

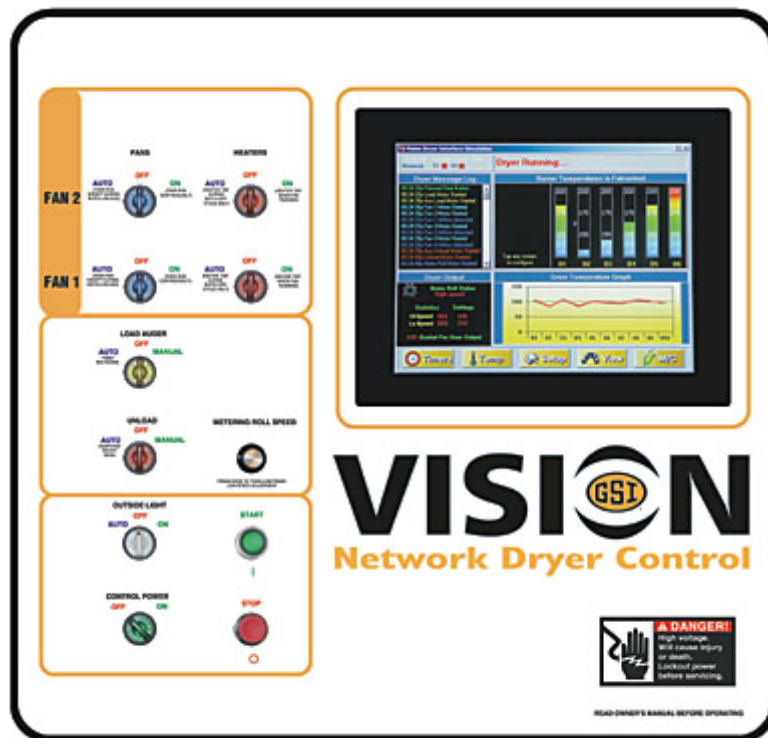
VISION

Network Dryer Control

2300 VISION SERIES PORTABLE DRYER

PARTS MANUAL

PNEG - I 404



a division of
THE GSI GROUP



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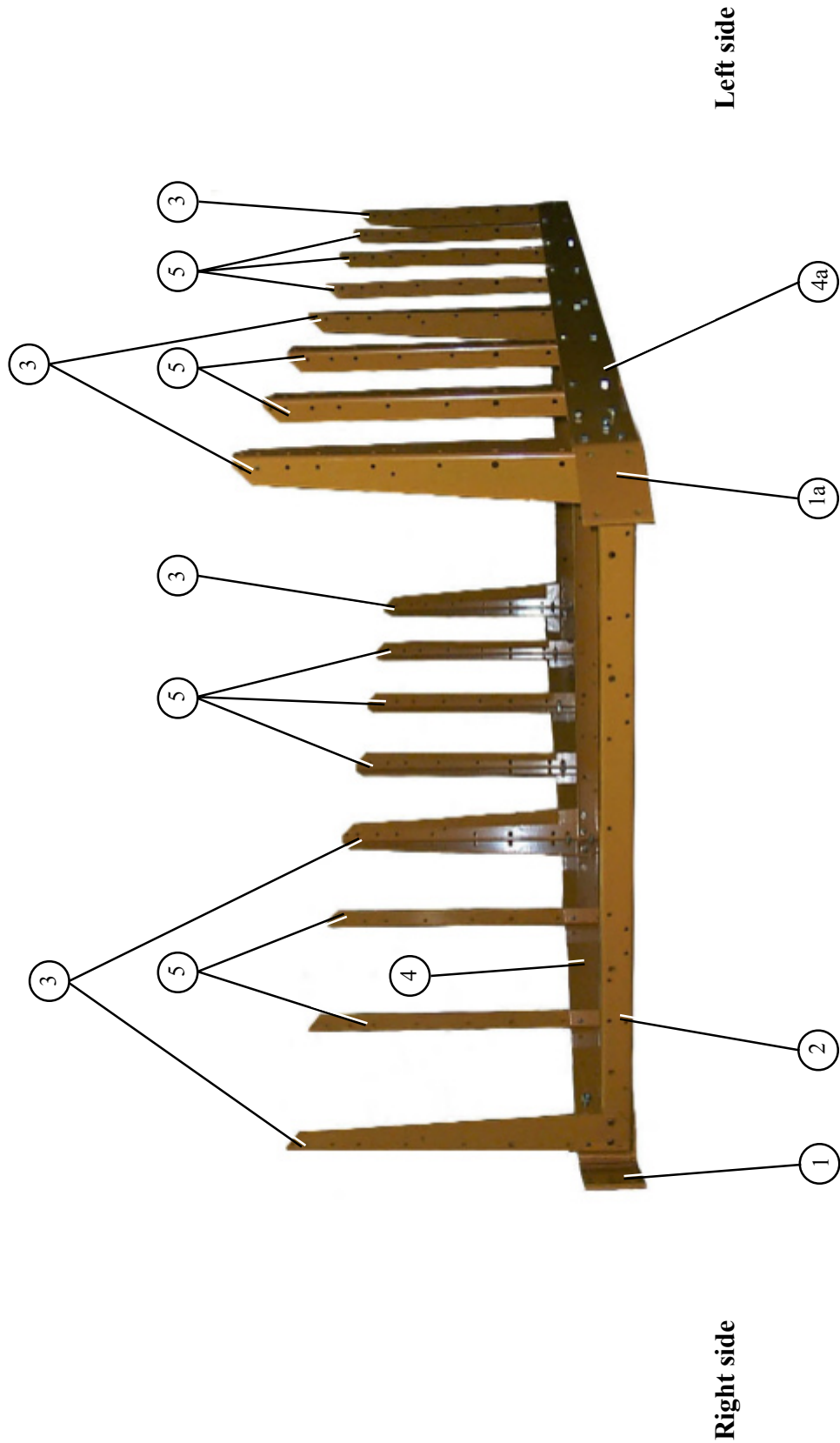
SPECIFICATIONS

	MODEL NUMBER				
	2314	2318	2320	2322	2326
Grain Columns	14" x 14' long	14" x 18' long	14" x 20' long	14" x 22' long	14" x 26' long
Top Auger (Loading)	8", 5 hp	8", 5 hp	8", 7.5 hp	8", 7.5 hp	8", 10 hp
Bottom Auger (Unloading)	8" x 10" Tube 5 hp	8" x 10" Tube 5 hp	8" x 10" Tube 7.5 hp	8" x 10" Tube 7.5 hp	8" x 10" Tube 10 hp
Meter Roll Drive	SCR, 3/4 hp	SCR, 3/4 hp	SCR, 3/4 hp	SCR, 3/4 hp	SCR, 3/4 hp
Transport Length	23'-2"	27'-2"	29'-2"	31'-2"	35'-2"
Transport Width	8'	8'	8'	8'	8'
Transport Height*	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")
Installed Length	20'-9"	24'-9"	26'-9"	28'-9"	32'-9"
Installed Width	8' 8"	8' 8"	8' 8"	8' 8"	8' 8"
Installed Height	25'-11"	25'-11"	25'-11"	25'-11"	25'-11"
Fan/Heaters					
1 Ph	1 @ 10-17HP, 40" 2 @ 10-12HP, 28"	N/A	N/A	N/A	N/A
3 Ph	1 @ 15HP, 40" 2 @ 10-12HP, 28"	1 @ 20HP, 42" 2 @ 10-12HP, 36"	1 @ 25HP, 42" 2 @ 15HP, 36"	1 @ 30HP, 42" 2 @ 15HP, 36"	1 @ 40HP, 42" 2 @ 25HP, 40"

* Shortest possible height shown in ().

FRAME

Frame Assembly (view from fan/heater end with hitch weldment removed).

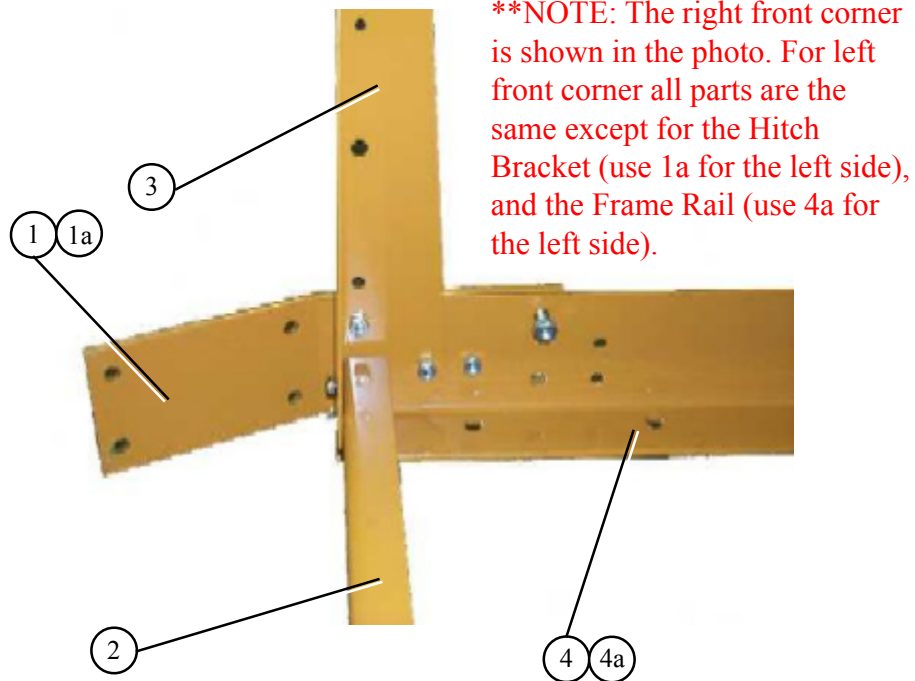


The fan heater end of the dryer is considered by GSI as the front end of the dryer (the foreground of this photograph is the front end. Right and left sides are labeled above).

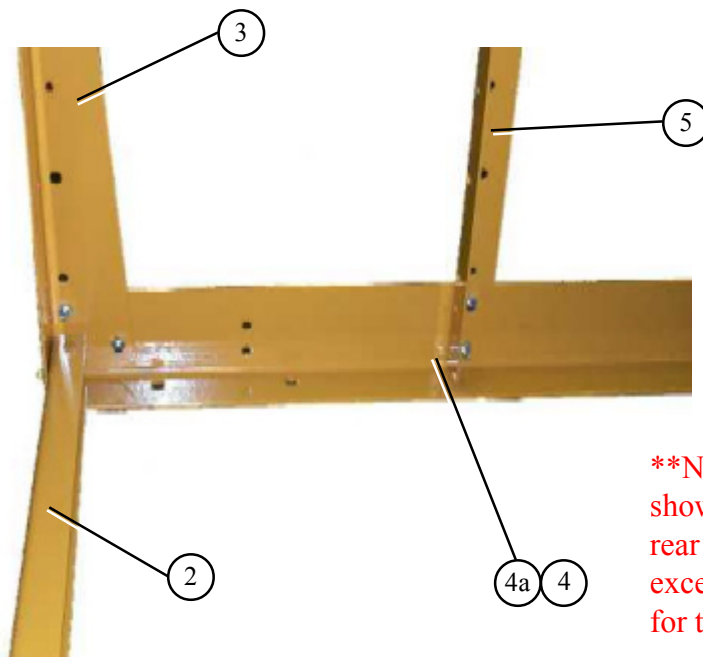
****NOTE:** The parts pointed out on this page are listed on page 7.

FRAME

Right front corner of frame.



Left rear corner of frame.

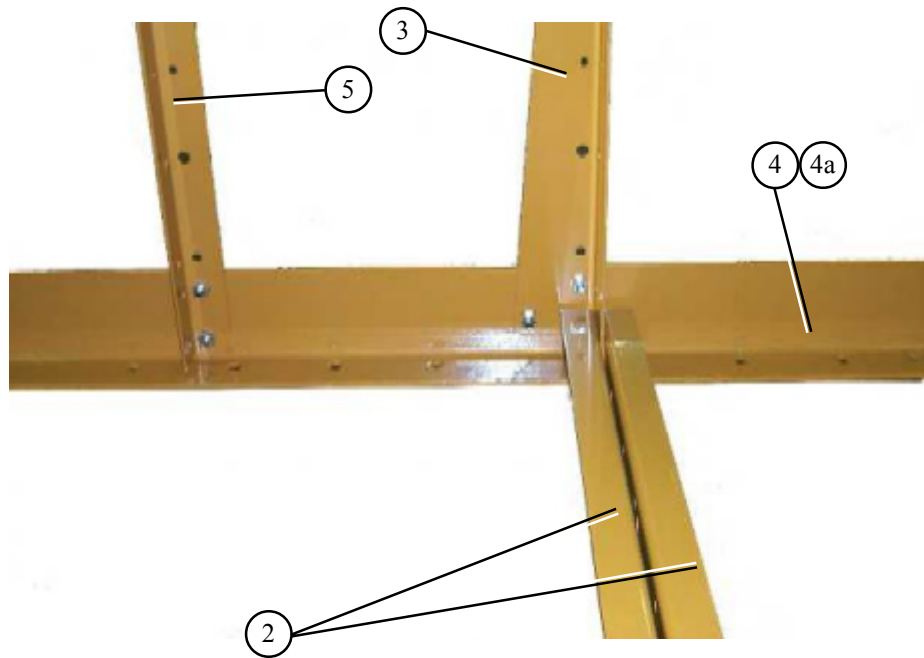


****NOTE:** The left rear corner is shown in the photo. For right rear corner all parts are the same except for the Frame Rail (use 4 for the right side).

2300 SERIES PARTS MANUAL BOTTOM MODULE

FRAME

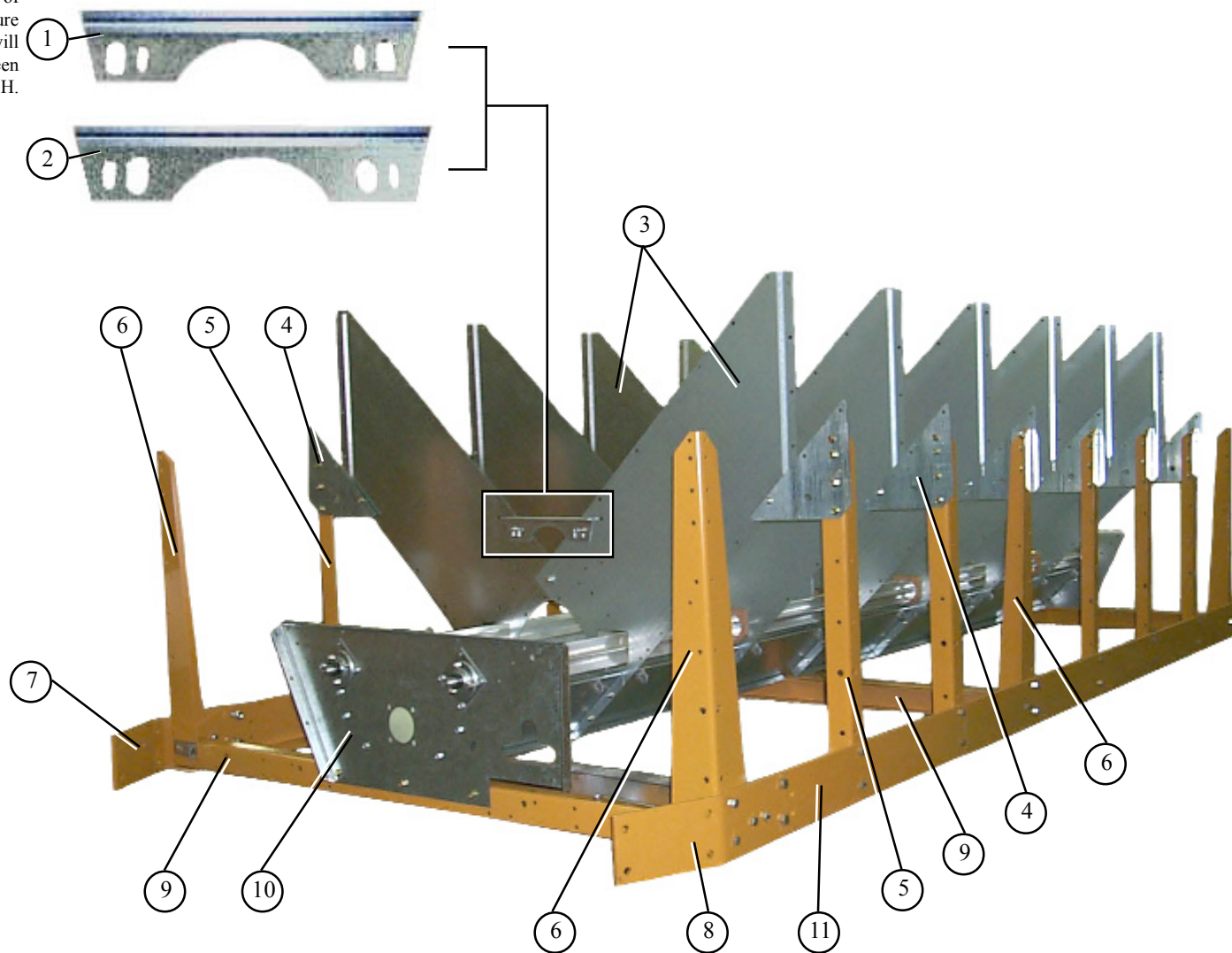
Center cross ties.



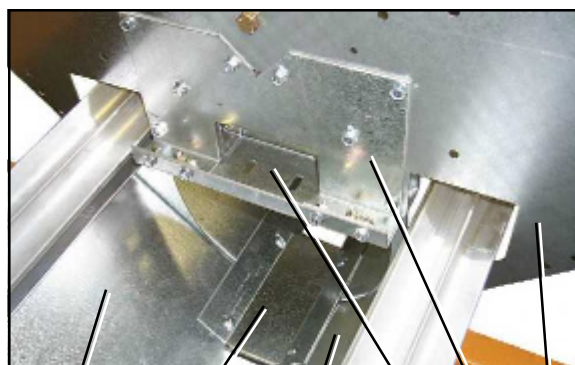
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-0012	HITCH BRACKET RIGHT	1	1	1	1	1
1A	DO1-0011	HITCH BRACKET LEFT	1	1	1	1	1
2	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	6	6
3	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	8	8
4	D21-0011	FRAME RAIL, 14' RIGHT	1				
4A	D21-0010	FRAME RAIL, 14' LEFT	1				
4	D31-0044	FRAME RAIL, 18' RIGHT		1			
4A	D31-0043	FRAME RAIL, 18' LEFT		1			
4	D61-0002	FRAME RAIL, 20' RIGHT			1		
4A	D61-0001	FRAME RAIL, 20' LEFT			1		
4	D101-0002	FRAME RAIL, 22' RIGHT				1	
4A	D101-0001	FRAME RAIL, 22' LEFT				1	
4	D71-0001	FRAME RAIL, 26' RIGHT					1
4A	D71-0002	FRAME RAIL, 26' LEFT					1
5	DO1-0005	SIDE LEG PORTABLE DRYER	10	14	16	16	20

Dryer frame and lower basket assembly (view from the front end of the dryer looking down the left side).

Note the hole pattern of the plenum closure door angles. This will distinguish between L.H. and R.H.

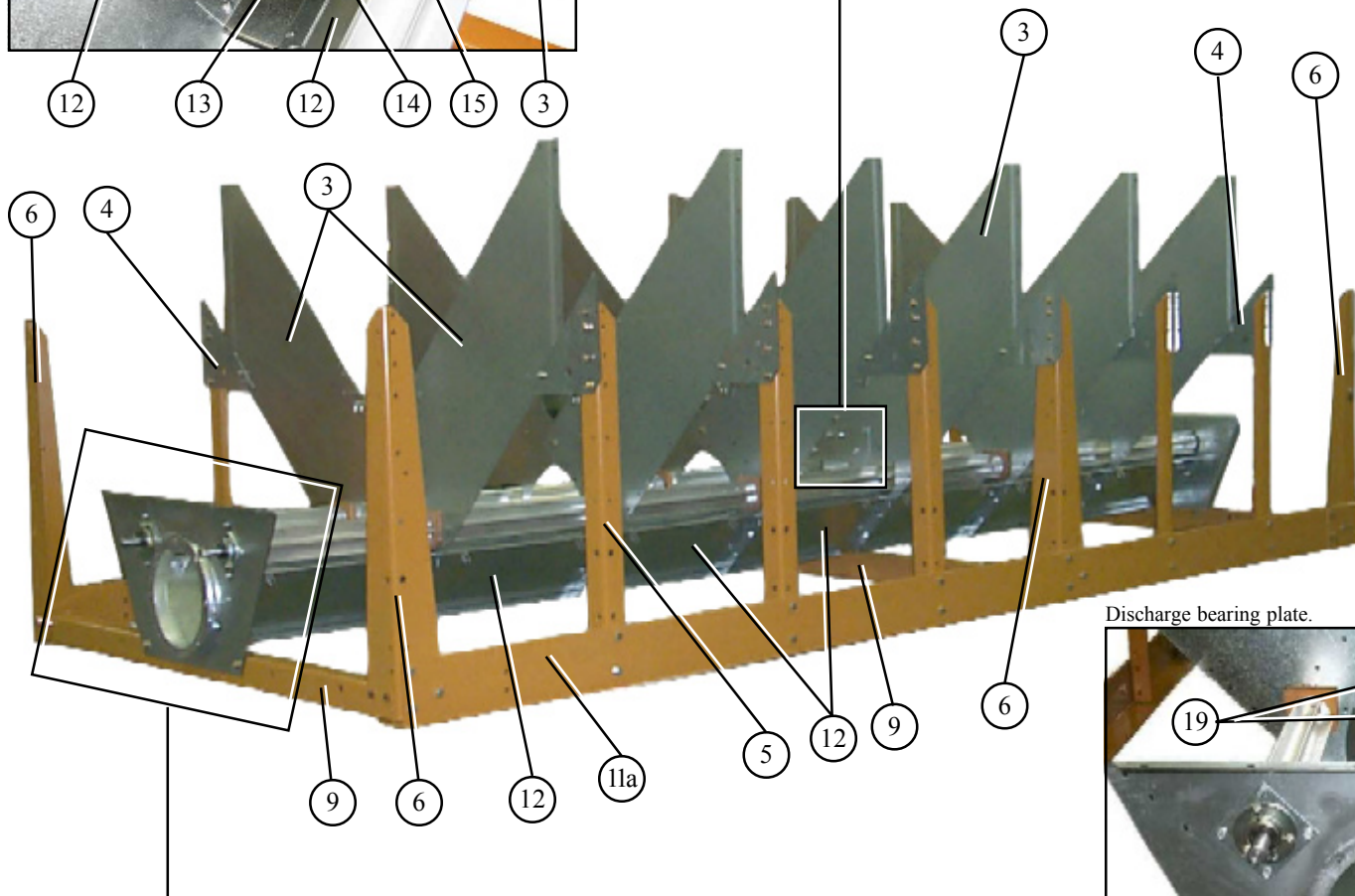


****NOTE:** The parts pointed out on this page are listed on page 11.



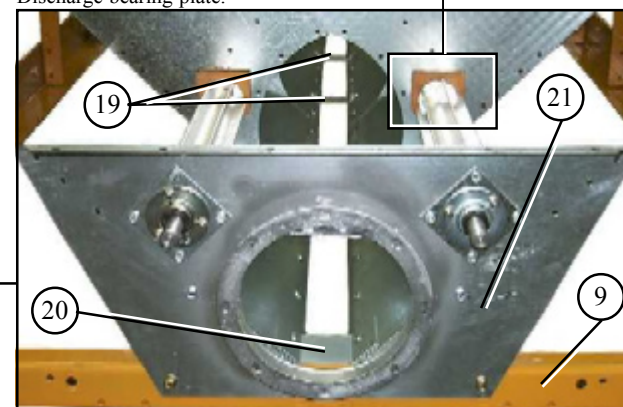
Center hanger bearing support and cross channel seal plate.

Wooden meter roll support bearing. The meter roll sections are spliced together with a meter roll splice shaft (part no. D31-0046) that passes through the support bearing assembly.



Dryer frame and lower basket assembly (view from the rear end of the dryer looking up the right side).

Discharge bearing plate.

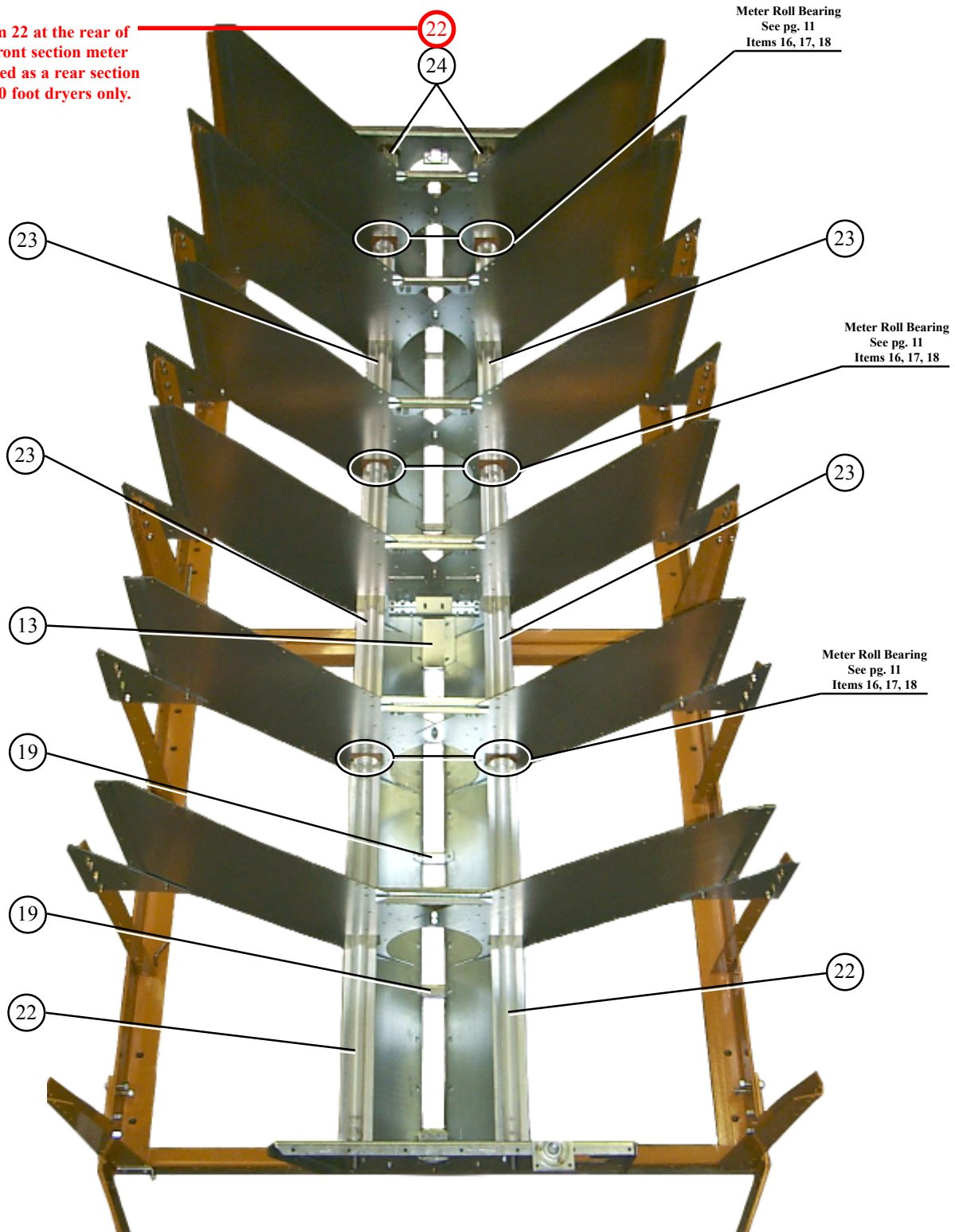


****NOTE:** The parts pointed out on this page are listed on page 11.

METER ROLLS AND THEIR PLACEMENT IN THE DRYER

Metering Rolls and their placement in the dryer.

NOTE: Item 22 at the rear of dryer is a front section meter roll that is used as a rear section on 16 and 20 foot dryers only.



This end is the front (fan/heater) end of the dryer.

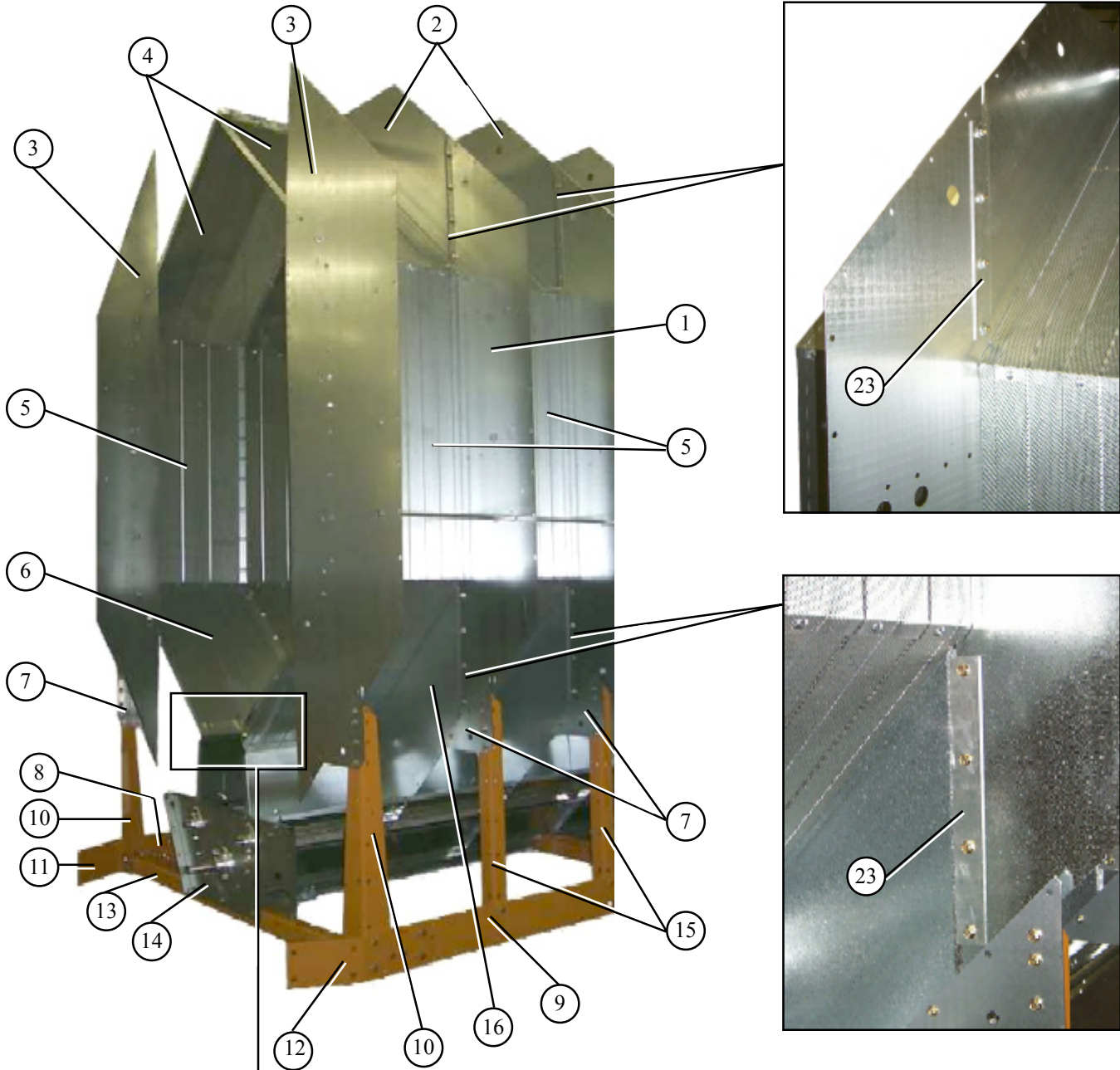
2300 SERIES PARTS MANUAL BOTTOM MODULE

METER ROLLS AND THEIR PLACEMENT IN THE DRYER

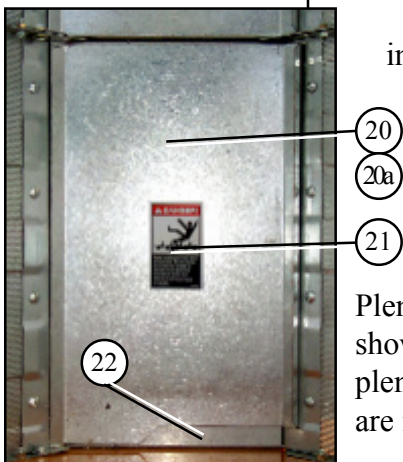
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-1136Y	PLENUM CLOSURE DOOR ANGLE, RH	6	8	9	10	12
2	DO1-1136X	PLENUM CLOSURE DOOR ANGLE, LH	7	9	10	11	13
3	DO1-0109	HOPPER BULKHEAD	12	16	18	20	24
4	DO1-0004	GUSSET PLATE	16	20	22	24	28
5	DO1-0005	SIDE LEG	10	14	16	16	20
6	DO1-0007	CORNER LEG	6	6	6	8	8
7	DO1-0011	HITCH BRACKET, LH	1	1	1	1	1
8	DO1-0012	HITCH BRACKET, RH	1	1	1	1	1
9	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	6	6
10	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1
11	D21-0011	FRAME RAIL, 14' RIGHT	1				
11	D31-0044	FRAME RAIL, 18' RIGHT		1			
11	D61-0002	FRAME RAIL, 20' RIGHT			1		
11	D101-0002	FRAME RAIL, 22' RIGHT				1	
11	D71-0001	FRAME RAIL, 26' RIGHT					1
11A	D21-0010	FRAME RAIL, 14' LEFT	1				
11A	D31-0043	FRAME RAIL, 18' LEFT		1			
11A	D61-0001	FRAME RAIL, 20' LEFT			1		
11A	D101-0001	FRAME RAIL, 22' LEFT				1	
11A	D71-0002	FRAME RAIL, 26' LEFT					1
12	DO1-0048	TROUGH PANEL	14	18	20	22	26
13	DO1-1512	PLATE, CROSS CHANNEL SEAL W/TABS	1	1	1	2	2
14	DO1-1291	HANGER BEARING "C" CHANNEL	1	1	1	2	2
15	DO1-1290	HANGER BEARING "J" PLATE	2	2	2	4	4
16	DO2-0028	CLEVIS PIN 5/16" x 1 3/4"	32	40	40	48	56
17	D31-0148	METER ROLL WASHER	16	20	20	24	28
18	DO2-0061	METER ROLL SUPPORT BEARING	6	8	8	10	12
19	DO1-0177	SUPPORT STRAP	7	9	10	11	13
20	DO1-1511	PLATE, END CHANNEL SEAL W/TAB	2	2	2	2	2
21	D31-0120	DISCHARGE PLATE	1	1	1	1	1
22	D31-0031	METER ROLL, FRONT	2	2	4	2	2
23	D31-0030	METER ROLL, INTERMEDIATE	4	6	6	8	10
24	D31-0029	METER ROLL, REAR	2	2		2	2

The part number list above covers all parts pointed out on pages 8, 9, and 10.

Plenum screens and bulkheads (view from front end).



This photograph was taken before the front plenum end panel and outer screens were installed in order to get a good view of the inside screens and bulkheads.

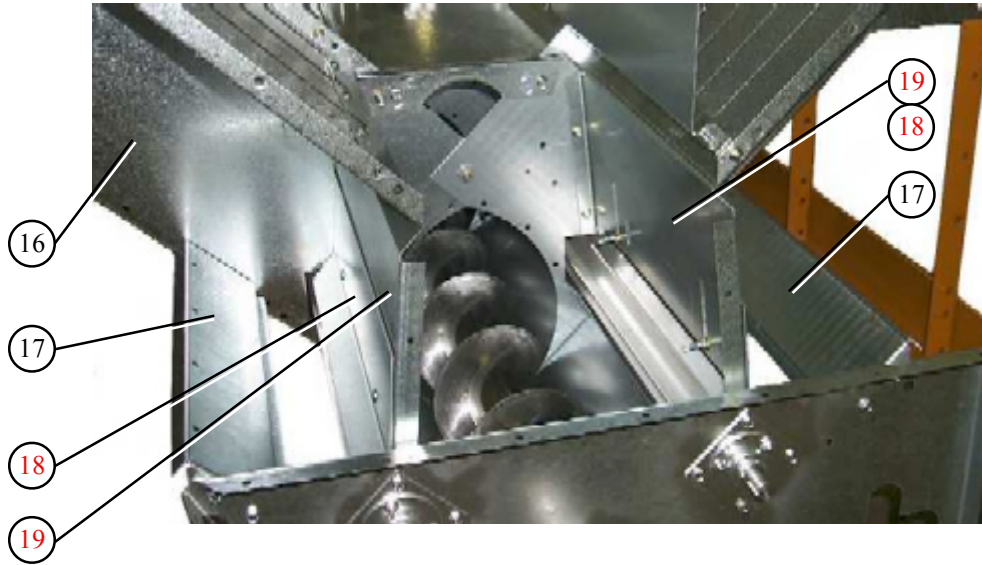


Plenum closure door. There are two different plenum closure doors. The door shown in the photograph is the rear plenum closure door and is the rear most plenum closure door, item no. 20 (just inside the rear access door), all others are item no. 20a. NOTE: Item 22 is the plenum closure door rear frame angle.

2300 SERIES PARTS MANUAL BOTTOM MODULE

METER ROLL UPPER SHIELD ASSEMBLY

Close up of of meter roll upper shield assembly.



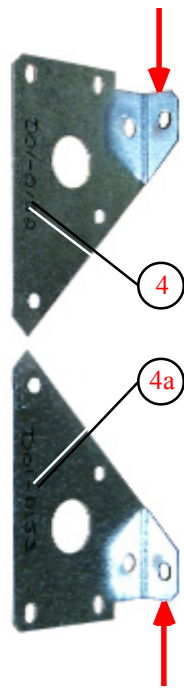
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D31-0055	COLUMN BULK HEAD	12	16	18	20	24
2	DO1-0101	GARNER BULKHEAD	12	16	18	20	24
3	D31-0307	COLUMN END PANEL	4	4	4	4	4
4	DO1-0126	SCREEN, PLENUM TOP, GA, 094	14	18	20	22	26
5	D31-0012	SCREEN, PLENUM WALL, GA, 094	14	18	20	22	26
6	DO1-1225	SCREEN, PLENUM BOTTOM, GA, 094	14	18	20	22	26
7	DO1-0004	GUSSET PLATE	16	20	22	24	28
8	D21-0011	FRAME RAIL, 14' RIGHT	1				
8	D31-0044	FRAME RAIL, 18' RIGHT		1			
8	D61-0002	FRAME RAIL, 20' RIGHT			1		
8	D101-0002	FRAME RAIL, 22' RIGHT				1	
8	D71-0001	FRAME RAIL, 26' RIGHT					1
9	D21-0010	FRAME RAIL, 14' LEFT	1				
9	D31-0043	FRAME RAIL, 18' LEFT		1			
9	D61-0001	FRAME RAIL, 20' LEFT			1		
9	D101-0001	FRAME RAIL, 22' LEFT				1	
9	D71-0002	FRAME RAIL, 26' LEFT					1
10	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	8	8
11	DO1-0012	HITCH BRACKET RIGHT	1	1	1	1	1
12	DO1-0011	HITCH BRACKET LEFT	1	1	1	1	1
13	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	6	6
14	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1
15	DO1-0005	SIDE LEG PORTABLE DRYER	10	14	16	16	20
16	DO1-0109	HOPPER BULKHEAD	12	16	18	20	24
17	DO1-0050P	CONNECTOR SHEET, PERFORATED	14	18	20	22	26
*18&19	DO1-1180	METER ROLL UPPER SHIELD ASSY.	14	18	20	22	26
18	DO1-0431	METER ROLL STRIKE OFF PLATE	1 PER ASSEMBLY				
19	DO1-1226	METER ROLL SHIELD 1995 STYLE	1 PER ASSEMBLY				
20	DO1-1214	PLENUM CLOSURE DOOR, REAR	1	1	1	1	1
20A	DO1-1134	PLENUM CLOSURE DOOR	6	8	9	10	12
21	DC-974	DANGER FOOT IN AUGER DECAL	2	2	2	2	2
22	DO1-1217	PLENUM CLOSURE DOOR REAR FRAME ANGLE	1	1	1	1	1
23	D61-0038	BULKHEAD STIFFENER BAR	24	32	36	40	48

*ITEM NUMBERS 18 AND 19 TOGETHER MAKE UP THE METER ROLL UPPER SHIELD ASSEMBLY

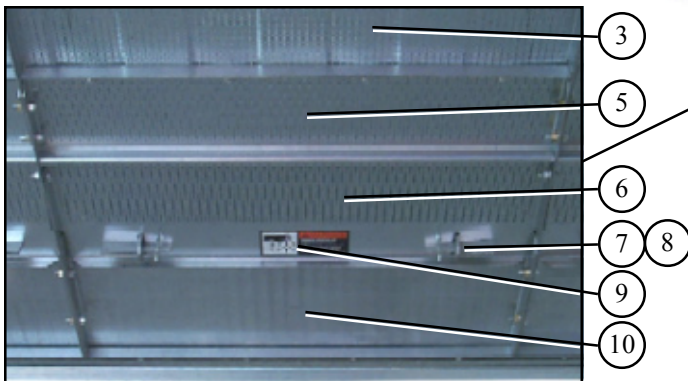
2300 SERIES PARTS MANUAL BOTTOM MODULE

OUTSIDE SCREENS / METER ROLL ACCESS DOOR

*Note: Item 4 is pointing to the top edge angle gusset. There are two types of gusset on the dryer. The photo right will help distinguish the difference between the two. The arrows are pointing to a tab on the gusset that makes them different (tabs are "bent" up in photo). Item 4a is used in two places only; 1.) front right of dryer 2.) rear left of dryer, all others are item 4.



