

I 200 SERIES PORTABLE DRYER
PARTS MANUAL
PNEG - 1342



a division of
THE GSI GROUP



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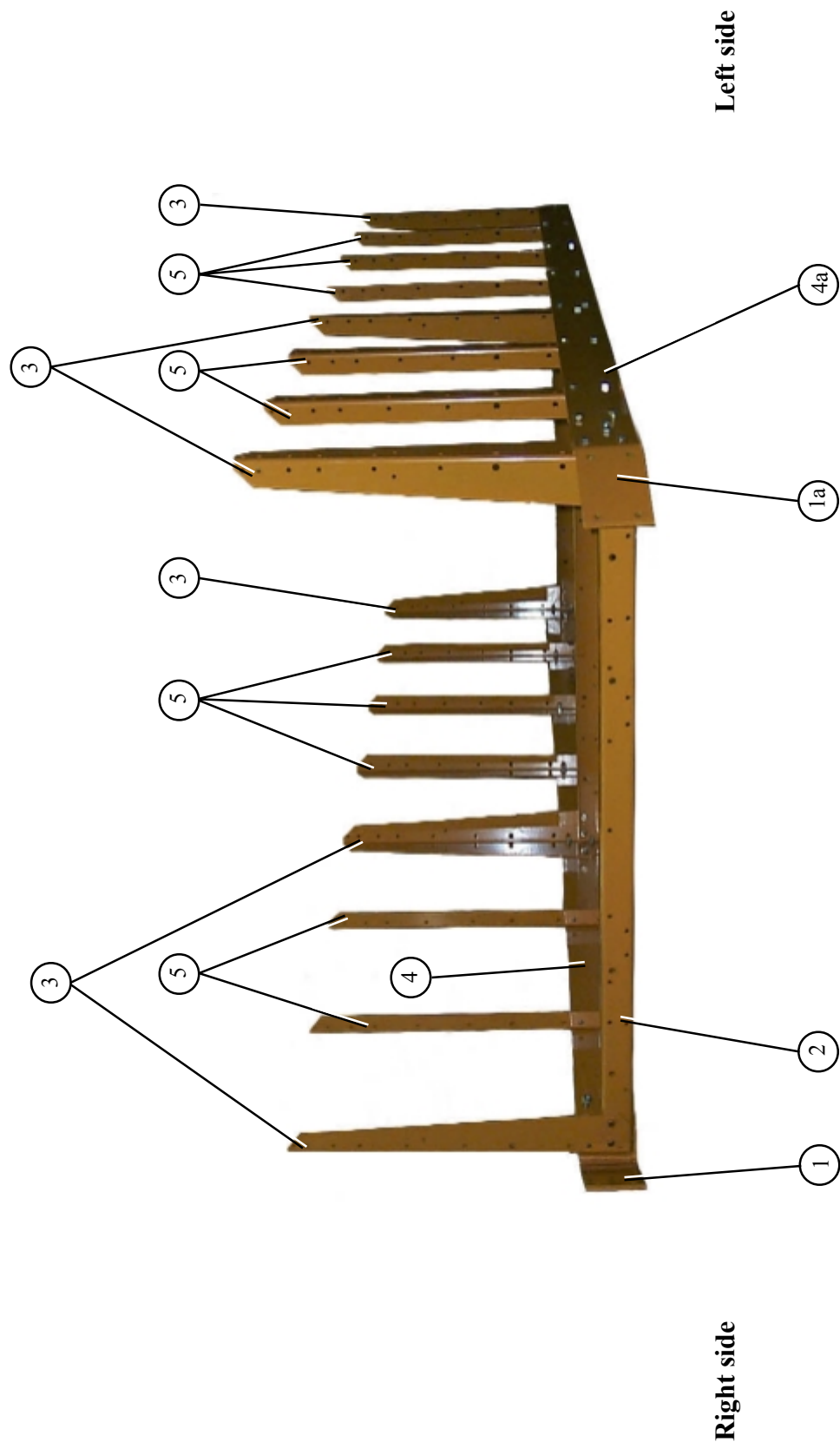
1200 SERIES PARTS MANUAL

1200 SERIES SPECIFICATIONS

	MODEL NUMBER					
	1214	1216	1218	1220	1222	1226
Grain Columns	14" x 14' LONG	14" x 16' LONG	14" x 18' LONG	14" x 20' LONG	14" x 22' LONG	14" x 26' LONG
Top Auger (Loading)	8", 5HP	8", 5HP	8", 5HP	8", 7.5HP	8", 7.5HP	8", 10HP
Bottom Auger (Unloading)	8" x 10" TUBE 5HP	8" x 10" TUBE 5HP	8" x 10" TUBE 5HP	8" x 10" TUBE 7.5HP	8" x 10" TUBE 7.5HP	8" x 10" TUBE 10HP
Meter Roll Drive	SCR, 3/4HP	SCR, 3/4HP	SCR, 3/4HP	SCR, 3/4HP	SCR, 3/4HP	SCR, 3/4HP
Transport Length	22'-10"	24'-10"	26'-10"	28'-10"	30'-10"	34'-10"
Transport Width	8'	8'	8'	8'	8'	8'
Transport Height*	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")	13'-5" (11'-7")
Transport Weight (Less Transport Kit)	7200 lbs (approx.)	7600 lbs (approx.)	7930 lbs (approx.)	9400 lbs (approx.)	10000 lbs (approx.)	12300 lbs (approx.)
Installed Length	20'-9"	20'-9"	20'-9"	20'-9"	20'-9"	20'-9"
Installed Width	8'	8'	8'	8'	8'	8'
Installed Height	14'-6"	14'-6"	14'-6"	14'-6"	14'-6"	14'-6"
Fan/Heaters						
Top	10-12HP, 36"	10-16HP, 36"	10-16HP, 36"	10-16HP, 40"	20HP, 42"	25HP, 42"
Bottom	10-12HP, 26"	10-12HP, 26"	10-12HP, 26"	10-12HP, 28"	10-12HP, 28"	10-12HP, 28"

* Shortest possible height shown in ().

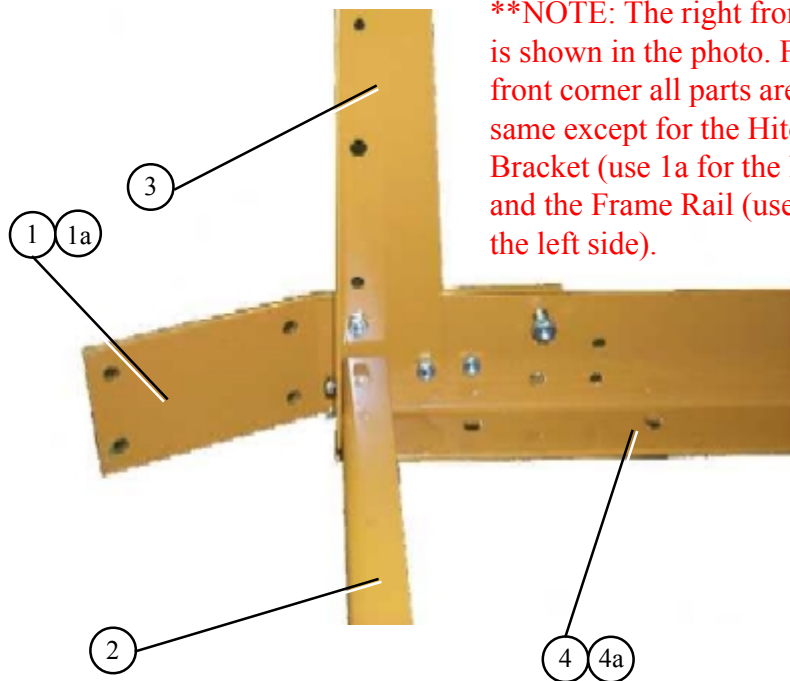
Frame Assembly (view from fan/heater end with hitch weldment removed).



The fan heater end of the dryer is considered by GSI as the front end of the dryer (the foreground of this photograph is the front end. Right and left sides are labeled above).

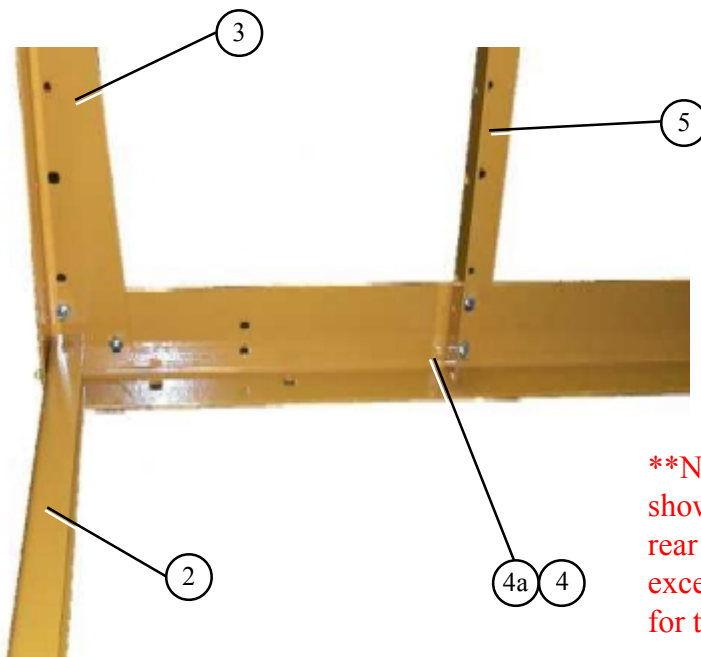
****NOTE:** The parts pointed out on this page are listed on page 7.

Right front corner of frame.



****NOTE:** The right front corner is shown in the photo. For left front corner all parts are the same except for the Hitch Bracket (use 1a for the left side), and the Frame Rail (use 4a for the left side).

Left rear corner of frame.

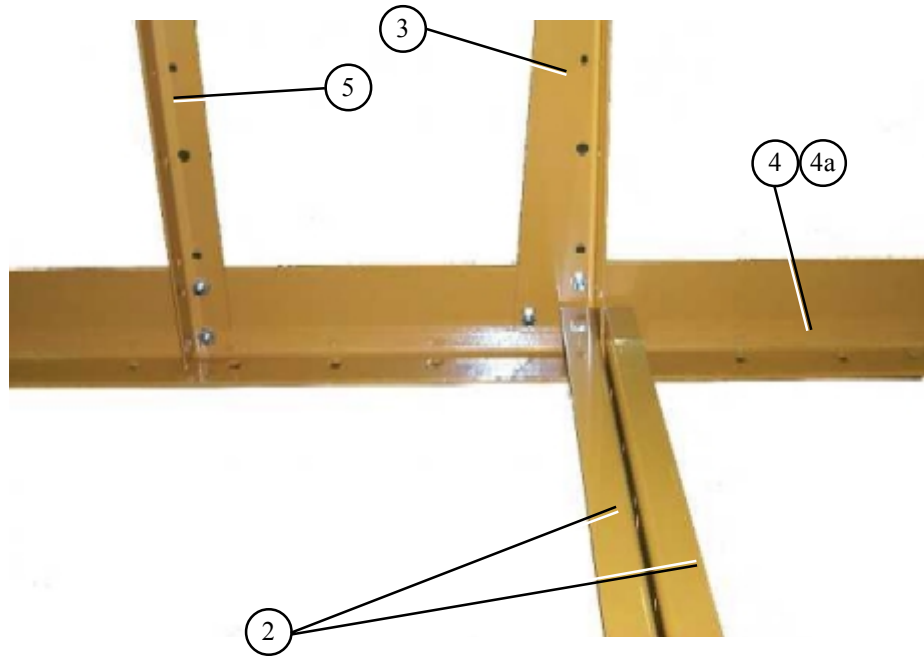


****NOTE:** The left rear corner is shown in the photo. For right rear corner all parts are the same except for the Frame Rail (use 4 for the right side).

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FRAME

Center cross ties.

