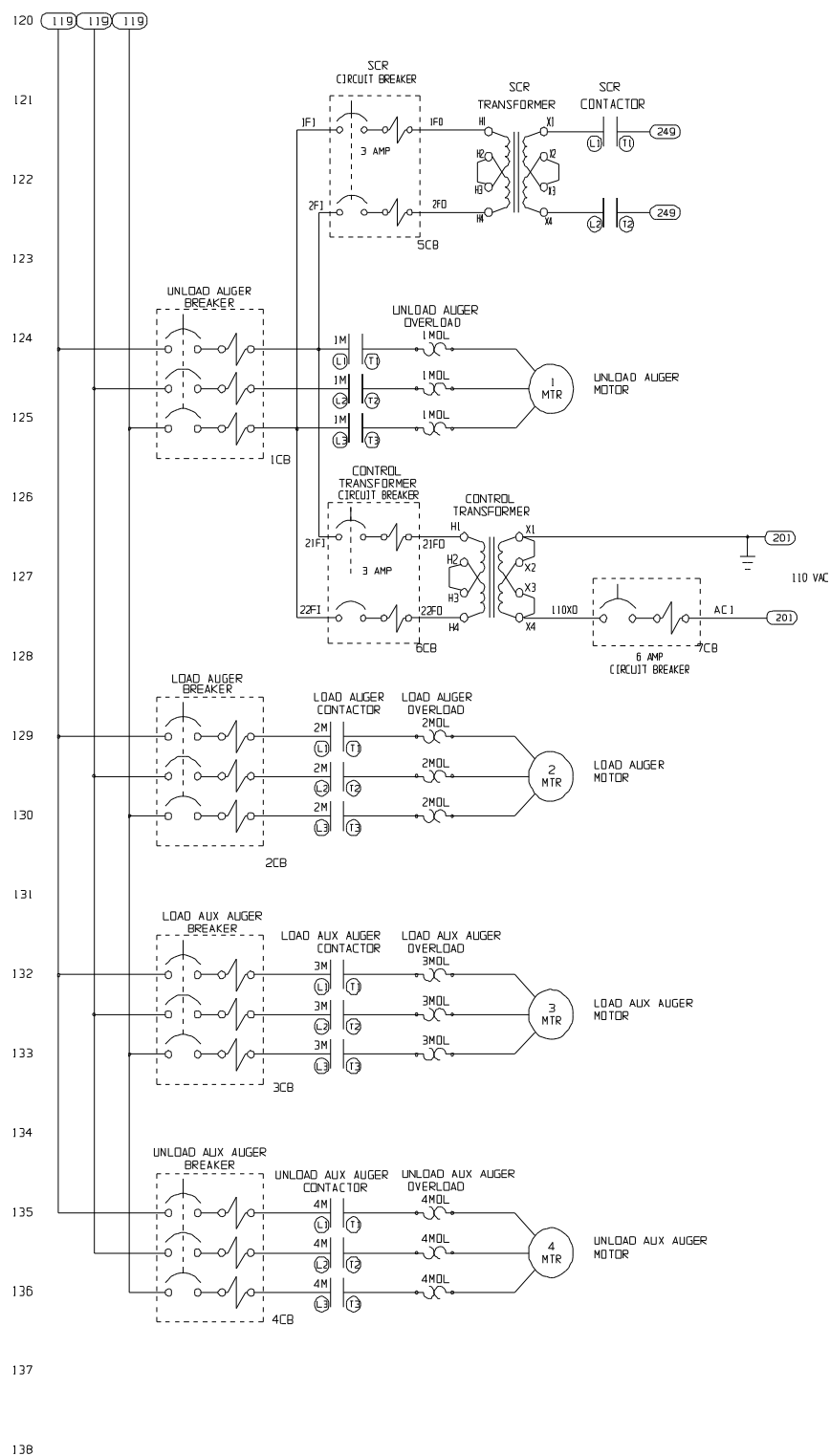
## 6 FAN POWER SCHEMATIC 220 VAC 3 PH (2 of 2)