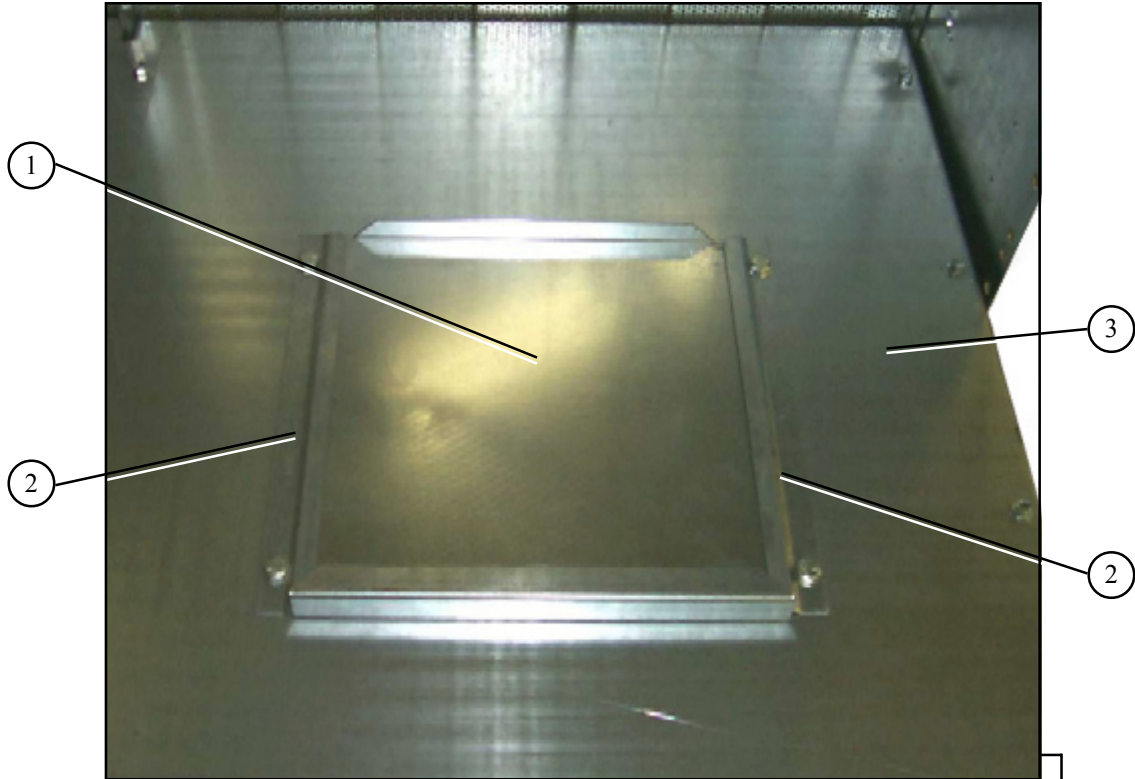
Meter roll access door.



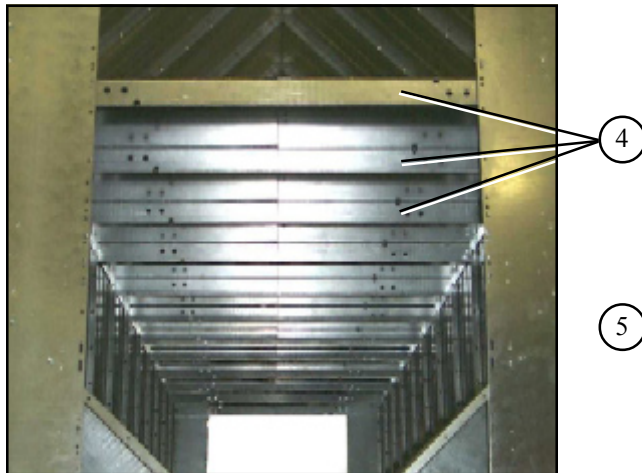
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DOI-O127	SCREEN, ROOF, GA, 094	14	18	20	22	26
2	D31-0013	SCREEN, OUTSIDE WALL, GA, 094	14	18	20	22	26
3	DOI-O128	SCREEN, HOPPER, GA, 094	14	18	20	22	26
4	DOI-O152	LH TOP ANGLE GUSSET	12	16	18	20	24
4A	DOI-O153	RH TOP ANGLE GUSSET	2	2	2	2	2
5	DOI-0050P	CONNECTOR SHEET, PERFORATED	14	18	20	22	26
6	DOI-0045P	ACCESS DOOR, PERFORATED	14	18	20	22	26
7	DOI-0039	DOOR LATCH	28	36	40	44	52
8	S-6552	PIN HAIR CLIP 3/32 ZN PLATED	28	36	40	44	52
9	DC-1229	DECAL, WARNING METER ROLL ROT.	14	18	20	22	26
10	DOI-0048	TROUGH PANEL WELDMENT	14	18	20	22	26

PLENUM DIVIDER

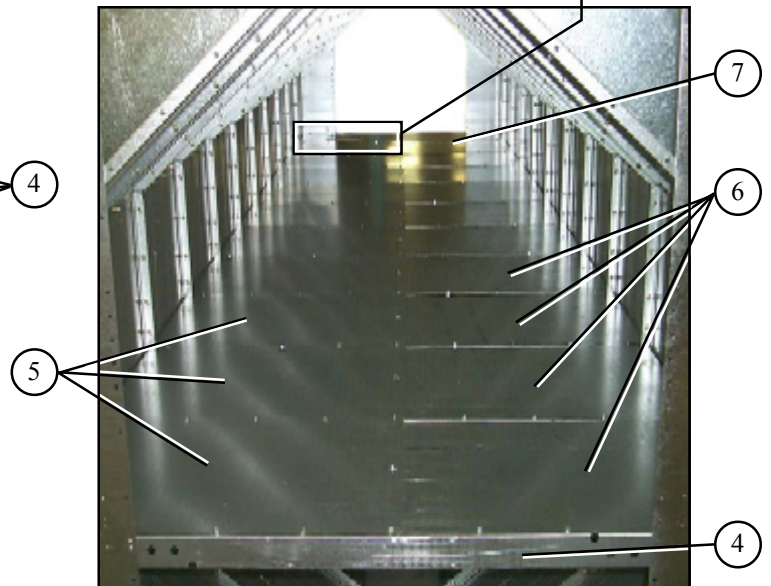
Right rear plenum divider section with clean-out door.



Plenum divider support channels.



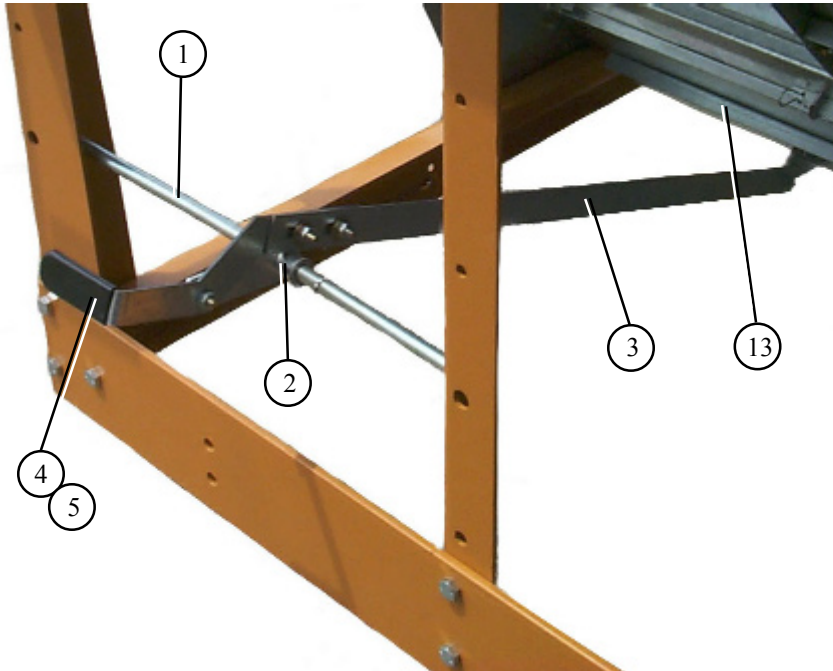
Plenum divider floor sections.



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D31-0259	PLENUM DIVIDER CLEAN-OUT DOOR	1	1	1	1	1
2	D31-0260	CLEAN-OUT DOOR GUIDE PLENUM	2	2	2	2	2
3	D61-0028	PLENUM DIVIDER RH: REAR	1	1	1	1	1
4	D61-0024	PLENUM SUPPORT CHANNEL	8	10	11	12	14
5	D61-0026	PLENUM DIVIDER RH	6	8	9	10	12
6	D61-0025	PLENUM DIVIDER LH	6	8	9	10	12
7	D61-0027	PLENUM DIVIDER LH: REAR	1	1	1	1	1

CLEAN OUT DOORS

Front and rear handle mechanisms (rear shown in photo).



*Note: Items 9, 10, & 11 together create the clean out door assembly. There are three different clean out door assemblies that are used on GSI Network dryers:

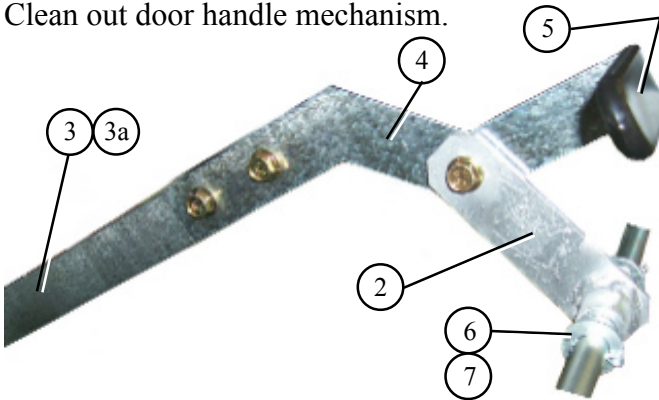
1.) 3 column clean out door assy. (D51-0077). Item **8a** on the part no. listing (pg 21).

2.) 4 column clean out door assy. (D11-0032). Item **8b** on the part no. listing (pg 21).

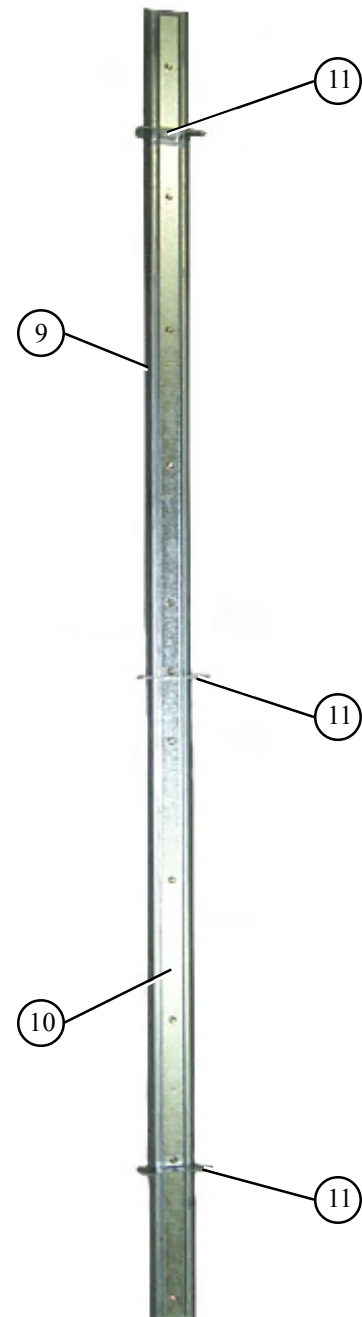
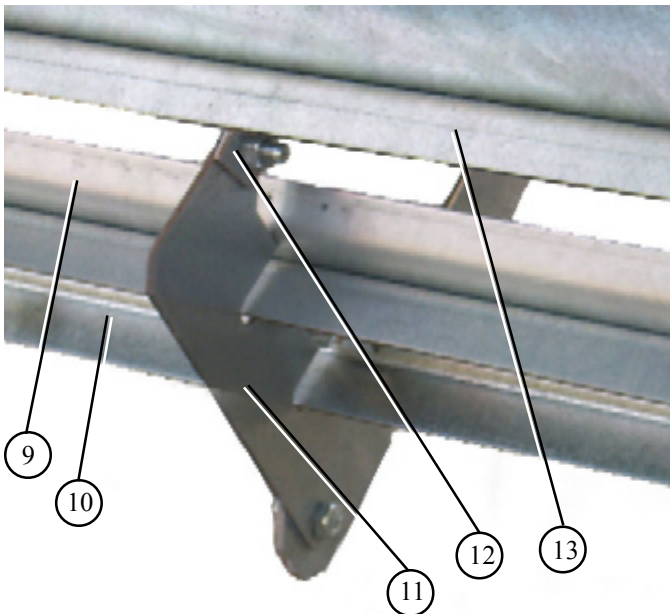
3.) 5 column clean out door assy. (D01-0349). Item **8c** on the part no. listing (pg 21).

A 5 column clean out door assy (D01-0349) is shown in the photograph below.

Clean out door handle mechanism.



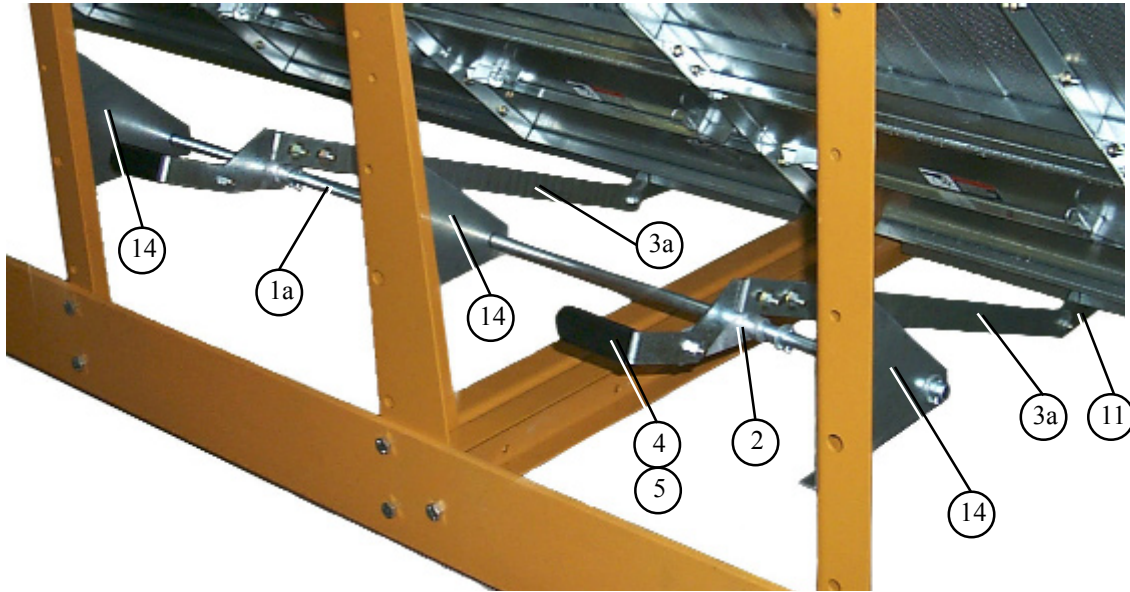
Clean out door hinge.



2300 SERIES PARTS MANUAL BOTTOM MODULE

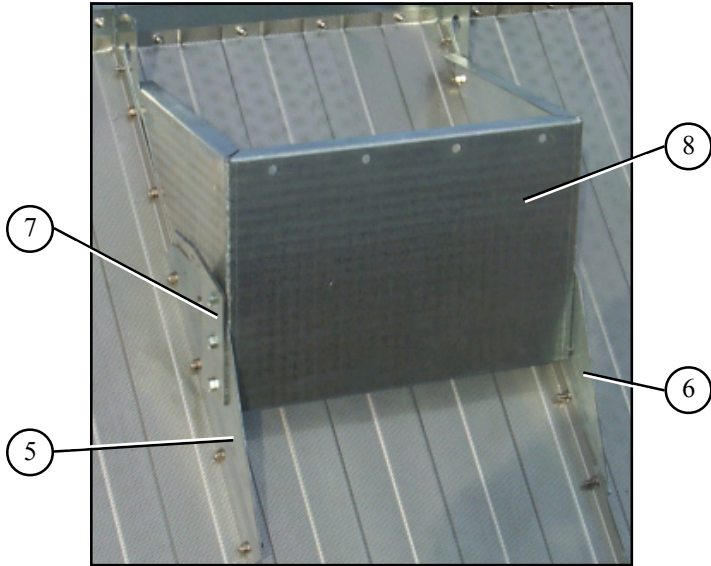
CLEAN OUT DOORS

Center handle mechanisms (this handle mechanism straddles the center cross channels).



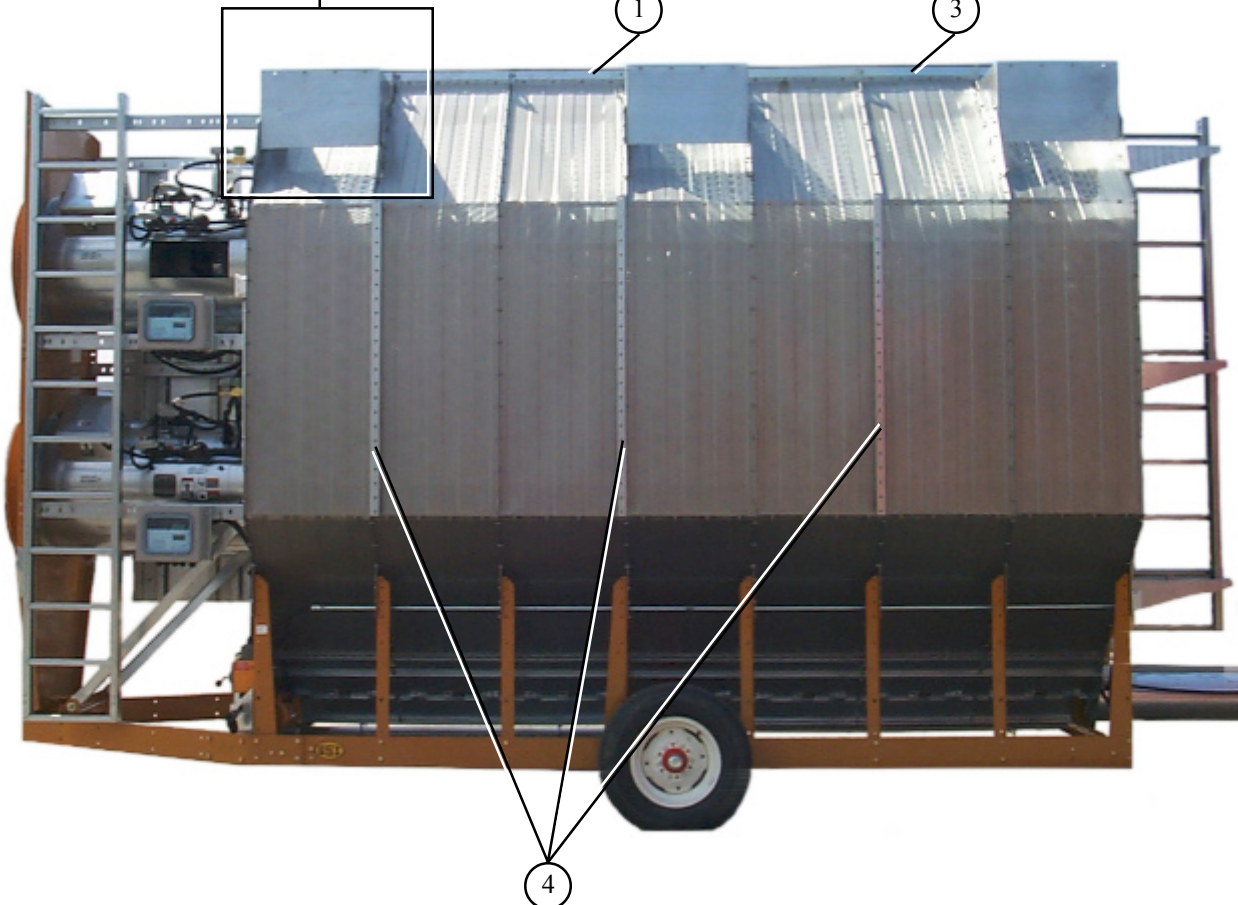
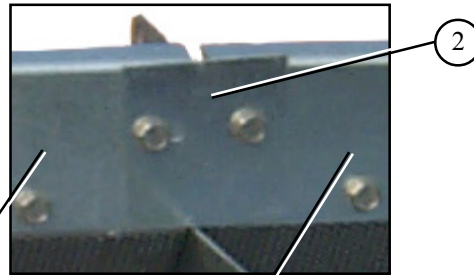
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D01-0264	PIVOT ROD 25.188"	2	2	2	2	2
1A	D31-0162	PIVOT ROD 49.625"	1	1	1	2	2
2	D01-0296	LINKAGE BAR WELDMENT	4	4	4	6	6
3	D01-0261	LINKAGE BAR, 37" LONG	2	2	2	2	2
3A	D01-0293	LINKAGE BAR, 30" LONG	2	2	2	4	4
4	D01-0294	CLEAN OUT DOOR HANDLE	4	4	4	6	6
5	S-4378	PLASTIC GRIP	4	4	4	6	6
6	S-248	WASHER, FLAT 3/8 USS ZN	8	8	8	12	12
7	S-7241	COTTER PIN, 1/8 x 1 1/4	8	8	8	12	12
8A	D51-0077	CLEAN OUT DOOR ASSY, 3 COLUMN	1			1	
9	D21-0005	CLEAN OUT DOOR, 67"	1 PER ASSEMBLY				
10	D21-0012	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY				
11	D01-0308	CLEAN OUT DOOR HINGE	2 PER ASSEMBLY				
8B	D11-0032	CLEAN OUT DOOR ASSY, 4 COLUMN	1	1		2	2
9	D31-0021	CLEAN OUT DOOR, 91"	1 PER ASSEMBLY				
10	D31-0130	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY				
11	D01-0308	CLEAN OUT DOOR HINGE	2 PER ASSEMBLY				
8C	D01-0349	CLEAN OUT DOOR ASSY, 5 COLUMN		1	2		1
9	D01-0180	CLEAN OUT DOOR, 115"	1 PER ASSEMBLY				
10	D01-0307	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY				
11	D01-0308	CLEAN OUT DOOR HINGE	3 PER ASSEMBLY				
12	D01-0175	HINGE BRACKET	4	5	6	6	7
13	D01-0181	CLEAN OUT EXTENSION, 119.75"		2	4		2
13	D31-0023	CLEAN OUT EXTENSION, 90.75"	2	2		4	4
13	D21-0006	CLEAN OUT EXTENSION, 66.75"	2			2	
14	D01-0299	PIVOT ROD BRACKET	3	3	3	6	6

Module support pad.



See page 19 for column locations for the upper module base pads and stiffener attach angles.

Top edge angle splice.

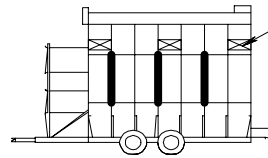
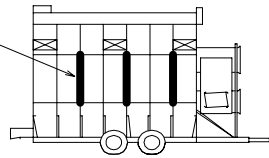


2300 SERIES PARTS MANUAL BOTTOM MODULE

MODULE SUPPORT PADS / STIFFENER ATTACH ANGLES

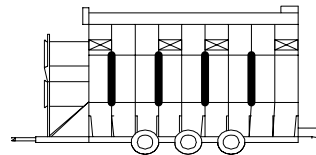
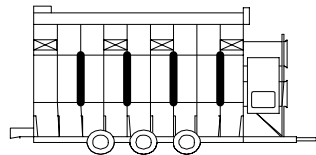
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D21-0003	TOP EDGE ANGLE 71.875"	2			2	
1	D31-0004	TOP EDGE ANGLE 95.875"					4
1	D01-0168	TOP EDGE ANGLE 119.875"		2	4		
2	D31-0003	TOP EDGE ANGLE SPLICE	2	2	2	4	4
3	D31-0004	TOP EDGE ANGLE 95.875"	2	2		4	
3	D01-0168	TOP EDGE ANGLE 119.875"					2
4	D01-0872	STIFFENER ATTACH ANGLE	6	8	10	10	12
5	D61-0021	BODY TIE-IN GUSSET LH	6	8	8	8	10
6	D61-0022	BODY TIE-IN GUSSET RH	6	8	8	8	10
7	D61-0012	CRANE BRACKET	4	4	4	4	4
8	D61-0013	MODULE SUPPORT PAD	6	8	8	8	10

Dark lines shows the column location for the stiffener attach angles.

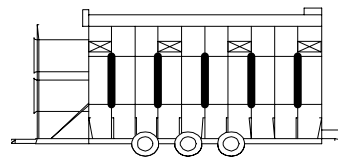
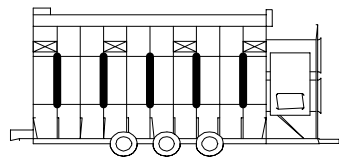


X shows the column location for the pad base for the upper module.

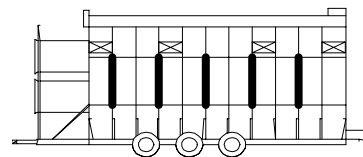
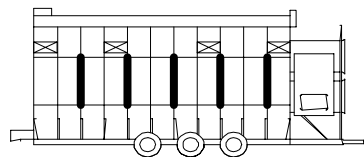
14' BASKET



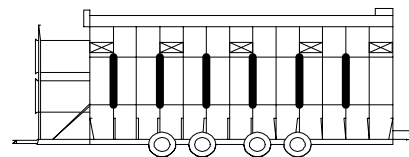
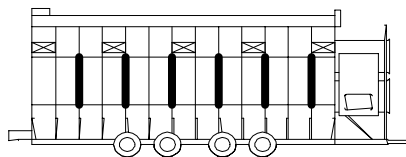
18' BASKET



20' BASKET



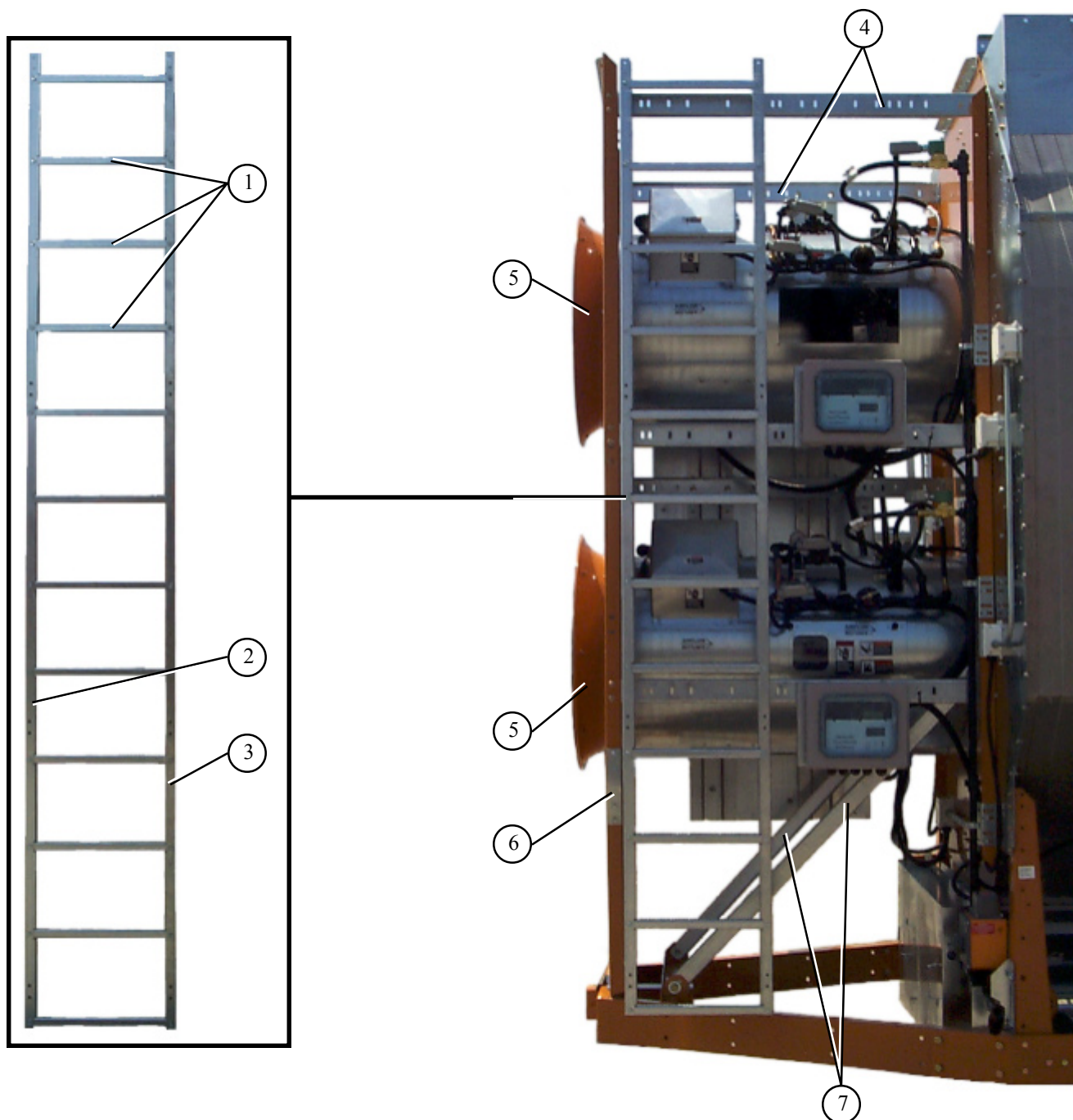
22' BASKET



26' BASKET

2300 SERIES PARTS MANUAL BOTTOM MODULE

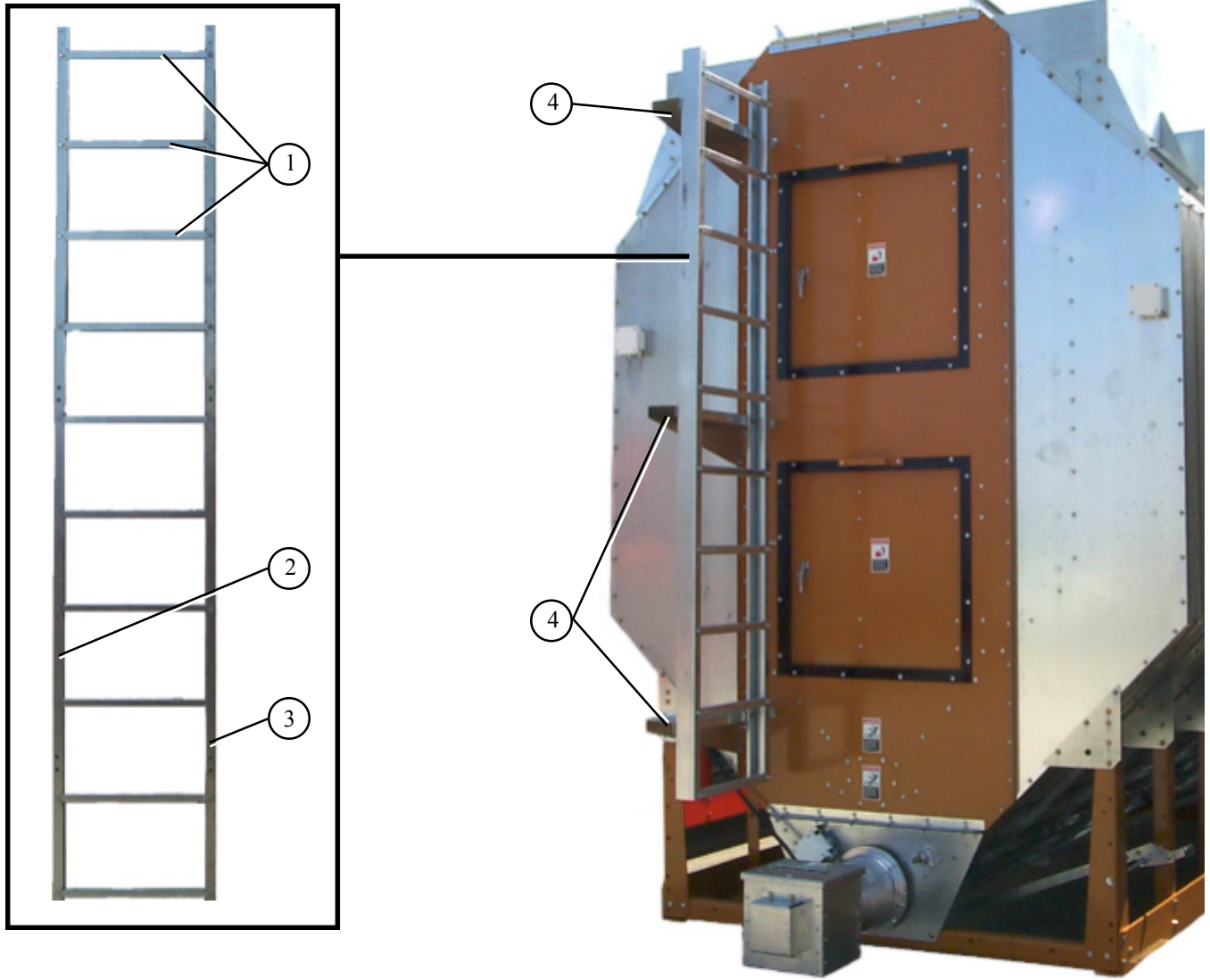
FRONT LADDER ASSEMBLY



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1 - 3	DOI-1220	LADDER ASSY. STACK DRYER FRONT	1	1	1	1	1
1	D61-0096	LADDER RUNG	12 / ASSEMBLY				
2	D61-0094	LADDER SIDE RAIL-TOP MODULE LH	1 / ASSEMBLY				
3	D61-0095	LADDER SIDE RAIL-TOP MODULE RH	1 / ASSEMBLY				
4	D51-0022	SUPPORT, CONTROL PANEL	7	7	7	7	7
5	F-7060-Y	VENTURI: 28" YEL/OCHRE	2				
5	CD-0543-Y	VENTURI: 36" OCHRE		2	2	2	
5	CD-0545-Y	VENTURI: 40" OCHRE					2
6	D51-0021	STIFFENER, FRONT FAN SUPPORT	2	2	2	2	2
7	D31-0082	FRONT DIAGONAL SUPPORT CHANNEL	2	2	2	2	2

2300 SERIES PARTS MANUAL BOTTOM MODULE

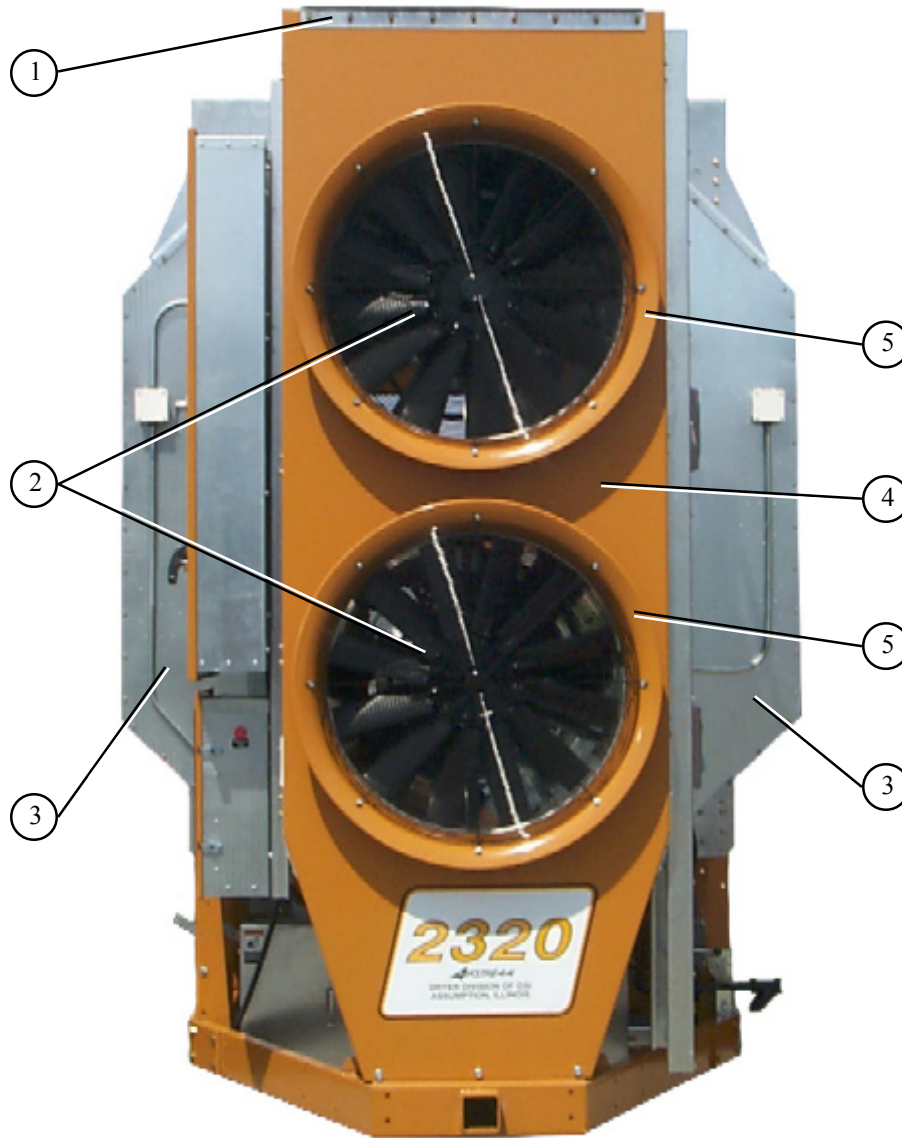
REAR LADDER ASSEMBLY



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1-3	D04-0388	LADDER ASSEMBLY	1	1	1	1	1
1	D61-0096	LADDER RUNG	10/ASSEMBLY				
2	D61-0092	LADDER SIDE RAIL-LH	1/ASSEMBLY				
3	D61-0093	LADDER SIDE RAIL-RH	1/ASSEMBLY				
4	D61-0097	LADDER MOUNTING BRACKET, REAR	3	3	3	3	3

2300 SERIES PARTS MANUAL BOTTOM MODULE

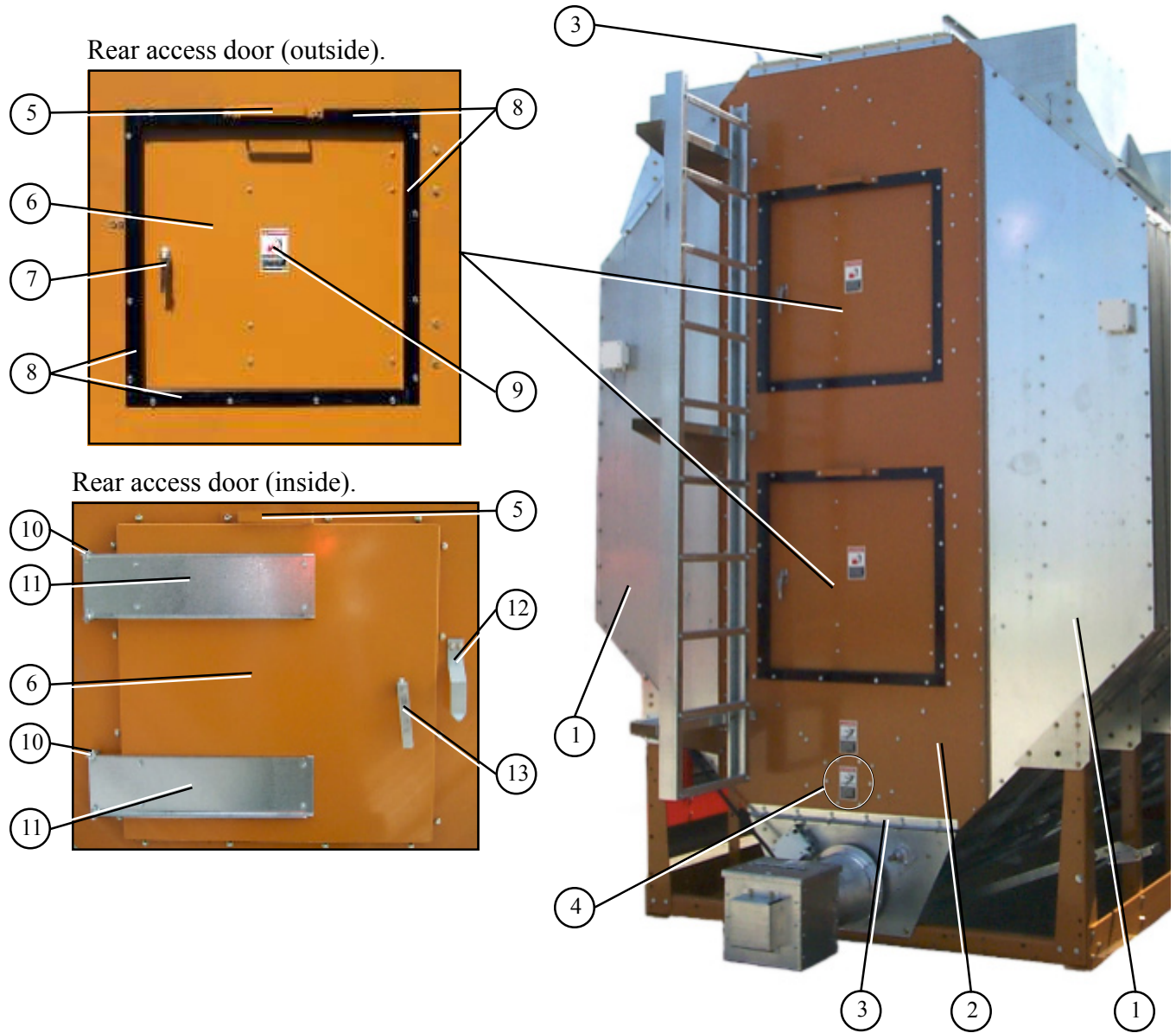
FRONT END PANELS / FAN SUPPORT / GRILL GUARDS