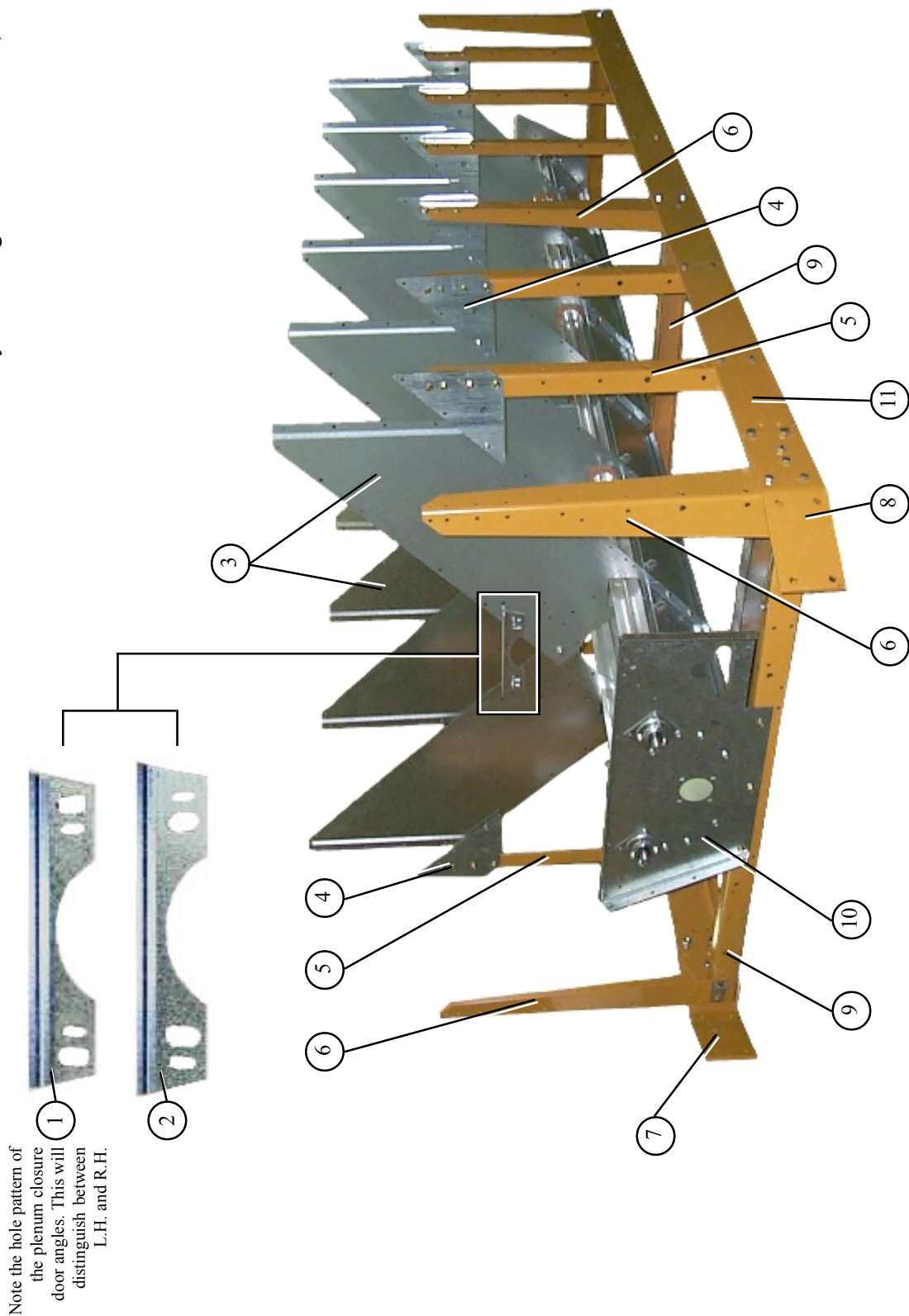


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-0012	HITCH BRACKET RIGHT	1	1	1	1	1	1
1A	DO1-0011	HITCH BRACKET LEFT	1	1	1	1	1	1
2	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
3	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	6	8	8
4	D21-0011	FRAME RAIL, 14' RIGHT	1					
4A	D21-0010	FRAME RAIL, 14' LEFT	1					
4	DO1-0538	FRAME RAIL, 16' RIGHT		1				
4A	DO1-0537	FRAME RAIL, 16' LEFT		1				
4	D31-0044	FRAME RAIL, 18' RIGHT			1			
4A	D31-0043	FRAME RAIL, 18' LEFT			1			
4	D61-0002	FRAME RAIL, 20' RIGHT				1		
4A	D61-0001	FRAME RAIL, 20' LEFT				1		
4	D101-0002	FRAME RAIL, 22' RIGHT					1	
4A	D101-0001	FRAME RAIL, 22' LEFT					1	
4	D71-0001	FRAME RAIL, 26' RIGHT						1
4A	D71-0002	FRAME RAIL, 26' LEFT						1
5	DO1-0005	SIDE LEG PORTABLE DRYER	10	12	14	16	16	20

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FRAME, AUGER TROUGH, & HOPPER BULKHEADS

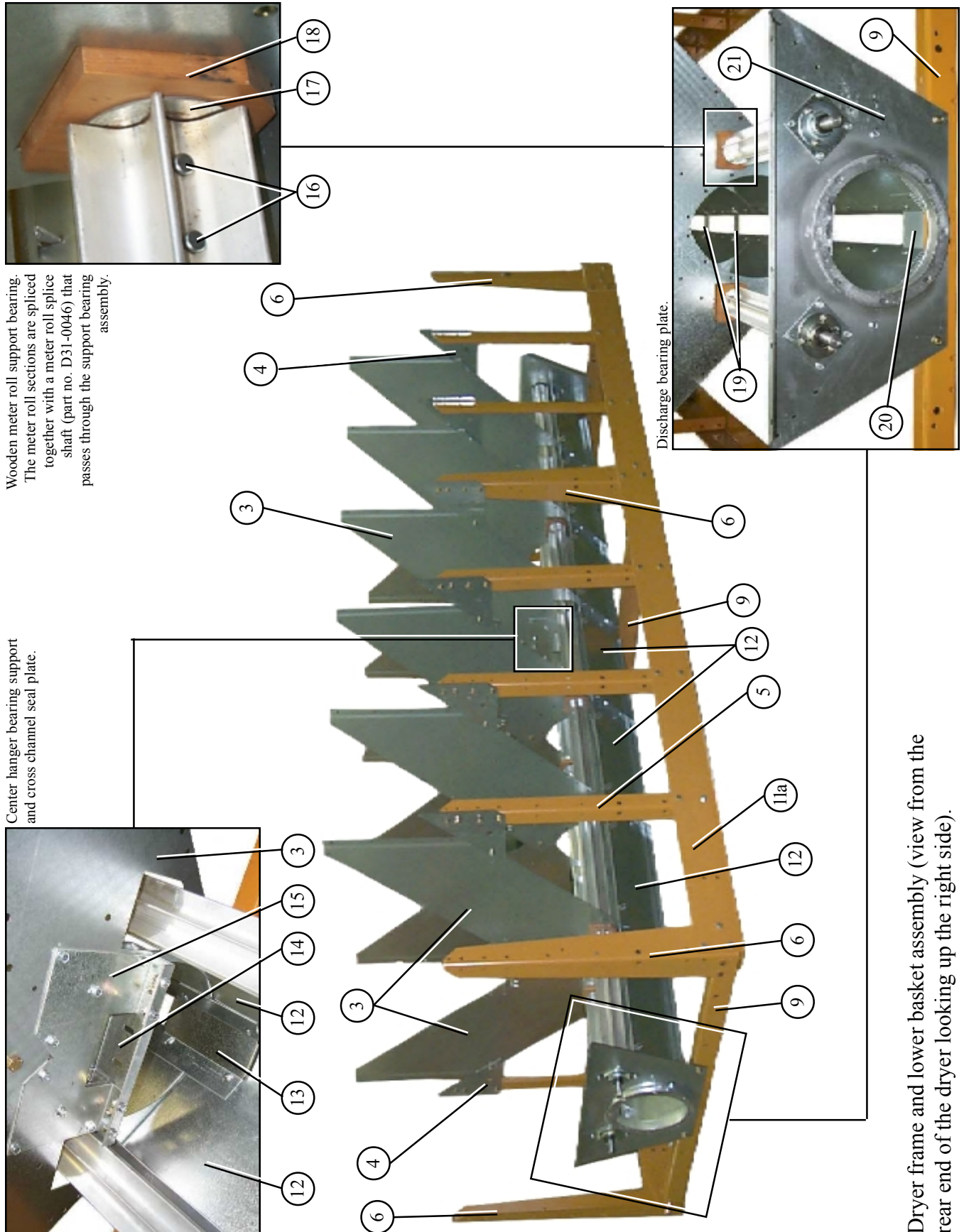
Dryer frame and lower basket assembly (view from the front end of the dryer looking down the left side).



****NOTE:** The parts pointed out on this page are listed on page 11.

1200 SERIES PARTS MANUAL

FRAME, AUGER TROUGH, & HOPPER BULKHEADS



Wooden meter roll support bearing. The meter roll sections are spliced together with a meter roll splice shaft (part no. D31-0046) that passes through the support bearing assembly.

Center hanger bearing support and cross channel seal plate.

Discharge bearing plate.

Dryer frame and lower basket assembly (view from the rear end of the dryer looking up the right side).

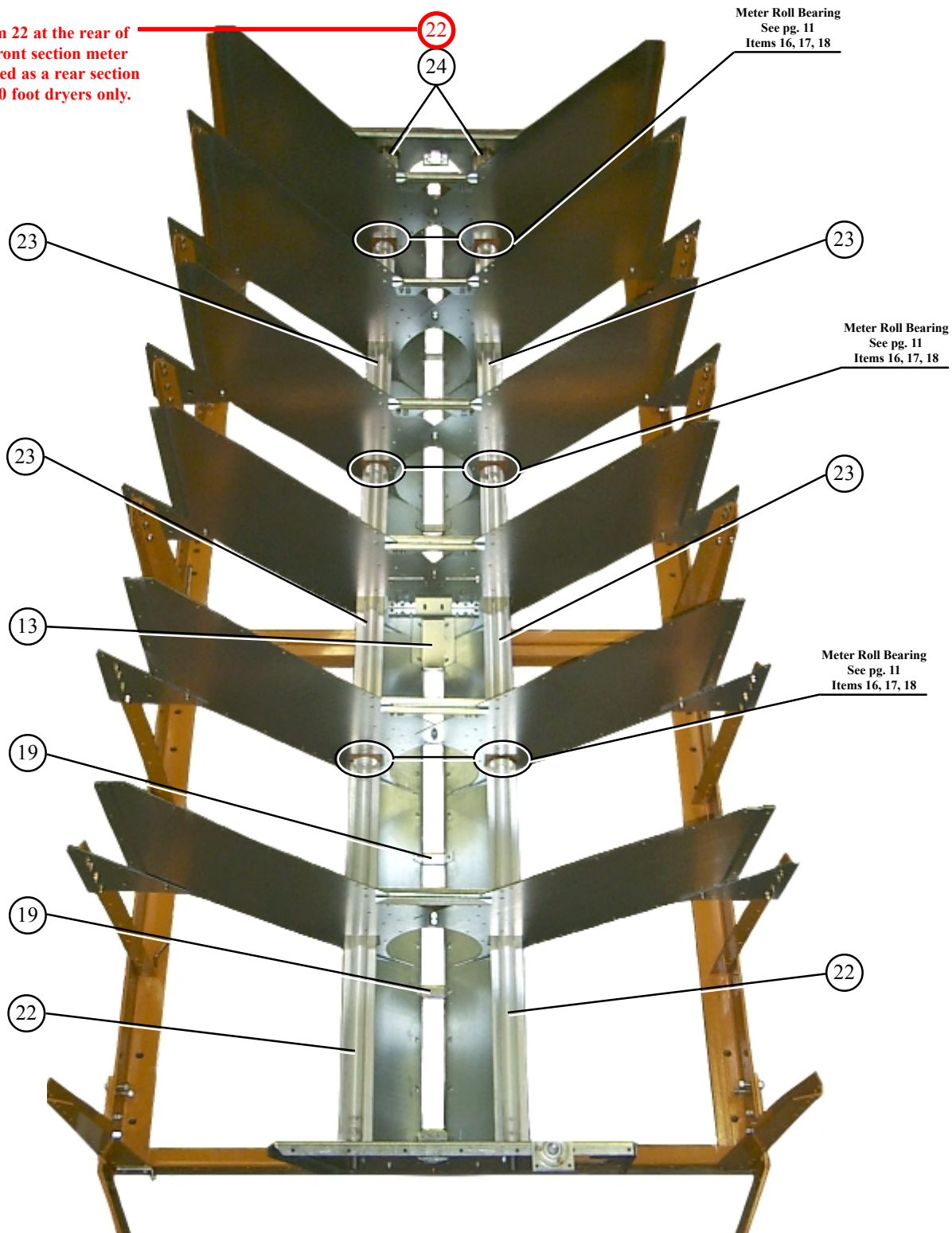
****NOTE:** The parts pointed out on this page are listed on page 11.

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METER ROLLS AND THEIR PLACEMENT IN THE DRYER

Metering Rolls and their placement in the dryer.

NOTE: Item 22 at the rear of dryer is a front section meter roll that is used as a rear section on 16 and 20 foot dryers only.



This end is the front (fan/heater) end of the dryer.