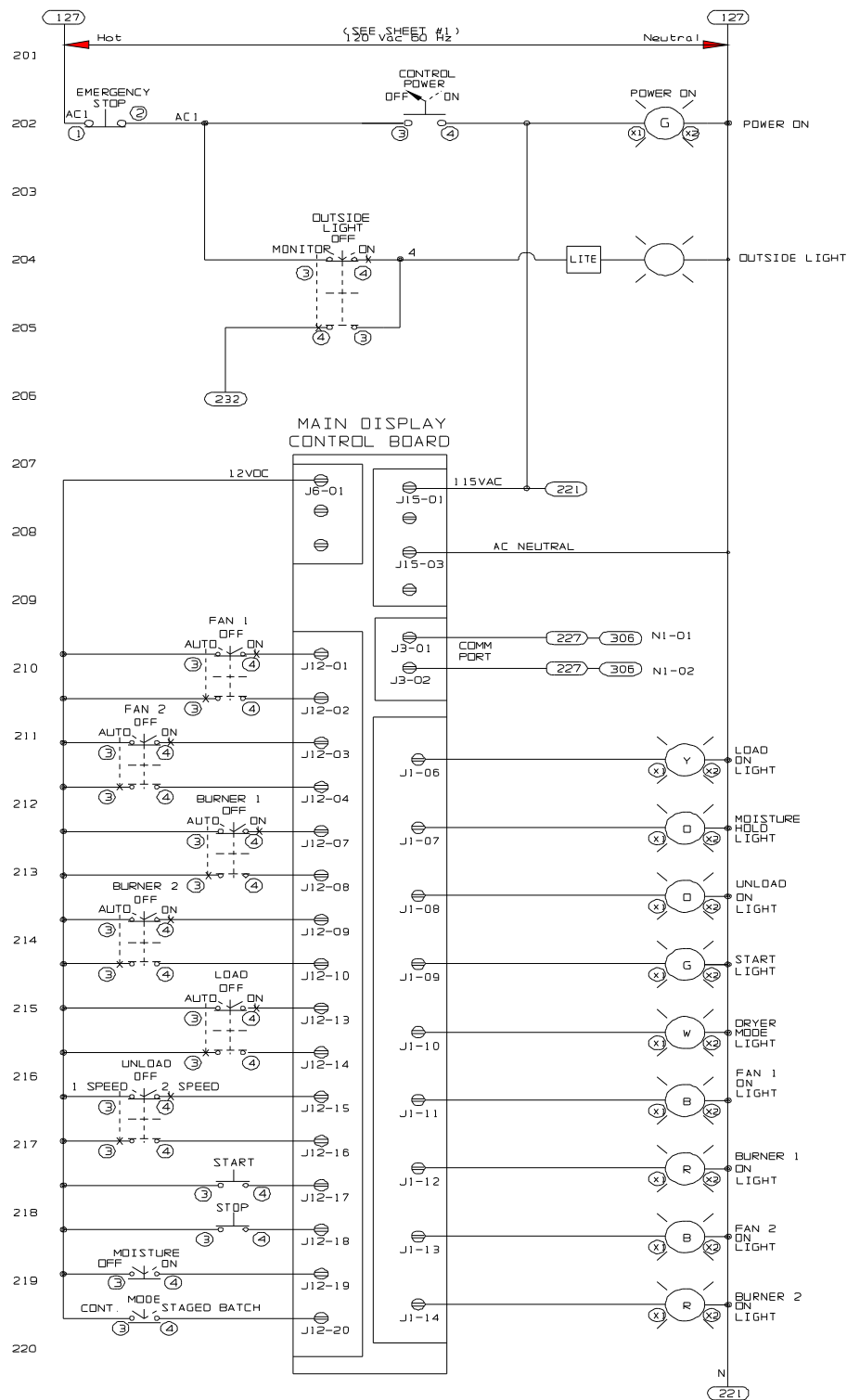
6 FAN POWER SCHEMATIC  
440 VAC 3 PH (1 of 2)