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D61-0023	TOP ANGLE, FAN SUPPORT PANEL	1	1	1	1	1
2	CD-0576	GRILL GUARD: CD-28 BLACK	2				
2	CD-0544	GRILL GUARD: 36" BLACK		2	2	2	
2	CD-0547	GRILL GUARD: 40&42" BLACK					2
3	D31-0307	COLUMN END PANEL	4	4	4	4	4
4	DO1-0593	FRONT FAN SUPPORT 2-28"	1				
4	D61-0041	FRONT FAN SUPPORT 2-36"		1	1	1	
4	D71-0008	FRONT FAN SUPPORT 2-40"					1
5	F-7060-Y	VENTURI: 28" YEL/OCHRE	2				
5	CD-0543-Y	VENTURI: 36" OCHRE		2	2	2	
5	CD-0545-Y	VENTURI: 40" OCHRE					2
NOT SHOWN	DO1-0594	FRONT END PANEL 2-28"	1				
NOT SHOWN	D61-0018	FRONT END PANEL 2-36"		1	1	1	
NOT SHOWN	D71-0006	FRONT END PANEL 2-40"					1

2300 SERIES PARTS MANUAL BOTTOM MODULE

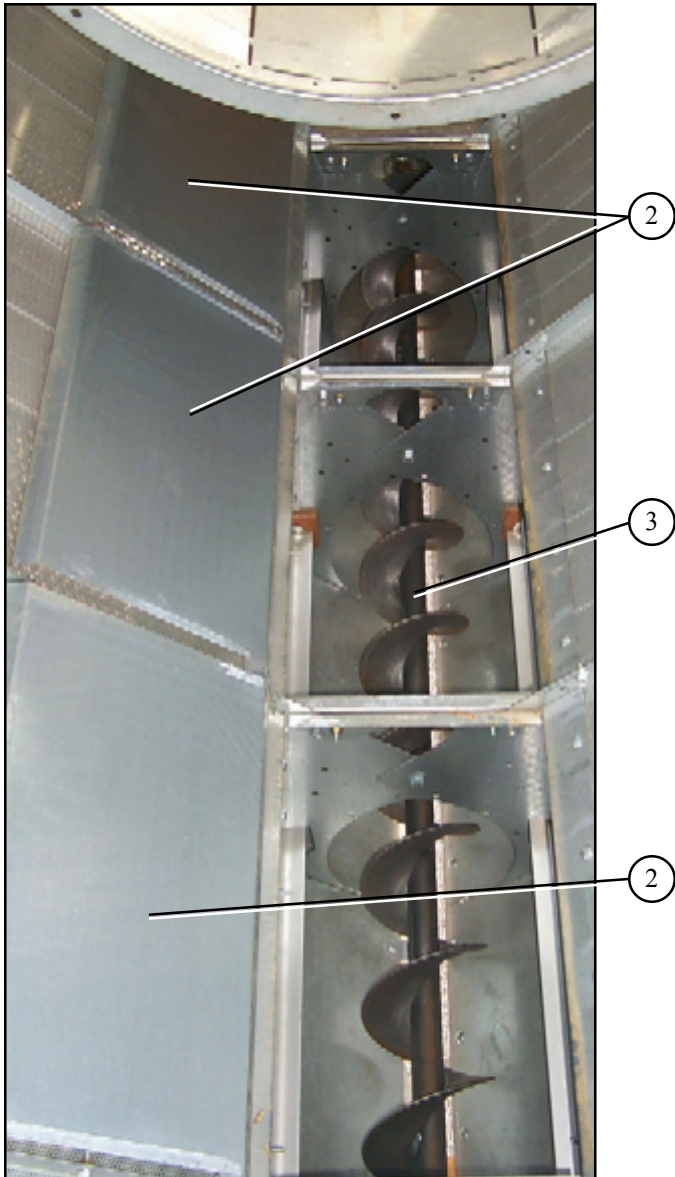
REAR END PANELS / REAR ACCESS DOOR



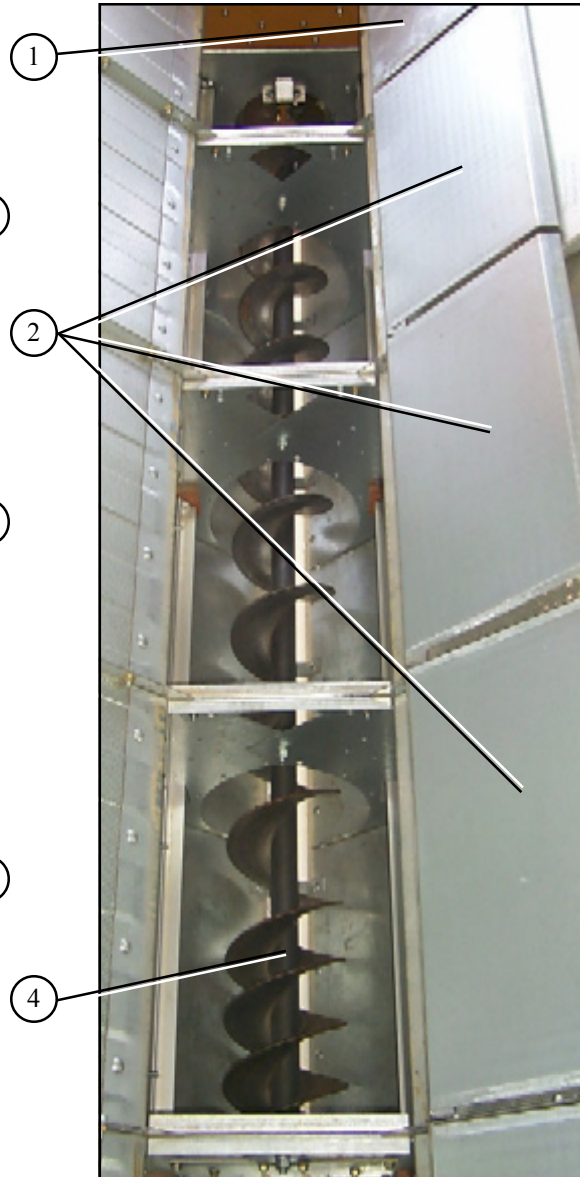
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D31-0307	COLUMN END PANEL	4	4	4	4	4
2	DOI-1800-Y	REAR END PANEL 50/50 29" DOORS	1	1	1	1	1
3	DOI-0044	TOP ANGLE BRACKET FRONT & REAR	3	3	3	3	3
4	DOI-1510	ASPIRATOR END CAP	1	1	1	1	1
5-13	RDA-29-Y	REAR DOOR ASSEMBLY 29" SQ OCHR	2	2	2	2	2
5	DOI-1783-Y	ASSIST HANDLE 29" SQ. DOOR	2/ASSEMBLY				
6	DOI-1781-Y	DOOR 29" SQUARE OCHRE	1/ASSEMBLY				
7	DO3-0512	DOOR HANDLE, LOCKING CCW	1/ASSEMBLY				
8	DOI-1782-BLK	FRAME ANGLE 29" DOOR	4/ASSEMBLY				
9	DC-973	DECAL, DANGER FIRE HAZARD	2/ASSEMBLY				
10	401-4630-O	HINGE BRACKET-SQUARE DOOR	2/ASSEMBLY				
11	401-4669-8	HINGE-REAR ACCESS SQ DOOR	2/ASSEMBLY				
12	DOI-0397	LATCH BRACKET	1/ASSEMBLY				
13	DOI-1792	LATCH BAR 29" SQUARE DOOR	1/ASSEMBLY				

BOTTOM AUGER

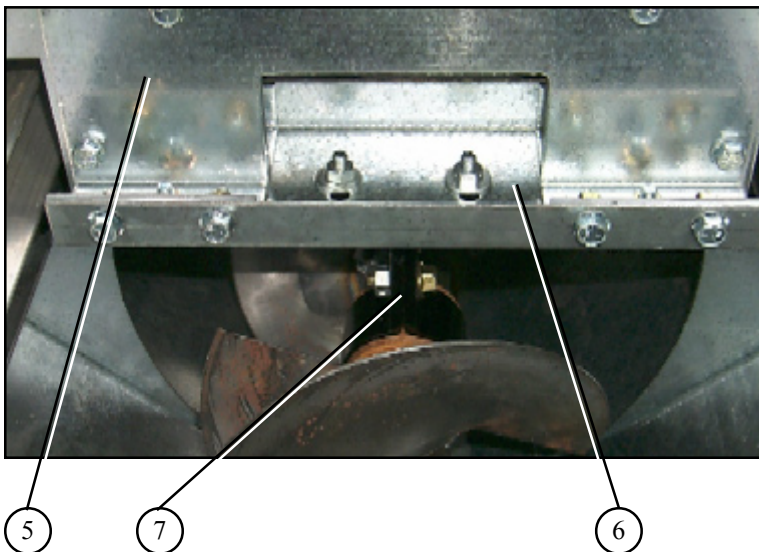
Bottom Auger (view from center of dryer to the forward end).



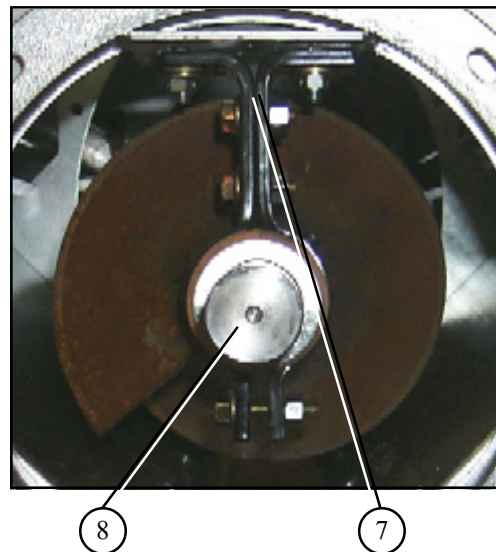
Bottom Auger (view from center of dryer to the rear end).



Bottom Auger center bearing and support.

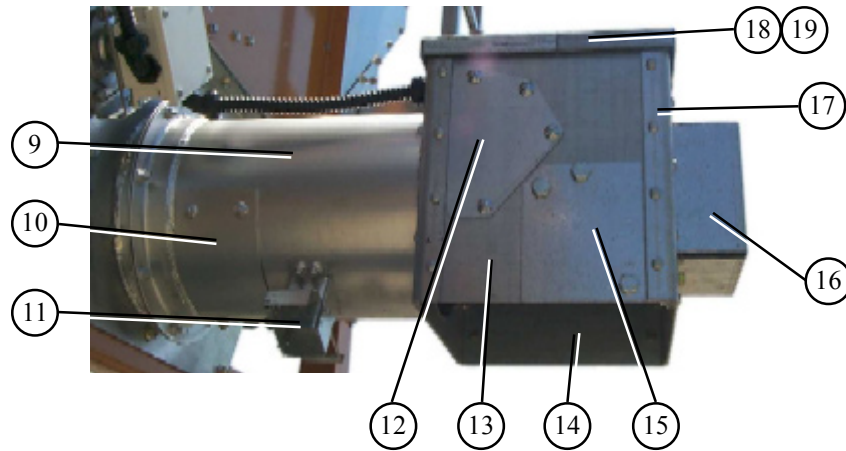


Bottom Auger rear bearing.

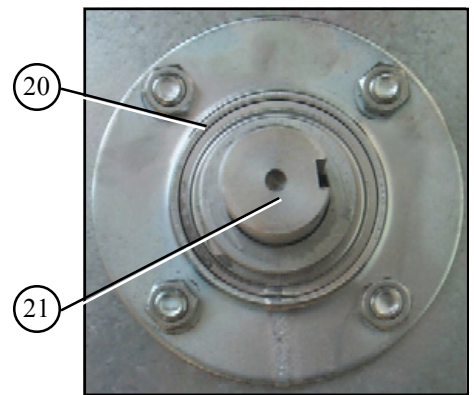


BOTTOM AUGER

Rear Discharge Box.



Auger bearing.



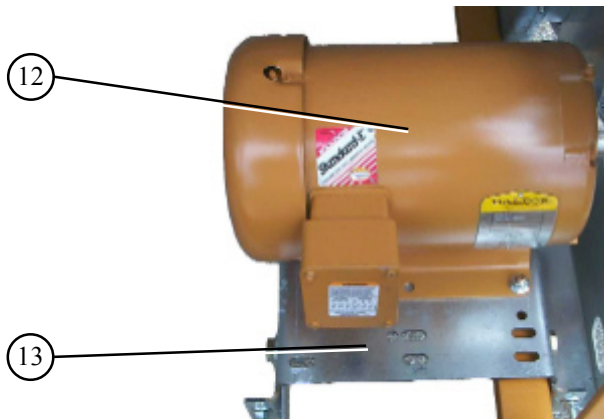
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-1214	PLENUM CLOSURE DOOR, REAR	1	1	1	1	1
2	DO1-1134	PLENUM CLOSURE DOOR	6	8	9	10	12
3	D21-0017	AUGER BOTTOM FRONT WELDMENT	1			1	
3	D31-0092	AUGER BOTTOM FRONT WELDMENT		1			1
3	D31-0092	AUGER BOTTOM FRONT WELDMENT (116 3/8" LONG)			1		
4	D31-0267	AUGER BOTTOM REAR WELDMENT	1	1		2	2
4	D61-0184	AUGER BOTTOM REAR WELDMENT (117 7/8" LONG)			1		
5	DO1-1290	HANGER BEARING BOTTOM J-PLATE	2	2	2	4	4
6	DO1-1291	HANGER BEARING BOTTOM C-CHANNEL	1	1	1	2	2
7	DO1-1246	HANGER BEARING ASSEMBLY (SHORT)	2	2	2	3	3
8	D31-0076	SHAFT, AUGER SPLICE	2	2	2	3	3
9-19	DO1-0481-MS	DISCHARGE BOX ASSEMBLY	1	1	1	1	1
9	DO1-1884	DISCHARGE WELDMENT	1 / ASSEMBLY				
10	DO1-1886	MOIST. SAMPLER TUBE COVER PLATE	1 / ASSEMBLY				
11	DO1-0405	GRAIN SAMPLER ASSEMBLY	1 / ASSEMBLY				
12	DO1-1752	DISCHARGE SIDE COVER	1 / ASSEMBLY				
13	DO1-1751	DISCHARGE SICE PANEL MC	1 / ASSEMBLY				
14	D31-0298	DISCHARGE SIDE PANEL	1 / ASSEMBLY				
15	DO1-1885	MOIST. SAMPLER COVER PLATE	1 / ASSEMBLY				
16	DO1-1650	REAR AUGER BEARING SHIELD	1 / ASSEMBLY				
17	D31-0299	DISCHARGE BOX BEARING PLATE	1 / ASSEMBLY				
18	DO1-0466	DISCHARGE TOP PANEL	1 / ASSEMBLY				
19	DO1-0467	DISCHARGE TOP FLAPPER	1 / ASSEMBLY				
20	D32-0001	FLANGETTE BEARING	1	1	1	1	1
21	D31-0005	SHAFT, TOP & BOT AUGER STUB	1	1	1	1	1
NOT SHOWN	D31-0079	DISCHARGE AUGER WELDMENT	1	1	1	1	1

BOTTOM AUGER DRIVE

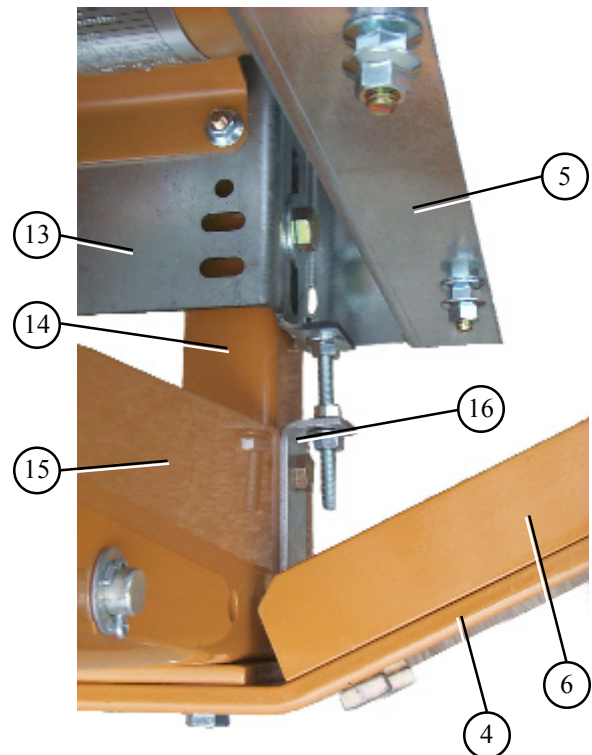
Bottom Auger drive components



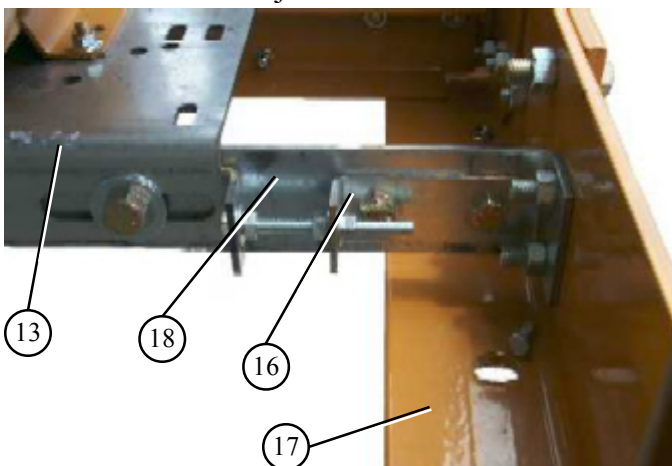
Bottom Auger motor and motor mount.



Forward drive tension adjustment.



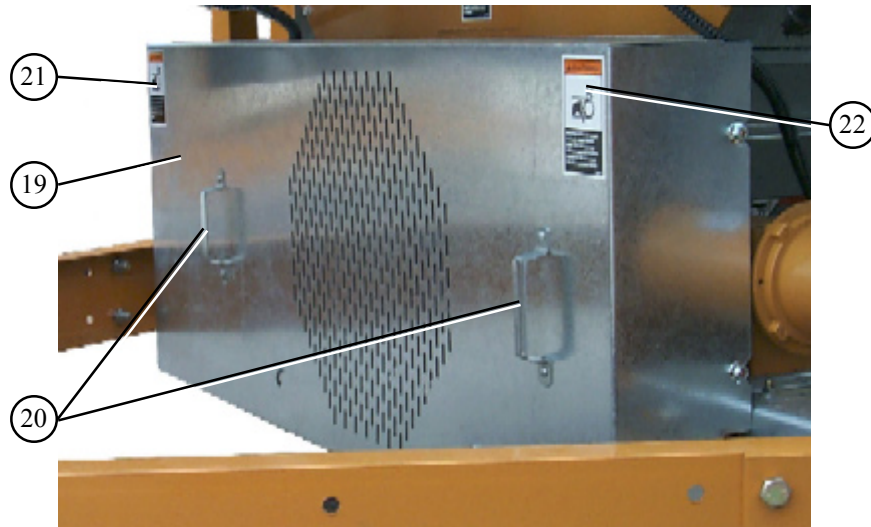
Rear drive tension adjustment.



2300 SERIES PARTS MANUAL BOTTOM MODULE

BOTTOM AUGER DRIVE

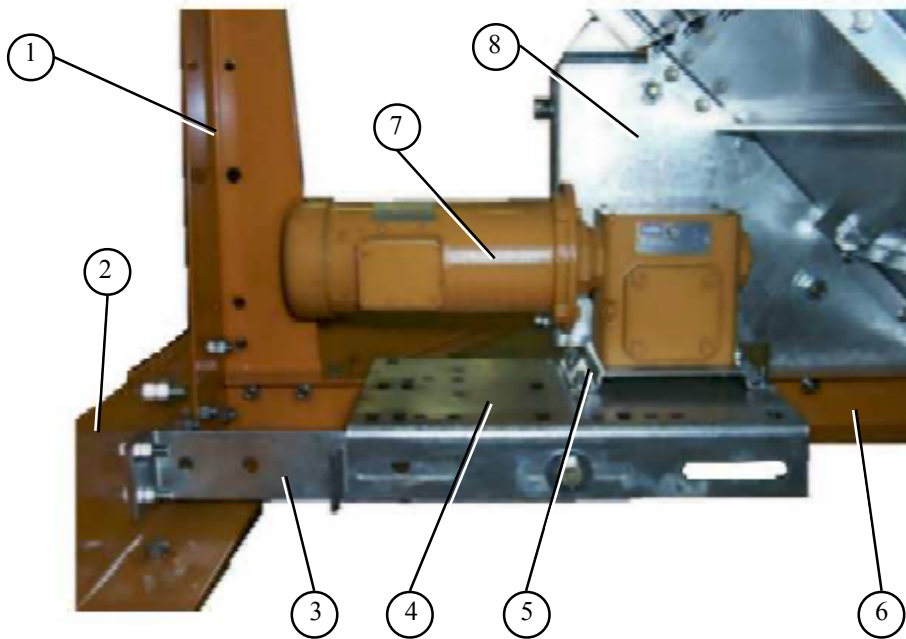
Bottom auger and metering roll drive guard.



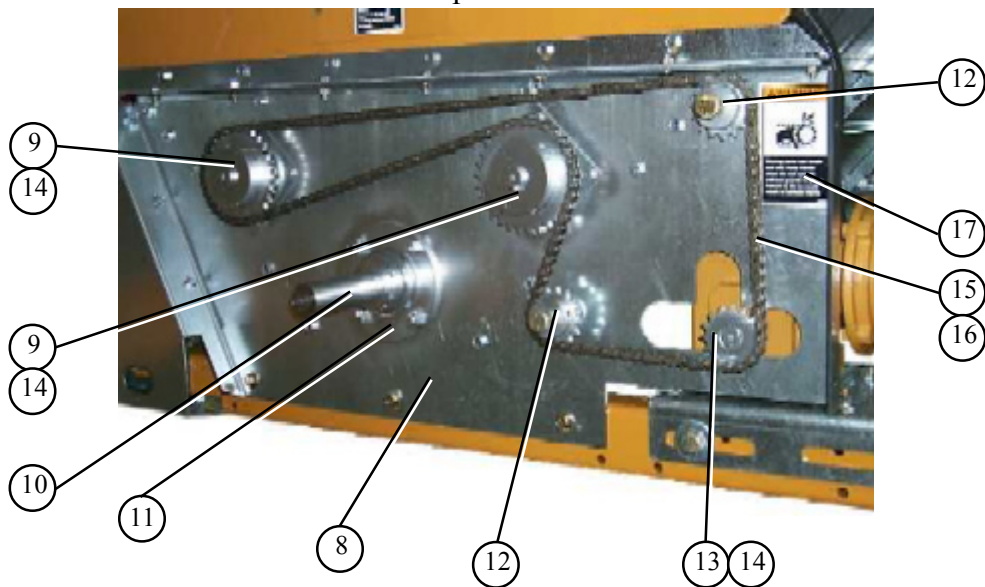
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-1376	BOTTOM FRONT ANGLE BRACKET	1	1	1	1	1
2	MHC00490	BELT-V BX82	2	2	2	2	2
3	2818-2	SHEAVE 2GR 3.35Dx1 1/8"	1	1			
3	D62-0003	SHEAVE 2GR 4.25Dx1 3/8"			1	1	1
4	DO1-0012	HITCH BRACKET, RIGHT	1	1	1	1	1
5	DO1-1373	BELTGUARD, UNLOAD MOTOR SHROUD	1	1	1	1	1
6	DO1-0029	HITCH WELDMENT	1	1	1	1	1
7	DO1-0011	HITCH BRACKET, LEFT	1	1	1	1	1
8	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1
9	D03-0304	SHEAVE 2GR 20" GRIPBELT	1	1	1	1	1
10	D32-0019	BUSHING Q1-1 1/2" SPLIT TAPER	1	1	1	1	1
11	DO1-0065	SPACER, BEARING SHIELD	2	2	2	2	2
*12	500-1	MOTOR 5HP 1PH 1800RPM	1				
12	500-3	MOTOR 5HP 3PH 1800RPM	1	1			
12	712-3	MOTOR 7.5HP 3PH 1800RPM			1	1	
12	1000-3	MOTOR 10HP 3PH 1800RPM					1
13	DO1-0081	MOTOR MOUNT - BOTTOM AUGER	1	1	1	1	1
14	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	6	6
15	DO1-0007	CORNER LEG	6	6	6	8	8
16	DO1-0017	MOTOR ADJUSTMENT BRACKET	2	2	2	2	2
17	D21-0011	FRAME RAIL, 14' R.H.	1				
17	D31-0044	FRAME RAIL, 18' R.H.		1			
17	D61-0002	FRAME RAIL, 20' R.H.			1		
17	D101-0002	FRAME RAIL, 22' R.H.				1	
17	D71-0002	FRAME RAIL, 26' R.H.					1
18	DO1-0016	MOTOR MOUNT SUPPORT BRACKET	1	1	1	1	1
19	DO1-1372	BELTGUARD, UNLOAD FRONT SHIELD	1	1	1	1	1
20	PR-331	PEAK CAP HANDLE	2	2	2	2	2
21	DC-971	DECAL, BELT DRIVE WARNING	2	2	2	2	2
22	DC-972	DECAL, CHAIN WARNING	2	2	2	2	2

*ITEM 12, PART NO. 500-1 IS A SINGLE PHASE MOTOR

SCR Motor/Reduction drive and motor mount assembly.



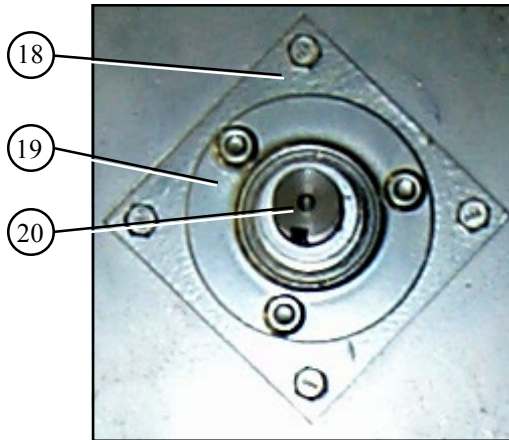
Meter roll drive train components.



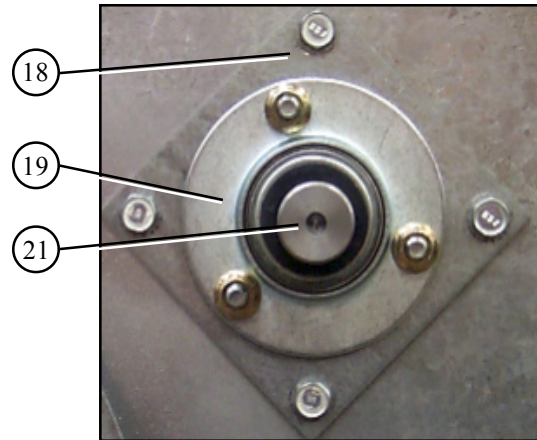
2300 SERIES PARTS MANUAL BOTTOM MODULE

METERING ROLL DRIVE

Front meter roll bearing.

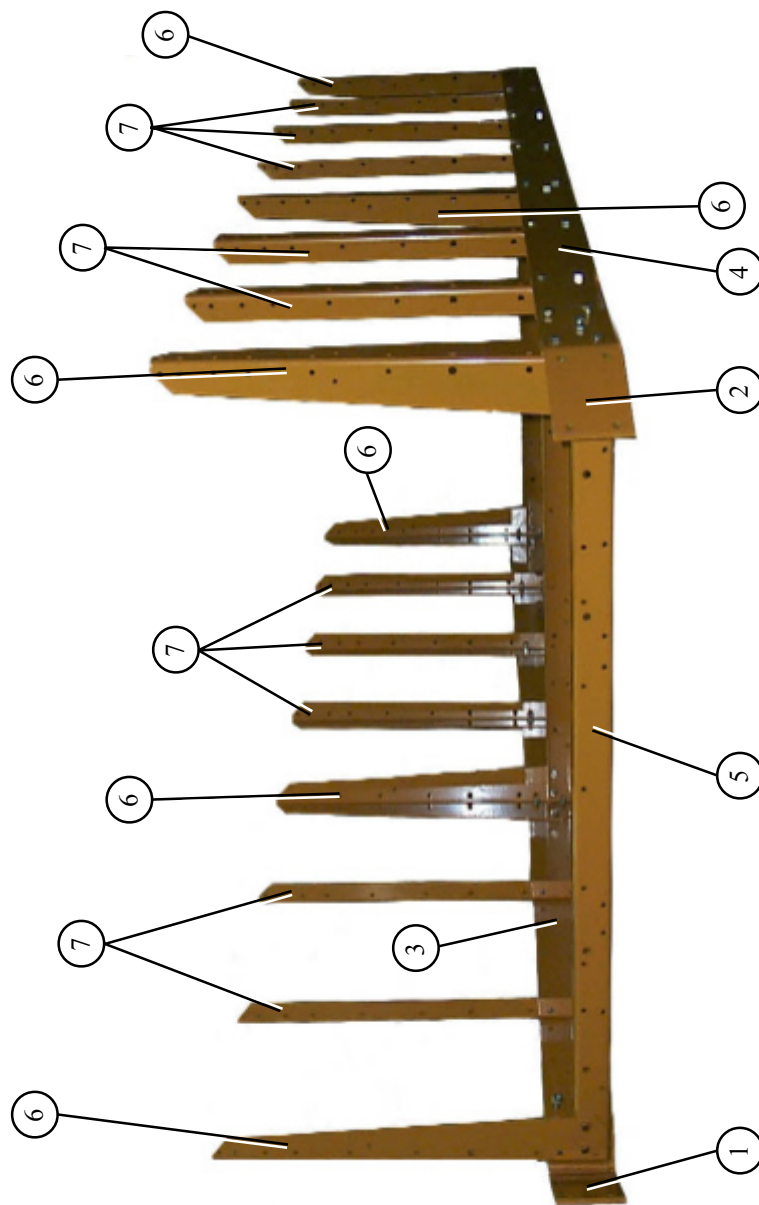


Rear meter roll bearing.



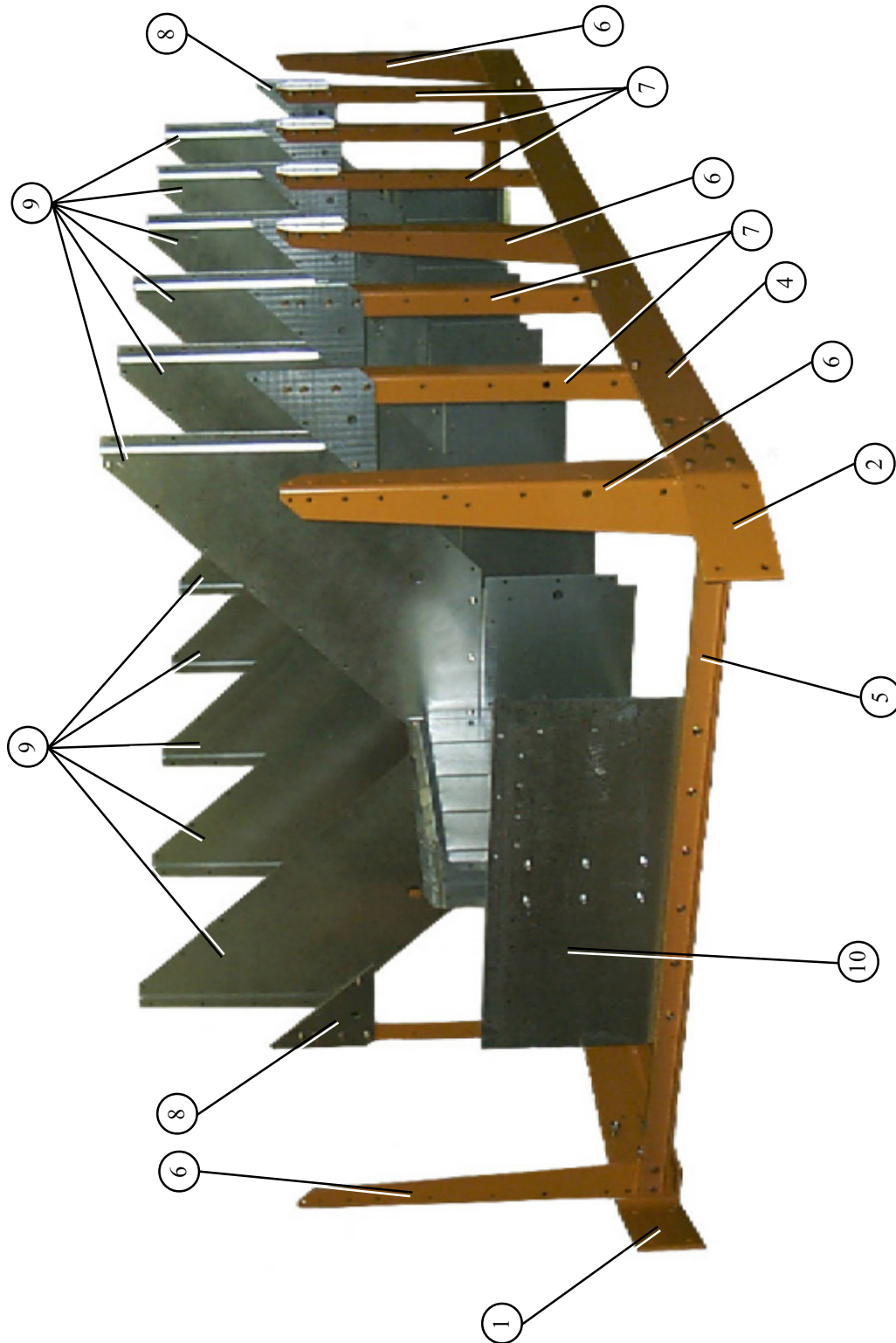
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	8	8
2	D21-0010	FRAME RAIL, 14' LEFT	1				
2	D31-0043	FRAME RAIL, 18' LEFT		1			
2	D61-0001	FRAME RAIL, 20' LEFT			1		
2	D101-0001	FRAME RAIL, 22' LEFT				1	
2	D71-0002	FRAME RAIL, 26' LEFT					1
3	DO1-0016	MOTOR MOUNT SUPPORT BRACKET	1	1	1	1	1
4	DO1-0081	MOTOR MOUNT	1	1	1	1	1
5	DO1-0704	SCR MOTOR GEARBOX MOUNT	1	1	1	1	1
6	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	6	6
7	DO3-0232	MOTOR 3/4 HP DC W/GEAR BOX 50:1	1	1	1	1	1
8	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1
9	DO2-0029	SPROCKET 40H30	2	2	2	2	2
10	D31-0316	FRONT BOTTOM AUGER SHAFT	1	1	1	1	1
11	D32-0001	FLANGETTE BEARING 1 1/2"	2	2	2	2	2
12	DO1-0196	SPROCKET IDLER ASSEMBLY	2	2	2	2	2
13	DO3-0257	SPROCKET 4015 x 7/8" BORE W/KEYWAY	1	1	1	1	1
14	S-9168	KEY SQ. 1/4" x 1"	3	3	3	3	3
15	S-6290	CHAIN #40 ROLLER CHAIN	6FT	6FT	6FT	6FT	6FT
16	DO2-0031	#40 CHAIN CONNECTING LINK	1	1	1	1	1
17	DC-972	DECAL, CHAIN WARNING	2	2	2	2	2
18	DO1-0003	ADAPTOR PLATE	4	4	4	4	4
19	GK1583	FLANGETTE BEARING 1", W/LOCK COLLAR	4	4	4	4	4
20	DO1-0006	METER ROLL DRIVE SHAFT (FRONT)	2	2	2	2	2
21	DO1-0272	METER ROLL SHAFT STUB (REAR)	2	2	2	2	2

Front view of the frame components.



****NOTE:** The parts pointed out on this page are listed on page 33.

Front view of the frame and lower basket components.



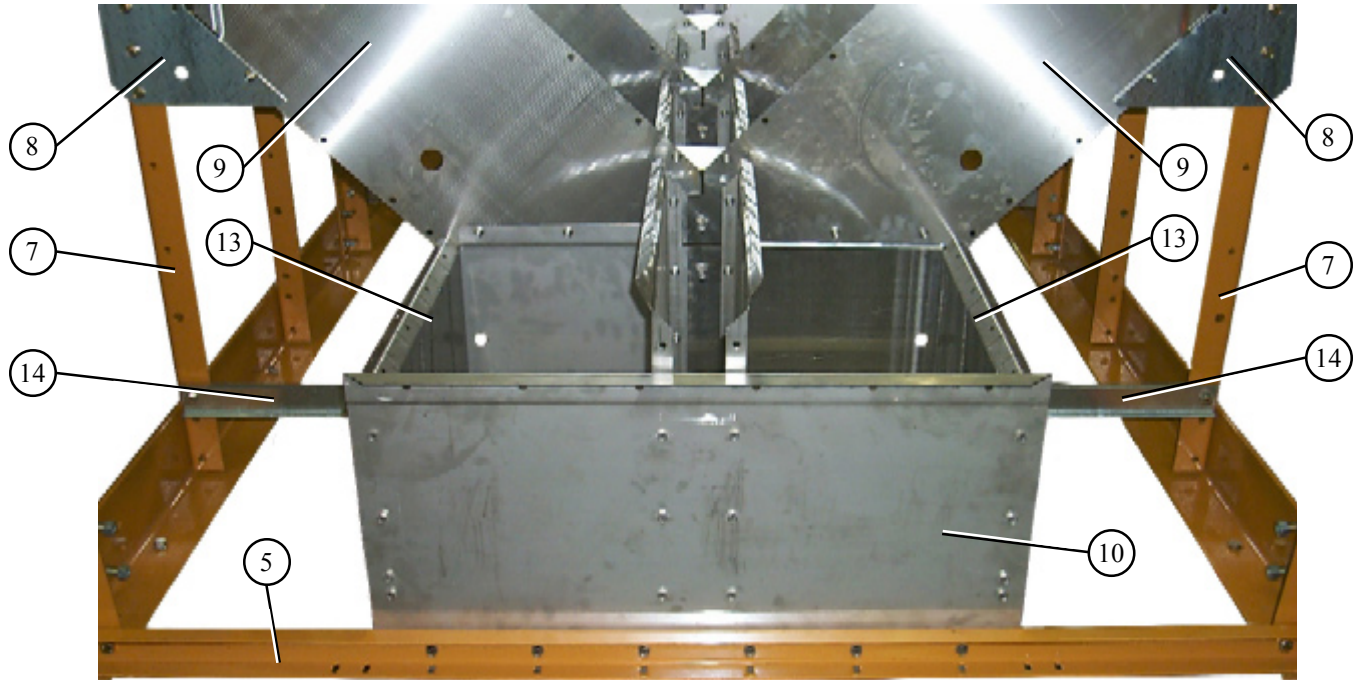
****NOTE:** The parts pointed out on this page are listed on page 33.

Rear view of the frame and lower basket components.



2300 SERIES PARTS MANUAL TOP MODULE

FRAME / LOWER BASKET

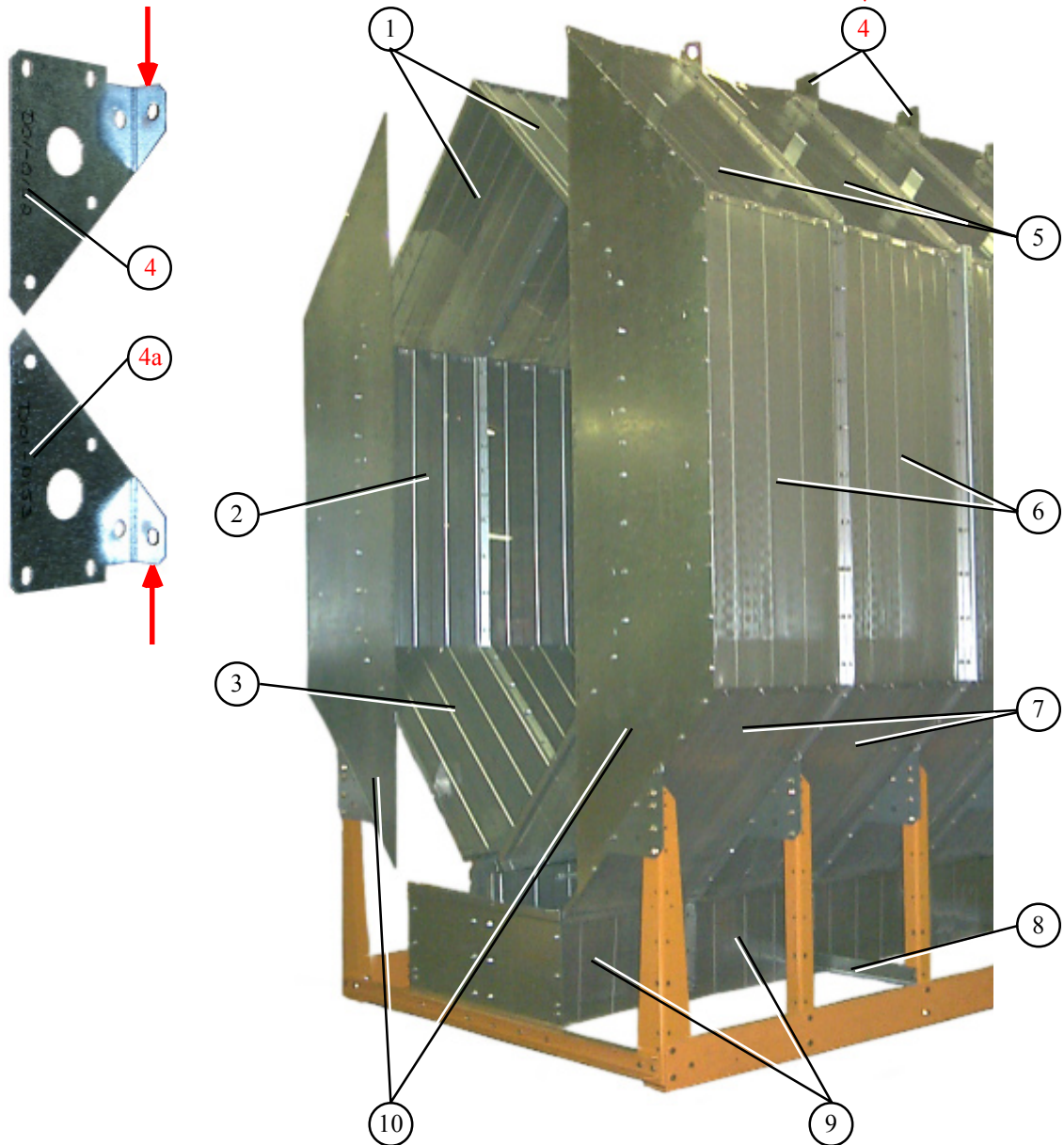


ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D01-0012	HITCH BRACKET RIGHT	1	1	1	1	1
2	D01-0011	HITCH BRACKET LEFT	1	1	1	1	1
3	D21-0011	FRAME RAIL, 14' RIGHT	1				
3	D31-0044	FRAME RAIL, 18' RIGHT		1			
3	D61-0002	FRAME RAIL, 20' RIGHT			1		
3	D101-0002	FRAME RAIL, 22' RIGHT				1	
3	D71-0001	FRAME RAIL, 26' RIGHT					1
4	D21-0010	FRAME RAIL, 14' LEFT	1				
4	D31-0043	FRAME RAIL, 18' LEFT		1			
4	D61-0001	FRAME RAIL, 20' LEFT			1		
4	D101-0001	FRAME RAIL, 22' LEFT				1	
4	D71-0002	FRAME RAIL, 26' LEFT					1
5	D61-0048	FRAME TIE CHANNEL	2	2	2	2	2
6	D01-0007	CORNER LEG PORTABLE DRYER	6	6	6	8	8
7	D01-0005	SIDE LEG PORTABLE DRYER	10	14	16	16	20
8	D01-0004	GUSSET PLATE	16	20	22	24	28
9	D01-0101	GARNER BULKHEAD	24	32	36	40	48
10	D61-0077	CONNECTING SECTION END	2	2	2	2	2
11	D61-0017	SCREEN,CONNECTING - INNER, GA, 094	14	18	20	22	26
12	D61-0103P	CONNECTING BULKHEAD EXTENSION	12	16	18	20	24
13	D61-0073	SCREEN,CONNECTING - OUTER, GA, 094	14	18	20	22	24
14	D61-0019	MODULE TIE BRACE	6	8	10	10	12

2300 SERIES PARTS MANUAL TOP MODULE

INSIDE (PLENUM) SCREENS / OUTSIDE SCREENS

*Note: Item 4 is pointing to the top edge angle gusset. There are two types of gusset on the dryer. The photo right will help distinguish the difference between the two. The arrows are pointing to a tab on the gusset that makes them different (tabs are "bent" up in photo). Item 4a is used in two places only; 1.) front right of dryer 2.) rear left of dryer, all others are item 4.