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METER ROLLS AND THEIR PLACEMENT IN THE DRYER

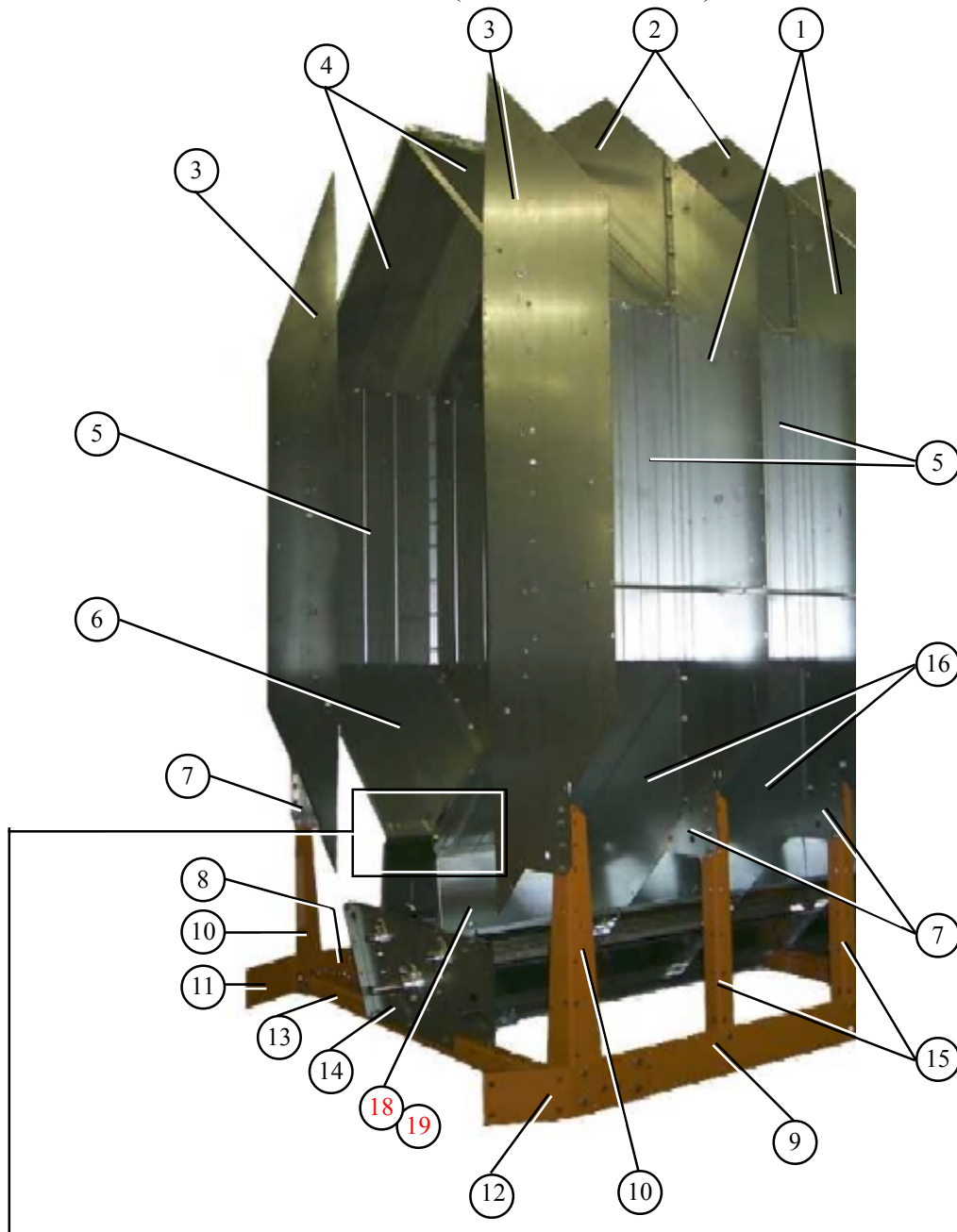
ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-1136Y	PLENUM CLOSURE DOOR ANGLE, RH	6	7	8	9	10	12
2	DO1-1136X	PLENUM CLOSURE DOOR ANGLE, LH	7	8	9	10	11	13
3	DO1-0109	HOPPER BULKHEAD	12	14	16	18	20	24
4	DO1-0004	GUSSET PLATE	16	18	20	22	24	28
5	DO1-0005	SIDE LEG	10	12	14	16	16	20
6	DO1-0007	CORNER LEG	6	6	6	6	8	8
7	DO1-0011	HITCH BRACKET, LH	1	1	1	1	1	1
8	DO1-0012	HITCH BRACKET, RH	1	1	1	1	1	1
9	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
10	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1	1
11	D21-0011	FRAME RAIL, 14' RIGHT	1					
11	DO1-0538	FRAME RAIL, 16' RIGHT		1				
11	D31-0044	FRAME RAIL, 18' RIGHT			1			
11	D61-0002	FRAME RAIL, 20' RIGHT				1		
11	D101-0002	FRAME RAIL, 22' RIGHT					1	
11	D71-0001	FRAME RAIL, 26' RIGHT						1
11A	D21-0010	FRAME RAIL, 14' LEFT	1					
11A	DO1-0537	FRAME RAIL, 16' LEFT		1				
11A	D31-0043	FRAME RAIL, 18' LEFT			1			
11A	D61-0001	FRAME RAIL, 20' LEFT				1		
11A	D101-0001	FRAME RAIL, 22' LEFT					1	
11A	D71-0002	FRAME RAIL, 26' LEFT						1
12	DO1-0048	TROUGH PANEL	14	16	18	20	22	26
13	DO1-1512	PLATE, CROSS CHANNEL SEAL W/TABS	1	1	1	1	2	2
14	DO1-1291	HANGER BEARING "C" CHANNEL	1	1	1	1	2	2
15	DO1-1290	HANGER BEARING "J" PLATE	2	2	2	2	4	4
16	DO2-0028	CLEVIS PIN 5/16" x 1 3/4"	32	32	40	40	48	56
17	D31-0148	METER ROLL WASHER	16	16	20	20	24	28
18	DO2-0061	METER ROLL SUPPORT BEARING	6	6	8	8	10	12
19	DO1-0177	SUPPORT STRAP	7	8	9	10	11	13
20	DO1-1511	PLATE, END CHANNEL SEAL W/TAB	2	2	2	2	2	2
21	D31-0120	DISCHARGE PLATE	1	1	1	1	1	1
22	D31-0031	METER ROLL, FRONT	2	4	2	4	2	2
23	D31-0030	METER ROLL, INTERMEDIATE	4	4	6	6	8	10
24	D31-0029	METER ROLL, REAR	2		2		2	2

The part number list above covers all parts pointed out on pages 8, 9, and 10.

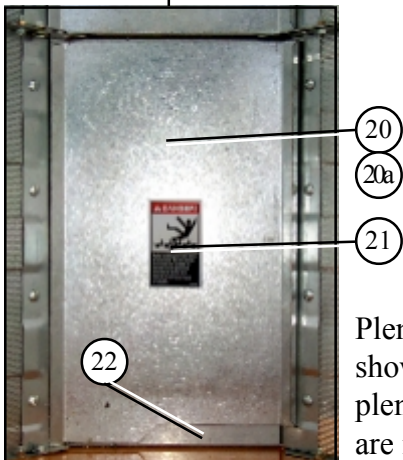
1200 SERIES PARTS MANUAL

INSIDE (PLENUM) SCREENS, PLENUM CLOSURE DOORS

Plenum screens and bulkheads (view from front end).



This photograph was taken before the front plenum end panel and outer screens were installed in order to get a good view of the inside screens and bulkheads.

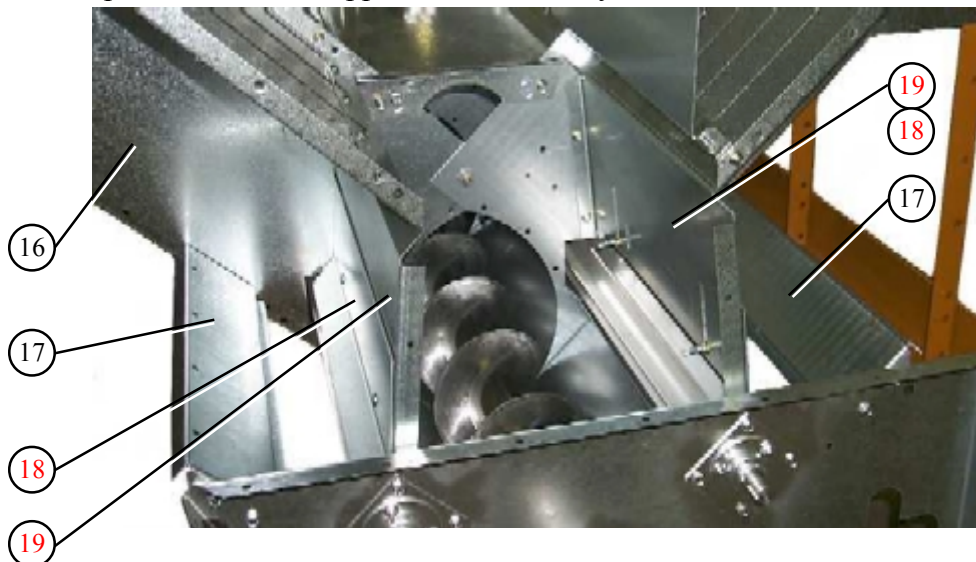


Plenum closure door. There are two different plenum closure doors. The door shown in the photograph is the rear plenum closure door and is the rear most plenum closure door, item no. 20 (just inside the rear access door), all others are item no. 20a. NOTE: Item 22 is the plenum closure door rear frame angle.

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METER ROLL UPPER SHIELD ASSEMBLY

Close up of of meter roll upper shield assembly.



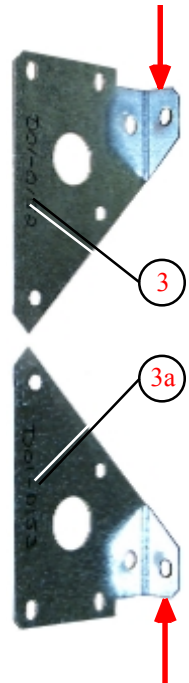
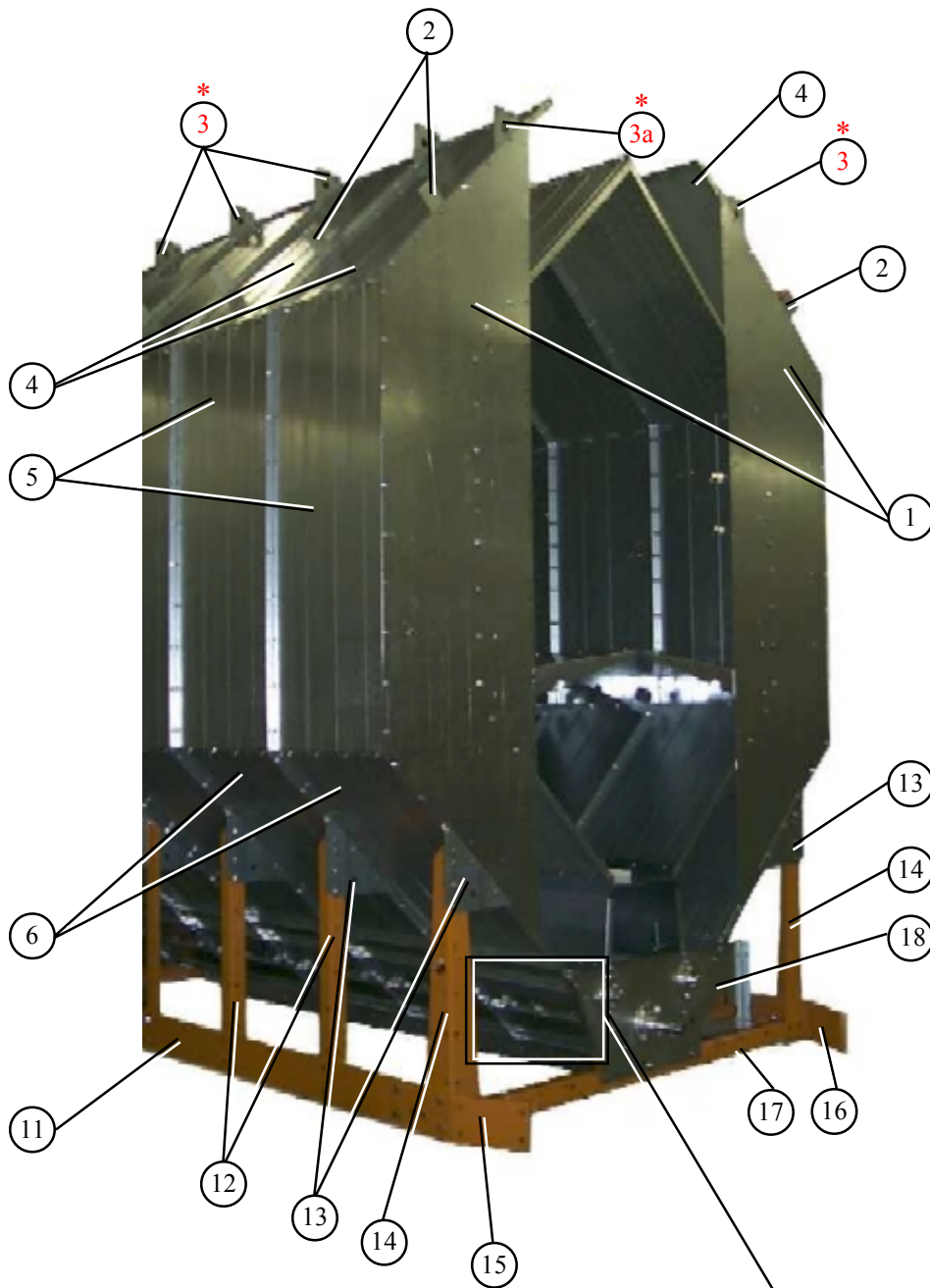
ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	D31-0055	COLUMN BULK HEAD	12	14	16	18	20	24
2	DO1-0101	GARNER BULKHEAD	12	14	16	18	20	24
3	D31-0307	COLUMN END PANEL	4	4	4	4	4	4
4	DO1-0126	SCREEN, PLENUM TOP, GA, 094	14	16	18	20	22	26
5	D31-0012	SCREEN, PLENUM WALL, GA, 094	14	16	18	20	22	26
6	DO1-1225	SCREEN, PLENUM BOTTOM, GA, 094	14	16	18	20	22	26
7	DO1-0004	GUSSET PLATE	16	18	20	22	24	28
8	D21-0011	FRAME RAIL, 14' RIGHT	1					
8	DO1-0538	FRAME RAIL, 16' RIGHT		1				
8	D31-0044	FRAME RAIL, 18' RIGHT			1			
8	D61-0002	FRAME RAIL, 20' RIGHT				1		
8	D101-0002	FRAME RAIL, 22' RIGHT					1	
8	D71-0001	FRAME RAIL, 26' RIGHT						1
9	D21-0010	FRAME RAIL, 14' LEFT	1					
9	DO1-0537	FRAME RAIL, 16' LEFT		1				
9	D31-0043	FRAME RAIL, 18' LEFT			1			
9	D61-0001	FRAME RAIL, 20' LEFT				1		
9	D101-0001	FRAME RAIL, 22' LEFT					1	
9	D71-0002	FRAME RAIL, 26' LEFT						1
10	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	6	8	8
11	DO1-0012	HITCH BRACKET RIGHT	1	1	1	1	1	1
12	DO1-0011	HITCH BRACKET LEFT	1	1	1	1	1	1
13	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
14	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1	1
15	DO1-0005	SIDE LEG PORTABLE DRYER	10	12	14	16	16	20
16	DO1-0109	HOPPER BULKHEAD	12	14	16	18	20	24
17	DO1-0050P	CONNECTOR SHEET, PERFORATED	14	16	18	20	22	26
*18&19	DO1-1180	METER ROLL UPPER SHIELD ASSY.	14	16	18	20	22	26
18	DO1-0431	METER ROLL STRIKE OFF PLATE	1 PER ASSEMBLY					
19	DO1-1226	METER ROLL SHIELD 1995 STYLE	1 PER ASSEMBLY					
20	DO1-1214	PLENUM CLOSURE DOOR, REAR	1	1	1	1	1	1
20A	DO1-1134	PLENUM CLOSURE DOOR	6	7	8	9	10	12
21	DC-974	DANGER FOOT IN AUGER DECAL	2	2	2	2	2	2
22	DO1-1217	PLENUM CLOSURE DOOR REAR FRAME ANGLE	1	1	1	1	1	1

* ITEM NUMBERS 18 AND 19 TOGETHER MAKE UP THE METER ROLL UPPER SHIELD ASSEMBLY

1200 SERIES PARTS MANUAL

OUTER SCREENS, & METER ROLL ACCESS DOOR

Outer screens (view from front end).



*Note: Item 3 is pointing to the top edge angle gusset. There are two types of gusset on the dryer.

The photo above will help distinguish the difference between the two. The arrows are pointing to a tab on the gusset that makes them different (tabs are "bent" up in photo). Item 3a is used in two places only; 1.) front right of dryer 2.) rear left of dryer, all others are item 3.