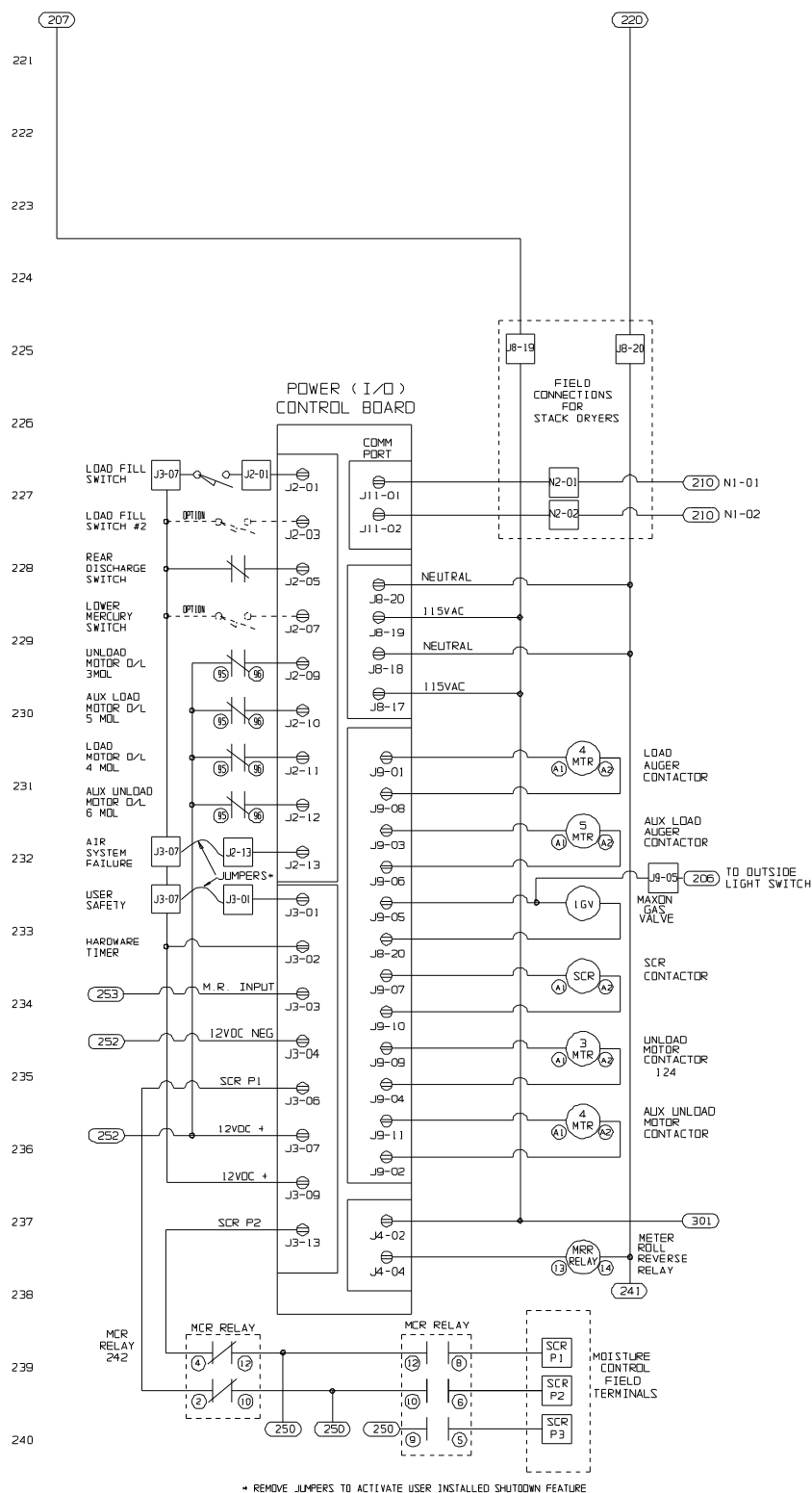
## 6 FAN POWER SCHEMATIC 440 VAC 3 PH (2 of 2)



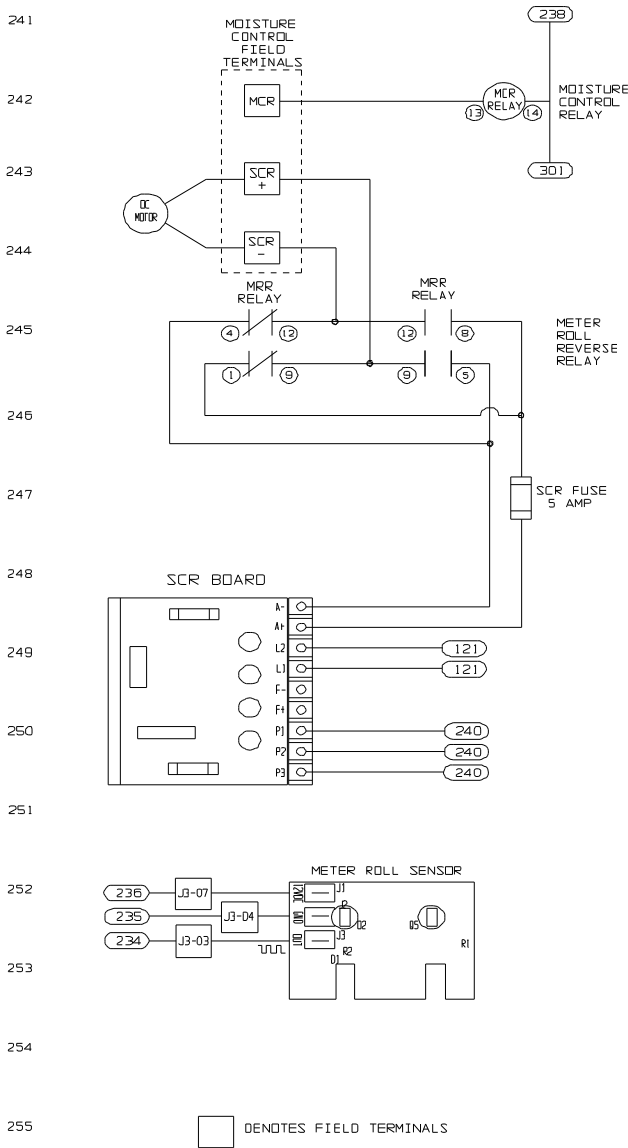
CONTROL CIRCUIT SCHEMATIC  
DISPLAY BOARD (1 of 3)