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DOI-0126	SCREEN, PLENUM TOP, GA, 094	14	18	20	22	26
2	D31-0012	SCREEN, PLENUM WALL, GA, 094	14	18	20	22	26
3	DOI-0124	SCREEN, PLENUM BOTTOM, GA, 094	14	18	20	22	26
4	DOI-0152	LH TOP ANGLE GUSSET	12	16	18	20	24
4A	DOI-0153	RH TOP ANGLE GUSSET	2	2	2	2	2
5	DOI-0127	SCREEN, ROOF, GA, 094	14	18	20	22	26
6	D31-0013	SCREEN, OUTSIDE WALL, GA, 094	14	18	20	22	26
7	DOI-0128	SCREEN, HOPPER, GA, 094	14	18	20	22	26
8	D61-0019	MODULE TIE BRACE	6	8	10	10	12
9	D61-0073	SCREEN, CONNECTING-OUTER, GA, 094	14	18	20	22	24
10	D31-0307	COLUMN END PANEL	4	4	4	4	4



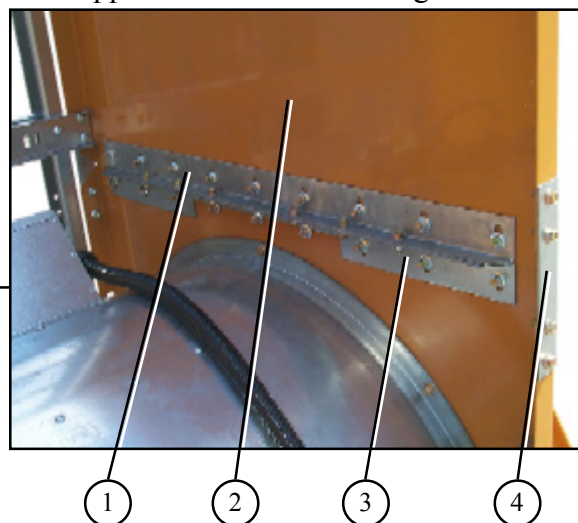
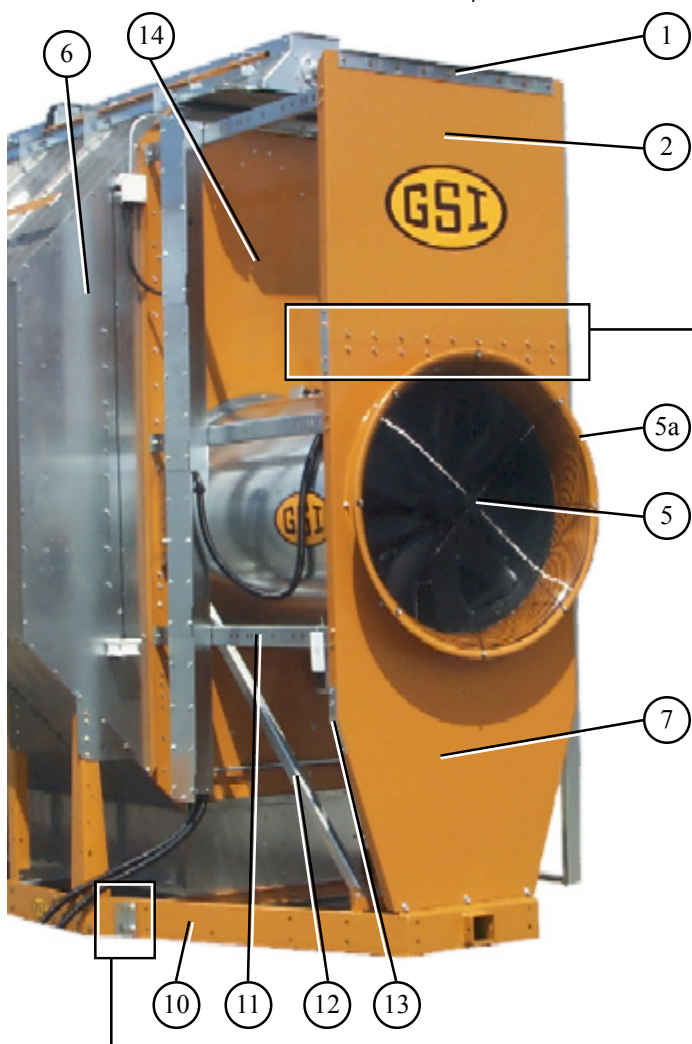
See page 19 for the locations of the stiffener attach angle.

ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D61-0015	TOP MODULE CRANE BRACKET	4	4	4	4	4
2	D61-0014	HOISTING SPREADER BAR	2	2	2	2	2
3	DO1-0872	STIFFENER ATTACH ANGLE	6	8	10	10	12

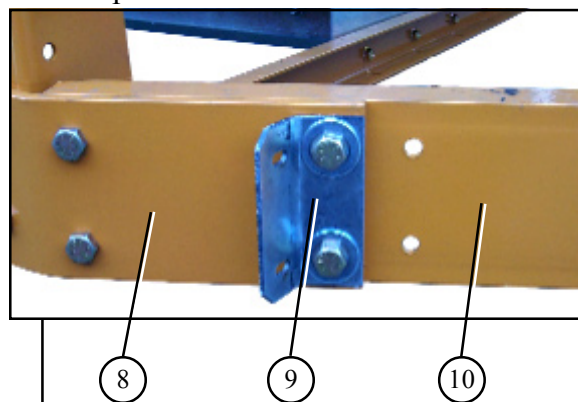
2300 SERIES PARTS MANUAL TOP MODULE

FRONT END PANELS / FAN SUPPORT / GRILL GUARD AND VENTURI

Fan support extension attach angles.



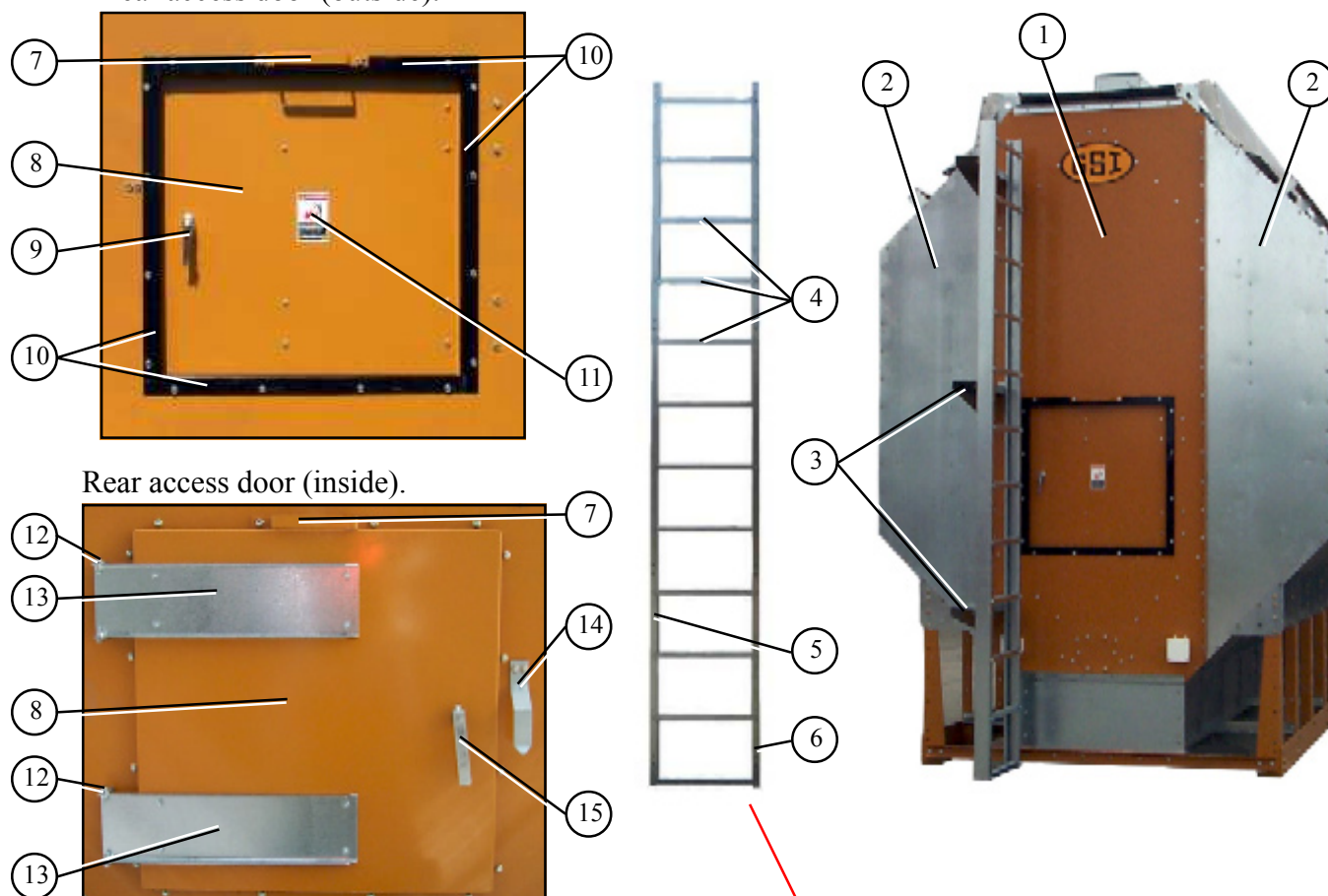
Service platform attach bracket.



ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	D61-0023	TOP ANGLE, FAN SUPPORT PANEL	2	2	2	2	2
2	D61-0306	FAN SUPPORT EXTENSION, 42" FANS	1	1	1	1	1
3	D61-0307	TOP ANGLE (NOTCHED) FAN SUPPORT PANEL	1	1	1	1	1
4	DO1-1829	STIFFENER, FAN SUPPORT EXT.	2	2	2	2	2
5	CD-0547	GRILL GUARD: 40&42" BLACK	1	1	1	1	1
5A	CD-0545-Y	VENTURI, 40"	1				
5A	CD-0546-Y	VENTURI, 42"		1	1	1	1
6	D31-0307	COLUMN END PANEL	4	4	4	4	4
7	DO1-1458	FRONT FAN SUPPORT, 1-40"	1				
7	D51-0132	FRONT FAN SUPPORT, 1-42"		1	1	1	1
8	DO1-0011	HITCH BRACKET, LH	1	1	1	1	1
8	DO1-0012	HITCH BRACKET, RH	1	1	1	1	1
9	D61-0054	PLATFORM ATTACH BRACKET	2	2	2	2	2
10	DO1-0029	HITCH WELDMENT	1	1	1	1	1
11	D51-0022	SUPPORT, CONTROL PANEL	6	6	6	6	6
12	DO1-0062	FRONT DIAGONAL SUPPORT CHANNEL	2	2	2	2	2
13	D51-0021	STIFFENER, FRONT FAN SUPPORT	2	2	2	2	2
14	DO1-1459	FRONT END PANEL 1-40"	1				
14	D51-0131	FRONT END PANEL 1-42"		1	1	1	1

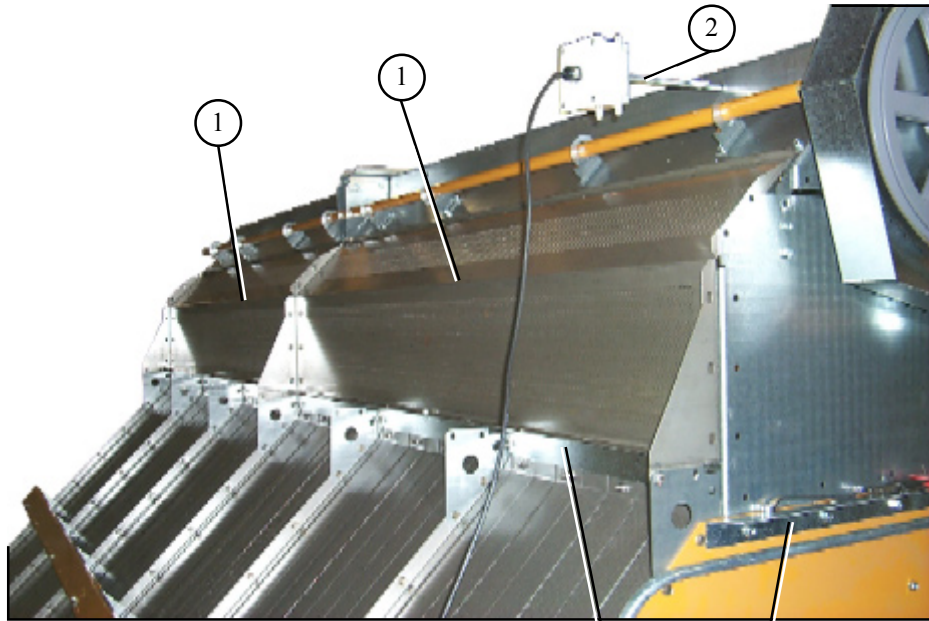
2300 SERIES PARTS MANUAL TOP MODULE

REAR END PANELS / REAR ACCESS DOOR / FRONT AND REAR LADDERS
Rear access door (outside).

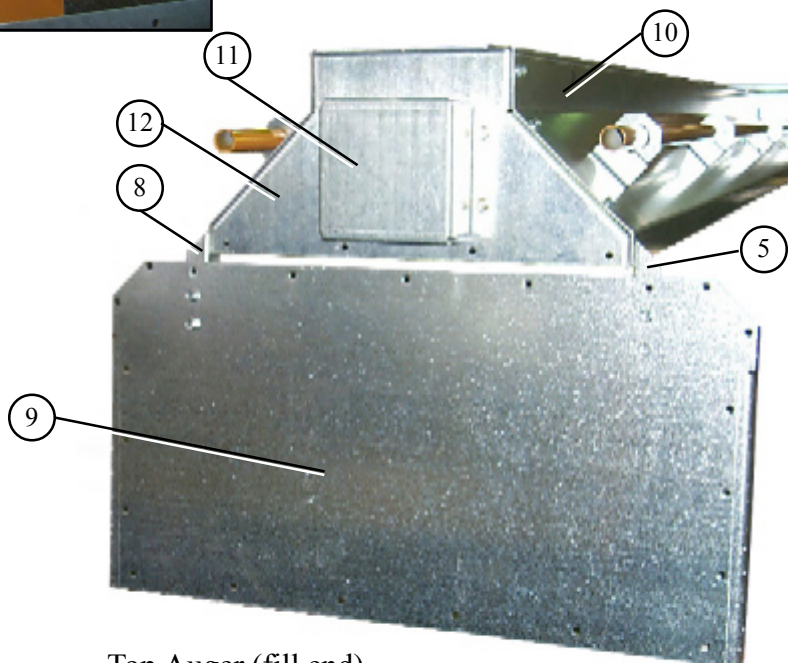
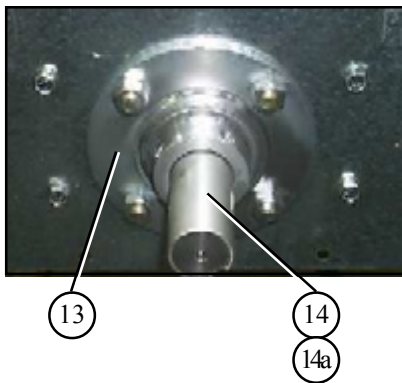
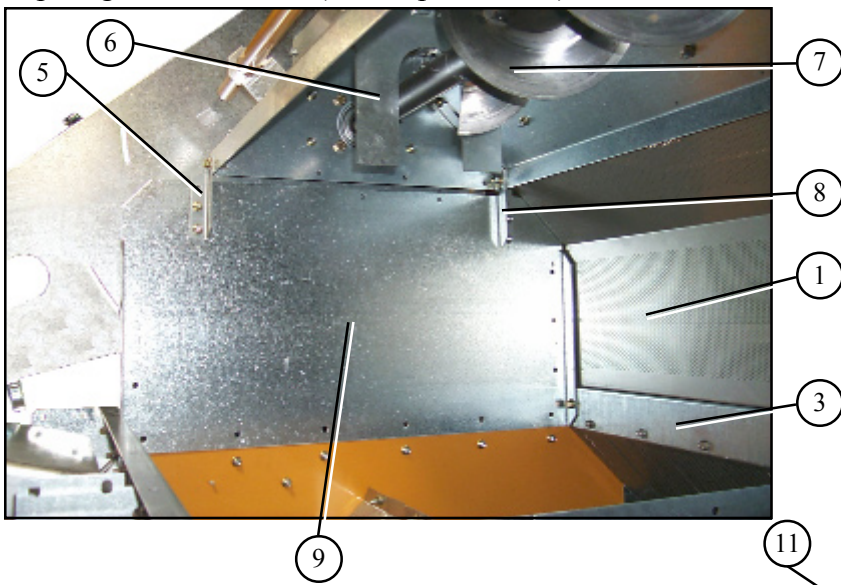


NOTE: The Ladder assembly shown
above is the same for the front and rear on
upper modules.

ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-1780-Y	REAR END PANEL	1	1	1	1	1
2	D31-0307	COLUMN END PANEL	4	4	4	4	4
3	D61-0097	LADDER MOUNTING BRACKET, REAR	3	3	3	3	3
4-6	DO1-1220	LADDER ASSY. STACK DRYER FRONT	1	1	1	1	1
4	D61-0096	LADDER RUNG	12/ASSEMBLY				
5	D61-0094	LADDER SIDE RAIL-LH	1/ASSEMBLY				
6	D61-0095	LADDER SIDE RAIL-RH	1/ASSEMBLY				
7-15	RDA-29-Y	REAR DOOR ASSEMBLY 29" SQ OCHR	1	1	1	1	1
7	DO1-1783-Y	ASSIST HANDLE 29" SQ. DOOR	2/ASSEMBLY				
8	DO1-1781-Y	DOOR 29" SQUARE OCHRE	1/ASSEMBLY				
9	DO3-0512	DOOR HANDLE, LOCKING CCW	1/ASSEMBLY				
10	DO1-1782-BLK	FRAME ANGLE 29" DOOR	4/ASSEMBLY				
11	DC-973	DECAL, DANGER FIRE HAZARD	2/ASSEMBLY				
12	401-4630-0	HINGE BRACKET-SQUARE DOOR	2/ASSEMBLY				
13	401-4669-8	HINGE-REAR ACCESS SQ DOOR	2/ASSEMBLY				
14	DO1-0397	LATCH BRACKET	1/ASSEMBLY				
15	DO1-1792	LATCH BAR 29" SQUARE DOOR	1/ASSEMBLY				



Top Auger with wet bin (switch paddle end).

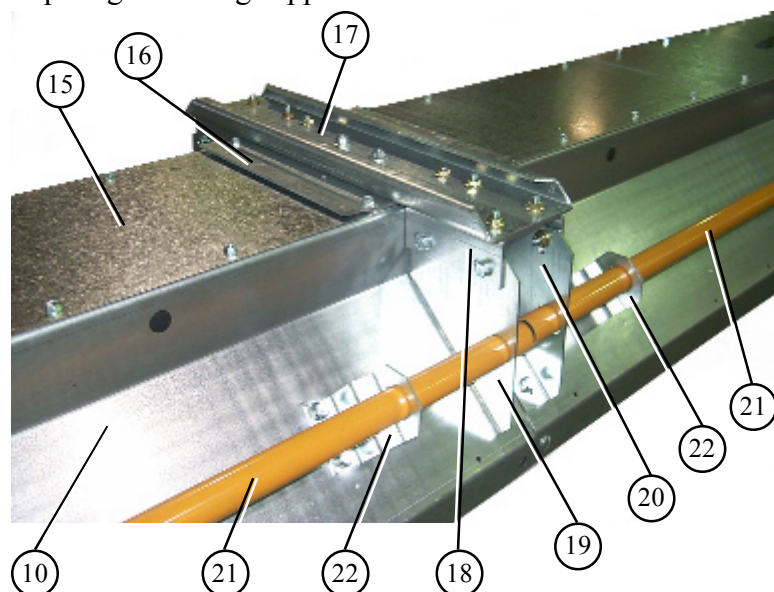


Top Auger (fill end).

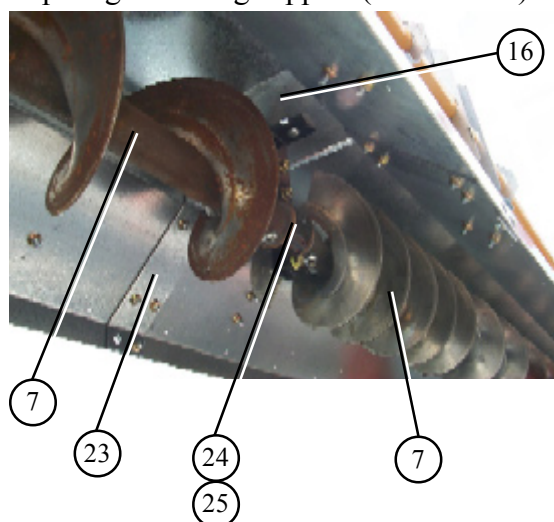
2300 SERIES PARTS MANUAL TOP MODULE

TOP AUGER WITH WET BIN ASSEMBLY

Top Auger bearing support.

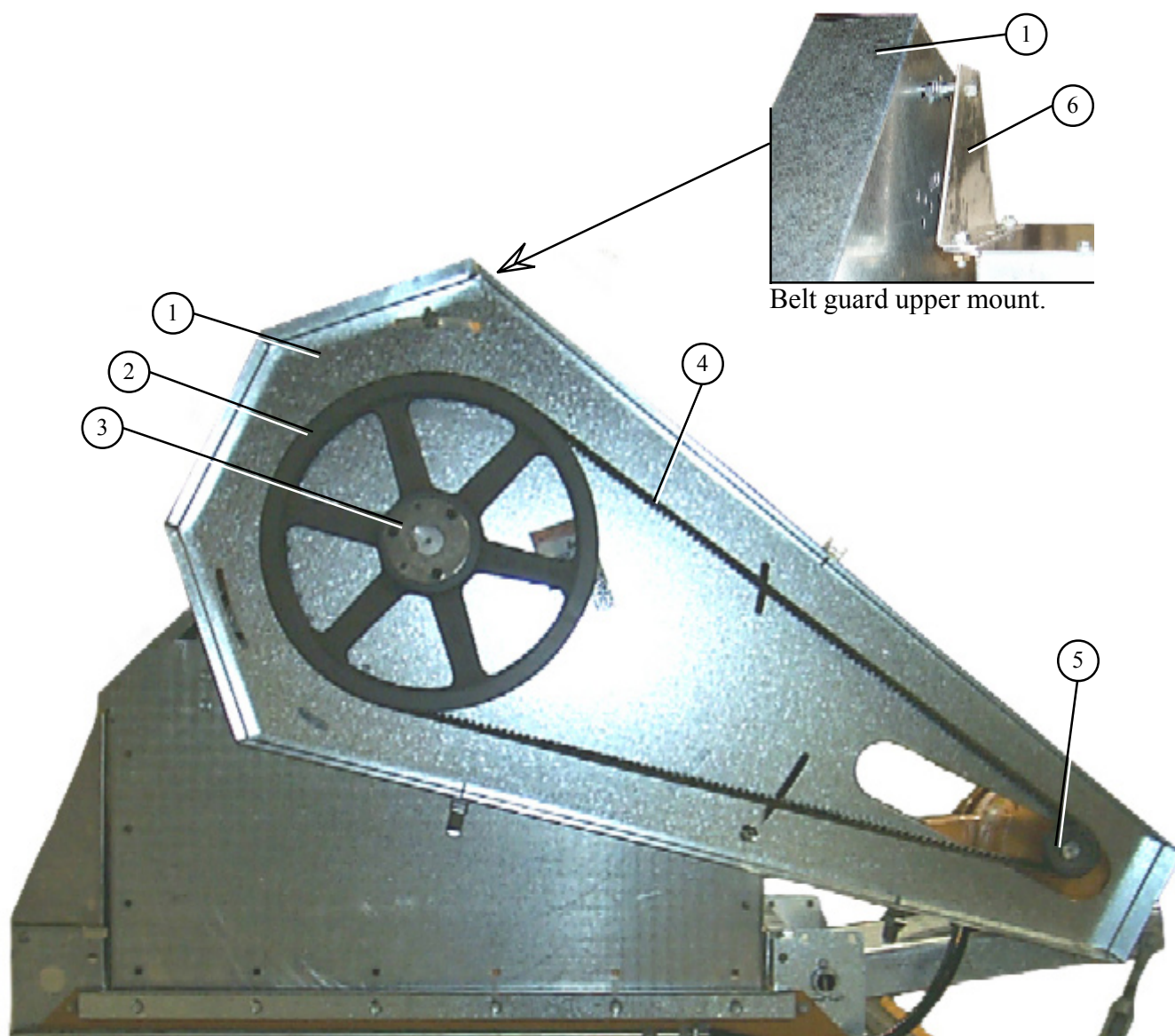


Top Auger bearing support (inside view).



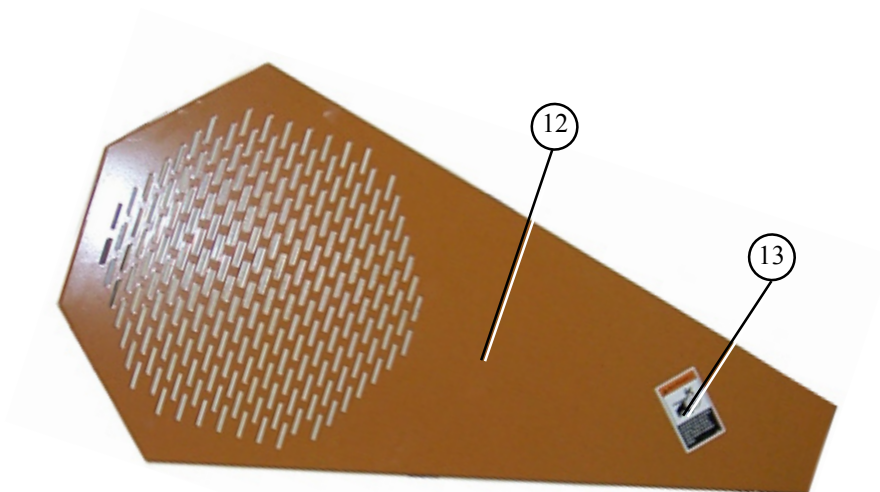
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-1521	WET BIN SIDE, 4' SIDE GALV. PERF	4		4	2	4
1	DO1-1522	WET BIN SIDE, 6' SIDE GALV. PER	2	6	4	6	6
2	DO1-0103	MERCURY SWITCH SHAFT	1	1	1	1	1
3	D21-0003	TOP EDGE ANGLE 71.875"	2			2	
3	D31-0004	TOP EDGE ANGLE 95.875"	2	2		4	4
3	DO1-0168	TOP EDGE ANGLE 119.875"		2	4		2
3A	D31-0003	TOP EDGE ANGLE SPLICE	2	2	2	4	4
5	DO1-0147	TOP AUGER HOUSING HINGE L.H.	2	2	2	2	2
6	DO1-0167	MERCURY SWITCH PADDLE WELDMENT	1	1	1	1	1
7	D21-0015	AUGER TOP FRONT WELDMENT	1			1	
7	D31-0091	AUGER TOP FRONT WELDMENT		1	1		1
7	D31-0267	AUGER TOP & BOTTOM WELDMENT	1	1		2	2
7	D61-0184	AUGER WELDMENT 117 7/8"			1		
8	DO1-0148	TOP AUGER HOUSING HINGE R.H.	2	2	2	2	2
9	DO1-1525	WET BIN END	2	2	2	2	2
10	D21-0002	TOP AUGER TROUGH SIDE/6'	2			2	
10	D31-0010	TOP AUGER TROUGH SIDE/8'	2	2		4	4
10	DO1-0161	TOP AUGER TROUGH SIDE/10'		2	4		2
11	DO1-1650	REAR AUGER BEARING COVER	1	1	1	1	1
12	D31-0028	TOP AUGER HOUSING END	2	2	2	2	2
13	D32-0001	BEARING 1 1/2" DIA W/FLANGETTE	2	2	2	2	2
14	D31-0090	SHAFT, TOP AUGER FRONT	1	1	1	1	1
14A	D31-0005	SHAFT, TOP AUGER STUB REAR	1	1	1	1	1
15	DO1-1123	TOP AUGER COVER, 30.25"	1	1	1	1	1
15	DO1-1124	TOP AUGER COVER, 24.25"	3	5	7	5	7
15	DO1-1125	TOP AUGER COVER, 20.25"	2	2	2	4	4
16	D31-0015	TOP AUGER BEARING SUPPORT	1	1	1	2	2
17	D31-0011	CENTER STABILIZER BEAM	1	1	1	2	2
18	D31-0009	GUSSET ATTACH BRACKET	2	2	2	4	4
19	D31-0001	CENTER HANDRAIL GUSSET L.H.	2	2	2	4	4
20	D31-0002	CENTER HANDRAIL GUSSET R.H.	2	2	2	4	4
21	D21-0001-Y	HAND RAIL-SUPPORT, 1" EMTX71.75"	2			2	
21	D31-0006-Y	HAND RAIL SUPPORT, 1" EMTX95.75"	2	2		4	4
21	DO1-0151-Y	HAND RAIL, 1" EMT X119.75" LONG		2	4		2
22	DO1-0140	HANGER BRACKET-HANDRAIL GALV.	16	16	16	24	24
23	D31-0008	TOP AUGER TROUGH SPLICE	2	2	2	4	4
24	DO1-1245	TOP AUGER BEARING HANGER ASSY.	1	1	1	2	2
25	D31-0076	SHAFT, AUGER SPLICE	1	1	1	2	2

TOP AUGER DRIVE



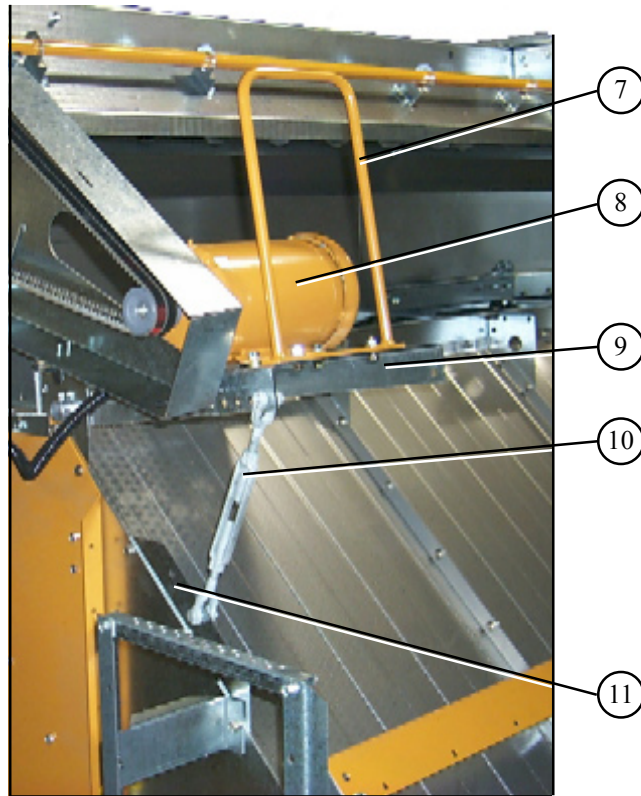
Belt guard upper mount.

Top Auger drive components.



Top Auger belt guard cover.

TOP AUGER DRIVE



Top Auger motor and motor mount.

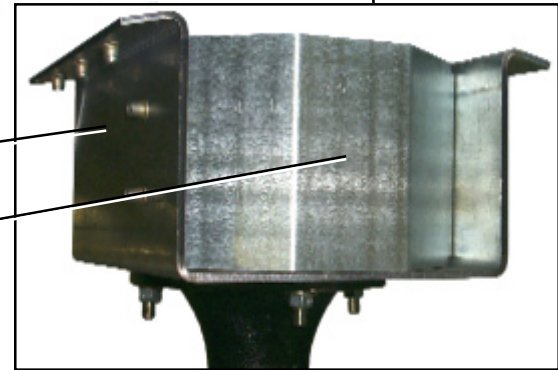
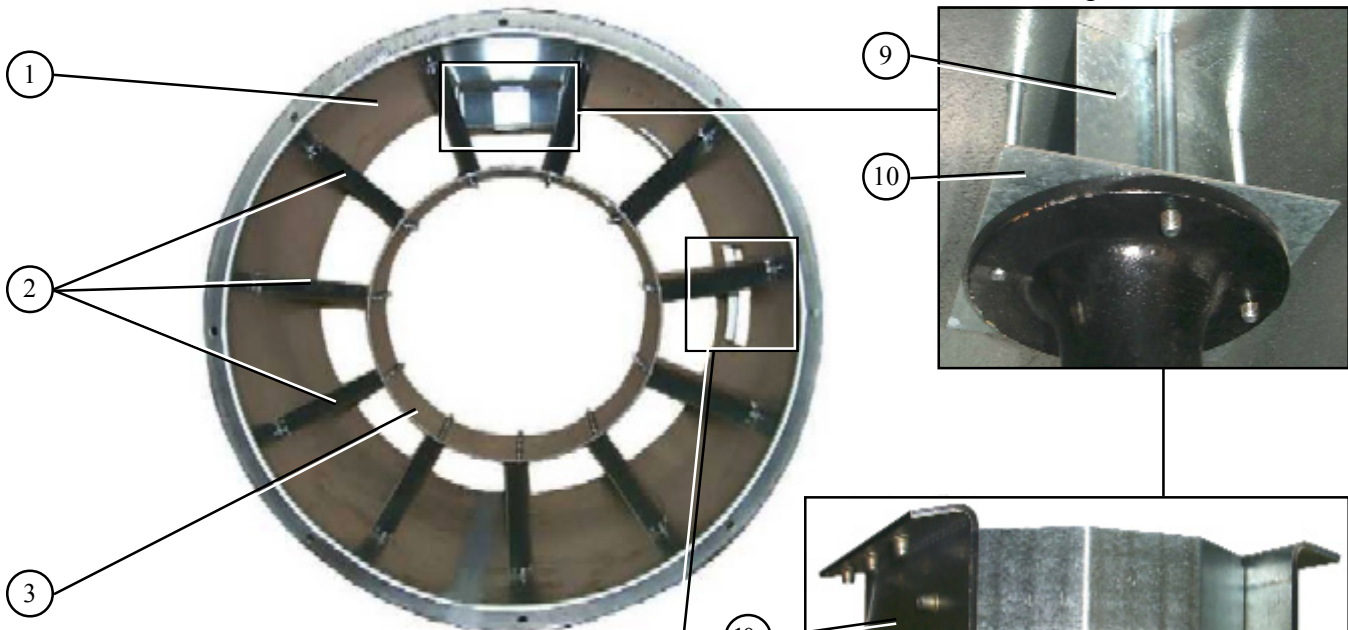
ITEM NUMBER	PART NUMBER	DESCRIPTION	2314	2318	2320	2322	2326
1	DO1-0453	TOP AUGER BELTGARD BODY	1	1	1	1	1
2	D52-0001	SHEAVE 2GR 16" GRIPBELT	1	1	1	1	1
3	D32-0019	BUSHING Q1-1 1/2" SPLIT TAPER	1	1	1	1	1
4	DO1-0464	BELT-V BX97	2	2	2	2	2
5	2818-2	SHEAVE 2GR 3.35Dx1 1/8" BORE	1	1			
5	D62-0003	SHEAVE 2GR 4.25Dx1 3/8"			1	1	1
6	DO1-0155	MOUNTING BRACKET-BELT GD SPCR	1	1	1	1	1
7	DO1-0424	DRYER TOP HAND HOLD	1	1	1	1	1
* 8	500-1	MOTOR 5HP 1PH 1800RPM	1				
8	500-3	MOTOR 5HP 3PH 1800RPM	1	1			
8	712-3	MOTOR 7.5HP 3PH 1800RPM			1	1	
8	1000-3	MOTOR 10HP 3PH 1800RPM					1
9	DO1-0173	TOP MOTOR MOUNT WELDMENT	1	1	1	1	1
10	DO1-0465	TURNBUCKLE 1/2" X 6" PLATED	1	1	1	1	1
11	DO1-0170	ANCHOR BRACKET-MOTOR MOUNT	1	1	1	1	1
12	DO1-0452-Y	TOP AUGER BELTGUARD COVER OCHR	1	1	1	1	1
13	DC-971	DECAL, BELT DRIVE WARNING	2	2	2	2	2

*ITEM 8, PART No. 500-1 IS A SINGLE PHASE MOTOR

FAN HEATER HOUSING ASSEMBLY

Fan Heater housing assembly.

26" & 28" burner support and collector cup.



36"-42" burner support and collector cup.

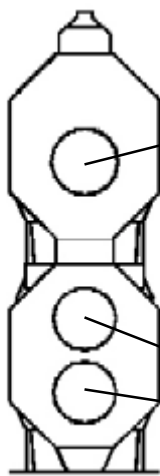


2300 SERIES PARTS MANUAL FAN HEATERS

FAN HEATER HOUSING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	28 "	36 "	40 "	42 "
1	DOI-1996	WRAPPER, 28" FAN HEATER	I			
1	DOI-1963	WRAPPER, 36" FAN HEATER		I		
1	DOI-1997	WRAPPER, 40" FAN HEATER			I	
1	DOI-1964	WRAPPER, 42" FAN HEATER				I
2	DOI-0529	STRAIGHTENING VANE, 28" F/H	II			
2	DOI-1452	STRAIGHTENING VANE, 36-42" F/H		II	II	II
3	DOI-0528	INNER CAN, 28" F/H	I			
3	DOI-1480	INNER CAN, 36" F/H		I		
3	DOI-1479	INNER CAN, 40" F/H			I	
3	DOI-1451	INNER CAN, 42" F/H				I
4	401-5759-6-B	ACCESS DOOR-GALV FAN BLACK	I	I	I	I
5	069-1303-2	SIGHT GLASS	I	I	I	I
6	DC-1224	DECAL, DANGER HI-VOLTAGE	I	I	I	I
7	DC-1225	DECAL, WARNING ROTATING BLADE	I	I	I	I
8	DC-1227	DECAL, WARNING FIRE	I	I	I	I
9	HF-983	COLLECTOR CUP, 28" FAN HEATER	I			
9A	DOI-1484	COLLECTOR CUP, 36" FAN HEATER		I		
9A	DOI-1485	COLLECTOR CUP, 40" FAN HEATER			I	
9A	TF-1217	COLLECTOR CUP, 42" FAN HEATER				I
10	HF-7092	SUPPORT PLATE, 28" FAN HEATER	I			
10A	DOI-1482	SUPPORT BRACKET, 36" FAN HEATER		I		
10A	DOI-1483	SUPPORT BRACKET, 40" FAN HEATER			I	
10A	TF-1216	SUPPORT BRACKET, 42" FAN HEATER				I

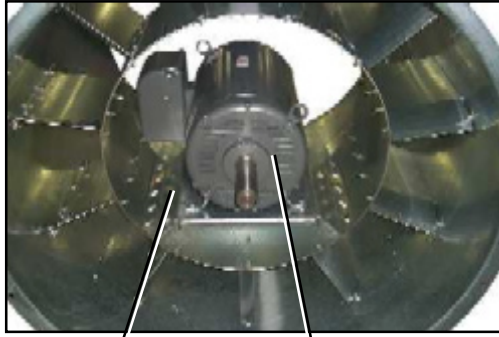
Matching the right size fan heater to the model number of the dryer.