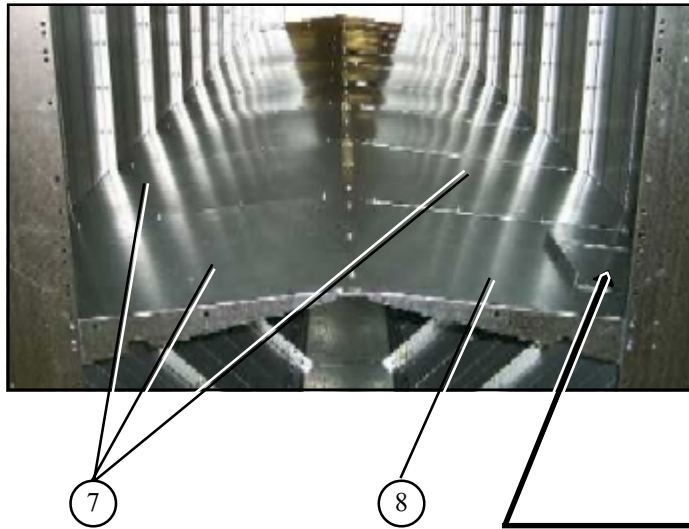
Meter roll access door.



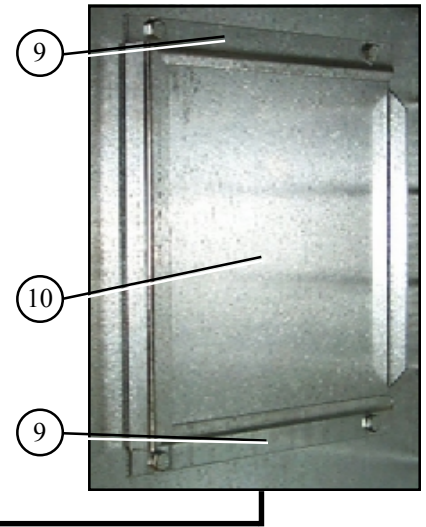
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PLENUM DIVIDER

Plenum divider.



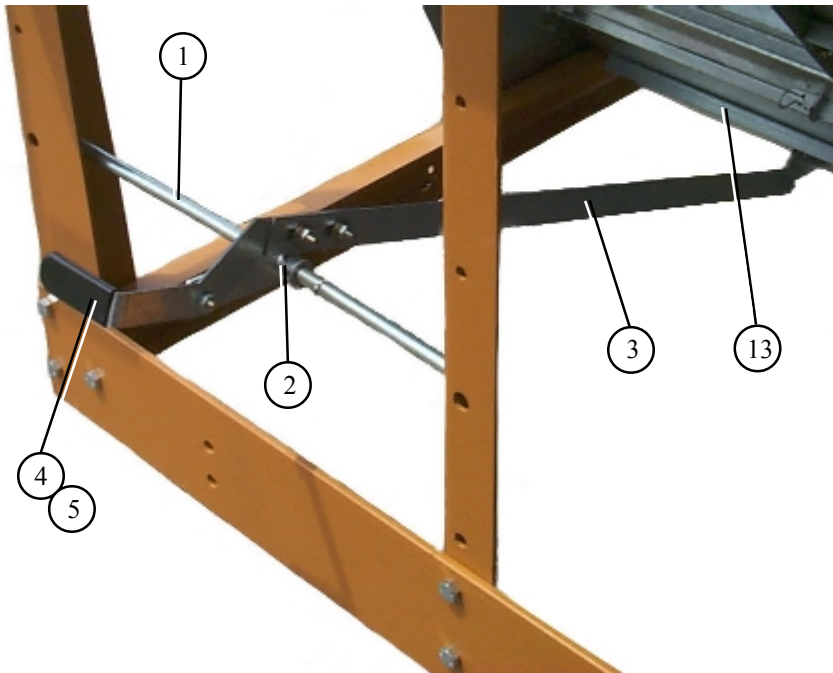
Plenum divider clean-out door.



The photo above and on page 16 was taken before plenum end panels were installed.

ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	D31-0307	COLUMN END PANEL	4	4	4	4	4	4
2	DO1-0113	WALK RAIL MOUNTING BRACKET	18	20	22	24	28	32
3	DO1-0152	TOP EDGE ANGLE GUSSET - LH	14	16	18	20	22	26
3A	DO1-0153	TOP EDGE ANGLE GUSSET - RH	2	2	2	2	2	2
4	DO1-0127	SCREEN, ROOF SHEET	14	16	18	20	22	26
5	D31-0013	SCREEN, OUTSIDE WALL SHEET	14	16	18	20	22	26
6	DO1-0128	SCREEN, HOPPER SHEET	14	16	18	20	22	26
7	D31-0032	PLENUM DIVIDER: MF: BOTTOM	12	14	16	18	20	24
8	D31-0033	PLENUM DIVIDER: MF: BOTTOM END	2	2	2	2	2	2
9	D31-0260	CLEAN-OUT DOOR GUIDE	4	4	4	4	4	4
10	D31-0259	PLENUM DIVIDER CLEAN-OUT DOOR	2	2	2	2	2	2
11	D21-0011	FRAME RAIL, 14' RIGHT	1					
11	DO1-0538	FRAME RAIL, 16' RIGHT		1				
11	D31-0044	FRAME RAIL, 18' RIGHT			1			
11	D61-0002	FRAME RAIL, 20' RIGHT				1		
11	D101-0002	FRAME RAIL, 22' RIGHT					1	
11	D71-0001	FRAME RAIL, 26' RIGHT						1
12	DO1-0005	SIDE LEG PORTABLE DRYER	10	12	14	16	16	20
13	DO1-0004	GUSSET PLATE	16	18	20	22	24	28
14	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	6	8	8
15	DO1-0012	HITCH BRACKET RIGHT	1	1	1	1	1	1
16	DO1-0011	HITCH BRACKET LEFT	1	1	1	1	1	1
17	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
18	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1	1
19	DO1-0050P	CONNECTOR SHEET, PERFORATED	14	16	18	20	22	26
20	DO1-0045P	ACCESS DOOR, PERFORATED	14	16	18	20	22	26
21	DO1-0039	DOOR LATCH	28	32	36	40	44	52
22	S-6552	PIN, HAIR CLIP 3/32"	28	32	36	40	44	52
23	DC-1229	DECAL, WARNING METER ROLL ROT.	14	16	18	20	22	26
24	DO1-0048	TROUGH PANEL WELDMENT	14	16	18	20	22	26

Front and rear handle mechanisms (rear shown in photo).



*Note: Items 9, 10, & 11 together create the clean out door assembly. There are three different clean out door assemblies that are used on GSI Network dryers:

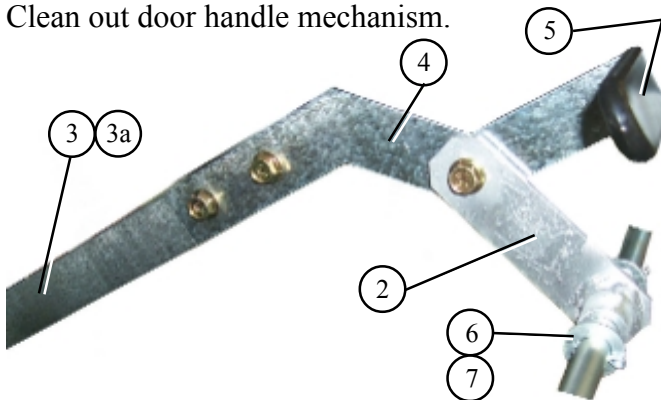
1.) 3 column clean out door Assy. (D51-0077). Item **8a** on the part no. listing (pg 17).

2.) 4 column clean out door Assy. (D11-0032). Item **8b** on the part no. listing (pg 17).

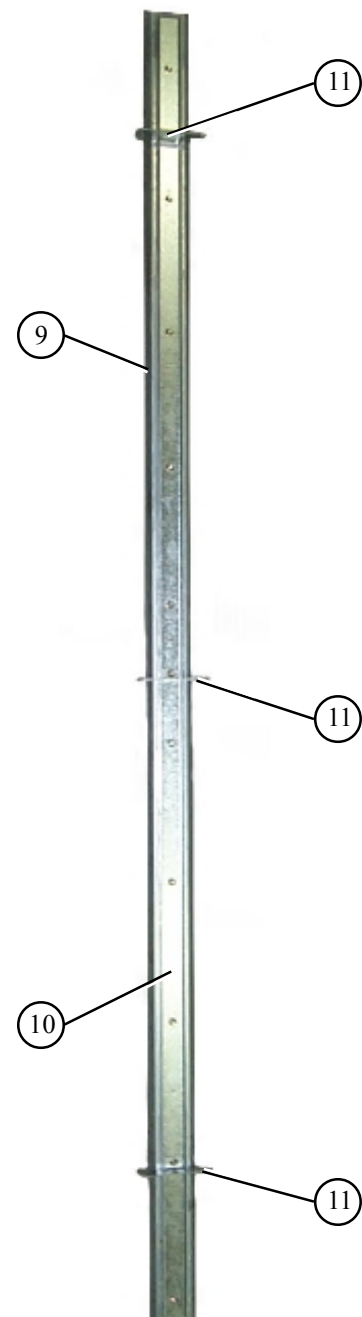
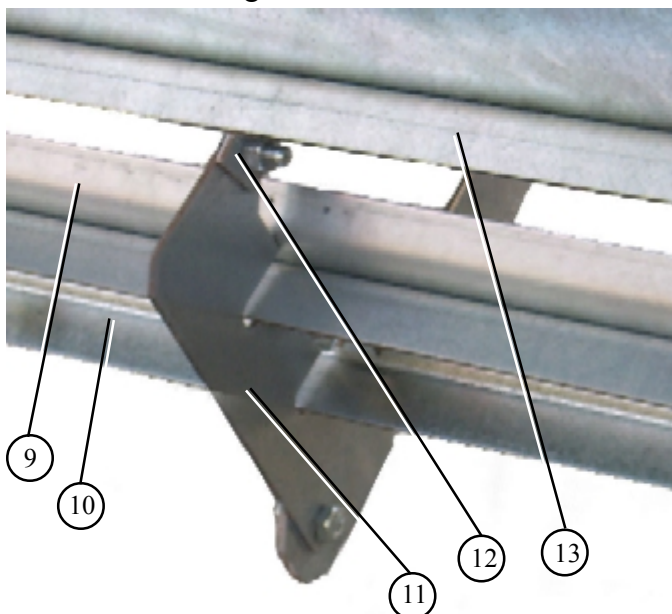
3.) 5 column clean out door Assy. (D01-0349). Item **8c** on the part no. listing (pg 17).

A 5 column clean out door Assy (D01-0349) is shown in the photograph below.

Clean out door handle mechanism.



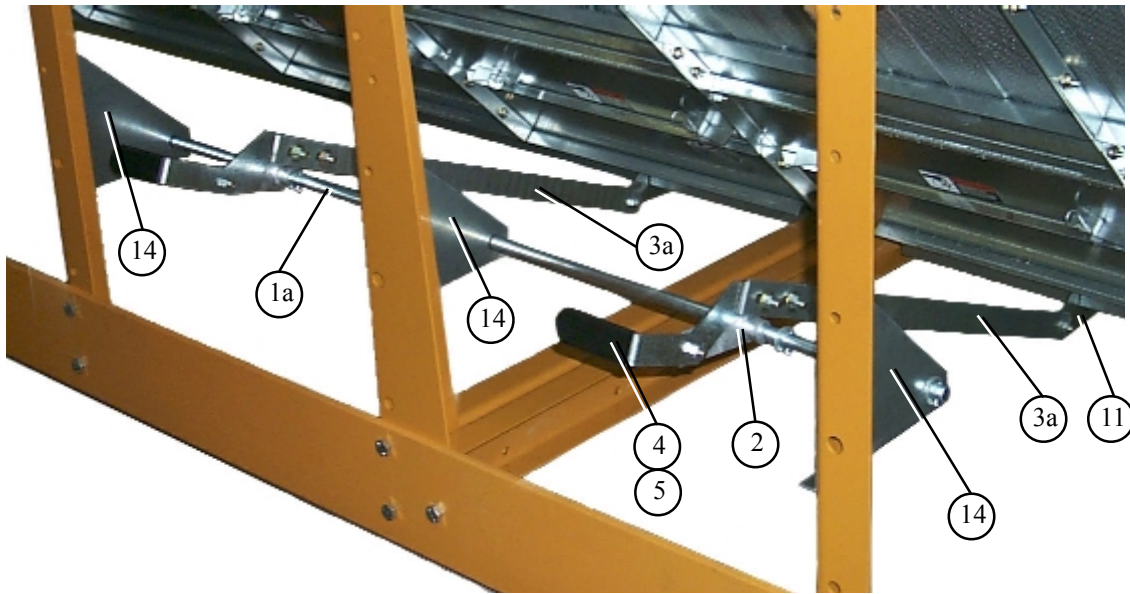
Clean out door hinge.



1200 SERIES PARTS MANUAL

CLEAN OUT DOORS

Center handle mechanisms (this handle mechanism straddles the center cross channels).



ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-0264	PIVOT ROD 25.188"	2	2	2	2	2	2
1A	D31-0162	PIVOT ROD 49.625"	1	1	1	1	2	2
2	DO1-0296	LINKAGE BAR WELDMENT	4	4	4	4	6	6
3	DO1-0261	LINKAGE BAR, 37" LONG	2	2	2	2	2	2
3A	DO1-0293	LINKAGE BAR, 30" LONG	2	2	2	2	4	4
4	DO1-0294	CLEAN OUT DOOR HANDLE	4	4	4	4	6	6
5	S-4378	PLASTIC GRIP	4	4	4	4	6	6
6	S-248	WASHER, FLAT 3/8 USS ZN	8	8	8	8	12	12
7	S-7241	COTTER PIN, 1/8 x 1 1/4	8	8	8	8	12	12
8A	D51-0077	CLEAN OUT DOOR ASSY, 3 COLUMN	1				1	
9	D21-0005	CLEAN OUT DOOR, 67"	1 PER ASSEMBLY					
10	D21-0012	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY					
11	DO1-0308	CLEAN OUT DOOR HINGE	2 PER ASSEMBLY					
8B	D11-0032	CLEAN OUT DOOR ASSY, 4 COLUMN	1	2	1		2	2
9	D31-0021	CLEAN OUT DOOR, 91"	1 PER ASSEMBLY					
10	D31-0130	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY					
11	DO1-0308	CLEAN OUT DOOR HINGE	2 PER ASSEMBLY					
8C	DO1-0349	CLEAN OUT DOOR ASSY, 5 COLUMN			1	2		1
9	DO1-0180	CLEAN OUT DOOR, 115"	1 PER ASSEMBLY					
10	DO1-0307	SUPPORT CHANNEL, CLEAN OUT DOOR	1 PER ASSEMBLY					
11	DO1-0308	CLEAN OUT DOOR HINGE	3 PER ASSEMBLY					
12	DO1-0175	HINGE BRACKET	4	5	5	6	6	7
13	DO1-0181	CLEAN OUT EXTENSION, 119.75"			2	4		2
13	D31-0023	CLEAN OUT EXTENSION, 90.75"	2	4	2		4	4
13	D21-0006	CLEAN OUT EXTENSION, 66.75"	2				2	
14	DO1-0299	PIVOT ROD BRACKET	3	3	3	3	6	6

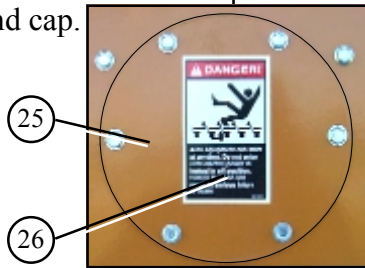
1200 SERIES PARTS MANUAL

FRONT & REAR PLENUM END PANELS, & UPPER & LOWER REAR ACCESS DOORS

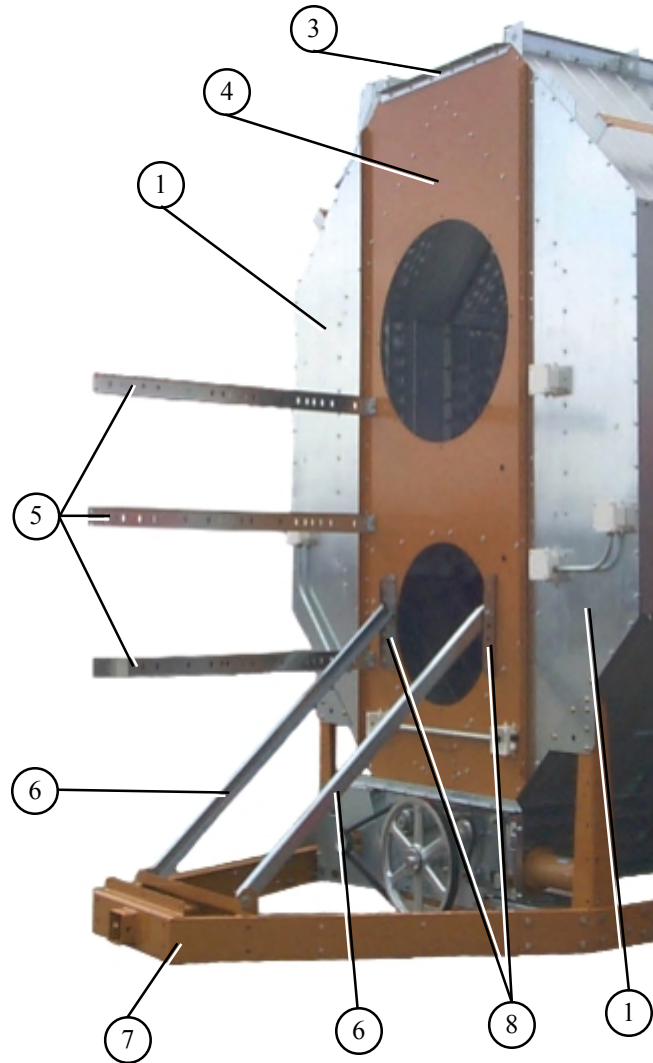
Rear end panels.



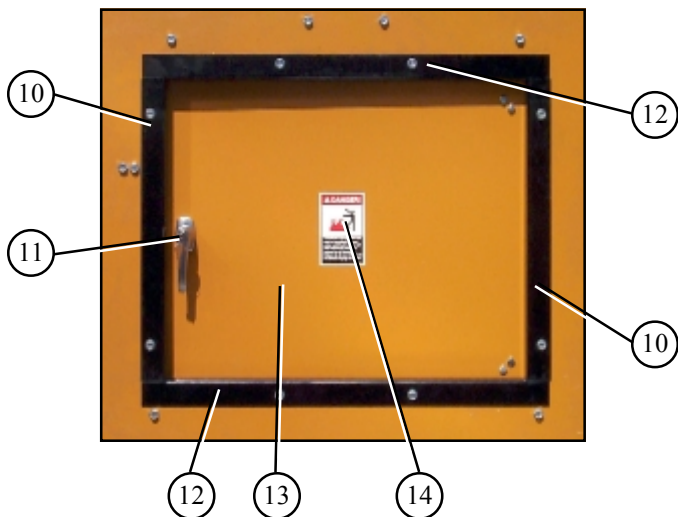
Aspirator end cap.



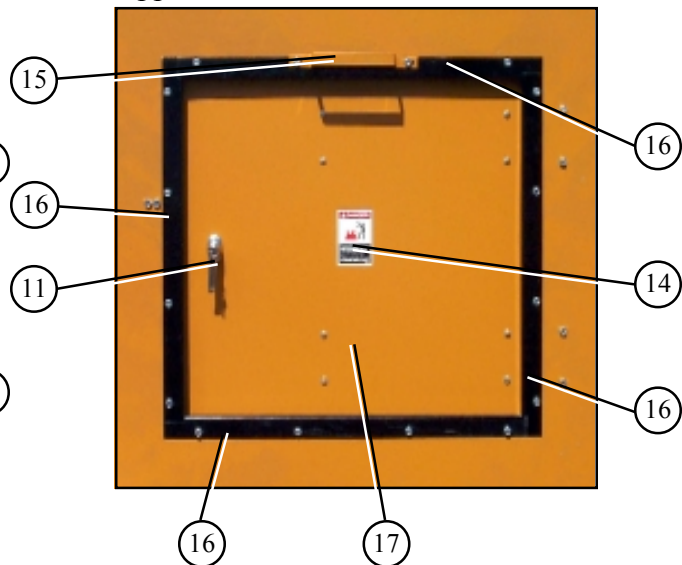
Front end panels & support arms.



Lower rear access door.

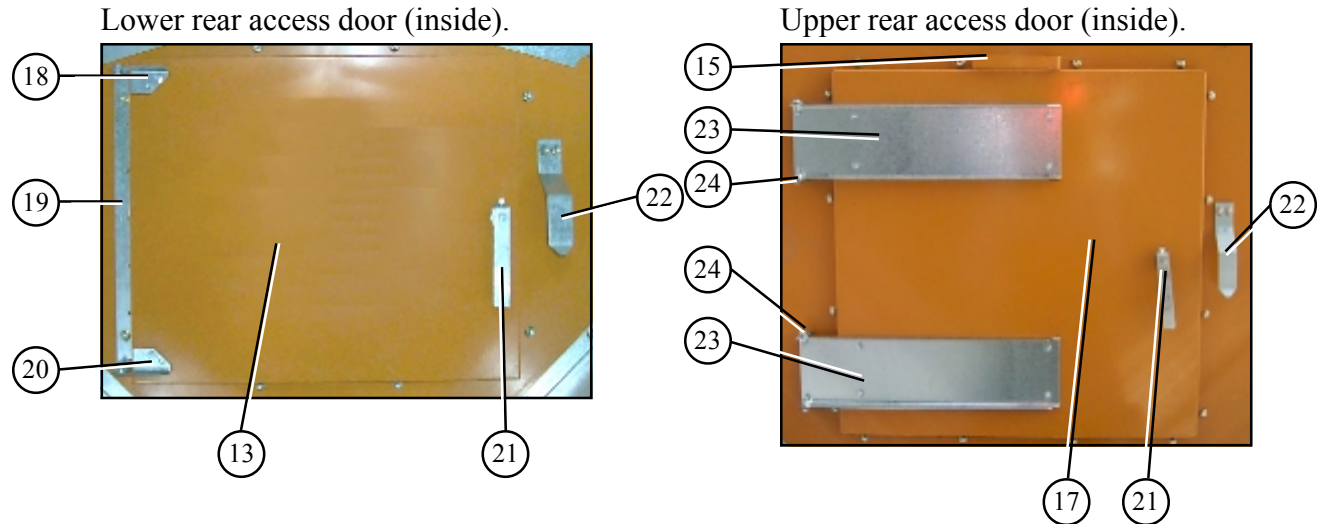


Upper rear access door.



1200 SERIES PARTS MANUAL

FRONT & REAR PLENUM END PANELS, & UPPER & LOWER REAR ACCESS DOORS

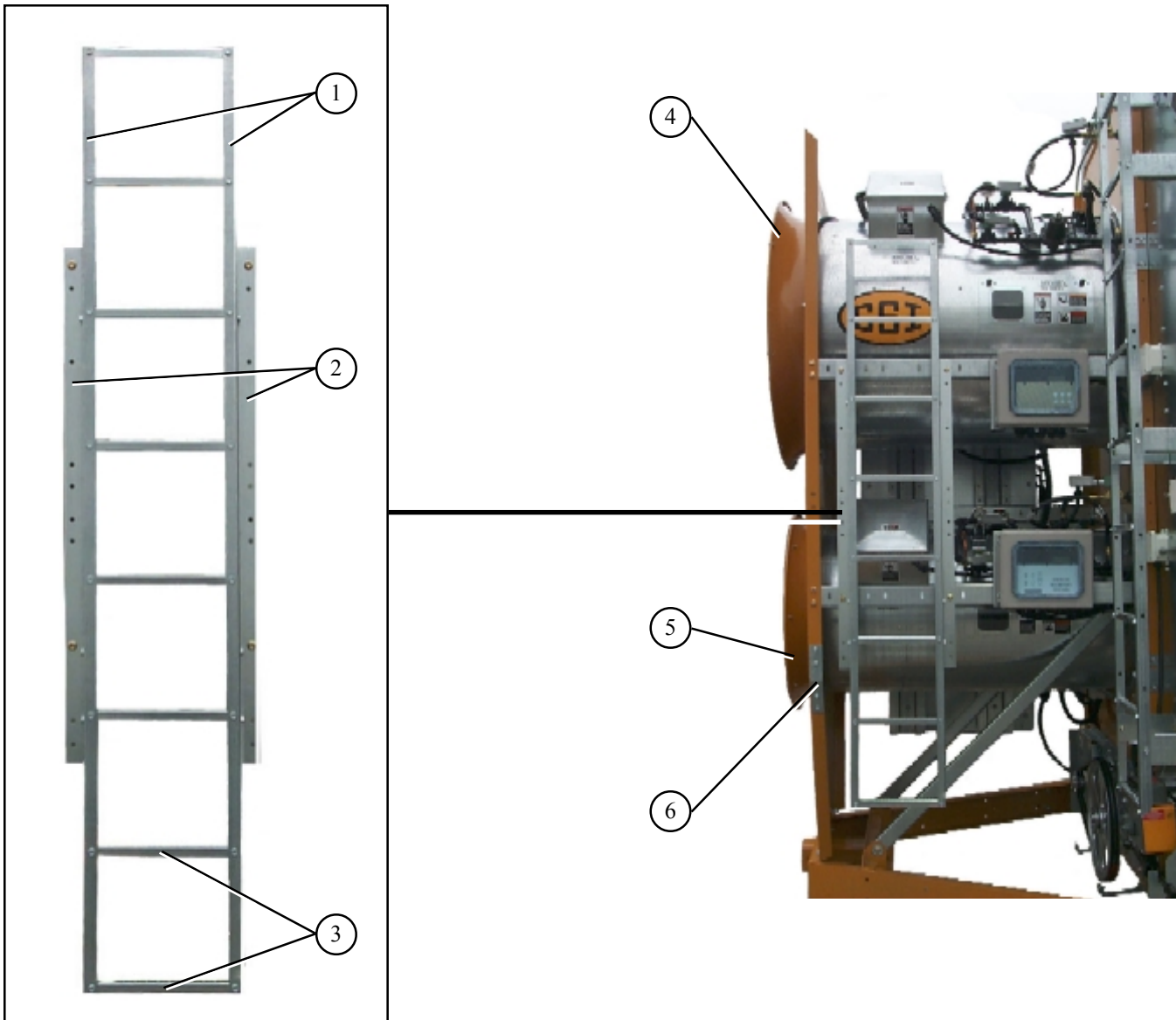


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	D31-0307	COLUMN END PANELS	4	4	4	4	4	4
2	DO1-1801-Y	REAR END PANEL 40/60	1	1	1	1	1	1
3	DO1-0044	TOP ANGLE BRKT FRONT & REAR	3	3	3	3	3	3
4	D81-0019	FRONT END PANEL 36 & 26"	1	1	1			
4	D71-0021	FRONT END PANEL 40" & 28"				1		
4	D101-0020	FRONT END PANEL 42 & 28"					1	1
5	D51-0022	SUPPORT, CONTROL PANEL	5	5	5	5	5	5
6	DO1-0778	DIAGONAL SUPPORT CHANNEL, 5'	2	2	2	2	2	2
7	DO1-0029	HITCH WELDMENT	1	1	1	1	1	1
8	D31-0129	DIAGONAL SUPPORT ANGLE	2	2	2	2	2	2
9	D31-0293	LADDER ASSEMBLY (SEE PAGE 23)	2	2	2	2	2	2
10	DO1-0395	SQUARE DOOR SIDE BRKT	2	2	2	2	2	2
11	DO3-0512	DOOR HANDLE LOCKING	2	2	2	2	2	2
12	DO1-0396	SQUARE DOOR TOP/BOTTOM BRKT	2	2	2	2	2	2
13	DO1-0394	SQUARE REAR ACCESS DOOR	1	1	1	1	1	1
14	DC-973	DECAL, DANGER FIRE HAZARD	2	2	2	2	2	2
15	DO1-1783-Y	ASSIST HANDLE, 29" SQ. DOOR	2	2	2	2	2	2
16	DO1-1782-BLK	FRAME ANGLE, 29" SQ. DOOR	4	4	4	4	4	4
17	DO1-1781-Y	DOOR, 29" SQUARE	1	1	1	1	1	1
18	D31-0297	REAR DOOR HINGE, TOP	1	1	1	1	1	1
19	D31-0161	HINGE BRACKET	1	1	1	1	1	1
20	D31-0296	REAR DOOR HINGE, BOTTOM	1	1	1	1	1	1
21	DO1-1792	LATCH BAR	2	2	2	2	2	2
22	DO1-0397	LATCH BRACKET	2	2	2	2	2	2
23	401-4669-8	REAR ACC. DOOR HINGE, DOOR HALF	2	2	2	2	2	2
24	401-4630-0	HINGE BRACKET	2	2	2	2	2	2
25	DO1-1510	ASPIRATOR END CAP	1	1	1	1	1	1
26	DC-974	DECAL DANGER FOOT IN AUGER	1	1	1	1	1	1
27	DO1-0481	REAR DISCHARGE BOX ASSEMBLY	1	1	1	1	1	1

1200 SERIES PARTS MANUAL

LADDER ASSEMBLIES

Fan/Heater ladder assembly.