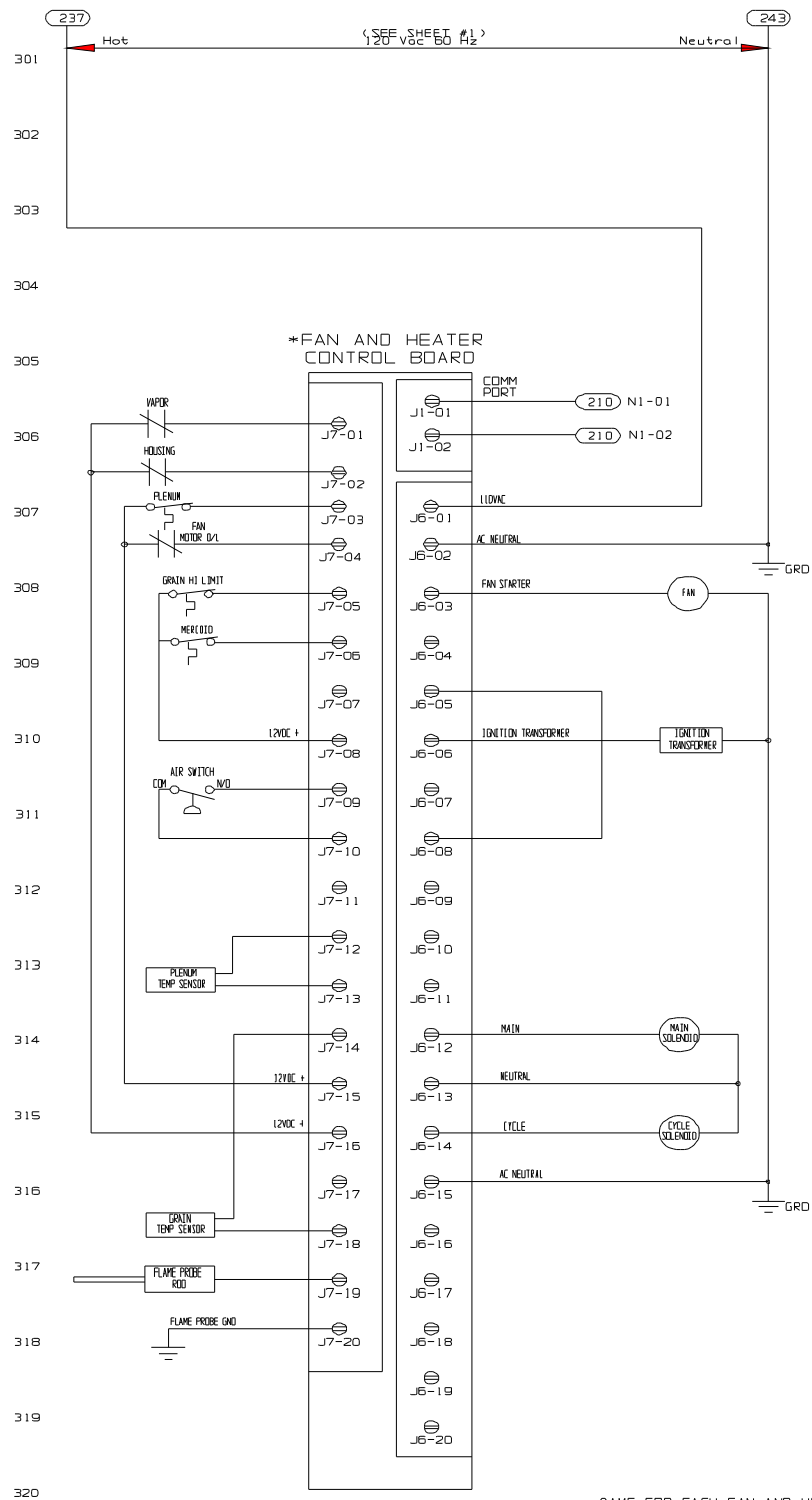
## CONTROL CIRCUIT SCHEMATIC MAIN I/O BOARD (2 of 3)



CONTROL CIRCUIT SCHEMATIC  
SCR (3 of 3)



## CONTROL CIRCUIT SCHEMATIC FAN & HEATER BOARD



## NOTES

This image shows a full page of white paper with horizontal blue or grey ruling lines. The lines are evenly spaced and run across the width of the page, providing a template for writing. There are no margins, text, or other markings on the paper.

**This Equipment shall be installed in accordance with the current installation codes and applicable regulations which should be carefully followed in all cases. Authorities having jurisdiction should be consulted before installation occurs.**

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