		TOP MODULE					
		Fan 3					
		Dryer Model No.					
		Fan Heater	2314	2318	2320	2322	2326
		40", 10 - 16 hp (4015)	x				
		42", 20 hp (4220)		x			
		42", 25 hp (4225)			x		
		42", 30 hp (4230)				x	
		42", 40 hp (4240)					x
		BOTTOM MODULE					
		Fan 1&2					
		Dryer Model No.					
		Fan Heater	2314	2318	2320	2322	2326
		28", 10 - 12 hp (2812)	x				
		36", 10 - 12 hp (3612)		x			
		36", 10 - 16 hp (3615)			x	x	
		40", 25 hp (4025)					x

2300 SERIES PARTS MANUAL FAN HEATERS

FAN MOTOR / MOTOR MOUNT / FAN BLADE

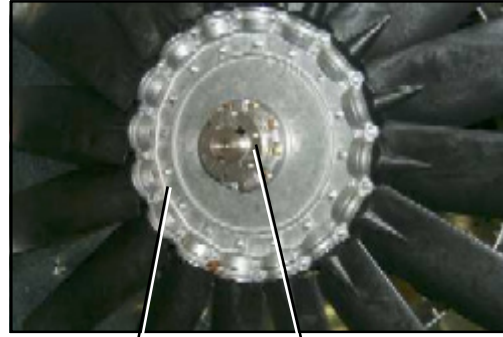
Fan motor and motor mount.



1

2

Fan blade and bushing.



3

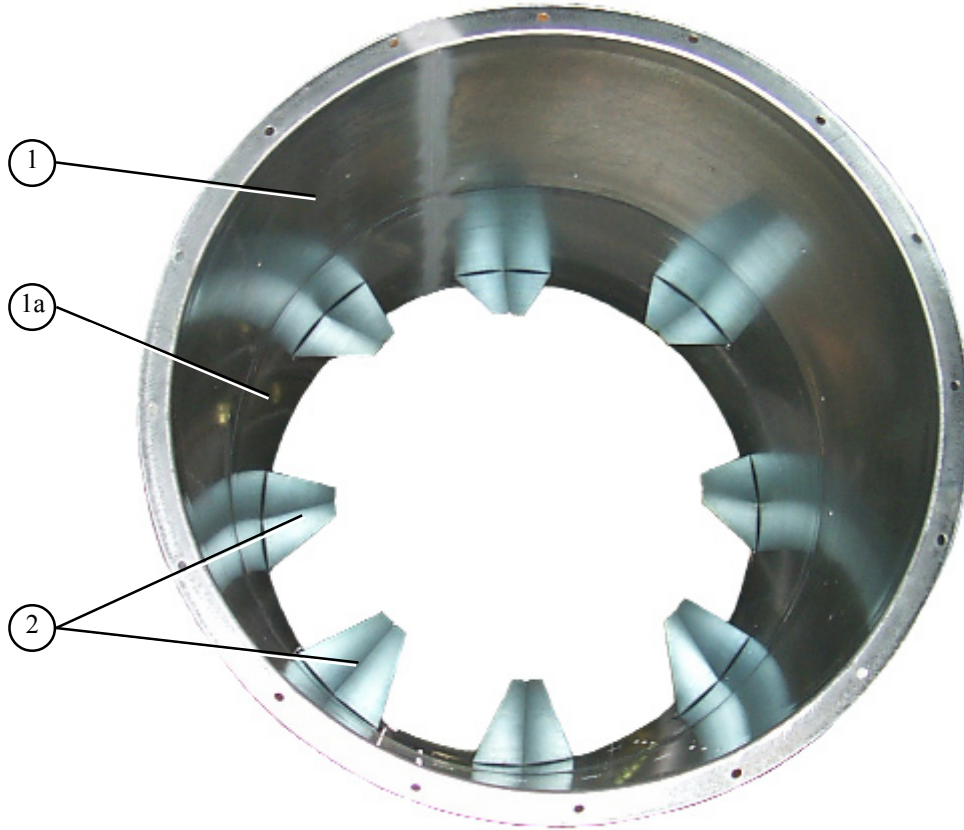
4

FAN HEATER; (Dia., HP)	ITEM NUMBER	DESCRIPTION	PART NUMBER				
			220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V Ph
28" 12Hp	1	MOTOR MOUNT	D01-0530	D01-0530	D01-0530	D01-0530	D01-0530
	2	MOTOR	CD-0110	CD-0239	CD-0239	CD-0239	D03-0193
	3	FAN BLADE	D03-0302	D03-0302	D03-0302	D03-0302	D03-0302
	4	BUSHING	PT0778	PT0778	PT0778	PT0778	PT0778
36" 12Hp	1	MOTOR MOUNT	D01-1478	D01-1478	D01-1478	D01-1478	D01-1478
	NOT SHOWN	MOTOR MOUNT ADAPTER	CD-0233	CD-0233	CD-0233	CD-0233	CD-0233
	2	MOTOR	CD-0110	CD-0239	CD-0239	CD-0239	CH-6819
	3	FAN BLADE	D01-0468	D01-0468	D01-0468	D01-0468	D01-0468
36" 15Hp	1	MOTOR MOUNT	D01-1478	D01-1478	D01-1478	D01-1478	D01-1478
	2	MOTOR	002-1073-2	CH-1050	CH-1050	CH-1050	CH-6820
	3	FAN BLADE	D82-0002	D82-0002	D82-0002	D82-0002	D82-0002
	4	BUSHING	FH-1009	FH-6963	FH-6963	FH-6963	FH-6963
40" 15Hp	1	MOTOR MOUNT	D01-1481	D01-1481	D01-1481	D01-1481	D01-1481
	2	MOTOR	CD-0571	CH-1050	CH-1050	CH-1050	CH-6820
	3	FAN BLADE	D03-0567	D03-0567	D03-0567	D03-0567	D03-0567
	4	BUSHING	GC03810	GC03810	GC03810	GC03810	GC03810
40" 25Hp	1	MOTOR MOUNT	N/A	D01-1477	D01-1477	D01-1477	D01-1477
	2	MOTOR	N/A	C-2049	C-2049	C-2049	CH-6692
	3	FAN BLADE	N/A	D72-0003	D72-0003	D72-0003	D72-0003
	4	BUSHING	N/A	CE-00617	CE-00617	CE-00617	CE-00617
42" 20Hp	1	MOTOR MOUNT	N/A	D01-1453	D01-1453	D01-1453	D01-1453
	2	MOTOR	N/A	CH-1051	CH-1051	CH-1051	2000-3-5
	3	FAN BLADE	N/A	D01-0470	D01-0470	D01-0470	D01-0470
	4	BUSHING	N/A	GC03810	GC03810	GC03810	GC03810
42" 25Hp	1	MOTOR MOUNT	N/A	D01-1474	D01-1474	D01-1474	D01-1474
	2	MOTOR	N/A	C-2049	C-2049	C-2049	CH-6692
	3	FAN BLADE	N/A	D01-0471	D01-0471	D01-0471	D01-0471
	4	BUSHING	N/A	CE-00617	CE-00617	CE-00617	CE-00617
42" 30Hp	1	MOTOR MOUNT	N/A	D01-1474	D01-1474	D01-1474	D01-1474
	2	MOTOR	N/A	TFH-2011	TFH-2011	TFH-2011	CH-6917
	3	FAN BLADE	N/A	D01-0471	D01-0471	D01-0471	D01-0471
	4	BUSHING	N/A	CE-00617	CE-00617	CE-00617	CE-00617
42" 40Hp	1	MOTOR MOUNT	N/A	D01-1474	D01-1474	D01-1474	D01-1474
	2	MOTOR	N/A	CH-6848	CH-6848	CH-6848	CH-6887
	3	FAN BLADE	N/A	D01-0471	D01-0471	D01-0471	D01-0471
	4	BUSHING	N/A	CE-00617	CE-00617	CE-00617	CE-00617

2300 SERIES PARTS MANUAL FAN HEATERS

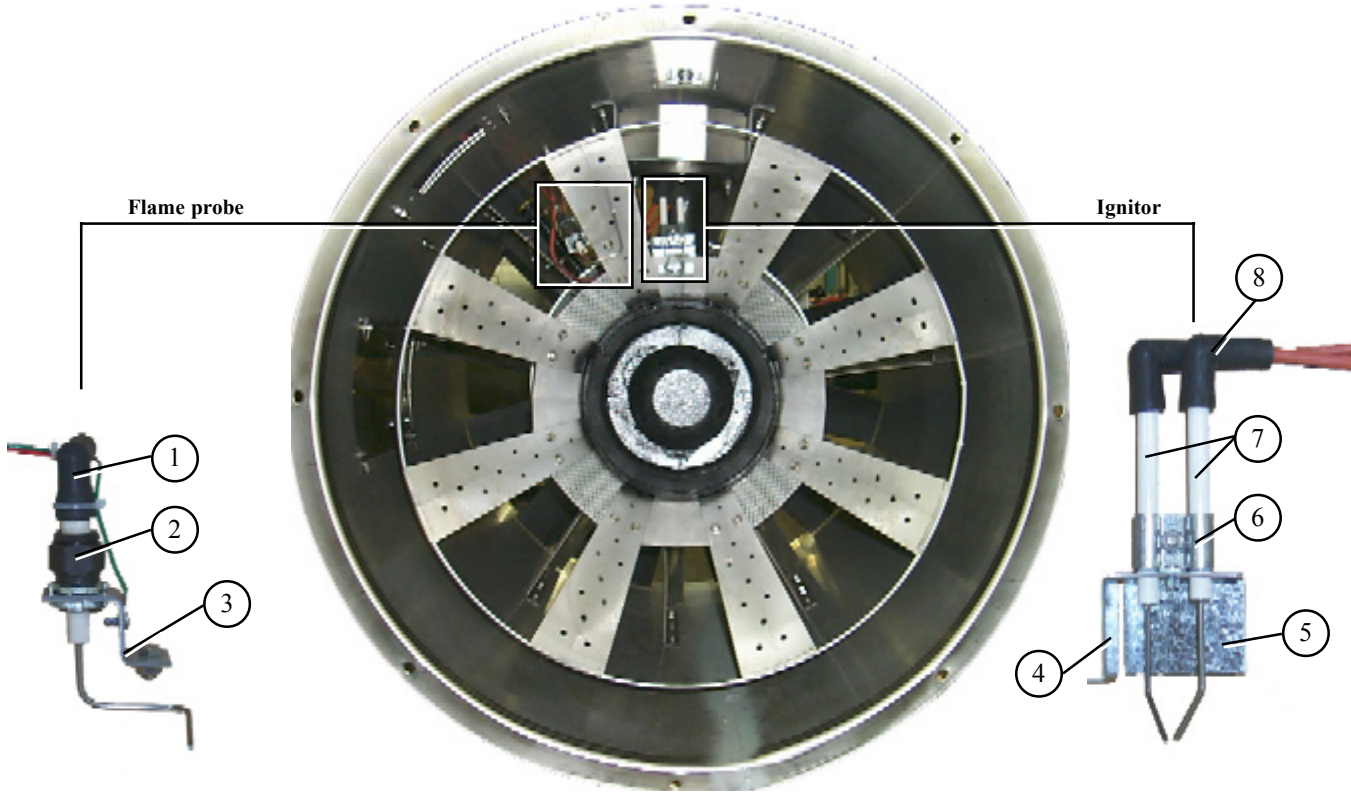
AIR MIXER ASSEMBLIES

Air mixer assemblies (36" air mixer shown in photo).

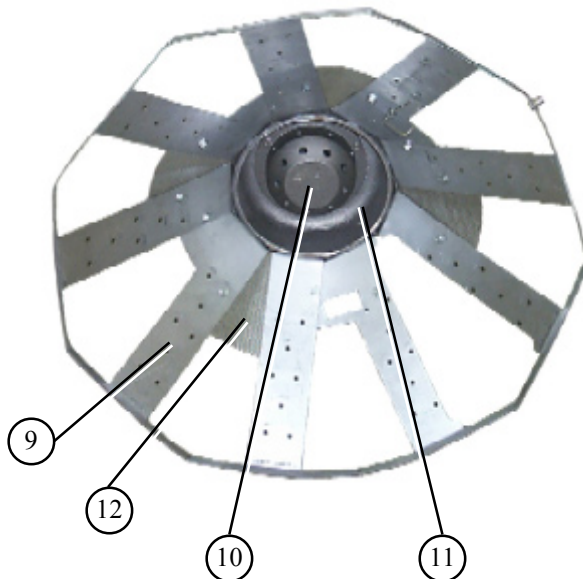


ITEM NUMBER	PART NUMBER	DESCRIPTION	28" F/H	36" F/H	40" F/H	42" F/H
1-2	DOI-0955	AIR MIXER ASSEMBLY, 28"	1			
1	DOI-0951	AIRMIXER CAN, 28" x 15" LONG	1/ASSEMBLY			
1A	DOI-0950	AIRMIXER CAN, 28" x 8" SHORT	1/ASSEMBLY			
2	CD-0228	SMALL DIA. CAN AIR MIXER VANE	6/ASSEMBLY			
1-2	CD-0113	AIR MIXER ASSEMBLY, 36"		1		
1&1A	DOI-1303	AIRMIXER CAN, 36" W/ACCESS	2/ASSEMBLY			
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY			
1-2	CD-0117	AIR MIXER ASSEMBLY, 40"			1	
1&1A	DOI-1218	AIRMIXER CAN, 40" W/ACCESS	2/ASSEMBLY			
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY			
1-2	CD-0118	AIR MIXER ASSEMBLY, 42"				1
1&1A	CD-0192	AIRMIXER CAN, 42"	2/ASSEMBLY			
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY			

Ignitor and flame probe assemblies.



28" Fan heater burner assembly.

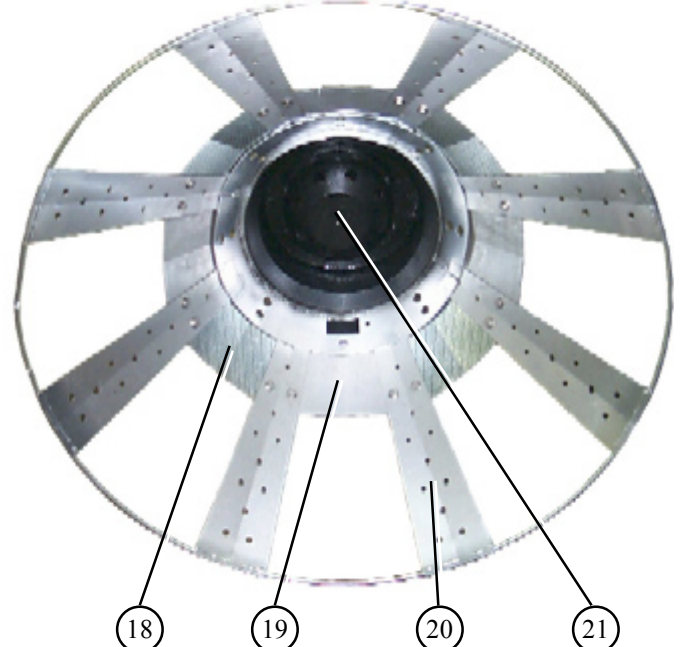
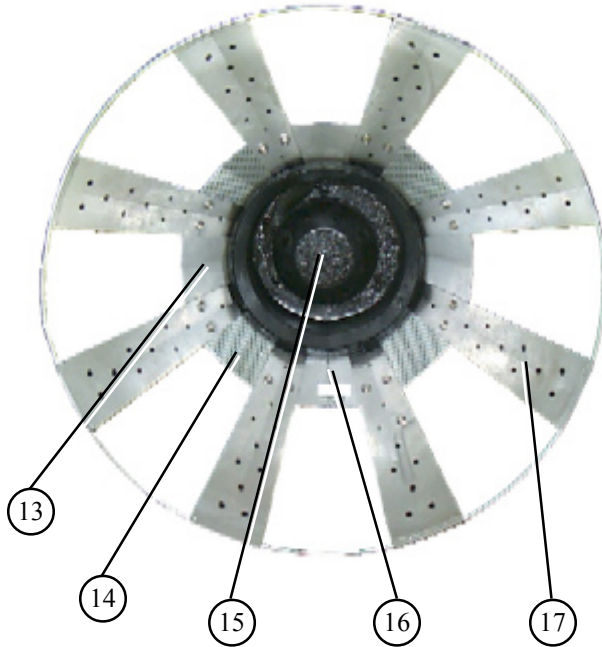


2300 SERIES PARTS MANUAL FAN HEATERS

FLAME PROBE / IGNITOR / BURNER ASSEMBLIES

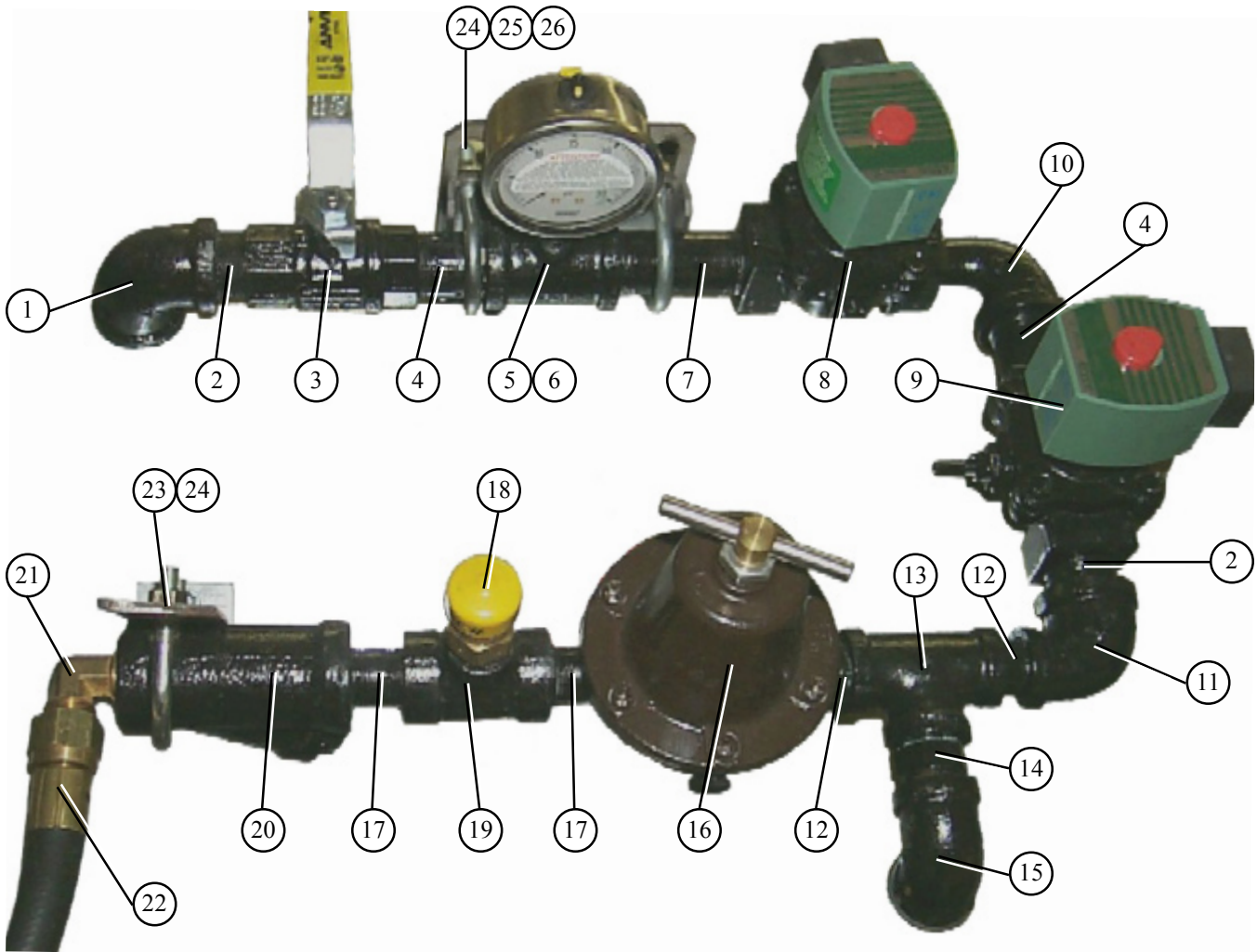
36" & 40" Fan heater burner assembly.

42" Fan heater burner assembly.

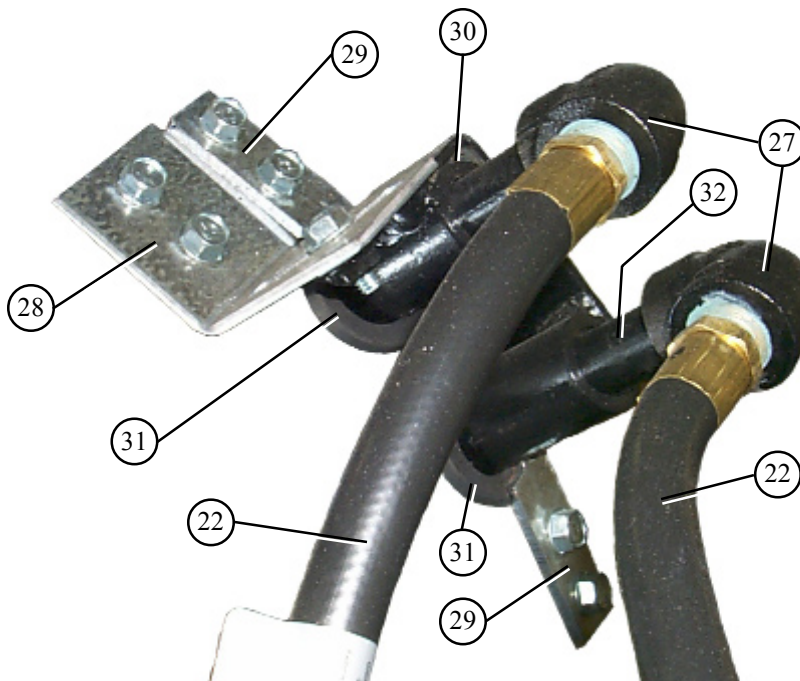


ITEM NUMBER	PART NUMBER	DESCRIPTION	28" F/H	36" F/H	40" F/H	42" F/H
1-3	TF-1559-N	FLAME PROBE ASSY NETWK	1	1	1	1
1	HH-7025	BOOT 8MM SILICONE 90DEGREE		1/ASSEMBLY		
2	THH-4179	FLAME SENSOR 6" LONG ROD		1/ASSEMBLY		
3	CD-0187	FLAME SENSOR BRACKET		1/ASSEMBLY		
4-8	TF-1558	IGNITOR ASSEMBLY	1	1	1	1
4	HF-7204	DUAL PROBE IGNITOR BRACKET		1/ASSEMBLY		
5	DOI-0878	IGNITOR AIR DEFLECTOR ANGLE		1/ASSEMBLY		
6	HF-7201	IGNITOR HALF CLAMP		2/ASSEMBLY		
7	CD-0238	IGNITOR FLAME		2/ASSEMBLY		
8	TF-1876	IGNITION WIRE ASSY (INCLUDES BOTH WIRES)		1/ASSEMBLY		
9-12	BA-28	28" BURNER ASSEMBLY	1			
9	HF-7629	DIVERter WELDMENT 28"		1/ASSEMBLY		
10	THF-3144	FLAME SPREADER 28"		1/ASSEMBLY		
11	THF-3141	HEATER GUN MACHINED 28"		1/ASSEMBLY		
12	THF-3113	28" DIVERter BRACKET		1/ASSEMBLY		
13-17	BA-36	36" BURNER ASSEMBLY		1		
13	THF-3038	DIVERter BRACKET 36" & 40"		3/ASSEMBLY		
14	THF-3038P	DIVERter BRACKET 36" & 40" PERFD		4/ASSEMBLY		
15	THF-3057	FLAME SPREADER 36-42"		1/ASSEMBLY		
16	THF-3039	DIVERter BRACKET 36" & 40" W/HOLE		1/ASSEMBLY		
17	CD-0091	BURNER WELDMENT CD 36" & 40"		1/ASSEMBLY		
13-17	BA-40	40" BURNER ASSEMBLY			1	
13	THF-3038	DIVERter BRACKET 36" & 40"		3/ASSEMBLY		
14	THF-3038P	DIVERter BRACKET 36" & 40" PERFD		4/ASSEMBLY		
15	THF-3057	FLAME SPREADER 36-42"		1/ASSEMBLY		
16	THF-3039	DIVERter BRACKET 36" & 40" W/HOLE		1/ASSEMBLY		
17	CD-0091	BURNER WELDMENT CD 36" & 40"		1/ASSEMBLY		
18-21	BA-42	42" BURNER ASSEMBLY				1
18	CD-0448P	DIVERter BRACKET 42" PERFD		4/ASSEMBLY		
19	CD-0448	DIVERter BRACKET 42"		4/ASSEMBLY		
20	CD-0208	BURNER WELDMENT CD 42"		1/ASSEMBLY		
21	THF-3057	FLAME SPREADER 36-42"		1/ASSEMBLY		

28" Fan Heater LP pipe train assembly.



28" Vaporizer coil connection and adjustment brackets.

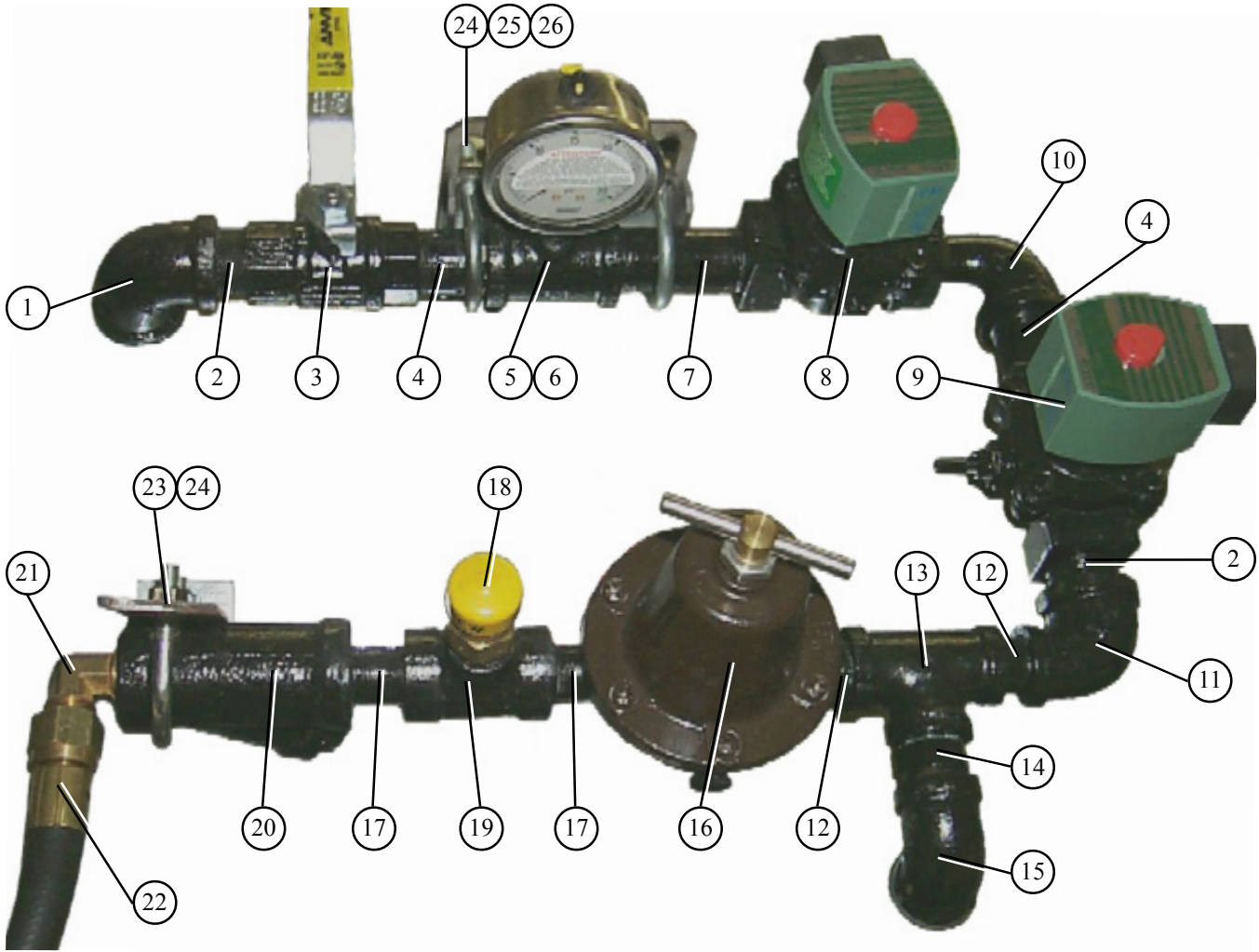


2300 SERIES PARTS MANUAL FAN HEATERS

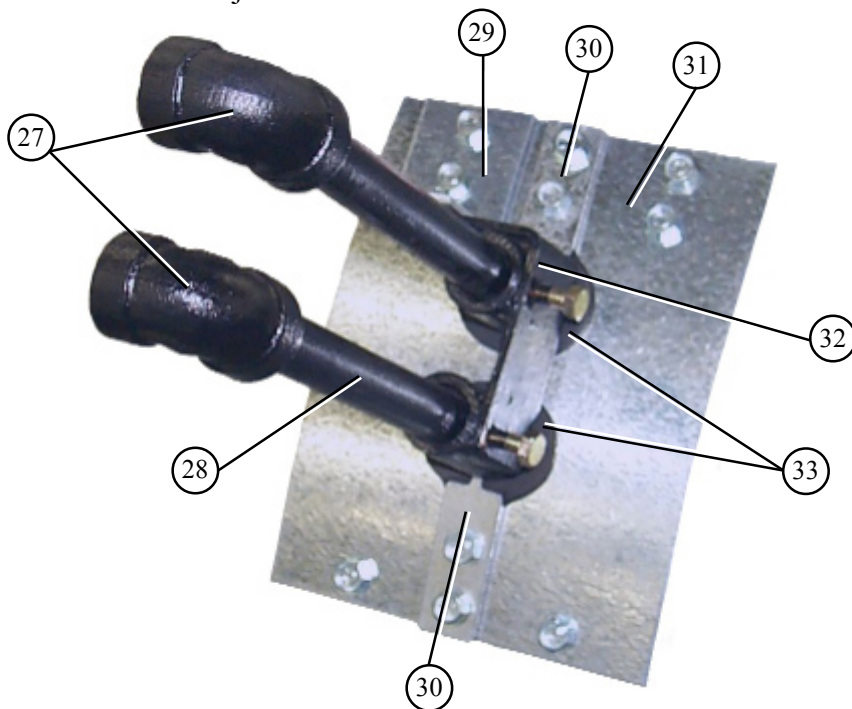
LP PIPE TRAIN ASSEMBLIES

ITEM NUMBER	PART NUMBER	DESCRIPTION	28" FAN
1	THH-4120	ELBOW, 3/4" - 90 DEG SCH 40	1
2	THH-4121	NIPPLE, 3/4" CLOSE SCH 40	2
3	007-1048-3	BALL VALVE, 3/4" W/LEVER HANDLE	1
4	THH-4125	NIPPLE, 3/4" x 2 SCH 40	2
5	THH-4154	TEE, 3/4" x 3/4" x 1/4" SCH 40	1
6	HH-2984	GUAGE, PRESSURE 0-30# LP	1
7	THH-4136	NIPPLE, 3/4" x 3" SCH 40	1
8	056-2223-8	VALVE, SOLENOID 3/4"NPT 115V DIN	1
9	056-2228-7	VALVE, SOLENOID 3/4"NPT 115V BYP	1
10	THH-4066	ELBOW 3/4-90 STREET SCH 40	1
11	THH-4149	ELBOW, 3/4"-1/2" REDUCER SCH 40	1
12	HH-2029	NIPPLE, 1/2" x 1 1/2" SCH 40	2
13	HH-1453	TEE, 1/2" x 1/2" x 1/2" SCH 40	1
14	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1
15	THH-4071	ELBOW 1/2"-90 SCH 40	1
16	TFC-0023-50	REGULATOR, 1/2" NPT 50PSI	1
17	D07-0019	NIPPLE, 1/2" x 1 1/2" SCH 80	2
18	031-1008-7	PRESSURE RELIEF VALVE 300PSI	1
19	HH-4846	TEE, 1/2" x 1/2" x 1/4" SCH 80	1
20	HH-1251	STRAINER, 1/2" "Y" SCH 80	1
21	HH-1932	ELBOW, 1/2" PIPE - 1/2" FLARE BRASS	1
22	TFC-0095	HOSE, 1/2" x 24" LP GAS	2
23	TF-1227	PIPETRAIN BRACKET FOR 36 & 42"	1
24	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	3
25	401-5503-8	PLUMBG MTG BRKT	1
26	401-5255-5	PLUMBG MTG BASE BRKT	1
27	HH-4847	ELBOW, 1/2"-90 SCH 80	2
28	HF-7057	VAPORIZER ADJUSTMENT BRKT	1
29	HF-7056	VAPORIZER PIVOT BRACKET	2
30	HF-7060	VAPORIZER SUPPORT WELDMENT	1
31	HH-7016	GROMMET 2875 1.5" ID RUBBER	2
32	CD-0414	VAPORIZOR COIL 26 28" 3 WRAP	1

36" Fan heater LP pipe train assembly.



36" Vaporizer coil connection and adjustment brackets.



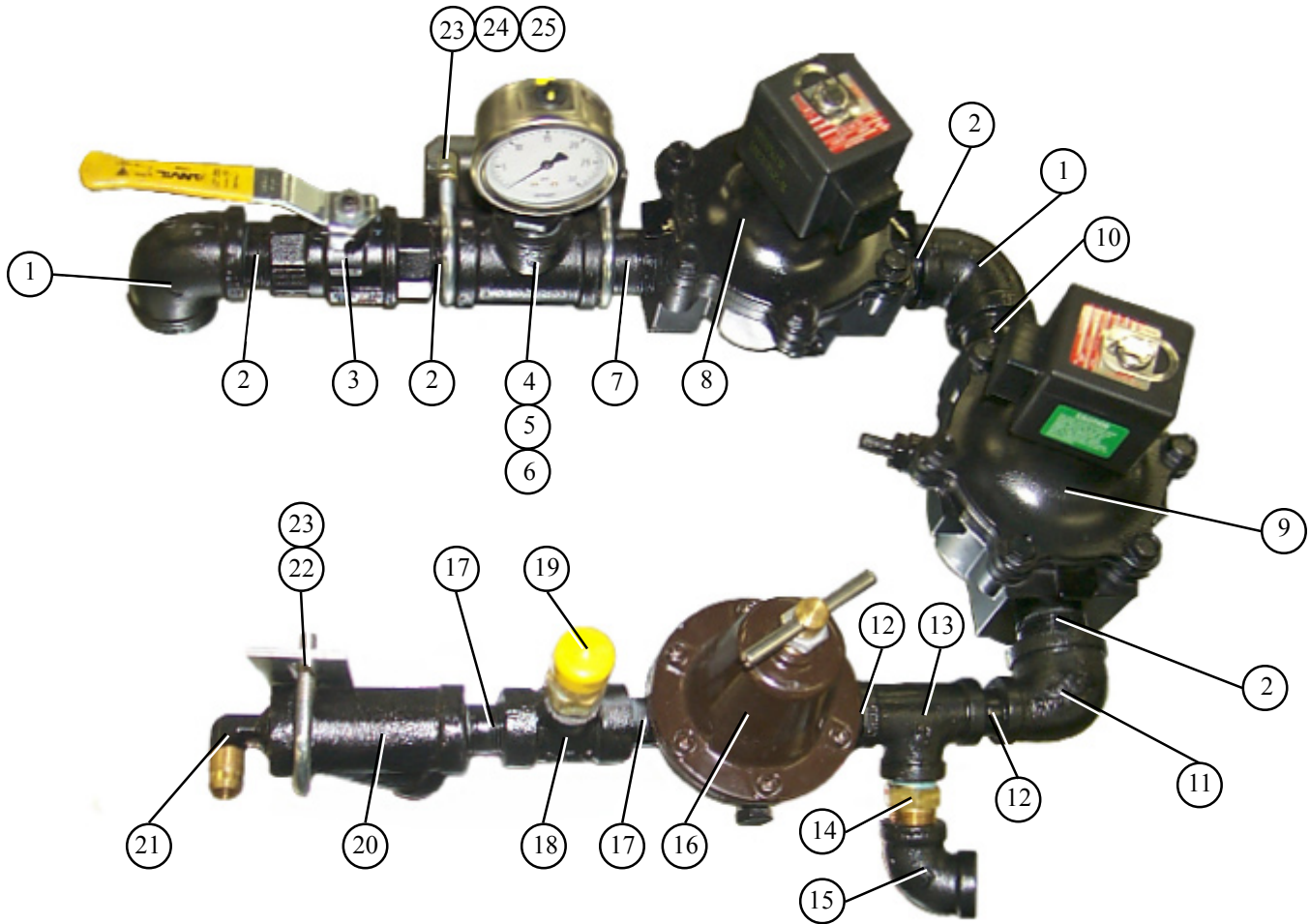
2300 SERIES PARTS MANUAL FAN HEATERS

LP PIPE TRAIN ASSEMBLIES

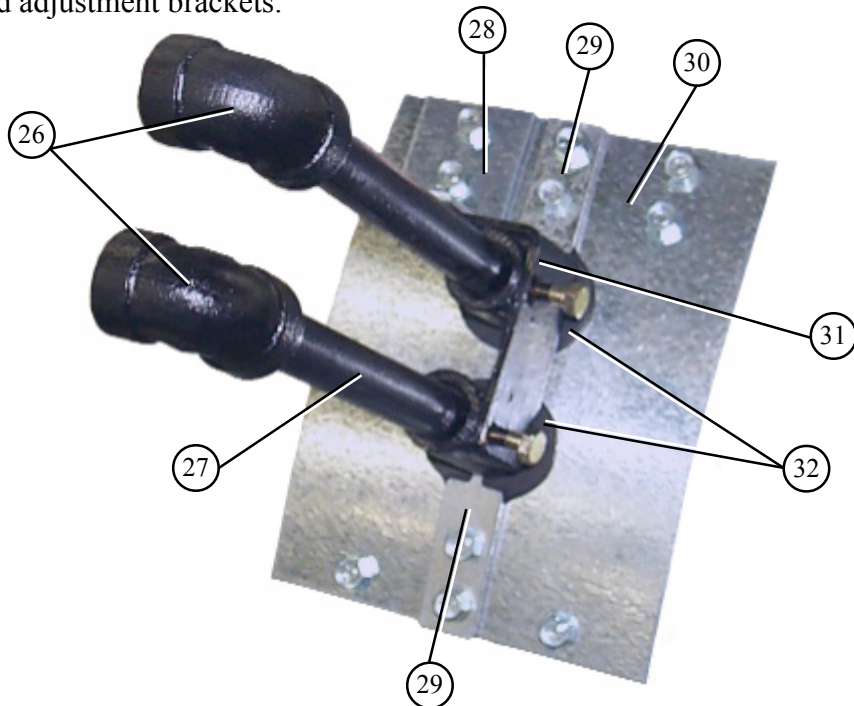
ITEM NUMBER	PART NUMBER	DESCRIPTION	36" FANS
1	THH-4120	ELBOW, 3/4" - 90 DEG SCH 40	1
2	THH-4121	NIPPLE, 3/4" CLOSE SCH 40	2
3	007-1048-3	BALL VALVE, 3/4" W/LEVER HANDLE	1
4	THH-4125	NIPPLE, 3/4" x 2 SCH 40	2
5	THH-4154	TEE, 3/4" x 3/4" x 1/4" SCH 40	1
6	HH-2984	GUAGE, PRESSURE 0-30# LP	1
7	THH-4136	NIPPLE, 3/4" x 3" SCH 40	1
8	056-2223-8	VALVE, SOLENOID 3/4"NPT 115V DIN	1
9	056-2228-7	VALVE, SOLENOID 3/4"NPT 115V BYP	1
10	THH-4066	ELBOW 3/4-90 STREET SCH 40	1
11	THH-4149	ELBOW, 3/4"-1/2" REDUCER SCH 40	1
12	HH-2029	NIPPLE, 1/2" x 1 1/2" SCH 40	2
13	HH-1453	TEE, 1/2" x 1/2" x 1/2" SCH 40	1
14	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1
15	THH-4071	ELBOW 1/2"-90 SCH 40	1
16	TFC-0023-50	REGULATOR, 1/2" NPT 50PSI	1
17	D07-0019	NIPPLE, 1/2" x 1 1/2" SCH 80	2
18	031-1008-7	PRESSURE RELIEF VALVE 300PSI	1
19	HH-4846	TEE, 1/2" x 1/2" x 1/4" SCH 80	1
20	HH-1251	STRAINER, 1/2" "Y" SCH 80	1
21	HH-1932	ELBOW, 1/2" PIPE - 1/2" FLARE BRASS	1
22	TFC-0095	HOSE, 1/2" x 24" LP GAS	2
23	TF-1227	PIPETRAIN BRACKET FOR 36 & 42"	1
24	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	3
25	401-5503-8	PLUMBG MTG BRKT	1
26	401-5255-5	PLUMBG MTG BASE BRKT	1
27	HH-4847	ELBOW, 1/2"-90 SCH 80	2
28	HF-7207	VAPORIZER COIL, 36" 10-17HP	1
29	HF-7057	VAPORIZER ADJUSTMENT BRKT	1
30	HF-7056	VAPORIZER PIVOT BRACKET	2
31	HF-7081	VAPORIZER MOUNTING PLATE 1/2"	1
32	HF-7060	VAPORIZER SUPPORT WELDMENT	1
33	HH-7016	GROMMET 2875 1.5" ID RUBBER	2

LP PIPE TRAIN ASSEMBLIES

40" & 42" LP pipe train assemblies.



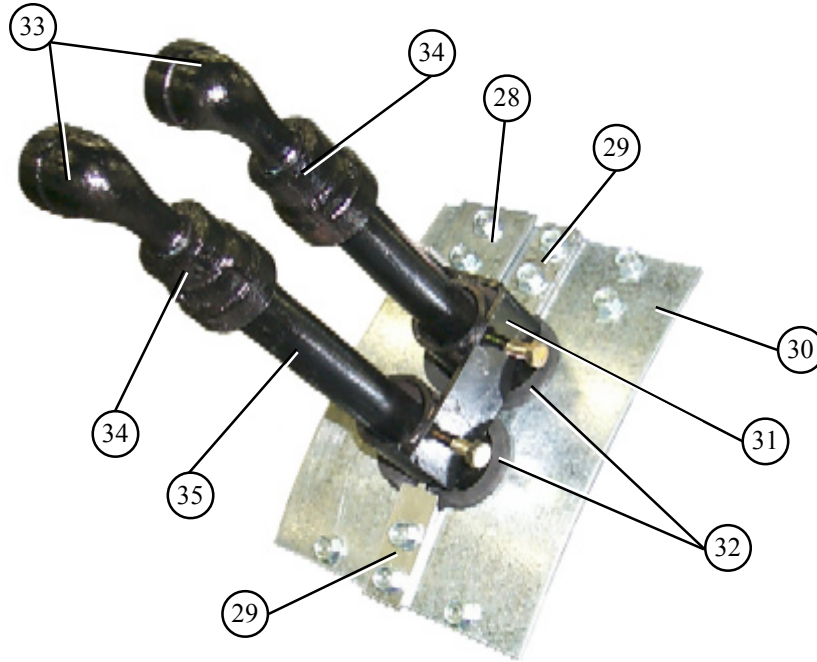
40" & 42" with 20hp and smaller motors vaporizer coil connection and adjustment brackets.