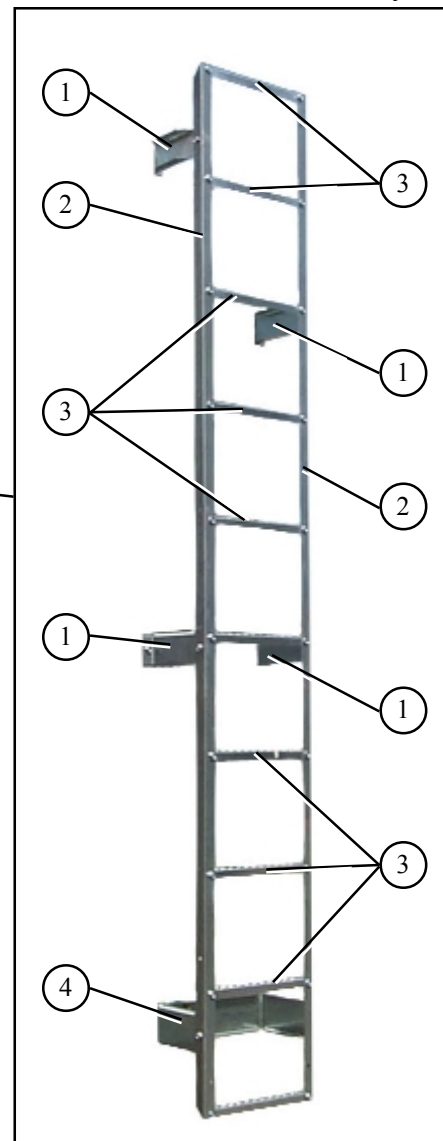
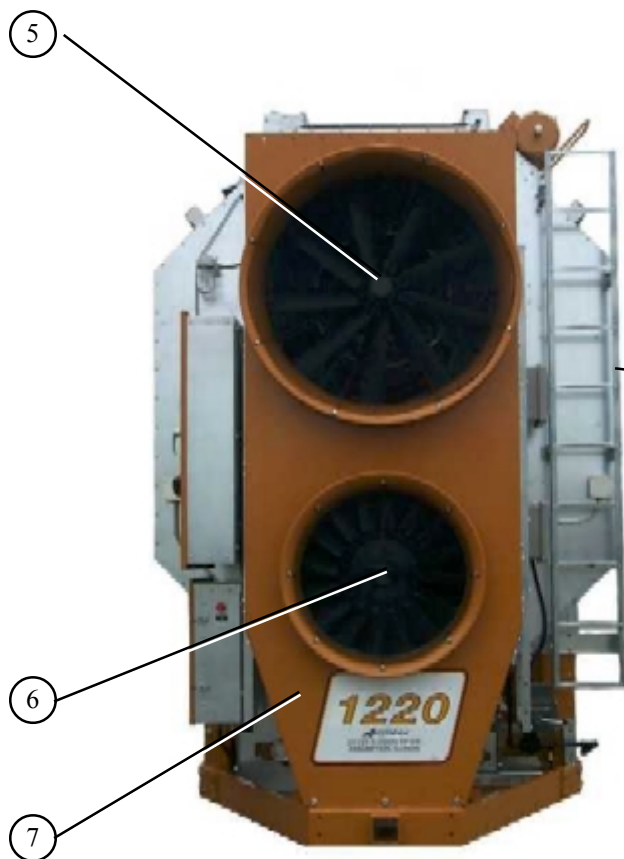


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DOI-0111	LADDER RAIL	2	2	2	2	2	2
2	DOI-1576	LADDER MNTNG PLATE	2	2	2	2	2	2
3	DOI-0112	LADDER RUNG	8	8	8	8	8	8
4	CD-0543-Y	VENTURI : 36"	1	1	1			
4	CD-0545-Y	VENTURI : 40"				1		
4	CD-0546-Y	VENTURI : 42"					1	1
5	F-7062-Y	VENTURI : 26"	1	1	1			
5	F-7060-Y	VENTURI : 28"				1		
6	D51-0021	STIFFENER, FRONT FAN SUPPORT	2	2	2	2	2	2

1200 SERIES PARTS MANUAL

LADDER ASSEMBLIES

Front and rear ladder assembly.

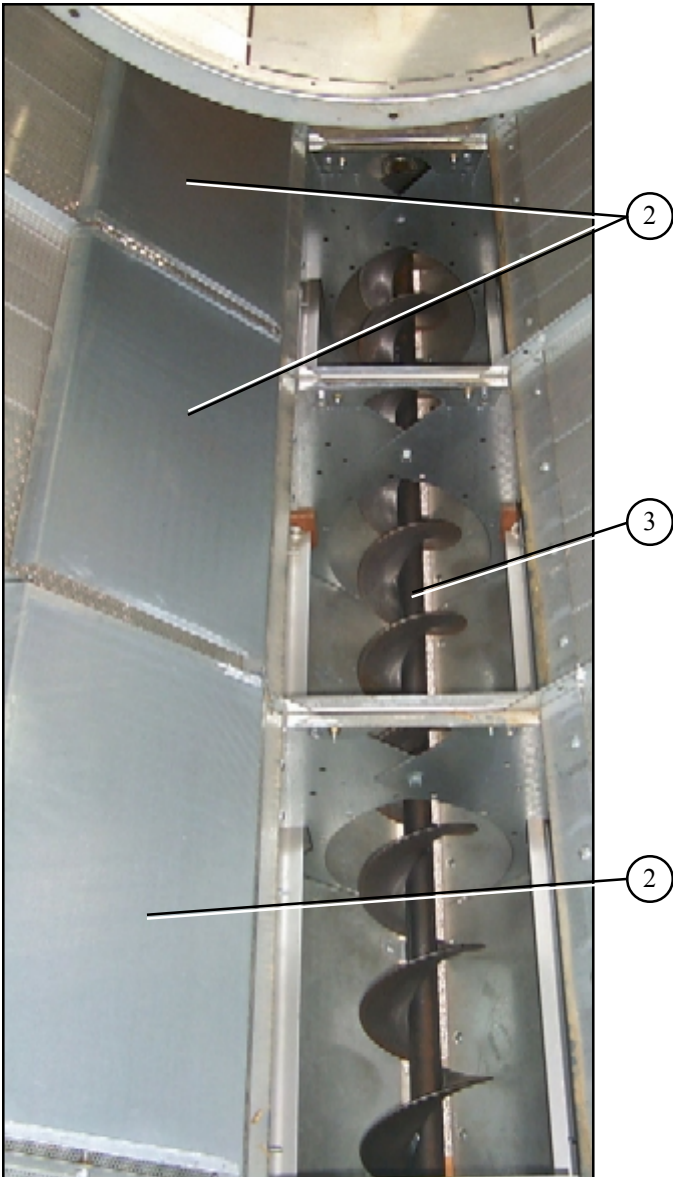


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1-4	D31-0293	LADDER ASSEMBLY, TALL PROFILE	2	2	2	2	2	2
1	DO1-1012	LADDER BRACKET	4	4	4	4	4	4
2	D31-0020	LADDER RAIL	2	2	2	2	2	2
3	DO1-0112	LADDER RUNG	10	10	10	10	10	10
4	DO1-0114	LADDER LOWER BRACKET	1	1	1	1	1	1
5	CD-0544	GRILL GUARD: 36"	1	1	1			
5	CD-0547	GRILL GUARD: 40&42"				1	1	1
6	CD-0575	GRILL GUARD: CD-26	1	1	1			
6	CD-0576	GRILL GUARD: CD-28				1	1	1
7	D81-0020	FRONT FAN SUPPORT 36 & 26"	1	1	1			
7	D71-0022	FRONT FAN SUPPORT 40 & 28				1		
7	D101-0021	FRONT FAN SUPPORT 42&28					1	1

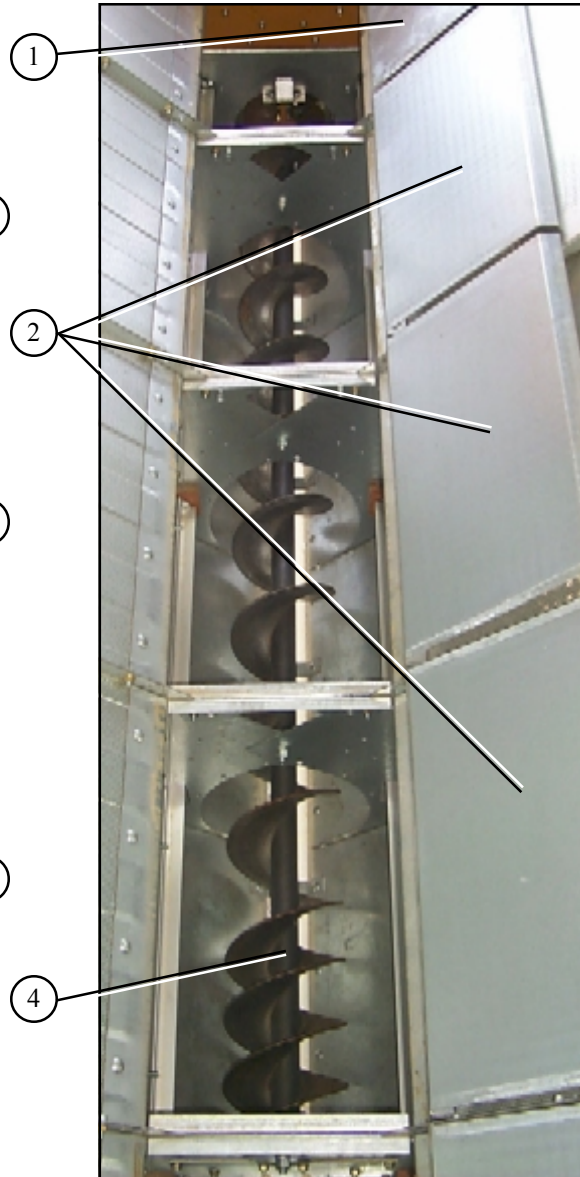
1200 SERIES PARTS MANUAL

BOTTOM AUGER

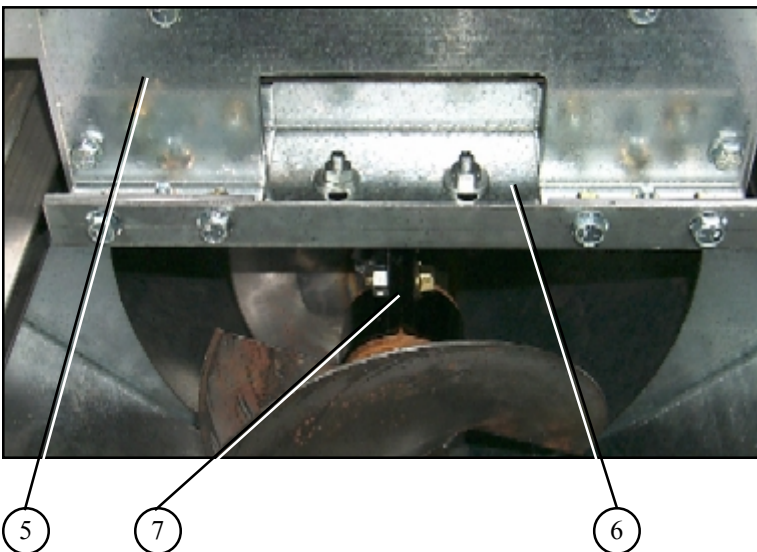
Bottom Auger (view from center of dryer to the forward end).



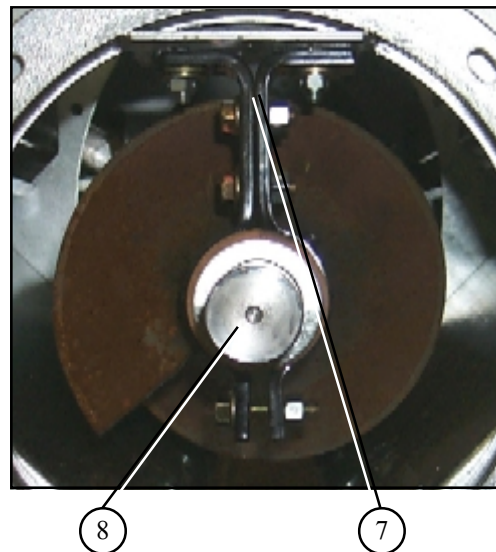
Bottom Auger (view from center of dryer to the rear end).



Bottom Auger center bearing and support.



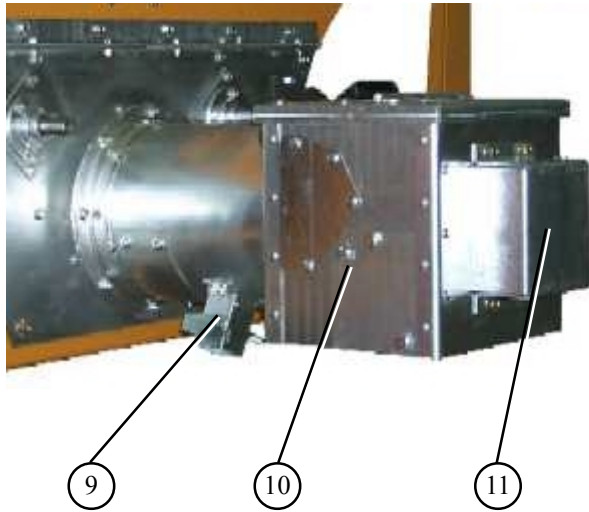
Bottom Auger rear bearing.