2300 SERIES PARTS MANUAL FAN HEATERS

LP PIPE TRAIN ASSEMBLIES

40" & 42" with 25hp and larger motors vaporizer coil connection and adjustment brackets.

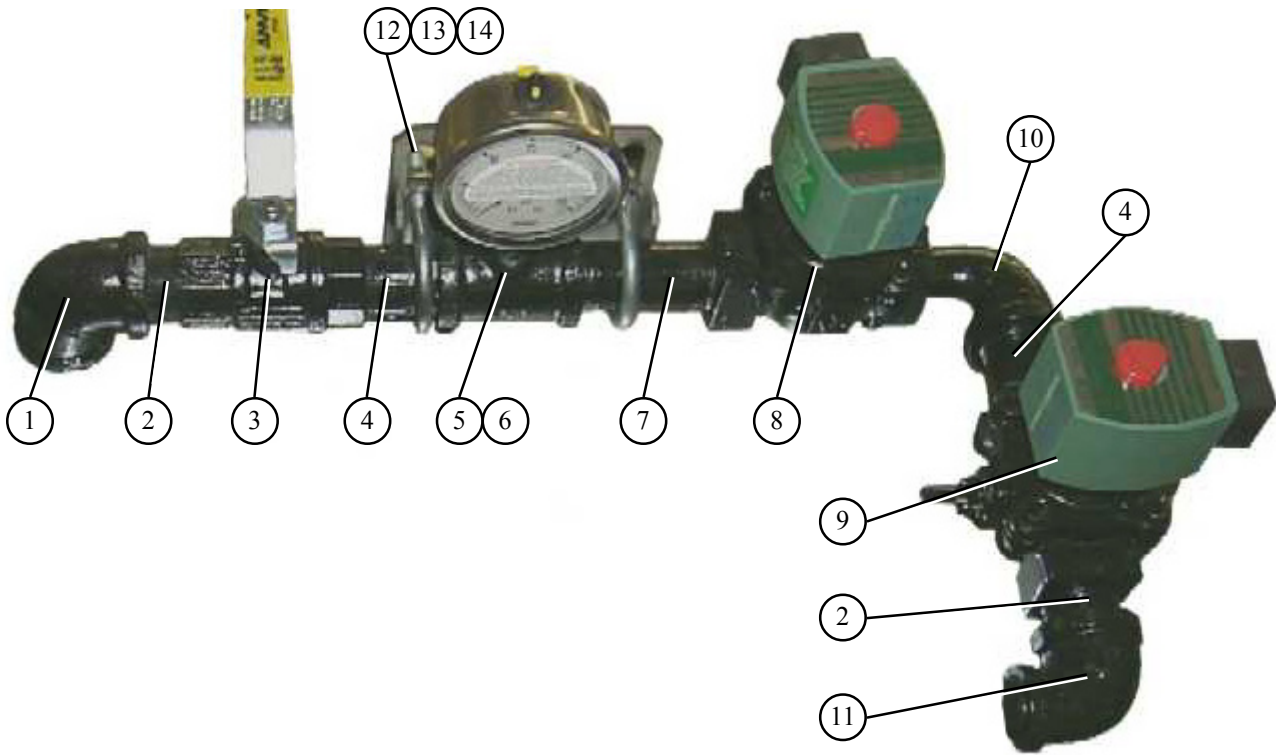


ITEM NUMBER	PART NUMBER	DESCRIPTION	40 & 42" FANS WITH 15 & 20 HP MOTORS	40 & 42" FANS WITH 25 & 30 HP MOTORS	40" & 42" FANS WITH 40HP MOTORS
1	THH-4115	ELBOW, 1" -90 DEG SCH 40	2	2	2
2	007-1104-4	NIPPLE, CLOSE 1"	4	4	4
3	007-1296-8	BALL VALVE, 1" WITH LEVER HANDLE	1	1	1
4	007-1106-9	TEE, 1" x 1" x 3/4"	1	1	1
5	D07-0027	REDUCER, 3/4"-1/4" HEX BUSHING	1	1	1
6	HH-2984	PRESSURE GUAGE, 0-30# LP	1	1	1
7	THH-4037	NIPPLE, 1" x 2 1/2" SCH 40	1	1	1
8	O56-2224-6	VALVE, SOLENOID 1" NPT 115V DIN	1	1	1
9	O56-2230-3	VALVE, SOLENOID 1" NPT 115V BYPASS	1	1	1
10	007-1242-2	NIPPLE, 1" x 2" SCH 40	1	1	1
11	007-1288-5	ELBOW, 1" - 1/2" SCH 40	1	1	1
12	HH-2029	NIPPLE, 1/2" x 1 1/2" SCH 40	2	2	2
13	HH-1453	TEE, 1/2" x 1/2" x 1/2" SCH 40	1	1	1
14	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1	1	1
15	THH-4071	ELBOW 1/2"-90 SCH 40	1	1	1
16	TFC-0023-50	REGULATOR, 1/2" NPT - CSA 50PSI	1	1	1
17	D07-0019	NIPPLE, 1/2" x 1 1/2" SCH 80	2	2	2
18	HH-4846	TEE, 1/2" x 1/2" x 1/4" SCH 80	1	1	1
19	O31-1008-7	PRESSURE RELIEF VALVE 300 PSI	1	1	1
20	HH-1251	STRAINER, 1/2" "Y" SCH 80	1	1	1
21	HH-1932	ELBOW, 1/2" PIPE - 1/2" FLARE BRASS	1	1	1
22	TF-1227	PIPETRAIN BRACKET FOR 36 & 42"	1	1	1
23	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	3	3	3
24	401-5503-8	PLUMBG MTG BRKT	1	1	1
25	401-5255-5	PLUMBG MTG BASE BRKT	1	1	1
26	HH-4847	ELBOW, 1/2" - 90DEG SHC 80	2	*	*
27	HF-7207	VAPORIZER COIL 1/2", 36-42"	1	*	*
28	HF-7057	VAPORIZER ADJUSTMENT BRKT	1	1	1
29	HF-7056	VAPORIZER PIVOT BRACKET	2	2	2
30	HF-7081	VAPORIZER MOUNTING PLATE 1/2"	1	*	*
30	HF-7248	VAPORIZER MOUNTING PLATE 3/4"	*	1	1
31	HF-7060	VAPORIZER SUPPORT WELDMENT 1/2"	1	*	*
31	HF-7247	VAPORIZER SUPPORT WELDMENT 3/4"	*	1	1
32	HH-7016	GROMMET 2875 1.5" ID RUBBER	2	2	2
33	HH-1082	ELBOW, 1/2"-90 DEG STREET SCH 80	*	2	2
34	007-1930-2	REDUCER, BELL 3/4" - 1/2" SCH 80	*	2	2
35	HF-7251	VAPORIZER 3/4" 3 WRAP 40-42"	*	1	*
35	HF-7319	VAPOR COIL 3/4" (SPIRAL) 42" 40HP	*	*	1

2300 SERIES PARTS MANUAL FAN HEATERS

NG PIPE TRAIN ASSEMBLIES

28" Fan heater NG pipe train assembly.

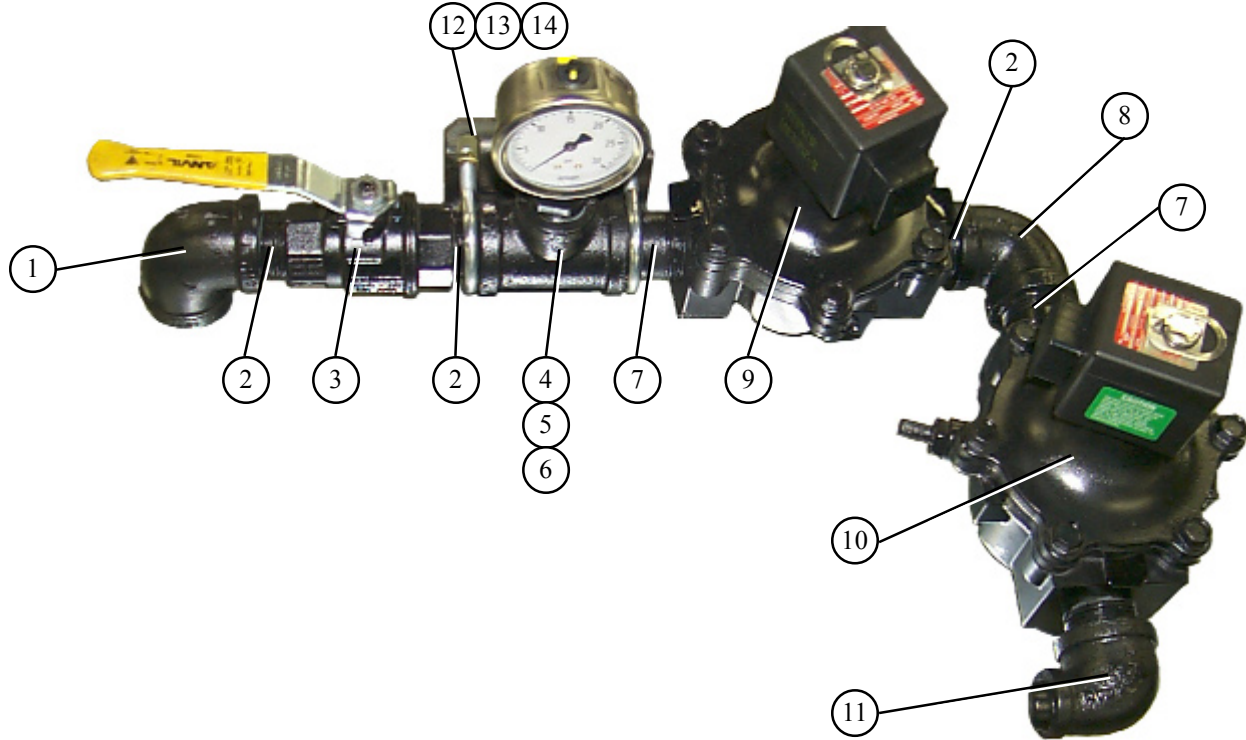


ITEM NUMBER	PART NUMBER	DESCRIPTION	26" & 28" FANS
1	THH-4149	ELBOW, 3/4" - 1/2" REDUCER SCH 40	1
2	THH-4121	NIPPLE, 3/4" CLOSE SCH 40	2
3	007-1048-3	BALL VALVE, 3/4" W/LEVER HANDLE	1
4	THH-4125	NIPPLE, 3/4" x 2" SCH 40	2
5	THH-4154	TEE, 3/4" x 3/4" x 1/4" SCH 40	1
6	DO8-0022	GAUGE, PRESSURE 0-15#	1
7	THH-4136	NIPPLE, 3/4" x 3" SCH 40	1
8	O56-2223-8	VALVE, SOLENOID 3/4"NPT 115V DIN	1
9	O56-2228-7	VALVE, SOLENOID 3/4"NPT 115V BYP	1
10	THH-4066	ELBOW, 3/4" x 90 DEG STREET SCH 40	1
11	007-1307-3	ELBOW, 1 - 3/4" REDUCER SCH 40	1
12	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	2
13	401-5503-8	PLUMBG MTG BRKT	1
14	401-5255-5	PLUMBG MTG BASE BRKT	1

2300 SERIES PARTS MANUAL FAN HEATERS

NG PIPE TRAIN ASSEMBLIES

36" Fan heater NG pipe train assembly.

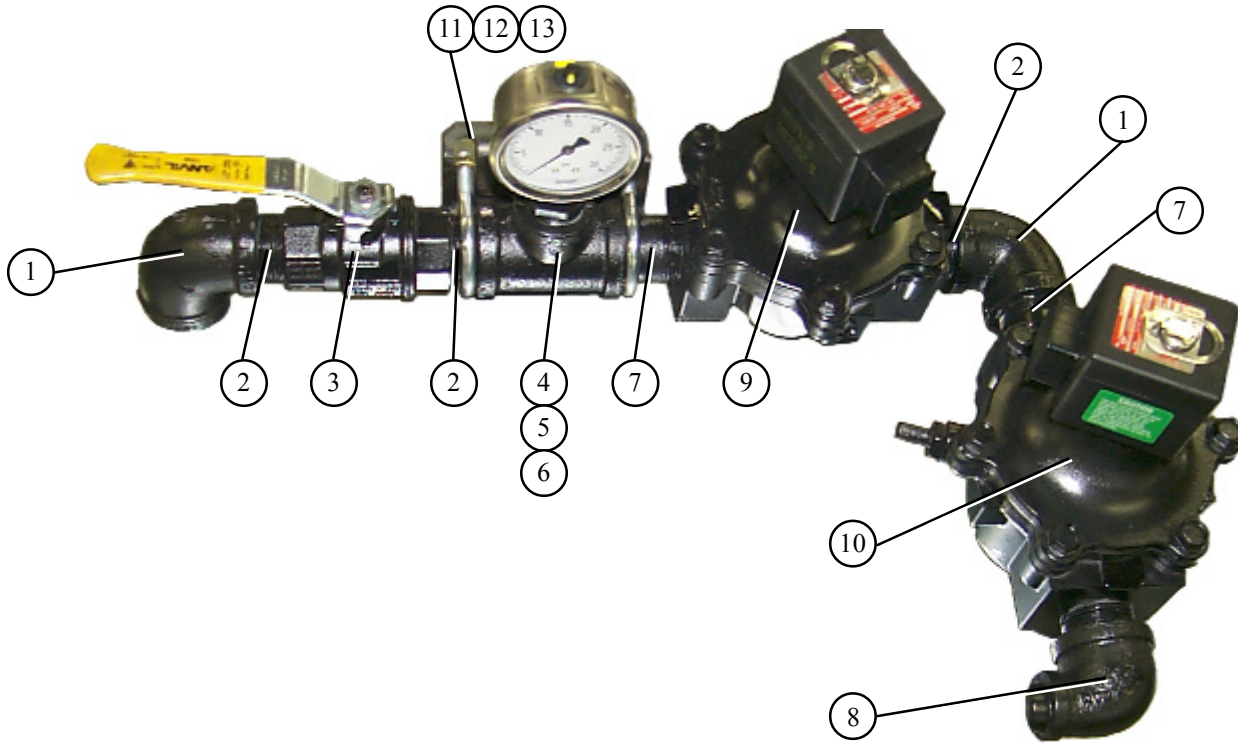


ITEM NUMBER	PART NUMBER	DESCRIPTION	36" FAN
1	007-1307-3	ELBOW, 1" - 3/4"	1
2	007-1104-4	NIPPLE, CLOSE 1"	3
3	007-1296-8	BALL VALVE, 1" W/LEVER HANDLE	1
4	007-1106-9	TEE, 1" x 1" x 3/4"	1
5	D07-0027	REDUCER, 3/4" - 1/4" HEX BUSHING	1
6	D08-0022	GAUGE, PRESSURE 0-15#	1
7	007-1242-2	NIPPLE, 1" x 2" SCH 40	2
8	THH-4115	ELBOW, 1"-90 DEG. SCH 40	1
9	056-2224-6	VALVE, SOLENOID 1"NPT 115V DIN	1
10	056-2230-3	VALVE, SOLENOID 1"NPT 115V W/BYP	1
11	THH-4164	ELBOW, 1"-90 DEG. STREET SCH 40	1
12	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	2
13	401-5503-8	PLUMBG MTG BRKT	1
14	401-5255-5	PLUMBG MTG BASE BRKT	1

2300 SERIES PARTS MANUAL FAN HEATERS

NG PIPE TRAIN ASSEMBLIES

40" & 42" Fan heater NG pipe train assembly.



ITEM NUMBER	PART NUMBER	DESCRIPTION	40" & 42" FANS
1	THH-4115	ELBOW, 1" - 90 DEG SCH 40	2
2	007-1104-4	NIPPLE, CLOSE 1"	3
3	007-1296-8	BALL VALVE, 1" W/LEVER HANDLE	1
4	007-1106-9	TEE, 1" x 1" x 3/4"	1
5	D07-0027	REDUCER, 3/4" - 1/4" HEX BUSHING	1
6	D08-0022	GAUGE, PRESSURE 0-15#	1
7	007-1242-2	NIPPLE, 1" x 2" SCH 40	2
8	THH-4164	ELBOW, 1"-90 DEG. STREET SCH 40	1
9	056-2224-6	VALVE, SOLENOID 1"NPT 115V DIN	1
10	056-2230-3	VALVE, SOLENOID 1"NPT 115V W/BYP	1
11	326-1047-9	U-BOLT 5/16-18 X 1-3/8 X 2-3/16	2
12	401-5503-8	PLUMB MTG BRKT	1
13	401-5255-5	PLUMB MTG BASE BRKT	1

LIQUID PROPANE ORIFICES

FAN HEATER	ORIFICE SIZE	PART NUMBER
28"12hp	.25"	THF-3241
36"12hp	.2813"	THF-3242
36"15hp	.3281"	CD-0150
40"15hp	.3438"	THF-3058
42"20hp	.375"	THF-3247
42"25hp	.3906"	THF-3249

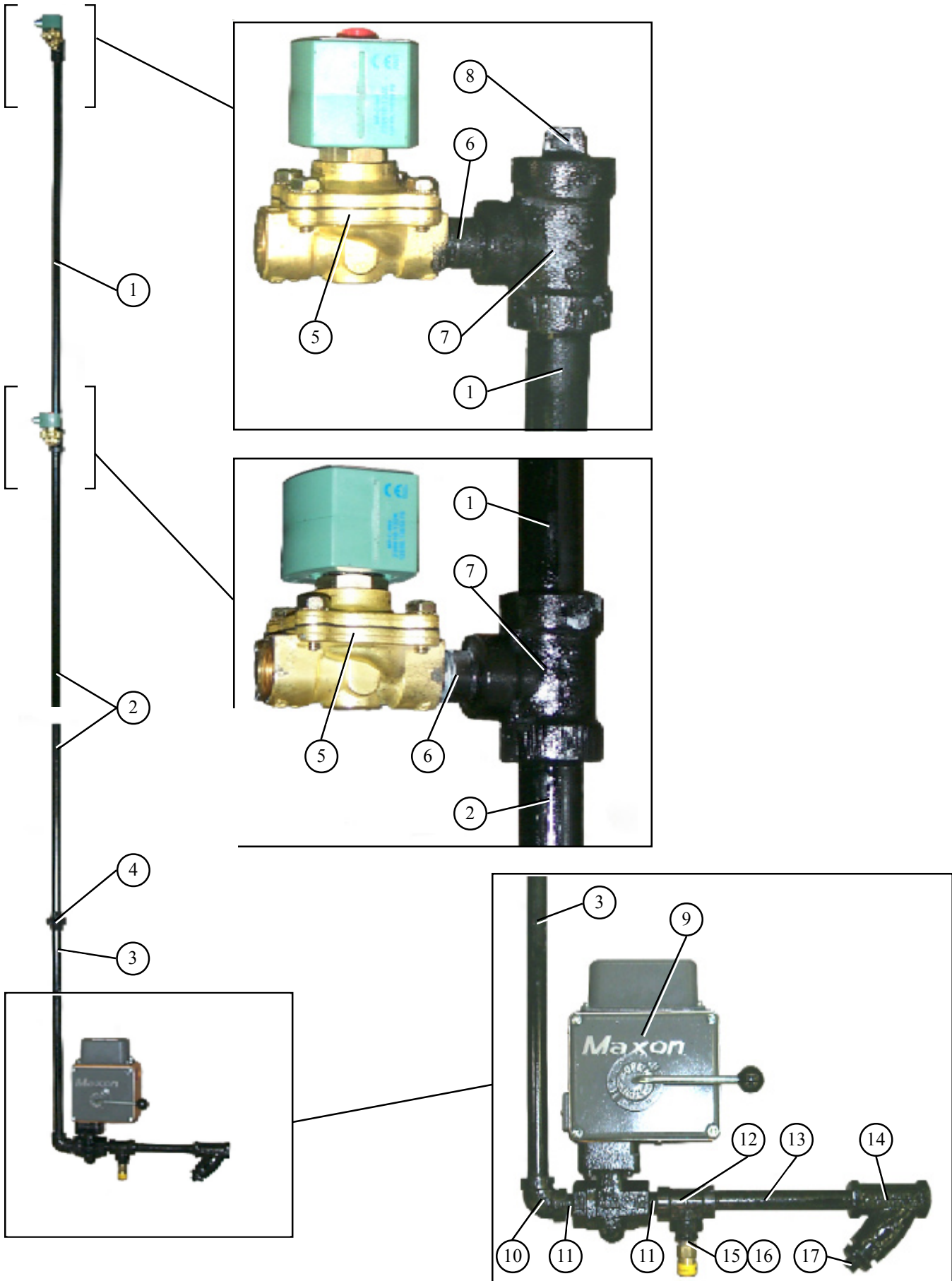
NATURAL GAS ORIFICES

FAN HEATER	ORIFICE SIZE	PART NUMBER
28"12hp	.375"	THF-3140
36"12hp	.4063"	THF-3243
36"15hp	.5"	THF-3244
40"15hp	.5156"	THF-3246
42"20hp	.5469"	THF-3248
42"25hp	0.5781	THF-3250



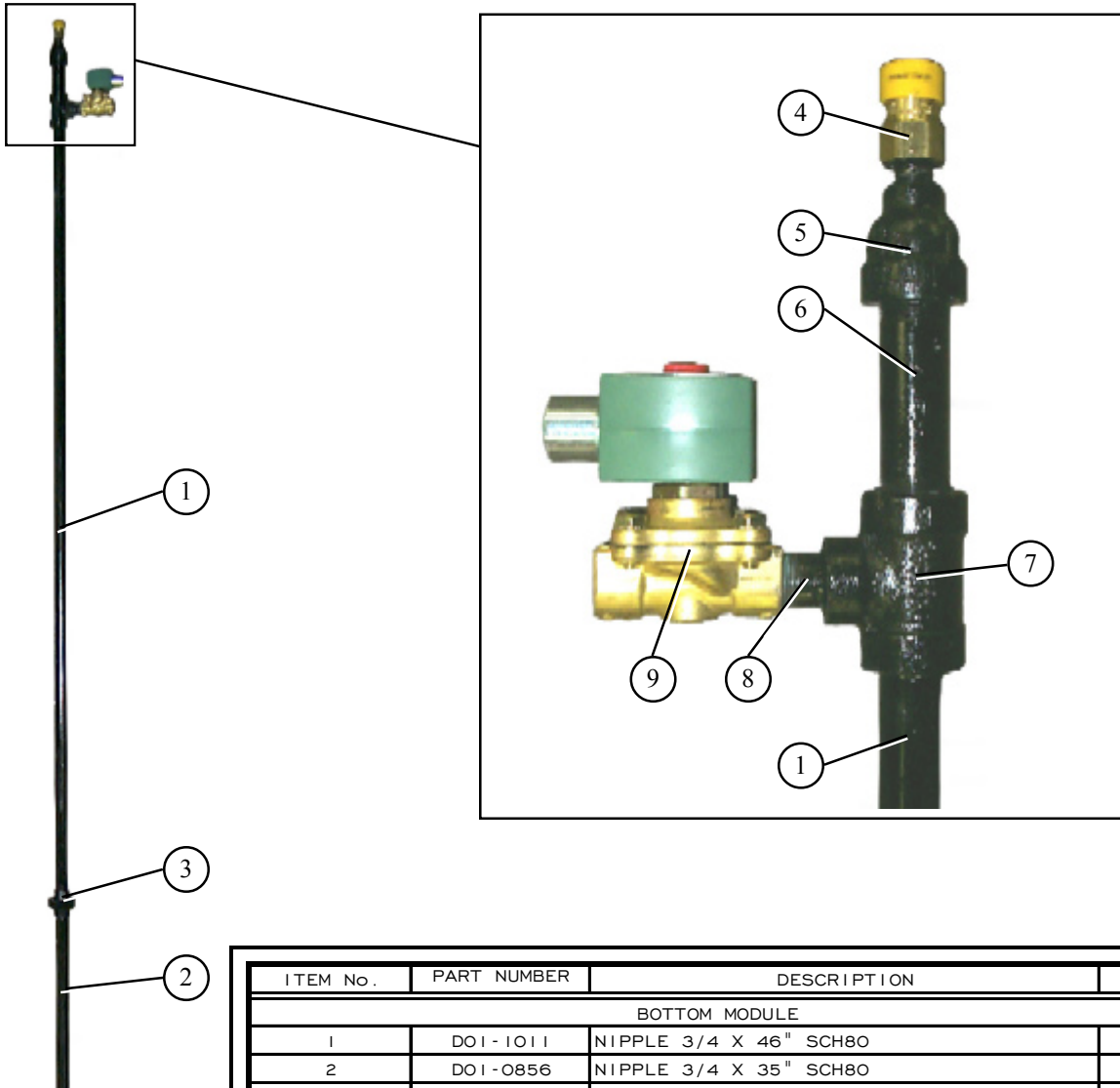
2300 SERIES PARTS MANUAL FAN HEATERS

LP SUPPLY LINE (BOTTOM MODULE)



2300 SERIES PARTS MANUAL FAN HEATERS

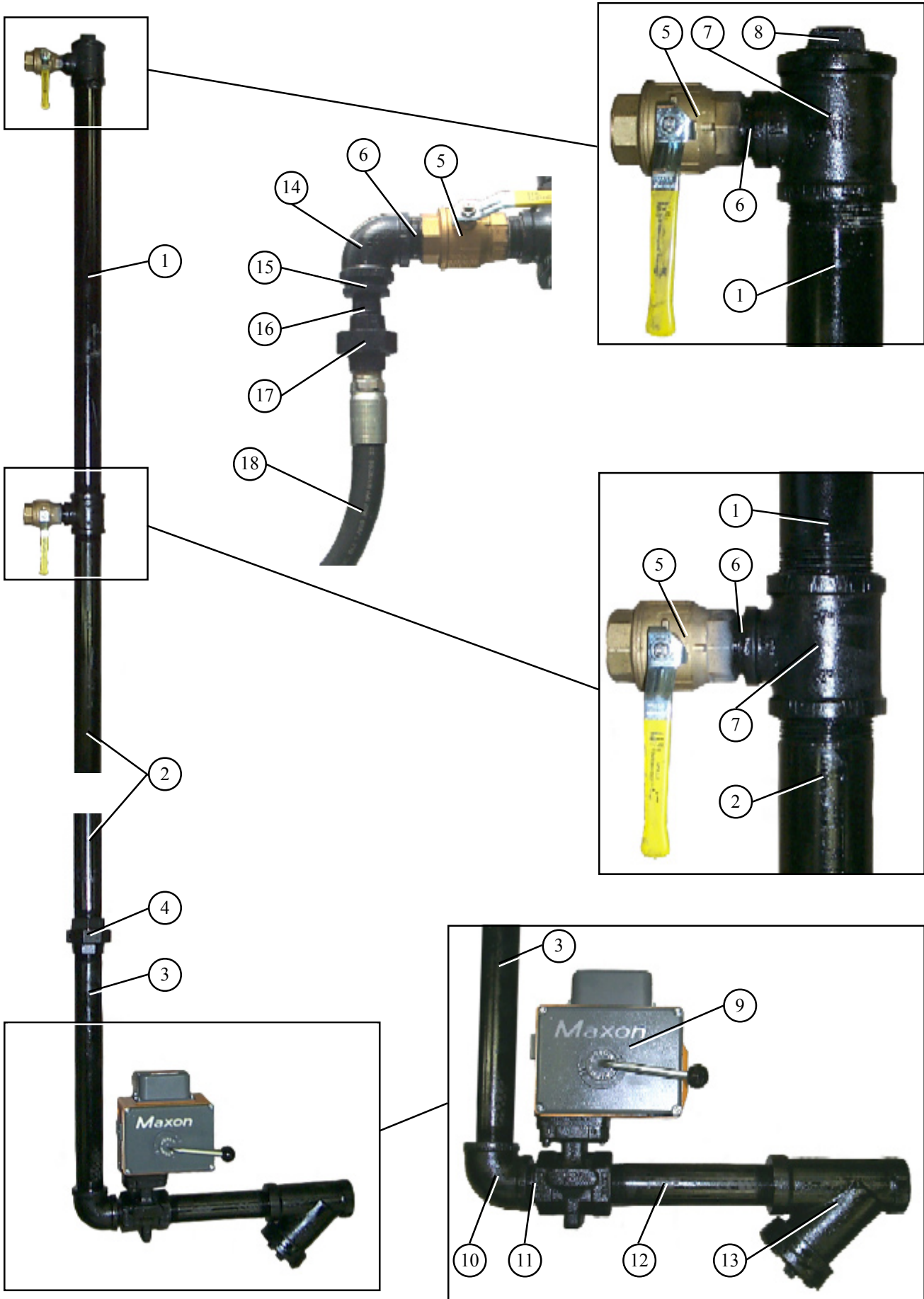
LP SUPPLY LINE (TOP MODULE)



ITEM No.	PART NUMBER	DESCRIPTION	QTY
BOTTOM MODULE			
1	DO1-1011	NIPPLE 3/4 X 46" SCH80	1
2	DO1-0856	NIPPLE 3/4 X 35" SCH80	1
3	DO1-1017	NIPPLE 3/4 X 25" SCH80	1
4	D67-0002	UNION 3/4" FEMALE SCH 80	1
5	TFC-0100	VALVE 1/2" NPT SOL LP W/DIN	2
6	DO7-0019	NIPPLE 1/2"x 1 1/2" SCH 80	2
7	HH-7036	TEE 3/4x3/4x1 1/2 SCH 80	2
8	D67-0007	PLUG 3/4" SQUARE	1
9	D28-0001	VALVE 3/4" NPT ELECT SHUTOFF	1
10	D67-0011	ELBOW 3/4"-90 SCH 80	1
11	D67-0021	NIPPLE 3/4 CLOSE SCH 80	2
12	007-1647-2	TEE 3/4 X 3/4 X 3/4 80	1
13	D67-0016	NIPPLE 3/4"x8" SCH 80	1
14	D67-0008	STRNR 3/4" Y 250# WOG	1
15	TFC-0027	VALVE 1/4" NPT 250 PSI RELIEF	1
16	DO7-0027	RDCR 3/4"x1/4" HEX BUSHING	1
17	DO7-0024	PLUG 1/2" PIPE SOLID BLACK	1
TOP MODULE			
1	D67-0018	NIPPLE 3/4"x68" SCH 80	1
2	DO1-0856	NIPPLE 3/4 X 35" SCH80	1
3	D67-0002	UNION 3/4" FEMALE SCH 80	1
4	TFC-0027	VALVE 1/4" NPT 250 PSI RELIEF	1
5	D67-0015	RDCR 3/4-1/4 BELL S80	1
6	D67-0017	NIPPLE 3/4"x4" SCH 80	1
7	HH-7036	TEE 3/4x3/4x1 1/2 SCH 80	1
8	DO7-0019	NIPPLE 1/2"x 1 1/2" SCH 80	1
9	TFC-0100	VALVE 1/2" NPT SOL LP W/DIN	1

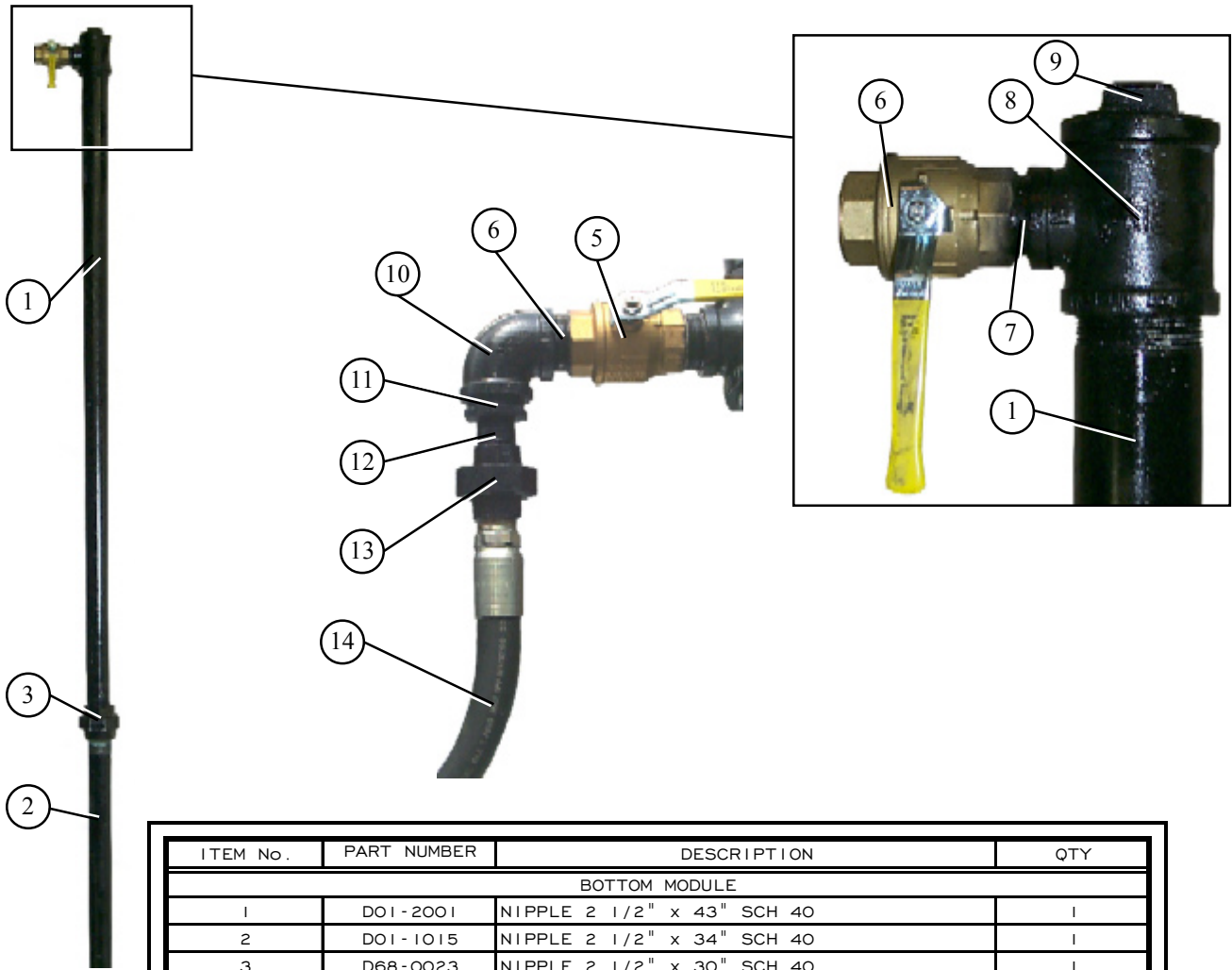
2300 SERIES PARTS MANUAL FAN HEATERS

NG SUPPLY LINE (BOTTOM MODULE)



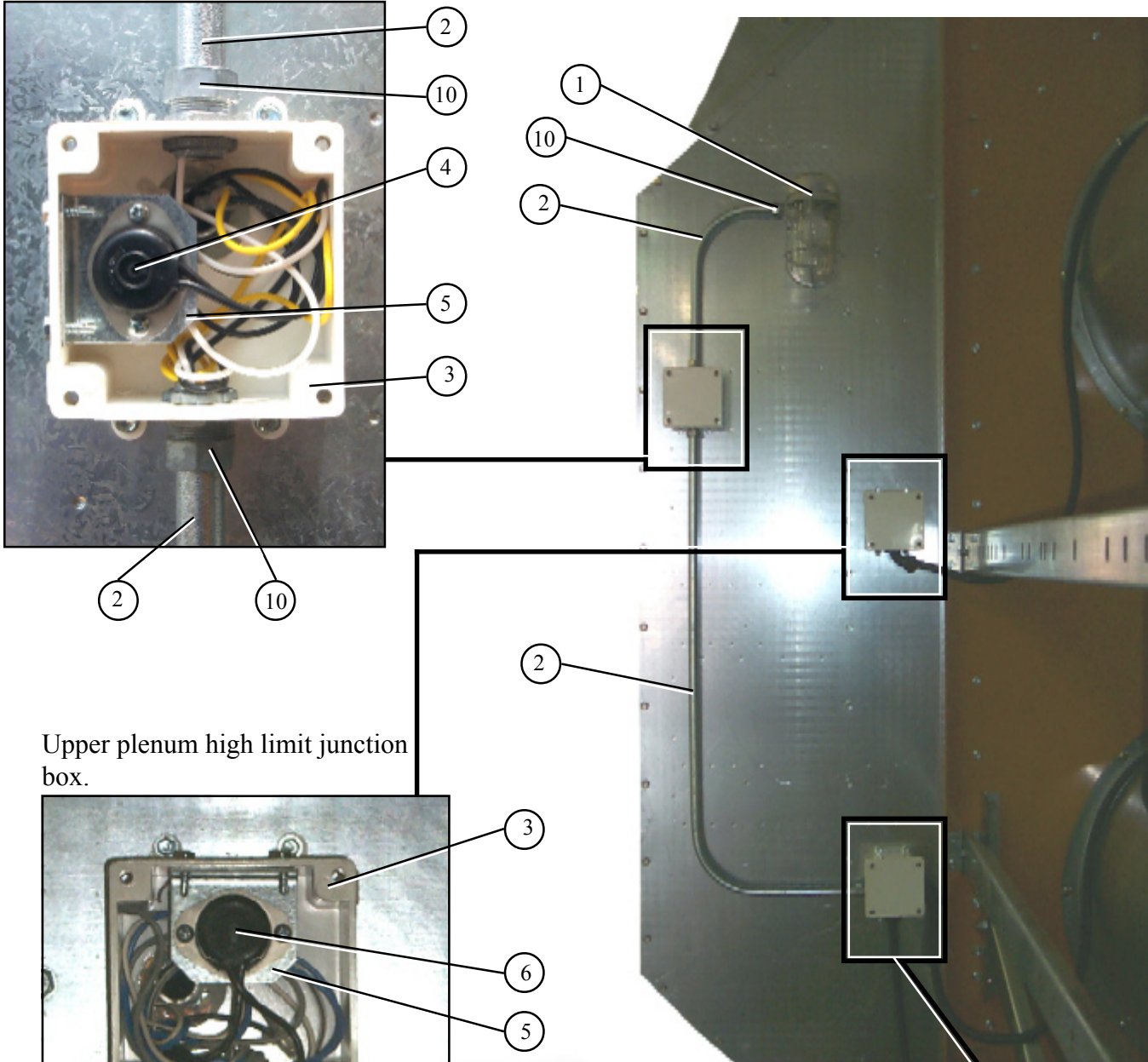
2300 SERIES PARTS MANUAL FAN HEATERS

NG SUPPLY LINE (TOP MODULE)

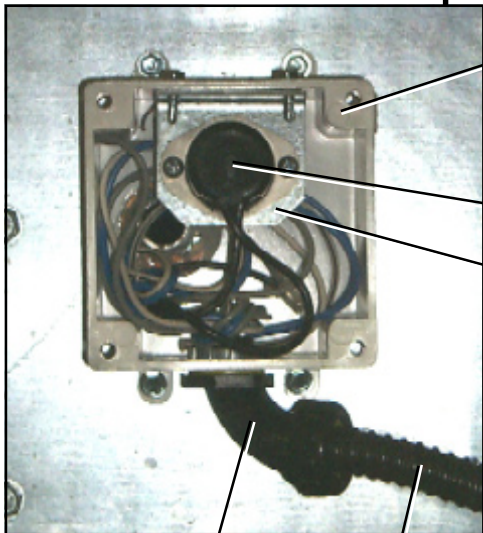


ITEM No.	PART NUMBER	DESCRIPTION	QTY
BOTTOM MODULE			
1	DO1-2001	NIPPLE 2 1/2" x 43" SCH 40	1
2	DO1-1015	NIPPLE 2 1/2" x 34" SCH 40	1
3	D68-0023	NIPPLE 2 1/2" x 30" SCH 40	1
4	D68-0004	UNION 2 1/2" FEMALE SCH 40	1
5	DO8-0008	VALVE 1 1/2" NPT B-COCK	2
6	DO8-0009	NIPPLE 1 1/2" CLOSE SCH 40	4
7	D68-0002	TEE 2 1/2" x 2 1/2" x 1 1/2" SCH 40	2
8	D68-0010	PLUG 2 1/2" SQUARE SCH 40	1
9	D68-0015	VALVE 2 1/2" NPT ELECT SHUTOFF	1
10	D68-0014	ELBOW 2 1/2" -90 SCH 40	1
11	007-1727-2	NIPPLE CLOSE 2 1/2"	1
12	D68-0018	NIPPLE 2 1/2" x 9" SCH 40	1
13	D68-0011	STRNR 2 1/2" Y SCH 40	1
14	DO8-0011	ELBOW 1 1/2" -90 SCH 40	2
15	DO8-0007	RDCR 1 1/2"x1" HEX BUSHING	2
16	007-1104-4	NIPPLE CL 11N	2
17	007-1105-1	UNION FEM 11N SCH 40	2
18	033-1007-5	GAS HOSE 11N NPT MALE BOTH END	2
TOP MODULE			
1	DO1-1014	NIPPLE 2 1/2" x 75" SCH 40	1
2	HH-7090	NIPPLE 2 1/2" x 36" SCH 40	1
3	D68-0004	UNION 2 1/2" FEMALE SCH 40	1
4	DO8-0008	VALVE 1 1/2" NPT B-COCK	1
5	DO8-0009	NIPPLE 1 1/2" CLOSE SCH 40	2
6	D68-0002	TEE 2 1/2" x 2 1/2" x 1 1/2" SCH 40	1
7	D68-0010	PLUG 2 1/2" SQUARE SCH 40	1
8	DO8-0011	ELBOW 1 1/2" -90 SCH 40	1
9	DO8-0007	RDCR 1 1/2"x1" HEX BUSHING	1
10	007-1104-4	NIPPLE CL 11N	1
11	007-1105-1	UNION FEM 11N SCH 40	1
12	033-1007-5	GAS HOSE 11N NPT MALE BOTH END	1

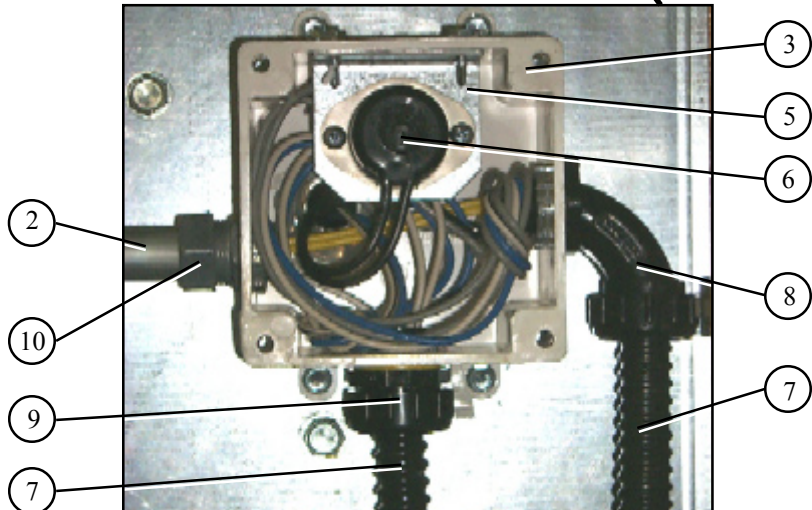
Right grain high limit junction box.



Upper plenum high limit junction box.



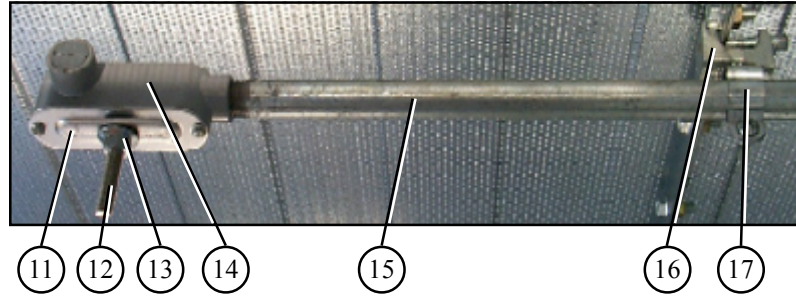
Lower plenum high limit junction box.



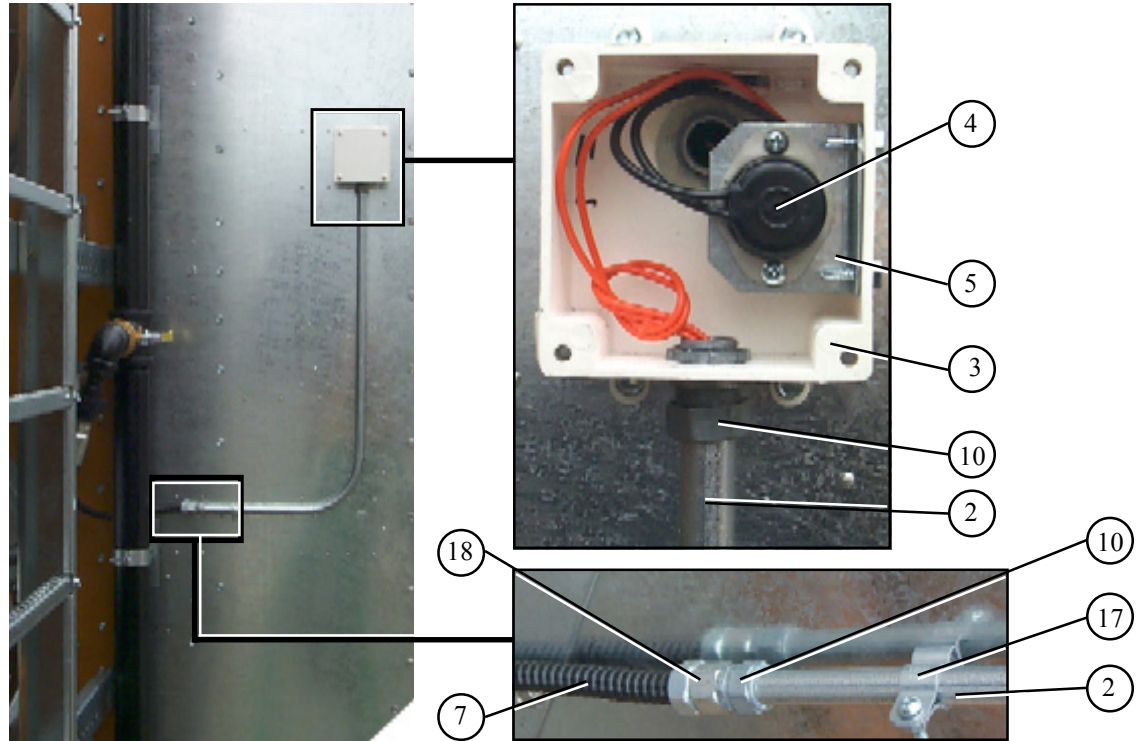
2300 SERIES PARTS MANUAL ELECTRICAL (BOT. MOD.)

LEFT GRAIN HIGH LIMIT THERMOSTAT

Plenum high limit conduit (plenum pipe).

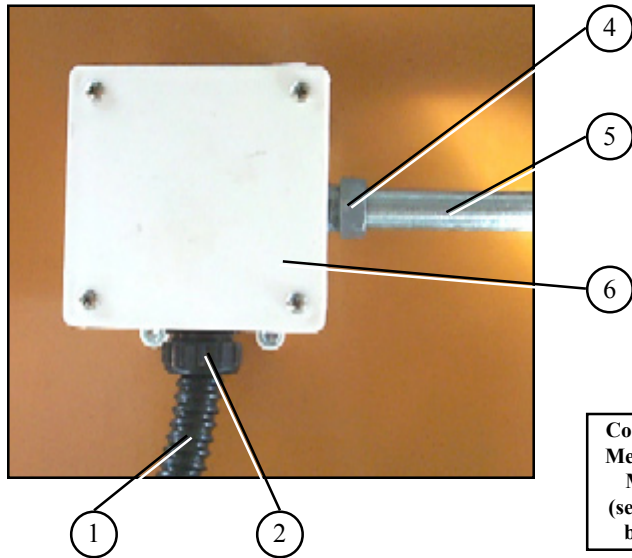


Left grain high limit junction box.

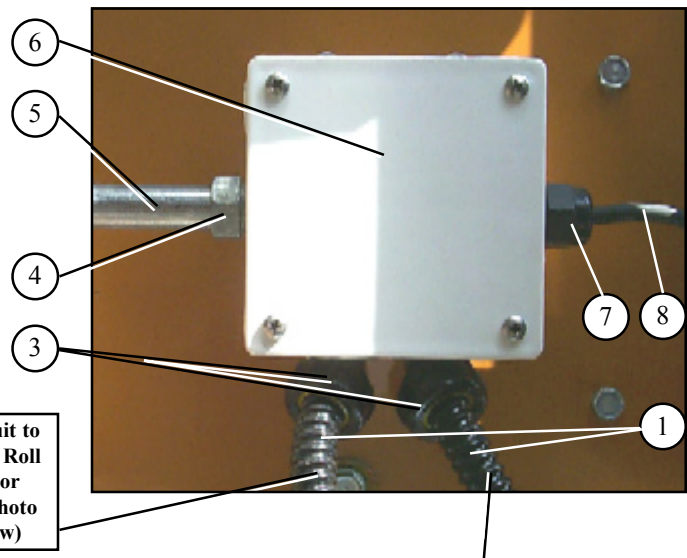


ITEM No.	DESCRIPTION	PART No.
1	LAMP 90 DEGREE W/JUNC.BOX	DO3-0117
	BULB, 100W 130V ROUGH SERVICE	DO3-0575
2	CONDUIT 1/2" EMT METALLIC	DO3-0057
3	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
4	GRAIN THERMO HI-LMT 10' 210DEG (FOR 14' DRYERS ONLY)	DO3-0005
4	GRAIN THERMO HI-LMT 24' 210DEG (FOR DRYERS THAT ARE 16' AND LONGER)	DO3-0378
5	HIGH LIMIT MOUNTING BRACKET	DO1-0254
6	PLENUM-THERMOSTAT 10' 300DEG (FOR 14' DRYERS ONLY)	DO3-0004
6	PLENUM-THERMOSTAT 24' 300DEG (FOR DRYERS THAT ARE 16' AND LONGER)	DO3-0377
7	SEALTITE PVC 3/8"	FH-7038
8	ELBOW 3/8" 90 DEGREE PVC W/NUT	FH-7050
9	SEAL 3/8 STRAIGHT PVC W/NUT	FH-7049
10	CONNECTOR 1/2" EMT COMPRESSION	DO3-0054
11	COVER ALUMINUM, CONDUIT BODY	TFC-0075
12	PLENUM THERMISTOR BOLT	HF-7236
13	NUT FLANGWZ 3/8-16 ZN GR5	S-968
14	CONDUIT BODY, LL TYPE	DO3-0375
15	PIPE SCH 40 1/2"	DM60001
16	CLAMP, BEAM 1/2"	GT3-0241
17	CLAMP 1/2" CONDUIT	HH-1096
18	CONNECTOR 3/8" LIQUID-TITE TO 1/2" EMT	DO3-0060
THE FOLLOWING COMPONENTS MAKE UP THE GRAIN HIGH LIMIT CONDUITS THAT RUN THROUGH THE GRAIN COLUMNS. THE CONDUIT ASSEMBLIES ARE NOT SHOWN IN THE PHOTOS.		
NOT SHOWN	CONDUIT 1/2" EMT METALLIC	DO3-0057
NOT SHOWN	CONNECTOR 1/2" EMT COMPRESSION (2/CONDUIT; 1 AT EACH END OF THE DRYER.)	DO3-0054
NOT SHOWN	COUPLER 1/2" EMT COMPRESSION (COUPLES THE LENGTHS OF 1/2" EMT)	D33-0002
NOT SHOWN	ENCLOSURE 4x4x2.5 WHITE PVC (AS OF 2003 A 4x4 ENCLOSURE HAS BEEN ADDED TO THESE ASSEMBLIES AND IS MOUNTED ON THE REAR COLUMN END PANELS INTO WHICH THR GRAIN HIGH LIMIT THERMOSTAT CONDUITS NOW TERMINATE.)	FH-6972

Lower junction box (right).



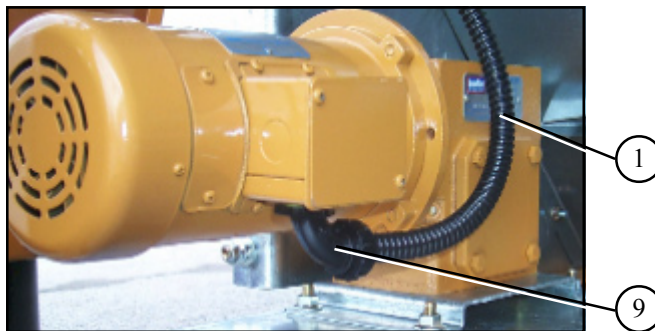
Lower junction box (left).



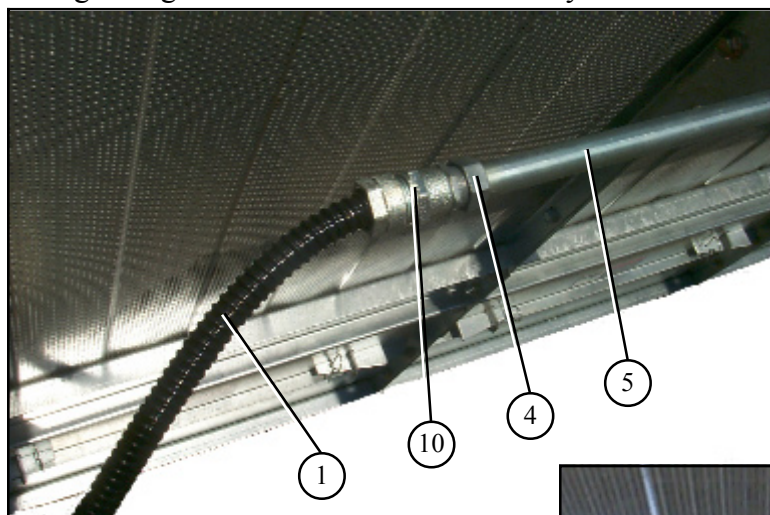
Conduit to
Meter Roll
Motor
(see photo
below)

Conduit to Meter Roll Speed
Sensor & Rear Discharge Switch
(see photos below & on next page)

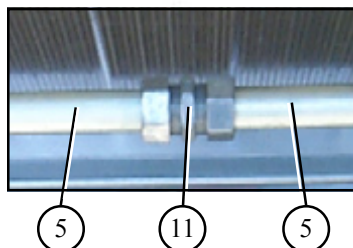
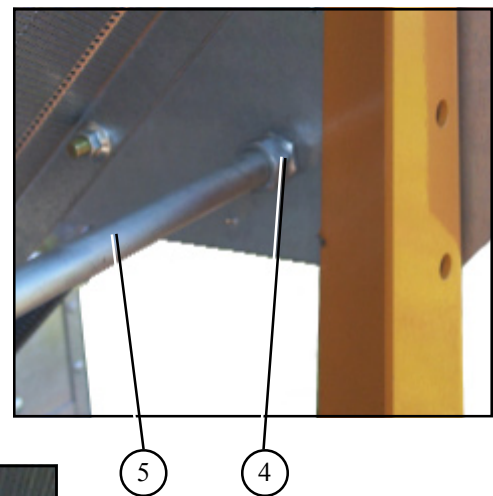
Meter roll motor conduit connection.



Meter roll speed sensor and rear discharge switch conduit.
This is a photo of the front section of the conduit that runs
through the gussets on the left side of the dryer.



Rear discharge switch conduit at rear
left gusset where 1/2" EMT conduit
terminates.

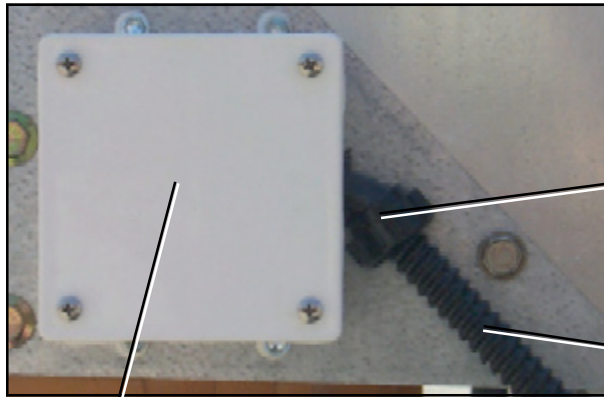


Coupler for 1/2" EMT conduit.

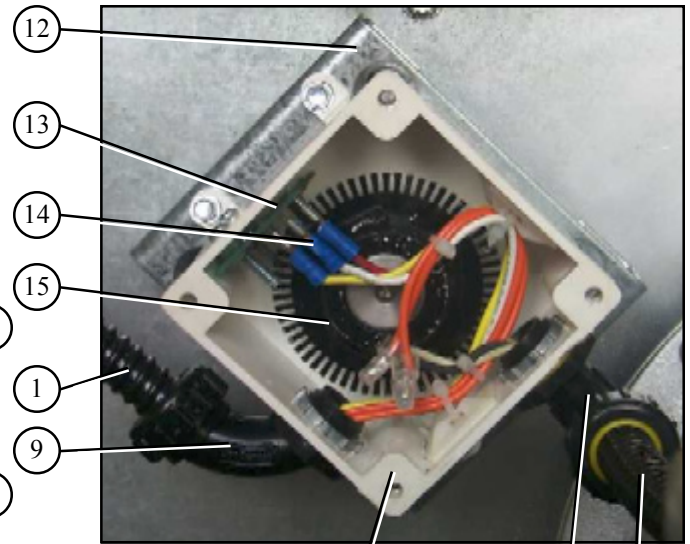
2300 SERIES PARTS MANUAL ELECTRICAL (BOT. MOD.)

LOWER JUNCTION BOX / METER ROLL MOTOR CONDUIT / REAR DISCHARGE CONDUIT

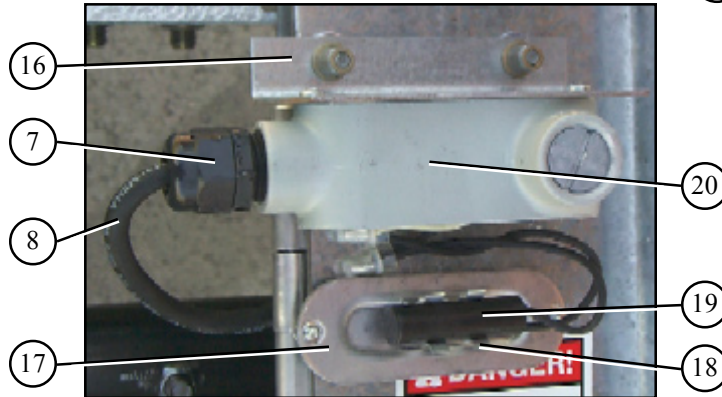
Rear discharge switch conduit at rear left gusset.



Meter roll speed sensor.



Rear discharge switch (open to show mercury switch).

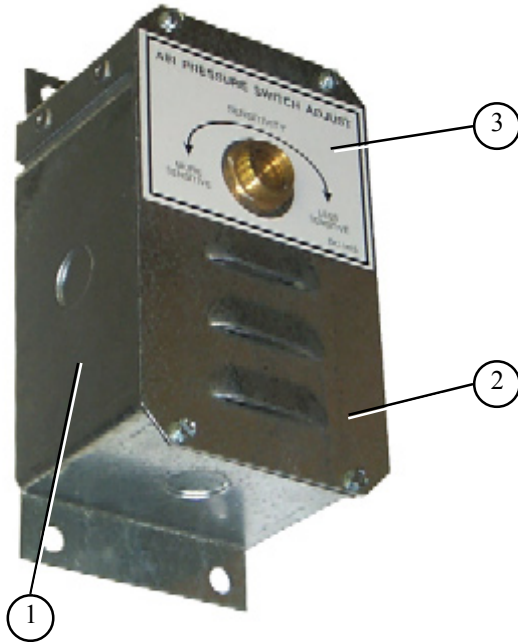


ITEM No.	DESCRIPTION	PART No.
1	SEALTITE PVC 3/8"	FH-7038
2	CONNECTOR, 3/8" STRAIGHT	FH-7049
3	CONNECTOR PVC 3/8" 45' W/NUT	F-6913
4	CONNECTOR 1/2" EMT COMPRESSION	DO3-0054
5	CONDUIT 1/2" EMT METALLIC	DO3-0057
6	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
7	CONNECTOR 1/2"	FH-1310
8	WIRE 18/2 TYPE SJOW-A BLACK	WR-182SJOWA
9	ELBOW 3/8" 90 DEGREE PVC W/NUT	FH-7050
10	CONNECTOR 3/8" LIQUID-TITE TO 1/2" EMT	DO3-0060
11	COUPLER 1/2" EMT COMPRESSION	D33-0002
12	SPEED SENSOR BOX BRACKET	DO1-0462
13	SCR METER ROLL SPEED SENSOR	DO1-0527
14	DISCONNECT .187 FEM	HH-7046
15	METERING ROLL TIMING GEAR ASSB	DO1-0687
16	DISCHARGE SWITCH MOUNTING PLATE	DO1-1105
17	COVER ALUMINUM, CONDUIT BODY	TFC-0075
18	CLIP, MERCURY SWITCH	SPD-2098
19	MERCURY SWITCH	DO3-0010
20	CONDUIT BODY, LL TYPE	DO3-0375

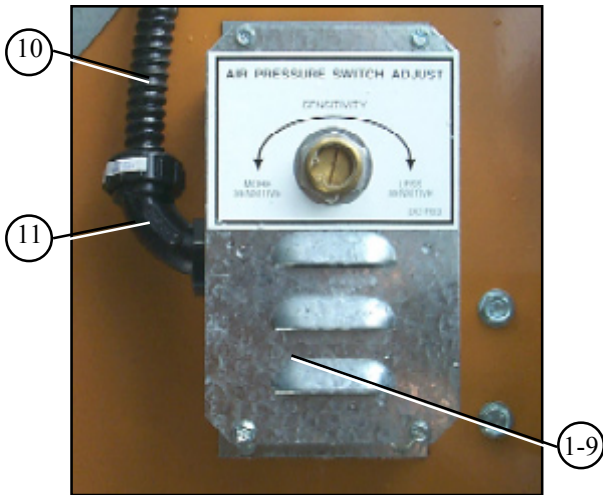
2300 SERIES PARTS MANUAL ELECTRICAL (BOT. MOD.)

AIR SWITCH ASSEMBLY

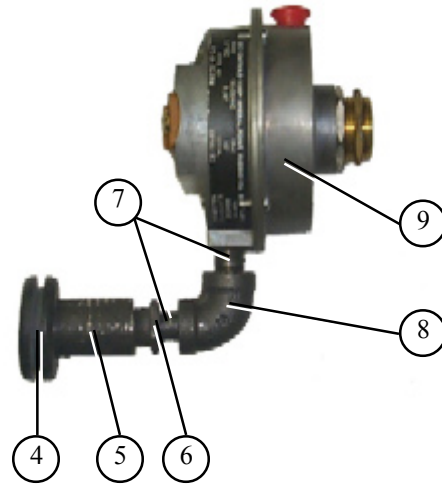
Air switch assembly (part # D01-0672).



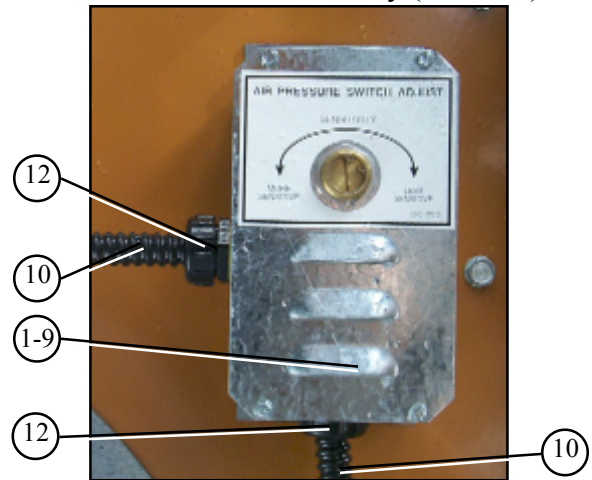
Upper air switch assembly (installed).



Air switch assembly (internal parts).



Lower air switch assembly (installed).



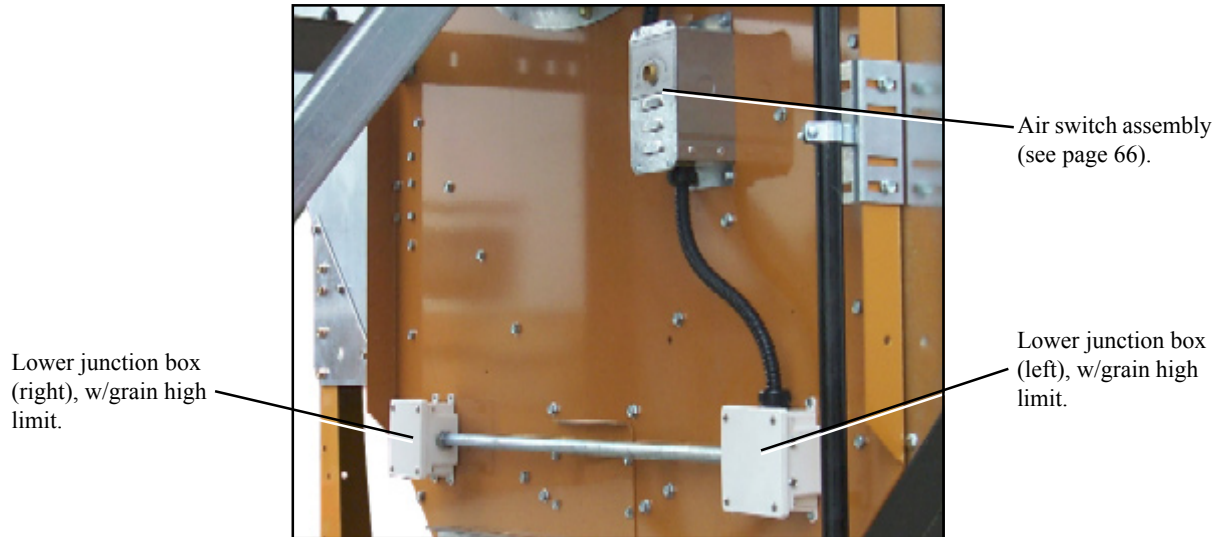
ITEM No.	PART No.	DESCRIPTION	QUANTITY
1-9	D01-0672	AIR SWITCH ASSEMBLY	3/DRYER
1	D01-0671	AIR SWITCH BOX CONDUIT HALF	2/ASSEMBLY
2	D01-0670	AIR SWITCH BOX FACE PLATE	1/ASSEMBLY
3	DC-1103	DECAL, AIR PRESSURE ADJUSTMENT	1/ASSEMBLY
4	DO3-0177	GROMMET, 11/16" ID x 1" OD	1/ASSEMBLY
5	HF-7227	COUPLING, 1/4" STD BLACK STEEL	1/ASSEMBLY
6	HF-7228	BUSHING, 1/4" - 1/8" HEX	1/ASSEMBLY
7	HF-7226	NIPPLE, 1/8" CLOSE	2/ASSEMBLY
8	HF-7229	ELBOW, 1/8" - 90 SCH 40	1/ASSEMBLY
9	DO3-0167	AIR PRESSURE SWITCH	1/ASSEMBLY

ITEM No.	DESCRIPTION	PART No.
10	CONDUIT, 3/8" SEALTITE	FH-7038
11	ELBOW 3/8" 90 DEGREE PVC	FH-7050
12	CONNECTOR, 3/8" STRAIGHT	FH-7049

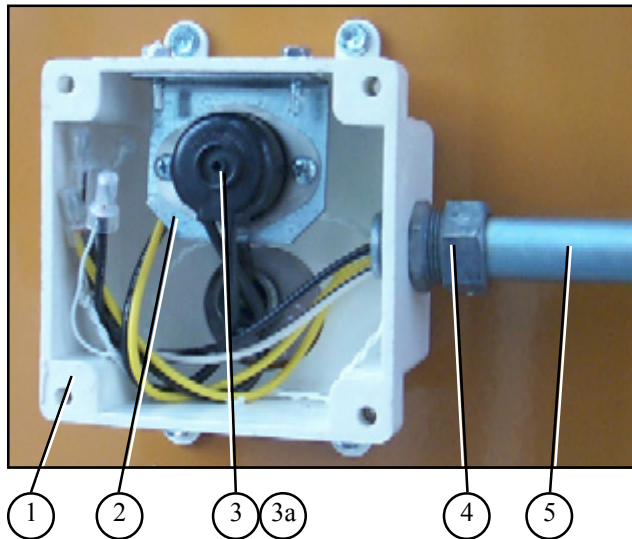
2300 SERIES PARTS MANUAL ELECTRICAL (TOP MOD.)

LOWER JUNCTION BOXES W/GRAIN HIGH LIMIT THERMOSTATS

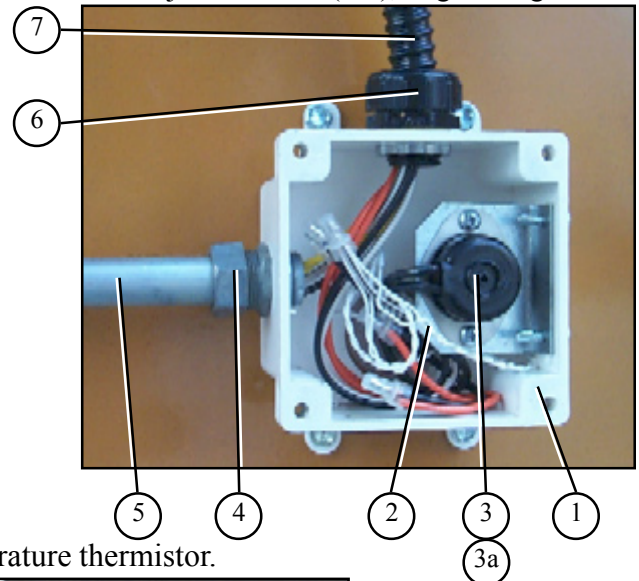
Lower junction boxes and air switch.



Lower junction box (right), w/grain high limit.



Lower junction box (left), w/grain high limit.



Grain temperature thermistor.

Grain temperature thermister. There are 2 thermisters in each (right & left) grain high limit thermostat assemblies.



ITEM No.	DESCRIPTION	PART No.
1	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
2	HIGH LIMIT MOUNTING BRACKET	DO1-0254
3	GRAIN THERMO HI-LMT 10' 210DEG (FOR 14' DRYERS ONLY)	DO3-0005
3	GRAIN THERMO HI-LMT 24' 210DEG (FOR DRYERS THAT ARE 16' AND LONGER)	DO3-0378
3A	GRAIN TEMP THERMISTOR	DO3-0258
4	CONNECTOR 1/2" EMT COMPRESSION	DO3-0054
5	CONDUIT 1/2" EMT METALLIC	DO3-0057
6	SEAL 3/8 STRAIGHT PVC W/NUT	FH-7049
7	SEALTITE PVC 3/8"	FH-7038
THE FOLLOWING COMPONENTS MAKE UP THE GRAIN HIGH LIMIT CONDUITS THAT RUN THROUGH THE GRAIN COLUMNS. THE CONDUIT ASSEMBLIES ARE NOT SHOWN IN THE PHOTOS.		
NOT SHOWN	CONDUIT 1/2" EMT METALLIC	DO3-0057
NOT SHOWN	CONNECTOR 1/2" EMT COMPRESSION (2/CONDUIT; 1 AT EACH END OF THE DRYER.)	DO3-0054
NOT SHOWN	COUPLER 1/2" EMT COMPRESSION (COUPLES THE LENGTHS OF 1/2" EMT)	D33-0002
NOT SHOWN	ENCLOSURE 4x4x2.5 WHITE PVC (AS OF 2003 A 4x4 ENCLOSURE HAS BEEN ADDED TO THESE ASSEMBLIES AND IS MOUNTED ON THE REAR COLUMN END PANELS INTO WHICH THE GRAIN HIGH LIMIT THERMOSTAT CONDUITS NOW TERMINATE.)	FH-6972

2300 SERIES PARTS MANUAL ELECTRICAL (TOP MOD.)

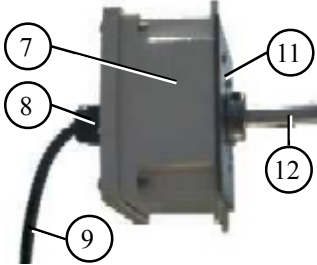
UPPER JUNCTION BOX / FILL SWITCH ASSEMBLY / PLENUM HIGH LIMIT

Top auger motor conduit.

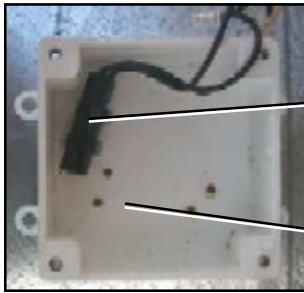


1 2 3 4 5

Fill switch assembly.



Fill switch assembly (open).

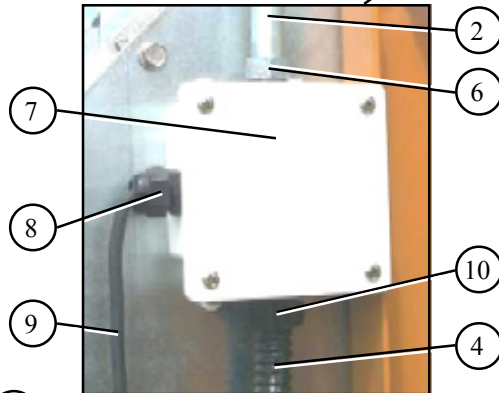


Plenum high limit conduit (plenum pipe).



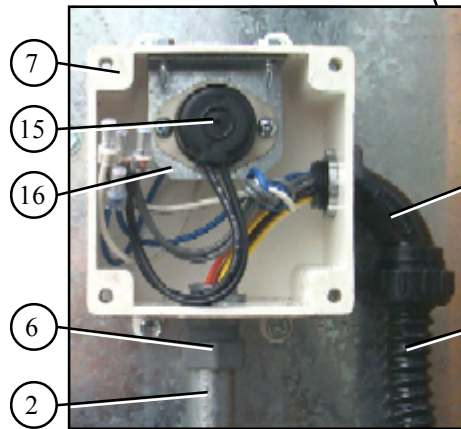
20 21 22 23 24 25 1

Upper junction box.

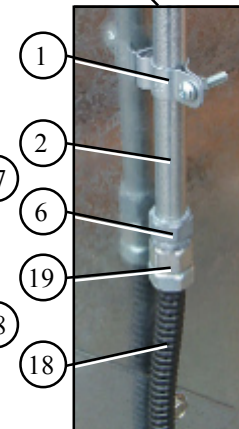


2 6 7 8 9 10 4

Plenum high limit thermo.



7 15 16 6 2 17 18



1 2 6 19 18

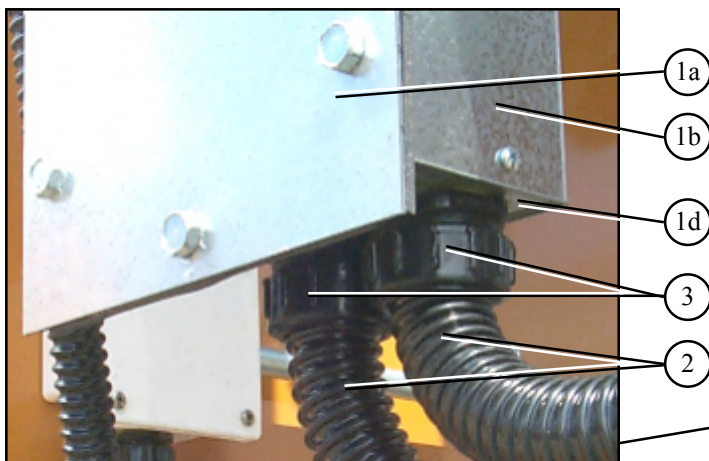
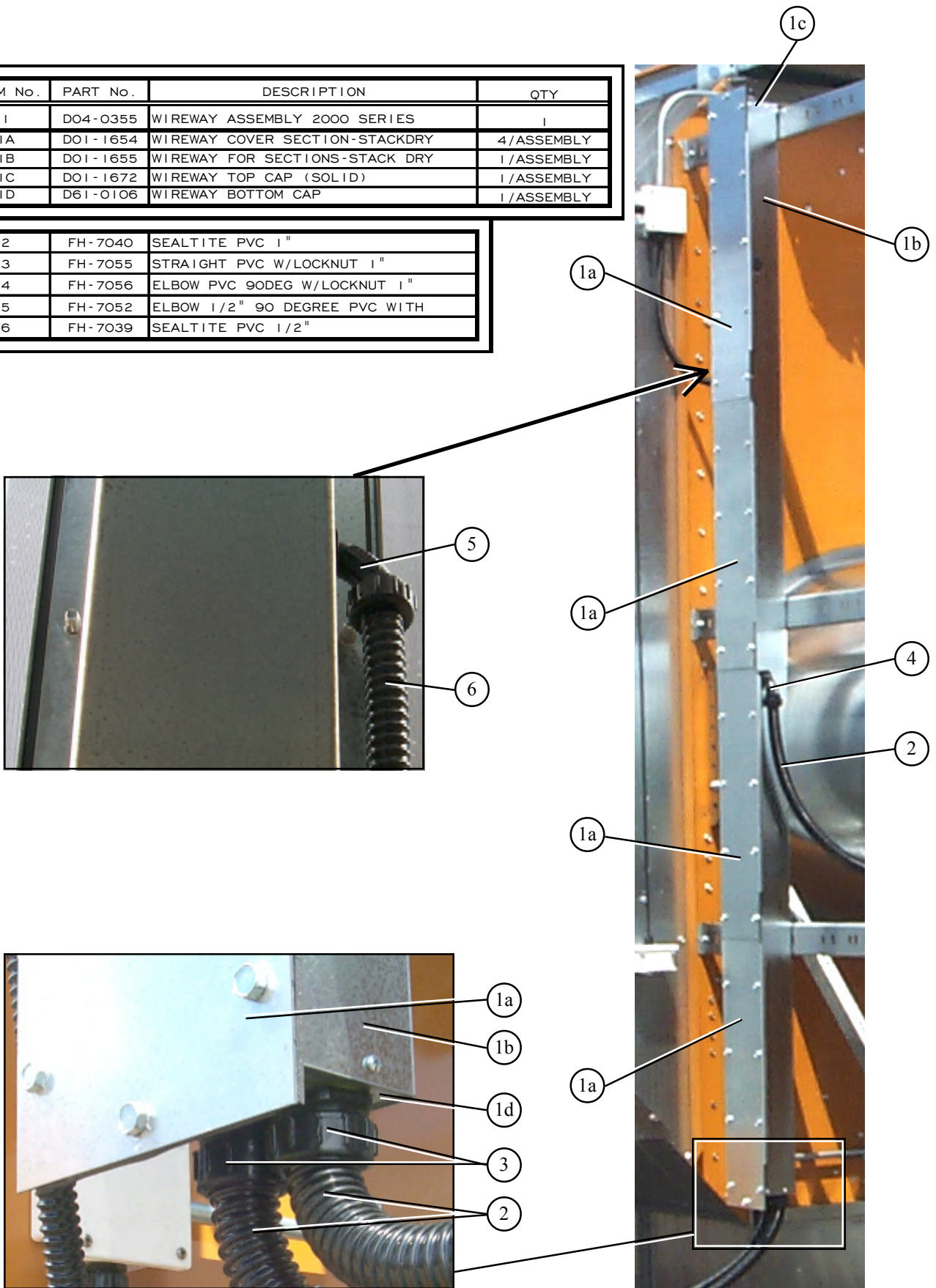
ITEM No.	DESCRIPTION	PART No.
1	CLAMP 1/2" CONDUIT	HH-1096
2	CONDUIT 1/2" EMT METALLIC	DO3-0057
3	CONNECTOR 1/2" EMT TO SEALTITE	DO3-0075
4	SEALTITE PVC 1/2"	FH-7039
5	ELBOW 1/2" 90 DEGREE PVC WITH	FH-7052
6	CONNECTOR 1/2" EMT COMPRESSION	DO3-0054
7	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
8	CONNECTOR 1/2"	FH-1310
9	WIRE 18/2 TYPE SJOW-A BLACK	WR-182SJOWA
10	1/2" STRAIGHT PVC W/LOCKNUT	FH-7051
11	MOUNTING PLATE W/LDMNT, MERC.BX	DO1-0358
12	MERCURY SWITCH SHAFT	DO1-0103
13	MERCURY SWITCH 6-DEG. 6" LEADS	DO3-0010
14	CLIP MERCURY SWITCH	SPD-2098
15	PLENUM-THERMOSTAT 10' 300DEG (FOR 14' DRYERS ONLY)	DO3-0004
15	PLENUM-THERMOSTAT 24' 300DEG (FOR DRYERS THAT ARE 16' AND LONGER)	DO3-0377
16	HIGH LIMIT MOUNTING BRACKET	DO1-0254
17	ELBOW 3/8" 90 DEGREE PVC W/NUT	FH-7050
18	SEALTITE PVC 3/8"	FH-7038
19	CONNECTOR 3/8" LIQUID-TITE TO 1/2" EMT	DO3-0060
20	COVER ALUMINUM, CONDUIT BODY	TFC-0075
21	PLENUM THERMISTOR BOLT	HF-7236
22	NUT FLANGWZ 3/8-16 ZN GR5	S-968
23	CONDUIT BODY, LL TYPE	DO3-0375
24	PIPE SCH 40 1/2"	DM60001
25	CLAMP, BEAM 1/2"	GT3-0241

2300 SERIES PARTS MANUAL ELECTRICAL (TOP MOD.)

WIRE WAY ASSEMBLY

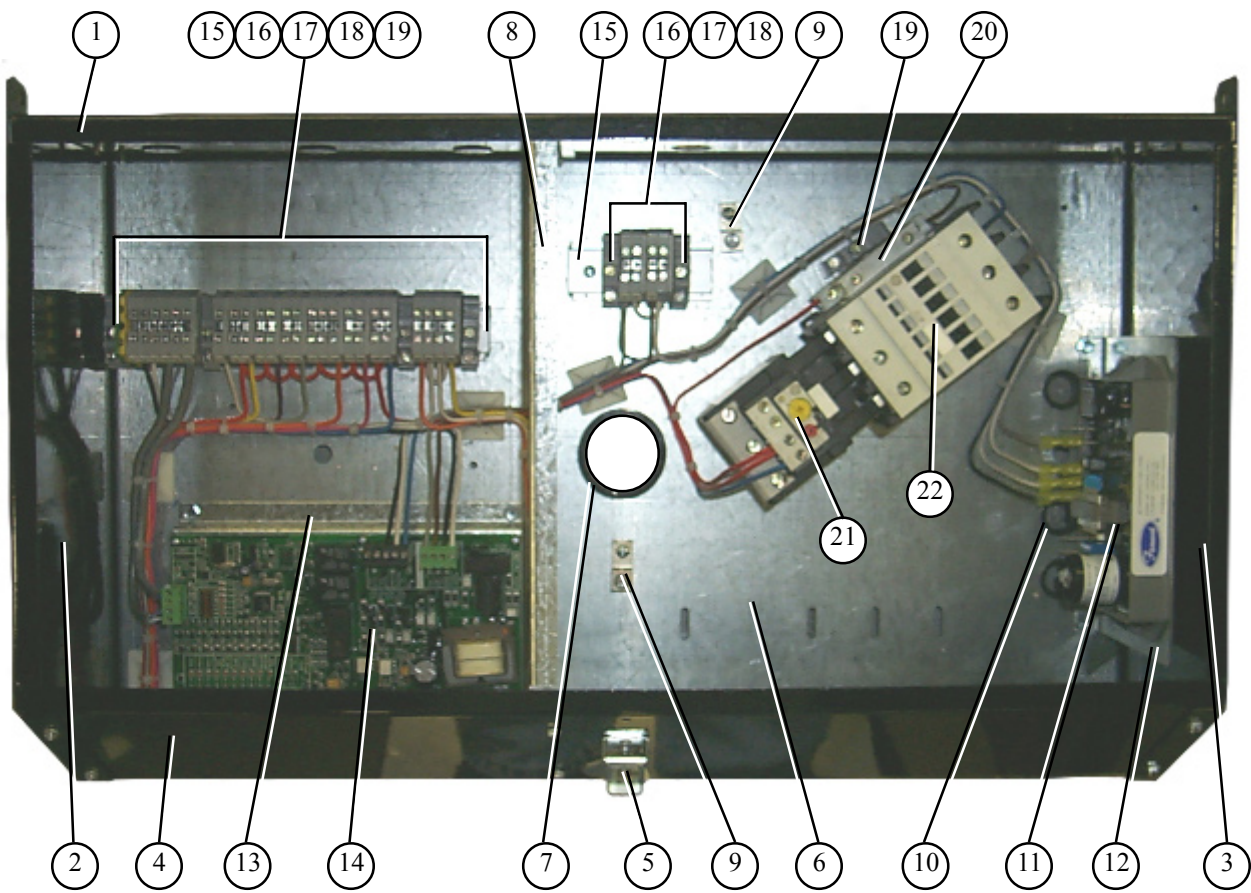
ITEM No.	PART No.	DESCRIPTION	QTY
I	DO4-0355	WIREWAY ASSEMBLY 2000 SERIES	1
IA	DO1-1654	WIREWAY COVER SECTION-STACKDRY	4/ASSEMBLY
IB	DO1-1655	WIREWAY FOR SECTIONS-STACK DRY	1/ASSEMBLY
IC	DO1-1672	WIREWAY TOP CAP (SOLID)	1/ASSEMBLY
ID	D61-0106	WIREWAY BOTTOM CAP	1/ASSEMBLY

2	FH-7040	SEALTITE PVC 1"
3	FH-7055	STRAIGHT PVC W/LOCKNUT 1"
4	FH-7056	ELBOW PVC 90DEG W/LOCKNUT 1"
5	FH-7052	ELBOW 1/2" 90 DEGREE PVC WITH
6	FH-7039	SEALTITE PVC 1/2"

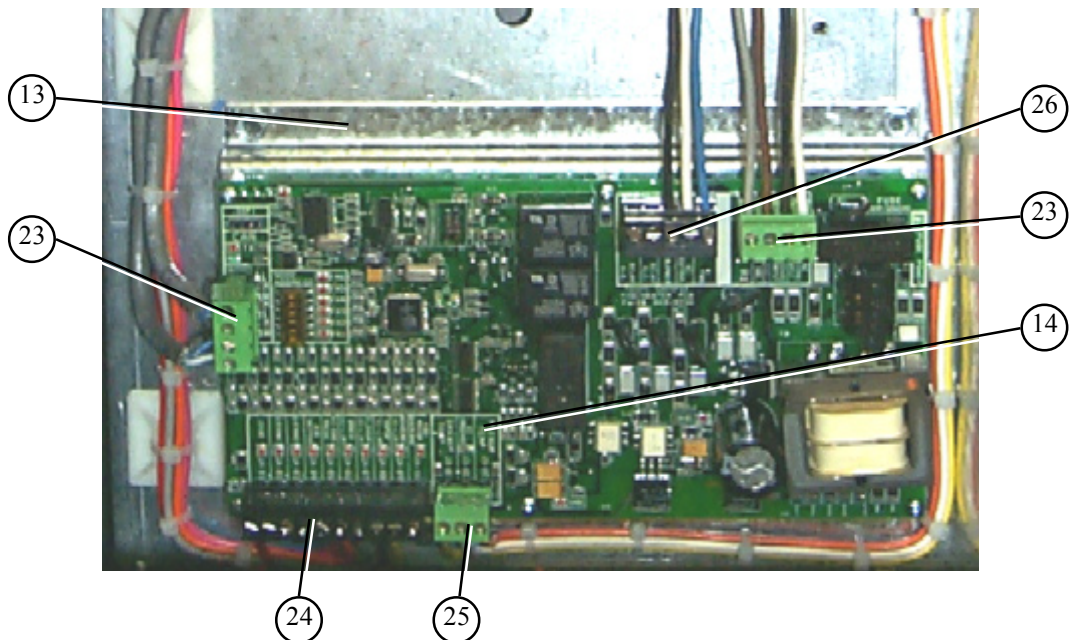


2300 SERIES PARTS MANUAL CONTROL BOX

FAN HEATER ELECTRICAL BOX



A detailed view of the heater board.