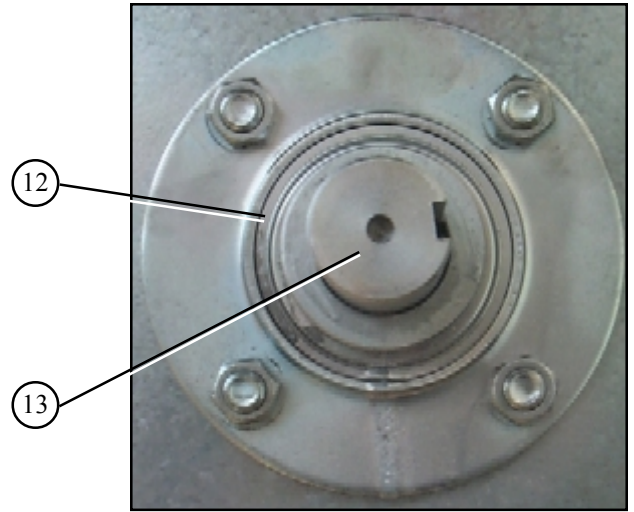
1200 SERIES PARTS MANUAL

BOTTOM AUGER

Rear Discharge Box.

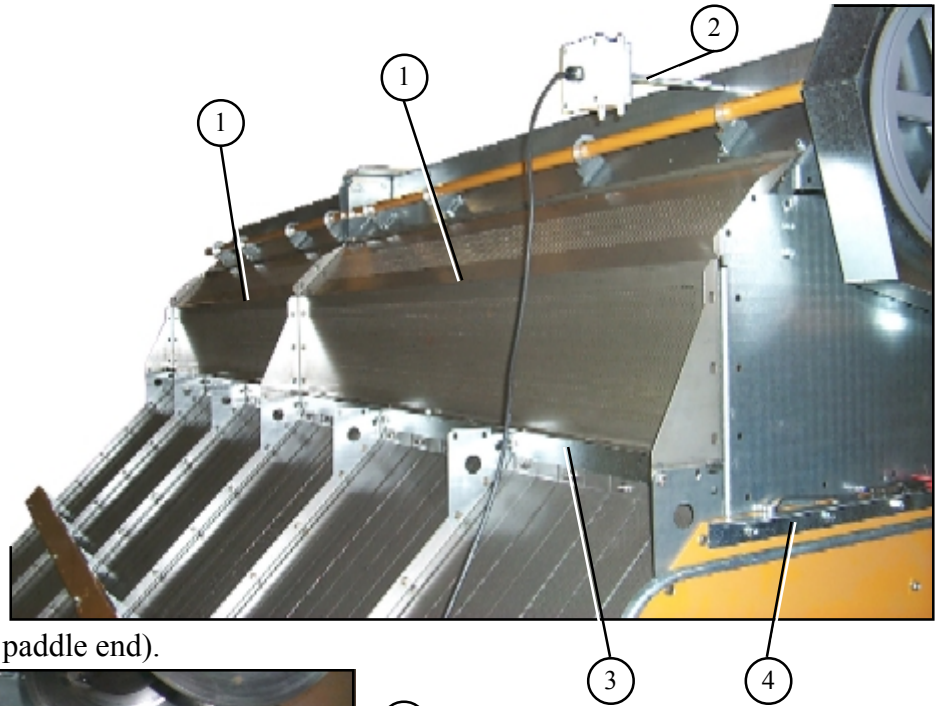


Flangette bearing.

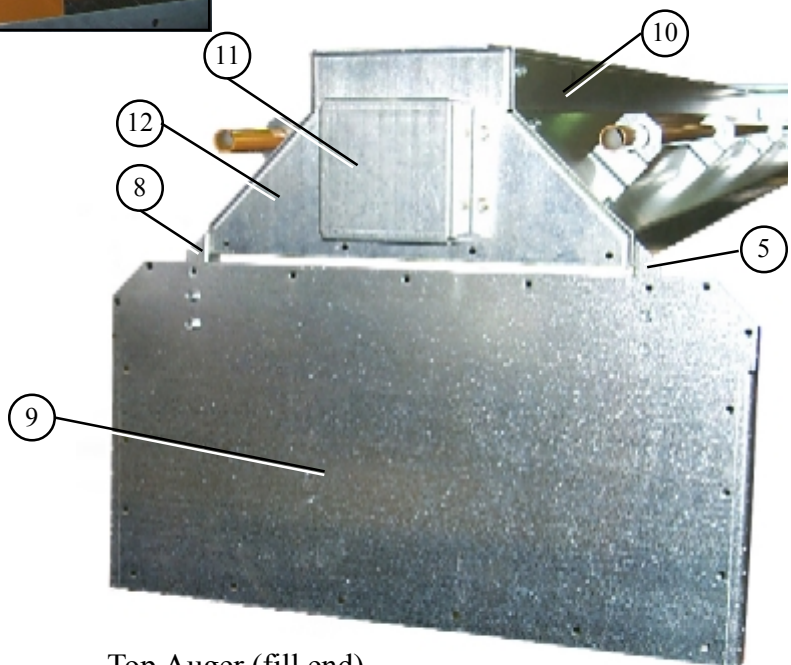
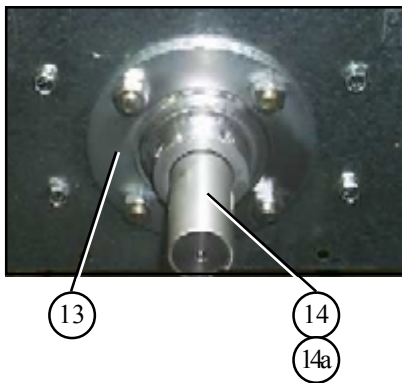
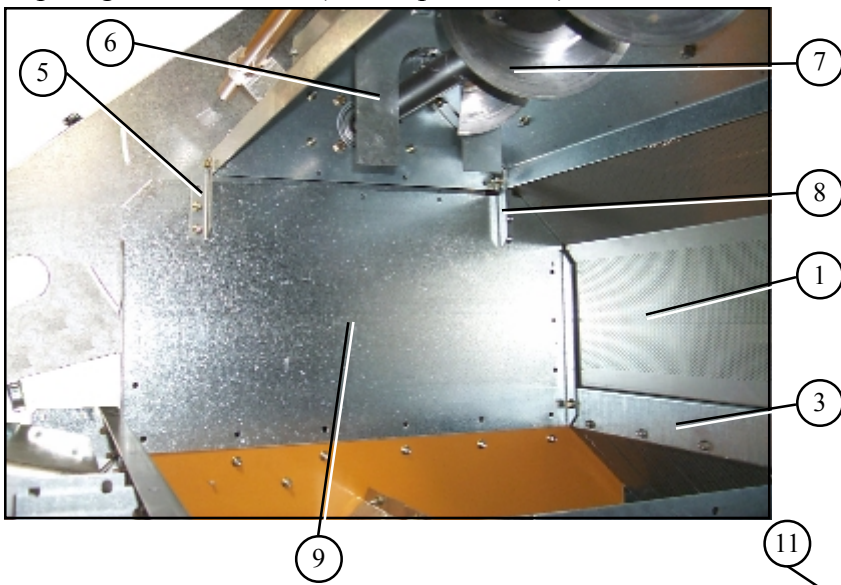


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-1214	PLENUM CLOSURE DOOR, REAR	1	1	1	1	1	1
2	DO1-1134	PLENUM CLOSURE DOOR	6	7	8	9	10	12
3	D21-0017	AUGER BOTTOM FRONT WELDMENT	1				1	
3	DO1-0607	AUGER BOTTOM FRONT WELDMENT		1				
3	D31-0092	AUGER BOTTOM FRONT WELDMENT			1			1
3	D31-0092	AUGER BOTTOM FRONT WELDMENT (116 3/8" LONG)				1		
4	D31-0267	AUGER BOTTOM REAR WELDMENT	1	1	1		2	2
4	D61-0184	AUGER BOTTOM REAR WELDMENT (117 7/8" LONG)				1		
5	DO1-1290	HANGER BEARING BOTTOM J-PLATE	2	2	2	2	4	4
6	DO1-1291	HANGER BEARING BOTTOM C-CHANNEL	1	1	1	1	2	2
7	DO1-1246	HANGER BEARING ASSEMBLY (SHORT)	2	2	2	2	3	3
8	D31-0076	SHAFT, AUGER SPLICE	2	2	2	2	3	3
9	DO1-0405	GRAIN SAMPLER ASSEMBLY	1	1	1	1	1	1
10	DO1-0481-MS	DISCHARGE BOX ASSEMBLY	1	1	1	1	1	1
11	DO1-1650	REAR AUGER BEARING SHIELD	1	1	1	1	1	1
12	D32-0001	FLANGETTE BEARING	1	1	1	1	1	1
13	D31-0005	SHAFT, TOP & BOT AUGER STUB	1	1	1	1	1	1
NOT SHOWN	D31-0079	DISCHARGE AUGER WELDMENT	1	1	1	1	1	1

1200 SERIES PARTS MANUAL
TOP AUGER WITH WET BIN ASSEMBLY



Top Auger with wet bin (switch paddle end).

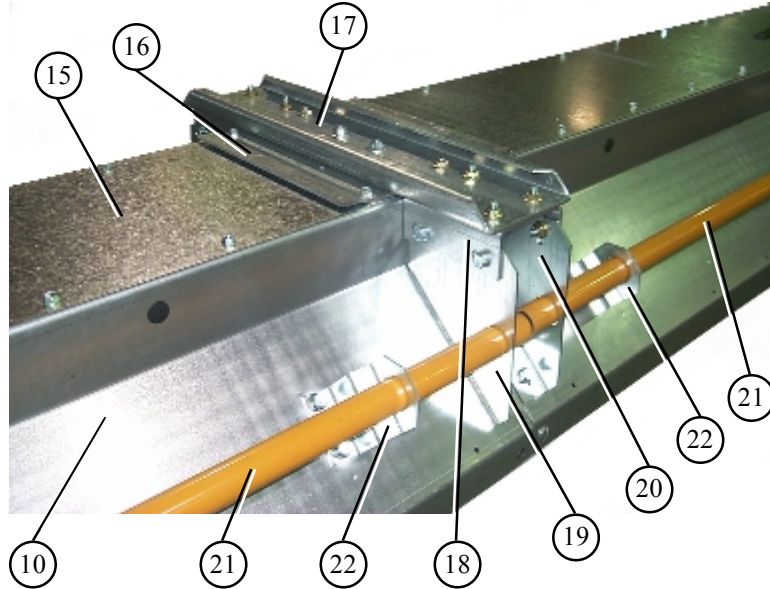


Top Auger (fill end).

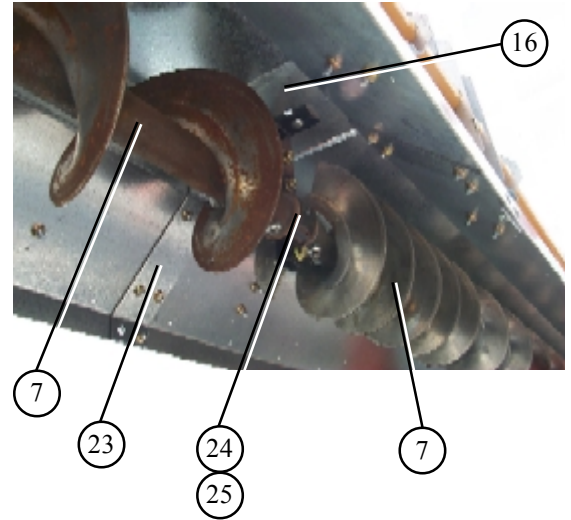
1200 SERIES PARTS MANUAL

TOP AUGER WITH WET BIN ASSEMBLY

Top Auger bearing support.



Top Auger bearing support (inside view).

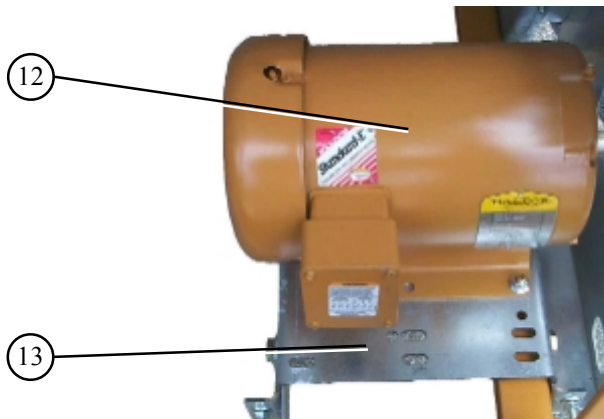


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-1521	WET BIN SIDE, 4' SIDE GALV. PERF	4	2		4	2	4
1	DO1-1522	WET BIN SIDE, 6' SIDE GALV. PER	2	4	6	4	6	6
2	DO1-0103	MERCURY SWITCH SHAFT	1	1	1	1	1	1
3	D21-0003	TOP EDGE ANGLE 71.875"	2				2	
3	D31-0004	TOP EDGE ANGLE 95.875"	2	4	2		4	4
3	DO1-0168	TOP EDGE ANGLE 119.875"			2	4		2
3A	D31-0003	TOP EDGE ANGLE SPLICE	2	2	2	2	4	4
5	DO1-0147	TOP AUGER HOUSING HINGE L.H.	2	2	2	2	2	2
6	DO1-0167	MERCURY SWITCH PADDLE WELDMENT	1	1	1	1	1	1
7	D21-0015	AUGER TOP FRONT WELDMENT	1				1	
7	DO1-0608	AUGER TOP FRONT WLDT 16' BASKET		1				
7	D31-0091	AUGER TOP FRONT WELDMENT			1	1		1
7	D31-0267	AUGER TOP & BOTTOM WELDMENT	1	1	1		2	2
7	D61-0184	AUGER WELDMENT 117 7/8"				1		
8	DO1-0148	TOP AUGER HOUSING HINGE R.H.	2	2	2	2	2	2
9	DO1-1525	WET BIN END	2	2	2	2	2	2
10	D21-0002	TOP AUGER TROUGH SIDE/6'	2				2	
10	D31-0010	TOP AUGER TROUGH SIDE/8'	2	4	2		4	4
10	DO1-0161	TOP AUGER TROUGH SIDE/10'			2	4		2
11	DO1-1650	REAR AUGER BEARING COVER	1	1	1	1	1	1
12	D31-0028	TOP AUGER HOUSING END	2	2	2	2	2	2
13	D32-0001	BEARING 1 1/2" DIA W/FLANGETTE	2	2	2	2	2	2
14	D31-0090	SHAFT, TOP AUGER FRONT	1	1	1	1	1	1
14A	D31-0005	SHAFT, TOP AUGER STUB REAR	1	1	1	1	1	1
15	DO1-1123	TOP AUGER COVER, 30.25"	1	1	1	1	1	1
15	DO1-1124	TOP AUGER COVER, 24.25"	3	4	5	7	5	7
15	DO1-1125	TOP AUGER COVER, 20.25"	2	2	2	2	4	4
16	D31-0015	TOP AUGER BEARING SUPPORT	1	1	1	1	2	2
17	D31-0011	CENTER STABILIZER BEAM	1	1	1	1	2	2
18	D31-0009	GUSSET ATTACH BRACKET	2	2	2	2	4	4
19	D31-0001	CENTER HANDRAIL GUSSET L.H.	2	2	2	2	4	4
20	D31-0002	CENTER HANDRAIL GUSSET R.H.	2	2	2	2	4	4
21	D21-0001-Y	HAND RAIL-SUPPORT, 1" EMTX71.75"	2				2	
21	D31-0006-Y	HAND RAIL SUPPORT, 1" EMTX95.75"	2	4	2		4	4
21	DO1-0151-Y	HAND RAIL, 1" EMT X119.75" LONG			2	4		2
22	DO1-0140	HANGER BRACKET-HANDRAIL GALV.	16	16	16	16	24	24
23	D31-0008	TOP AUGER TROUGH SPLICE	2	2	2	2	4	4
24	DO1-1245	TOP AUGER BEARING HANGER ASSY.	1	1	1	1	2	2
25	D31-0076	SHAFT, AUGER SPLICE	1	1	1	1	2	2