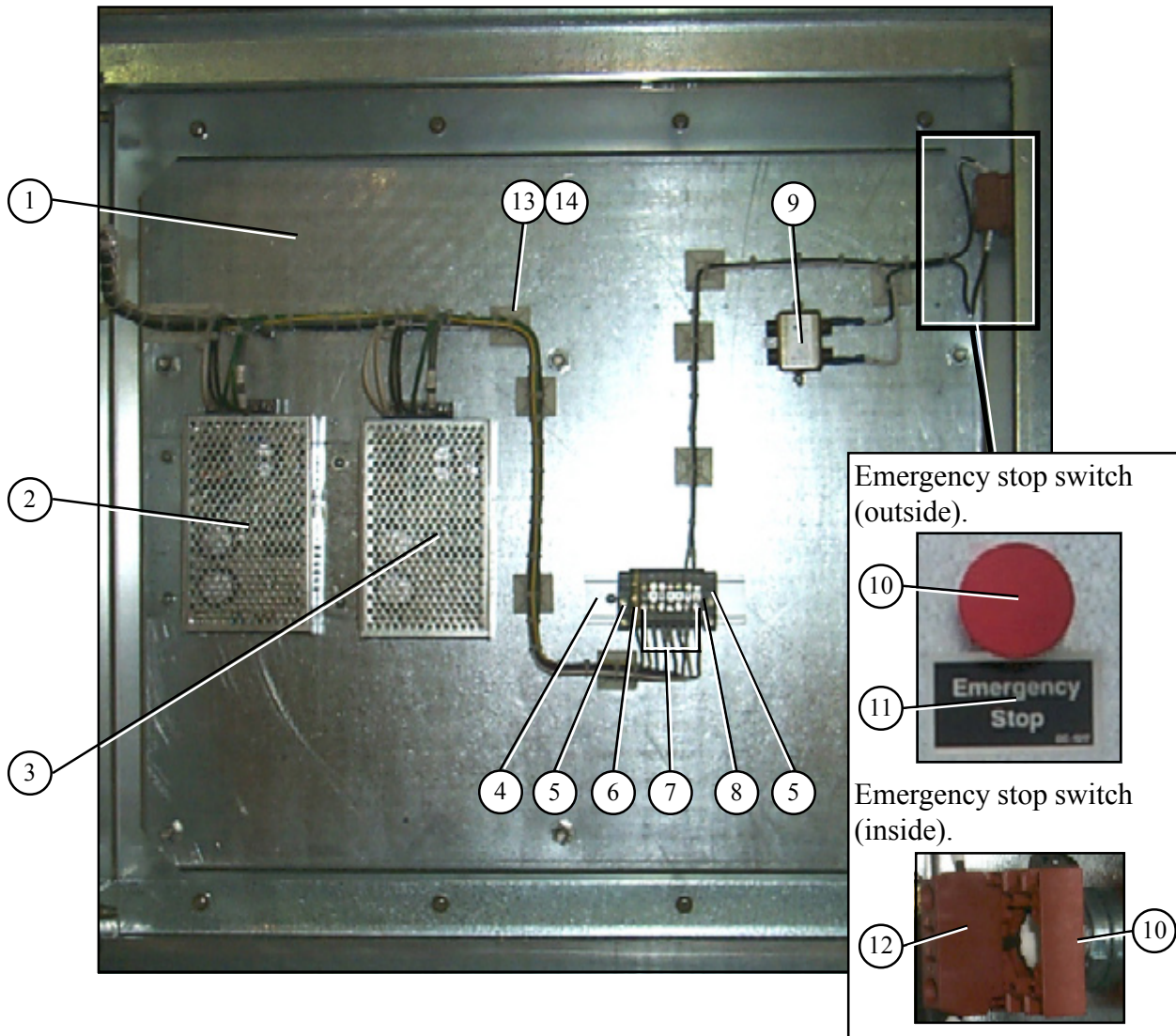
2300 SERIES PARTS MANUAL CONTROL BOX

FAN HEATER ELECTRICAL BOX

ITEM NUMBER	PART NUMBER	DESCRIPTION	ALL FAN HEATERS
NOT SHOWN	DO1-1992	CONTROL BOX LID	1
1	DO1-2105	CONTROL BOX BACK PANEL	1
2	DO1-2106	CONTROL LEFT SIDE	1
3	DO1-2107	CONTROL BOX RIGHT SIDE	1
4	DO1-2110	CONTROL BOX FRONT PANEL	1
5	DO3-0696	CONTROL BOX LATCH	1
6	DO1-2108	CONTROL BOX BASE	1
7	006-1389-3	NYLON BUSHING - 2" DIA	1
8	DO1-2111	CONTROL BOX WALL	1
9	E160-1137	GROUND LUG, #TA-2	2
10	HH-1105	NYLON BUSHING - 11/16" ID	3
11	HF-4624	FENWAL FLAME DETECTION BOARD	1
12	DO1-2109	FENWAL BOARD BRACKET	1
13	DO1-1981	MOUNTING BRKT HEATER BOARD	1
14	DO1-0730	TOUCH CNTRL FAN/HTR PCB ASM	1
15	DO3-0013	DIN RAIL MOUNTING 39.37" LONG	0.45
16	DO1-0531	TERMINAL - BLOCK ENTRELEC 4MM	28
17	DO1-0532	TERMINAL - BLANK END PROTECTOR	11
18	DO1-0534	TERMINAL - ENTRELEC GROUND BLOCK	1
19	DO1-0533	TERMINAL - ENTRELEC END STOP	8
20	DO3-0511	POINTS, AUXILIARY FOR IEC	1
21	SEE CHART BELOW FOR PART NUMBERS		
22	SEE CHART BELOW FOR PART NUMBERS		
23	E240-1148	CONNECTOR 4 PIN .200 PCB PLUG	2
24	DO1-0460	TERM STRIP 10 POSITION	1
25	E240-1155	CONNECTOR 3 PIN .200 PCB PLUG	1
26	E240-1154	CONNECTOR 5 PIN .200 PCB PLUG	1

ITEM NUMBER	DESCRIPTION	10-12 HP FAN MOTORS (2612, 2812, 3612 FAN HEATERS)				
		220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
21	OVERLOAD	DO3-0483	DO3-0482	DO3-0482	DO3-0476	DO3-0475
22	CONTACTOR	DO3-0495	DO3-0494	DO3-0494	DO3-0492	DO3-0490
		10-16 HP FAN MOTORS (3615 FAN HEATERS)				
		220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
21	OVERLOAD	DO3-0485	DO3-0483	DO3-0483	DO3-0477	DO3-0478
22	CONTACTOR	DO3-0497	DO3-0494	DO3-0494	DO3-0492	DO3-0491
		10-16 HP FAN MOTORS (4015 FAN HEATERS)				
		220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
21	OVERLOAD	DO3-0485	DO3-0483	DO3-0483	DO3-0478	DO3-0478
22	CONTACTOR	DO3-0497	DO3-0494	DO3-0494	DO3-0491	DO3-0491
		20 HP FAN MOTORS (4220 FAN HEATERS)				
		220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
21	OVERLOAD	N/A	DO3-0484	DO3-0484	DO3-0480	DO3-0479
22	CONTACTOR	N/A	DO3-0495	DO3-0495	DO3-0492	DO3-0492
		25 HP FAN MOTORS (4225 FAN HEATERS)				
		220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
21	OVERLOAD	N/A	DO3-0485	DO3-0485	DO3-0482	DO3-0479
22	CONTACTOR	N/A	DO3-0496	DO3-0496	DO3-0494	DO3-0492

Lower control box back panel.

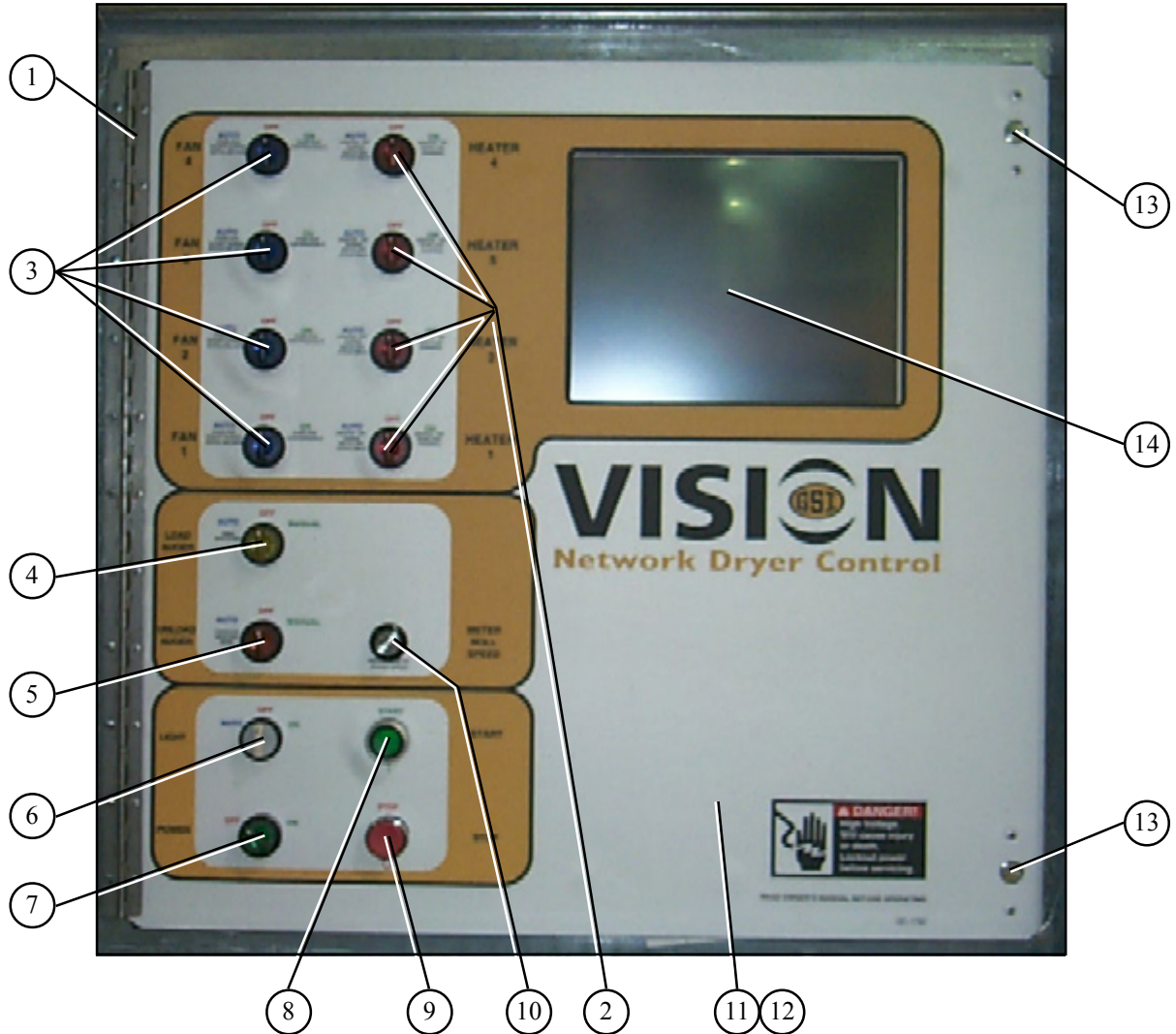


ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	LOWER CONTROL BOX BACK PANEL	MISC.	DO1-0486
2	DRYER POWER SUPPLY, ASM VIS/DRT	CONTROL	DO3-0742-C
3	TOUCH CONTROL 5VDC POWER SUPPLY	CONTROL	DO3-0754-C
4	DIN RAIL, TERMINAL BLOCK MOUNTING	MISC.	DO3-0013
5	TERMINAL - ENTRELEC END STOP	MISC.	DO1-0533
6	TERMINAL - ENTRELEC GROUND BLOCK	MISC.	DO1-0534
7	TERMINAL - BLOCK ENTRELEC 4MM	MISC.	DO1-0531
8	TERMINAL - END PROTECTOR	MISC.	DO1-0532
9	FILTER RFI "B" SERIES	CONTROL	DO3-0181
10	EMERGENCY STOP SWITCH	SAFETY	TF-1279
11	DECAL, EMERGENCY STOP	MISC.	DC-1317
12	BLOCK, CONTACT N/C	SAFETY	D63-0013
13	WIRE TIE ANCHOR	MISC.	DO2-0039
14	WIRE TIE, 5" PANDUIT	MISC.	DO3-0247

2300 SERIES PARTS MANUAL CONTROL BOX

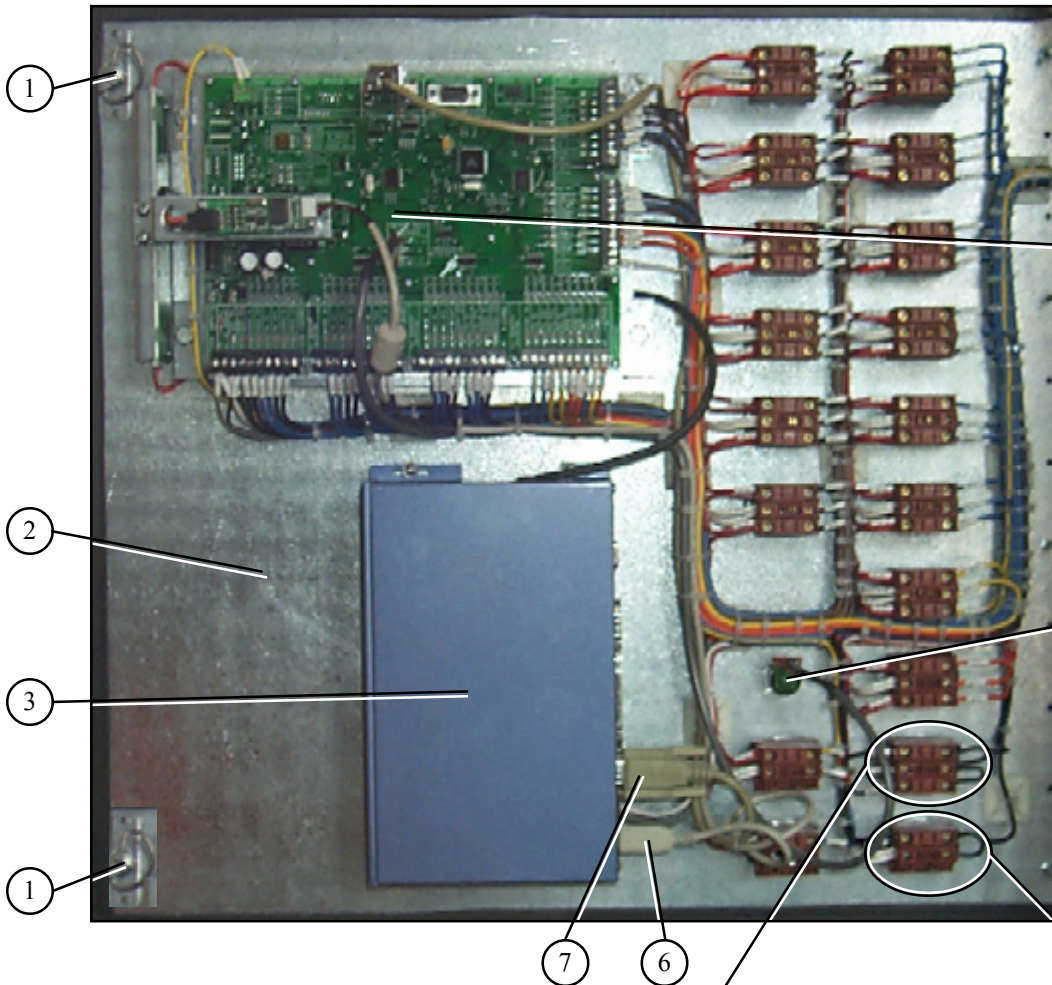
CONTROL BOX SWITCH PANEL

Vision control panel (front).

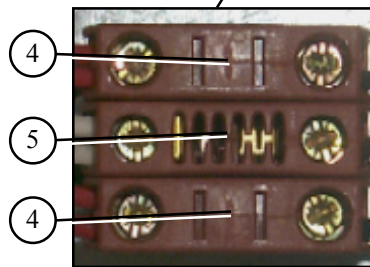


ITEM NUMBER	DESCRIPTION	PART NUMBER
1	HINGE 1-1/6 X 19GA X 72IN SS	111-1001-2
2	SWITCH 3 POS. SELECTOR RED	DO1-0447
3	SWITCH 3 POS. SELECTOR BLUE	DO1-0449
4	3 POS. SELECTOR SWITCH YELLOW	DO1-0579
5	SWITCH 3 POS. SELECTOR AMBER	DO1-0445
6	SWITCH 3 POS. SELECTOR WHITE	DO3-0182
7	SWITCH 2 POS. SELECTOR GREEN	DO1-0446
8	SWITCH START N.O. (ILLUMINATED)	DO3-0017
9	SWITCH STOP BLOCK (RED)	DO3-0020
10	KNOB, AUGAT #PK-70B-1/4	E115-1060
11	SWITCH MOUNTING PLATE 2F	401-5794-2
12	DECAL, VISION CONTROL 2 FAN	DC-1781
13	LATCH, SOUTHCO SLOTTED	TF-1519
14	TOUCH CONTROL TOUCH SCREEN	DO3-0746

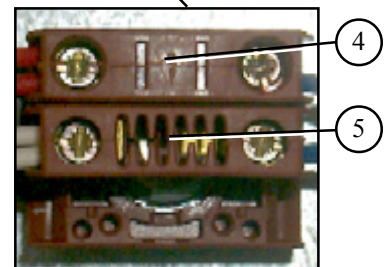
Vision control panel (rear).



A more detailed parts breakdown of the display computer is shown on next page.



Detailed view of a two position switch.

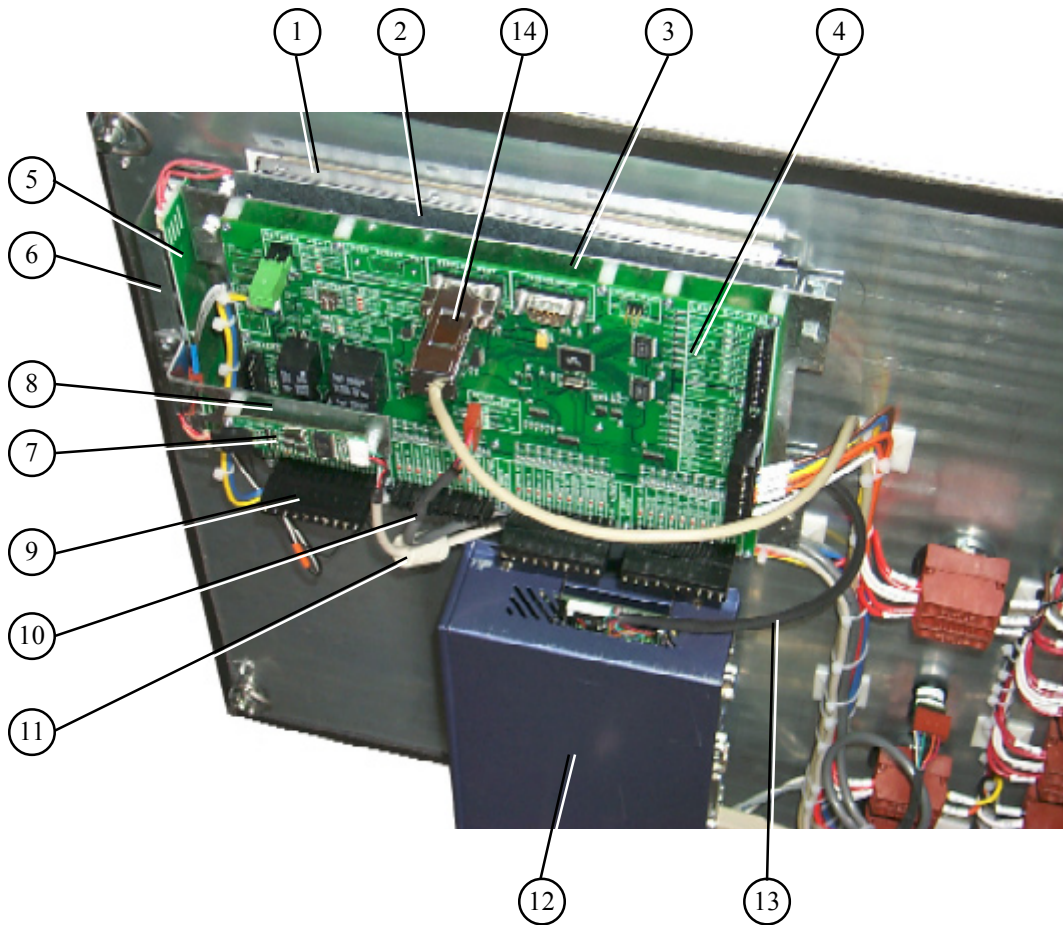


Detailed view of a single position switch.

ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	LATCH, SOUTHCO SLOTTED	MISC.	TF-1519
2	SWITCH MOUNTING PLATE 4F	MISC.	401-5794-4
3	TOUCH SCRNL CTRL PROGRAM & TEST	CONTROL	DO3-A753
4	BLOCK, CONTACT N/O	CONTROL	D63-0006
5	BLOCK, LIGHT 12/24/120V LAMPS	CONTROL	DO1-0455
6	TOUCH SCRNL CABLE USB MOD 37.5"	CONTROL	DO3-A753TUSB
7	TOUCH CNTRL CBL DB9F TO DB9F	CONTROL	DO3-0753DB9
8	SCR POT IOK PUSHBUTON HI\LOW	CONTROL	DO3-0595

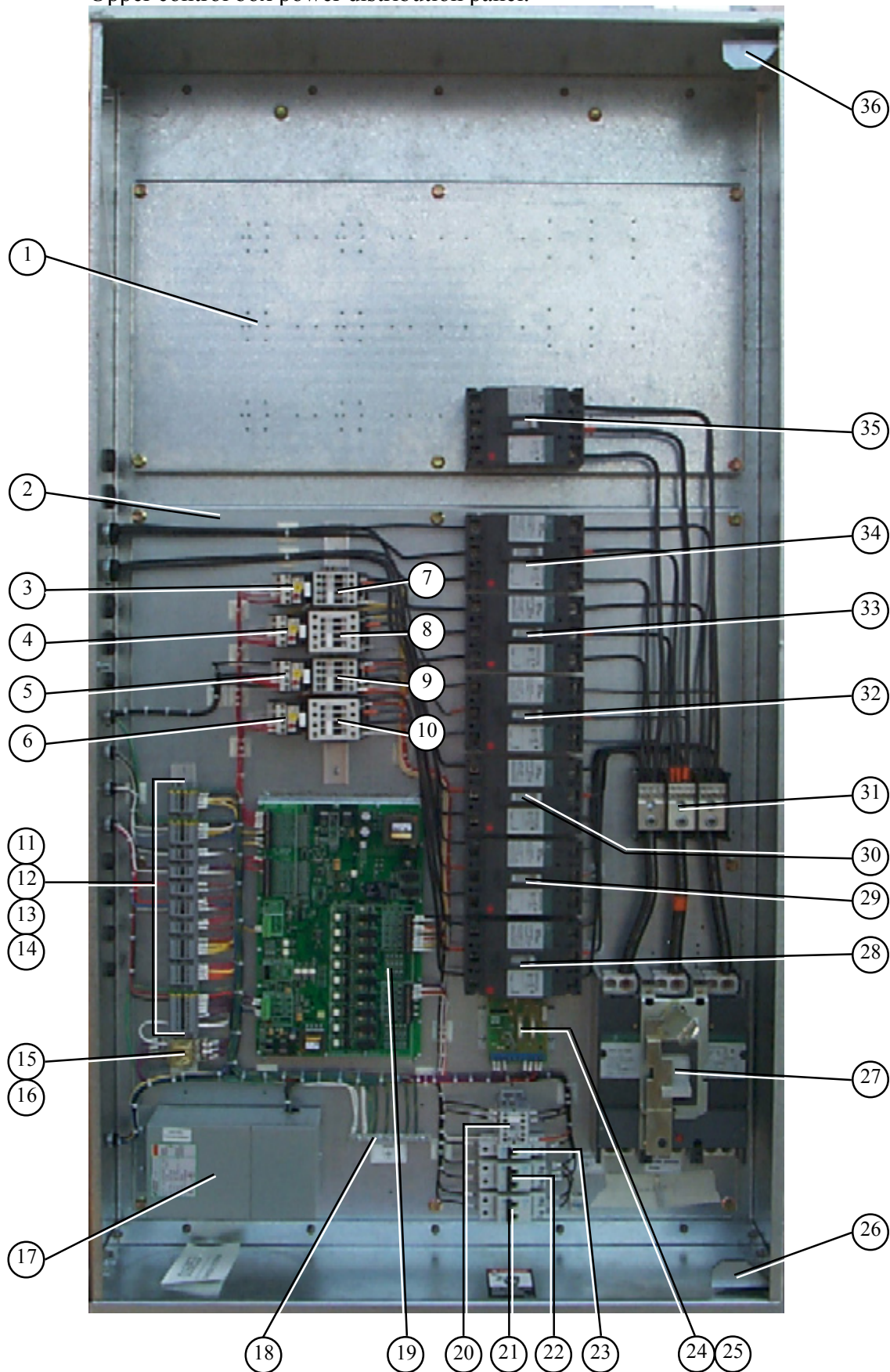
2300 SERIES PARTS MANUAL CONTROL BOX

CONTROL BOX SWITCH PANEL (REAR)



ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	TOUCH DISPLAY 10.4"	DISPLAY	DO3-0743
2	MOUNTING BRKT DISPLAY	MISC.	DO1-1987
3	MOUNTING BRKT DO3-0723 BOARD	MISC.	DO1-1969
4	TOUCH CNTRL SWITCH I/O CIR BRD	DISPLAY	DO3-0723
5	TOUCH CNTRL DISPLAY INVERTER	DISPLAY	DO3-0744
6	MOUNTING BRKT, LIGHT DRIVER	MISC.	DO1-1968
7	TOUCH CNTRLR PCB	DISPLAY	DO3-0753TC
8	BRACKET TOUCH SCREEN DRIVER	MISC.	DO1-2101
9	TERM STRIP 10 POS COMPUTER BDS	MISC.	DO1-0460
10	CABLE ASSEMBLY	DISPLAY	DO3-0340-CBL
11	TOUCH SCRNL CABLE USB MOD 37.5"	DISPLAY	DO3-A753TUSB
12	TOUCH SCRNL CTRL PROGRAM & TEST	CONTROL	DO3-A753
13	TOUCH CNTRL DISPLAY DRIVER CBL	DISPLAY	DO3-0753CBL
14	TOUCH CNTRL CBL DB9F TO DB9F	DISPLAY	DO3-0753DB9

Upper control box power distribution panel.



2314 Upper control box component part numbers.

ITEM NUMBER	DESCRIPTION	CIRCUIT	2314 PART NUMBER				
			220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX UPPER BACK PANEL	N/A	DO1-2087	DO1-2087	DO1-2087	DO1-2087	DO1-2087
2	POWER BOX BACK PANEL	N/A	DO1-0480	DO1-0480	DO1-0480	DO1-0480	DO1-0480
3	OVERLOAD	LOAD	D03-0478	D03-0477	D03-0475	D03-0473	D03-0472
4	OVERLOAD	LOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475
5	OVERLOAD	UNLOAD	D03-0478	D03-0477	D03-0475	D03-0473	D03-0472
6	OVERLOAD	UNLOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475
7	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488
8	CONTACTOR	LOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489
9	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488
10	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489
11	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	DO1-0531	DO1-0531	DO1-0531	DO1-0531	DO1-0531
12	TERMINAL-BLANK END PROTECTOR	CONTROL	DO1-0532	DO1-0532	DO1-0532	DO1-0532	DO1-0532
13	TERMINAL-ENTRELEC END STOP	CONTROL	DO1-0533	DO1-0533	DO1-0533	DO1-0533	DO1-0533
14	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	DO1-0534	DO1-0534	DO1-0534	DO1-0534	DO1-0534
15	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203
16	RELAY BASE, 3PDT	CONTROL	07097555	07097553	07097555	07097555	07097555
17	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807
18	TERMINAL GROUND BAR	GROUND	D03-0563	D03-0563	D03-0563	D03-0563	D03-0563
19	DRYER I/O PCB ASM COMP VISION	CONTROL	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C
20	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106	D03-0106
21	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726	D03-0726
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661	D03-0661
24	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711	D03-0711
25	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592	D03-0592
26	POWER BOX CATCH ANGLE, BOTTOM	N/A	DO1-0550	DO1-0550	DO1-0550	DO1-0550	DO1-0550
27	MAIN BREAKER	POWER	DO1-0492	DO1-0497	DO1-0475	D03-0271	D03-0175
28	BREAKER	UNLOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395
29	BREAKER	UNLOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531
30	BREAKER	LOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395
31	DISTRIBUTION BLOCK	POWER	D03-0560	D03-0560	D03-0560	D03-0560	D35-0001
32	BREAKER	LOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531
33	BREAKER	FAN 1	D03-0510	D03-0461	D03-0461	D03-0546	D03-0532
34	BREAKER	FAN 2	D03-0510	D03-0461	D03-0461	D03-0546	D03-0532
35	BREAKER	FAN 3	D03-0466	D03-0468	D03-0465	D03-0529	D03-0532
36	POWER BOX CATCH ANGLE, TOP	N/A	DO1-0551	DO1-0551	DO1-0551	DO1-0551	DO1-0551

2318 Upper control box component part numbers.

ITEM NUMBER	DESCRIPTION	CIRCUIT	2318 PART NUMBER			
			208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX UPPER BACK PANEL	N/A	D01-2087	D01-2087	D01-2087	D01-2087
2	POWER BOX BACK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480
3	OVERLOAD	LOAD	D03-0477	D03-0475	D03-0473	D03-0472
4	OVERLOAD	LOAD AUX.	D03-0480	D03-0479	D03-0475	D03-0475
5	OVERLOAD	UNLOAD	D03-0477	D03-0475	D03-0473	D03-0472
6	OVERLOAD	UNLOAD AUX.	D03-0480	D03-0479	D03-0475	D03-0475
7	CONTACTOR	LOAD	D03-0491	D03-0490	D03-0488	D03-0488
8	CONTACTOR	LOAD AUX.	D03-0493	D03-0492	D03-0490	D03-0489
9	CONTACTOR	UNLOAD	D03-0491	D03-0490	D03-0488	D03-0488
10	CONTACTOR	UNLOAD AUX.	D03-0493	D03-0492	D03-0490	D03-0489
11	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531
12	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532
13	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533
14	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534
15	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203
16	RELAY BASE, 3PDT	CONTROL	070975553	07097555	07097555	07097555
17	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807
18	TERMINAL GROUND BAR	GROUND	D03-0563	D03-0563	D03-0563	D03-0563
19	DRYER I/O PCB ASM COMP VISION	CONTROL	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C
20	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106
21	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661
24	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711
25	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592
26	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550
27	MAIN BREAKER	POWER	D01-0497	D01-0475	D03-0548	D03-0175
28	BREAKER	UNLOAD AUX.	D03-0461	D03-0461	D03-0545	D03-0395
29	BREAKER	UNLOAD	D03-0453	D03-0451	D03-0389	D03-0531
30	BREAKER	LOAD AUX.	D03-0461	D03-0461	D03-0545	D03-0395
31	DISTRIBUTION BLOCK	POWER	D03-0560	D03-0560	D03-0560	D35-0001
32	BREAKER	LOAD	D03-0453	D03-0451	D03-0389	D03-0531
33	BREAKER	FAN 1	D03-0461	D03-0461	D03-0546	D03-0395
34	BREAKER	FAN 2	D03-0461	D03-0461	D03-0546	D03-0395
35	BREAKER	FAN 3	D03-0467	D03-0468	D03-0184	D03-0435
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551

2320 Upper control box component part numbers.

ITEM NUMBER	DESCRIPTION	CIRCUIT	2320 PART NUMBER			
			208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX UPPER BACK PANEL	N/A	D01-2087	D01-2087	D01-2087	D01-2087
2	POWER BOX BACK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480
3	OVERLOAD	LOAD	D03-0479	D03-0477	D03-0474	D03-0473
4	OVERLOAD	LOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
5	OVERLOAD	UNLOAD	D03-0479	D03-0477	D03-0474	D03-0473
6	OVERLOAD	UNLOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
7	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0489	D03-0489
8	CONTACTOR	LOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
9	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0489	D03-0489
10	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
11	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531
12	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532
13	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533
14	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534
15	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203
16	RELAY BASE, 3PDT	CONTROL	070975553	07097555	07097555	07097555
17	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807
18	TERMINAL GROUND BAR	GROUND	D03-0563	D03-0563	D03-0563	D03-0563
19	DRYER I/O PCB ASM COMP VISION	CONTROL	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C
20	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106
21	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661
24	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711
25	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592
26	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550
27	MAIN BREAKER	POWER	D03-0657	D01-0505	D03-0535	D03-0175
28	BREAKER	UNLOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
29	BREAKER	UNLOAD	D03-0459	D03-0457	D03-0582	D03-0531
30	BREAKER	LOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
31	DISTRIBUTION BLOCK	POWER	D03-0560	D03-0560	D03-0560	D35-0001
32	BREAKER	LOAD	D03-0459	D03-0457	D03-0582	D03-0531
33	BREAKER	FAN 1	D03-0468	D03-0465	D03-0529	D03-0532
34	BREAKER	FAN 2	D03-0468	D03-0465	D03-0529	D03-0532
35	BREAKER	FAN 3	D03-0144	D03-0467	D03-0547	D03-0141
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551

2322 Upper control box component part numbers.

ITEM NUMBER	DESCRIPTION	CIRCUIT	2322 PART NUMBER			
			208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX UPPER BACK PANEL	N/A	D01-2087	D01-2087	D01-2087	D01-2087
2	POWER BOX BACK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480
3	OVERLOAD	LOAD	D03-0479	D03-0477	D03-0474	D03-0473
4	OVERLOAD	LOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
5	OVERLOAD	UNLOAD	D03-0479	D03-0477	D03-0474	D03-0473
6	OVERLOAD	UNLOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
7	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0489	D03-0489
8	CONTACTOR	LOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
9	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0489	D03-0489
10	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
11	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531
12	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532
13	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533
14	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534
15	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203
16	RELAY BASE, 3PDT	CONTROL	070975553	07097555	07097555	07097555
17	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807
18	TERMINAL GROUND BAR	GROUND	D03-0563	D03-0563	D03-0563	D03-0563
19	DRYER I/O PCB ASM COMP VISION	CONTROL	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C
20	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106
21	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661
24	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711
25	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592
26	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550
27	MAIN BREAKER	POWER	D03-0657	D03-0524	D03-0535	D03-0175
28	BREAKER	UNLOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
29	BREAKER	UNLOAD	D03-0459	D03-0457	D03-0582	D03-0531
30	BREAKER	LOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
31	DISTRIBUTION BLOCK	POWER	D03-0560	D03-0560	D03-0560	D35-0001
32	BREAKER	LOAD	D03-0459	D03-0457	D03-0582	D03-0531
33	BREAKER	FAN 1	D03-0468	D03-0465	D03-0529	D03-0532
34	BREAKER	FAN 2	D03-0468	D03-0465	D03-0529	D03-0532
35	BREAKER	FAN 3	D03-0144	D03-0144	D03-0530	D03-0141
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551

2326 Upper control box component part numbers.

ITEM NUMBER	DESCRIPTION	CIRCUIT	2326 PART NUMBER			
			208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX UPPER BACK PANEL	N/A	D01-2087	D01-2087	D01-2087	D01-2087
2	POWER BOX BACK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480
3	OVERLOAD	LOAD	D03-0480	D03-0479	D03-0475	D03-0475
4	OVERLOAD	LOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
5	OVERLOAD	UNLOAD	D03-0480	D03-0479	D03-0475	D03-0475
6	OVERLOAD	UNLOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476
7	CONTACTOR	LOAD	D03-0493	D03-0492	D03-0490	D03-0489
8	CONTACTOR	LOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
9	CONTACTOR	UNLOAD	D03-0493	D03-0492	D03-0490	D03-0489
10	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490
11	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531
12	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532
13	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533
14	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534
15	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203
16	RELAY BASE, 3PDT	CONTROL	070975553	07097555	07097555	07097555
17	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807
18	TERMINAL GROUND BAR	GROUND	D03-0563	D03-0563	D03-0563	D03-0563
19	DRYER I/O PCB ASM COMP VISION	CONTROL	D03-0736-C	D03-0736-C	D03-0736-C	D03-0736-C
20	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106
21	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661
24	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711
25	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592
26	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550
29	MAIN BREAKER	POWER	D03-0686	D03-0686	D01-0634	D03-0572
30	BREAKER	UNLOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
31	BREAKER	UNLOAD	D03-0461	D03-0461	D03-0545	D03-0395
33	BREAKER	LOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532
32	DISTRIBUTION BLOCK	POWER	D03-0560	D03-0560	D03-0560	D35-0001
34	BREAKER	LOAD	D03-0461	D03-0461	D03-0545	D03-0395
35	BREAKER	FAN 1	D03-0144	D03-0467	D03-0547	D03-0141
36	BREAKER	FAN 2	D03-0144	D03-0467	D03-0547	D03-0141
37	BREAKER	FAN 3	D01-0499	D01-0500	D03-0140	D03-0418
38	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551

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a division of

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