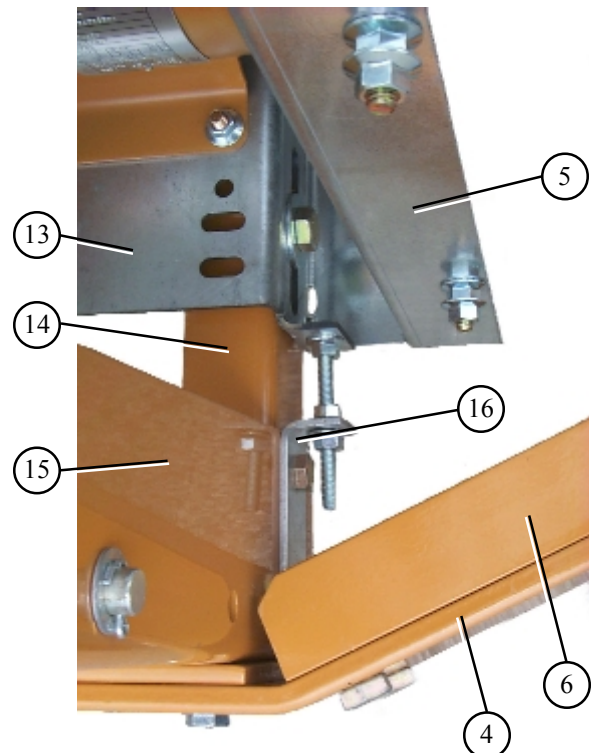
Bottom Auger drive components



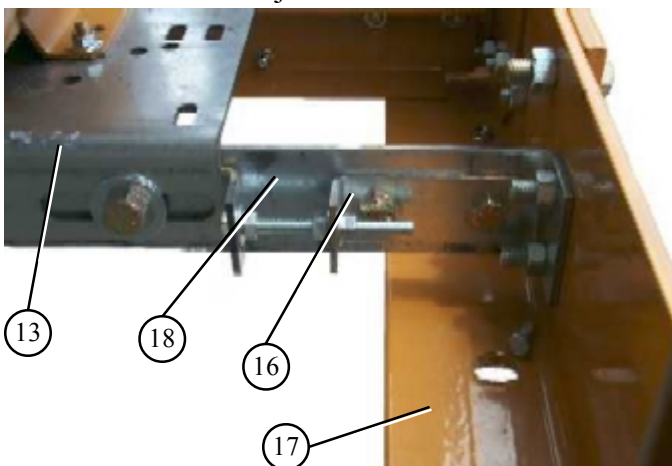
Bottom Auger motor and motor mount.



Forward drive tension adjustment.



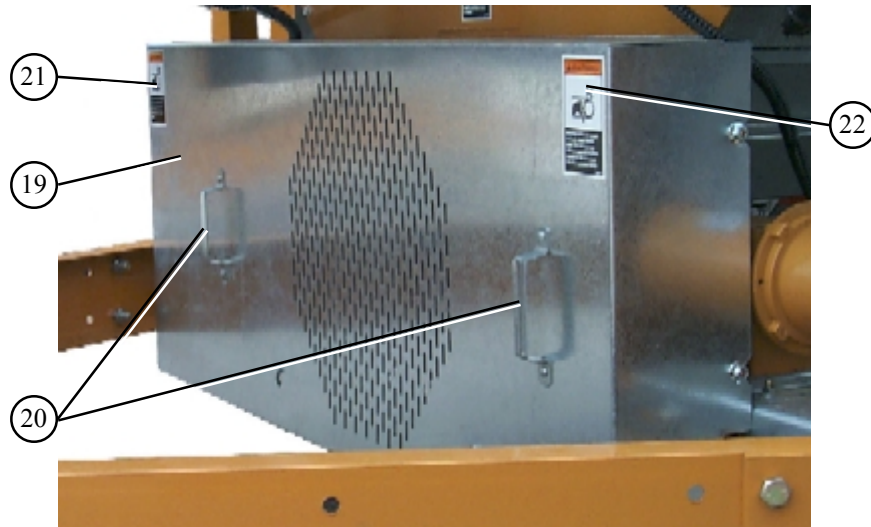
Rear drive tension adjustment.



1200 SERIES PARTS MANUAL

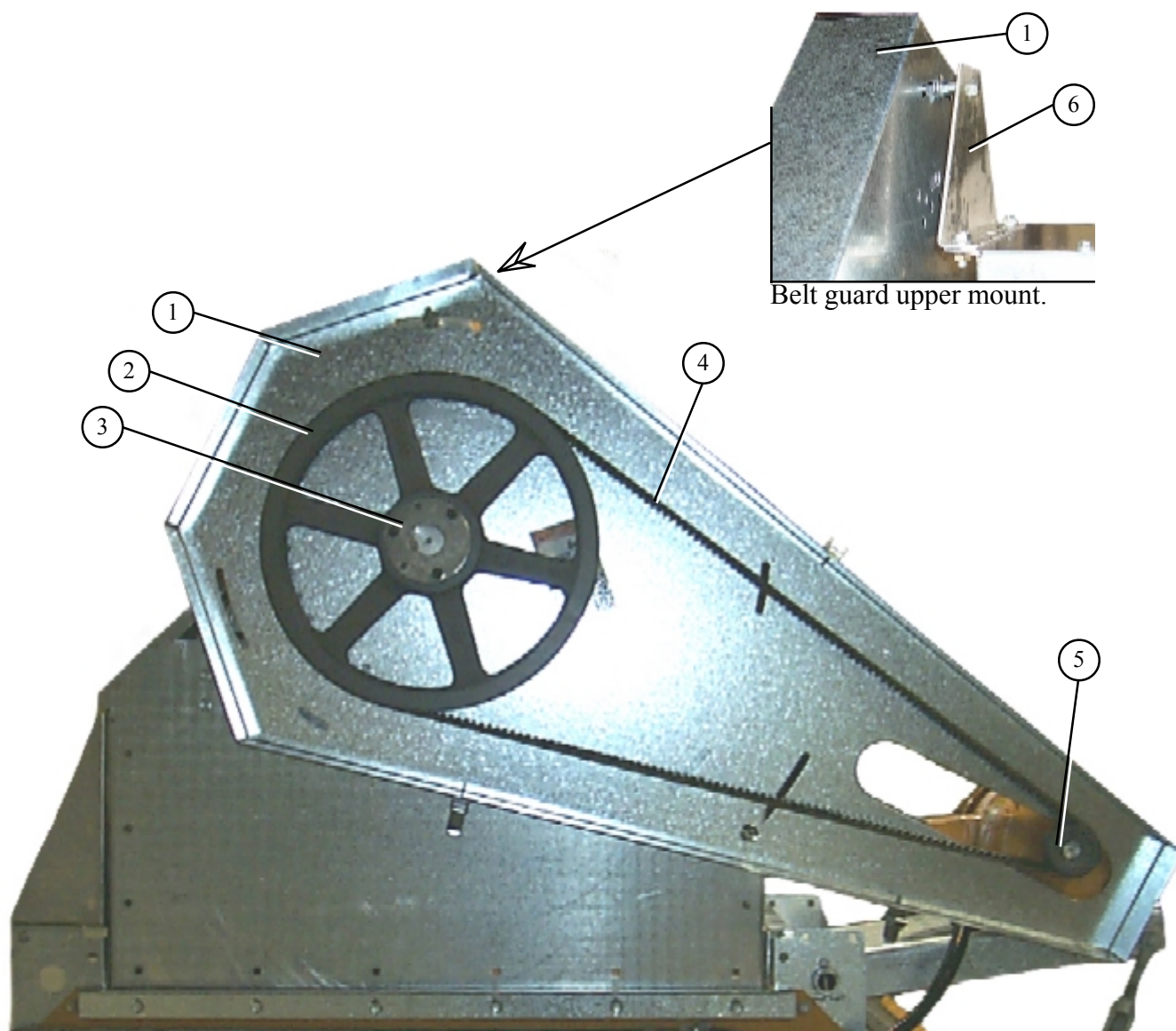
BOTTOM AUGER DRIVE

Bottom auger and metering roll drive guard.



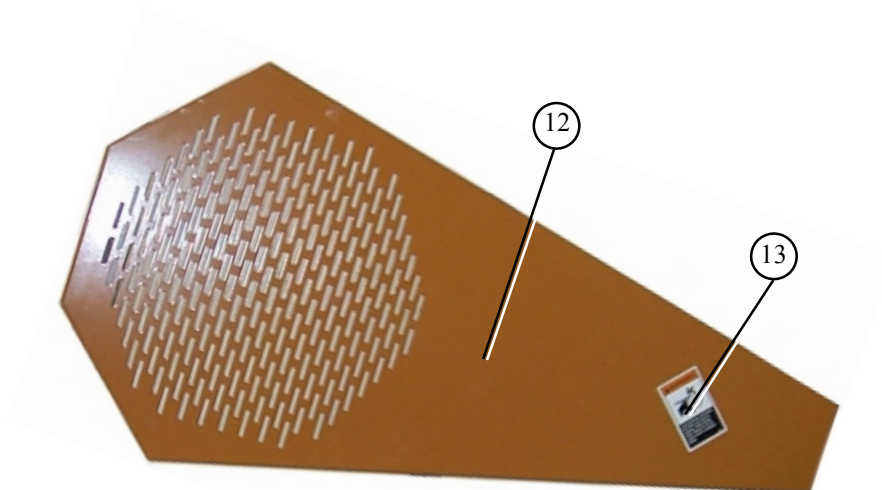
ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-1376	BOTTOM FRONT ANGLE BRACKET	1	1	1	1	1	1
2	MHCO0490	BELT-V BX82	2	2	2	2	2	2
3	2818-2	SHEAVE 2GR 3.35Dx1 1/8"	1	1	1			
3	D62-0003	SHEAVE 2GR 4.25Dx1 3/8"				1	1	1
4	DO1-0012	HITCH BRACKET, RIGHT	1	1	1	1	1	1
5	DO1-1373	BELTGUARD, UNLOAD MOTOR SHROUD	1	1	1	1	1	1
6	DO1-0029	HITCH WELDMENT	1	1	1	1	1	1
7	DO1-0011	HITCH BRACKET, LEFT	1	1	1	1	1	1
8	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1	1
9	DO3-0304	SHEAVE 2GR 20" GRIPBELT	1	1	1	1	1	1
10	D32-0019	BUSHING Q1-1 1/2" SPLIT TAPER	1	1	1	1	1	1
11	DO1-0065	SPACER, BEARING SHIELD	2	2	2	2	2	2
*12	500-1	MOTOR 5HP 1PH 1800RPM	1	1	1			
12	500-3	MOTOR 5HP 3PH 1800RPM	1	1	1			
*12	712-1	MOTOR 7.5HP 1PH 1800RPM				1		
12	712-3	MOTOR 7.5HP 3PH 1800RPM				1	1	
12	1000-3	MOTOR 10HP 3PH 1800RPM						1
13	DO1-0081	MOTOR MOUNT - BOTTOM AUGER	1	1	1	1	1	1
14	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
15	DO1-0007	CORNER LEG	6	6	6	6	8	8
16	DO1-0017	MOTOR ADJUSTMENT BRACKET	2	2	2	2	2	2
17	D21-0011	FRAME RAIL, 14' R.H.	1					
17	DO1-0538	FRAME RAIL, 16' R.H.		1				
17	D31-0044	FRAME RAIL, 18' R.H.			1			
17	D61-0002	FRAME RAIL, 20' R.H.				1		
17	D101-0002	FRAME RAIL, 22' R.H.					1	
17	D71-0002	FRAME RAIL, 26' R.H.						1
18	DO1-0016	MOTOR MOUNT SUPPORT BRACKET	1	1	1	1	1	1
19	DO1-1372	BELTGUARD, UNLOAD FRONT SHIELD	1	1	1	1	1	1
20	PR-331	PEAK CAP HANDLE	2	2	2	2	2	2
21	DC-971	DECAL, BELT DRIVE WARNING	2	2	2	2	2	2
22	DC-972	DECAL, CHAIN WARNING	2	2	2	2	2	2

*ITEM 12, PART Nos 500-1 & 712-1 ARE SINGLE PHASE MOTORS



Belt guard upper mount.

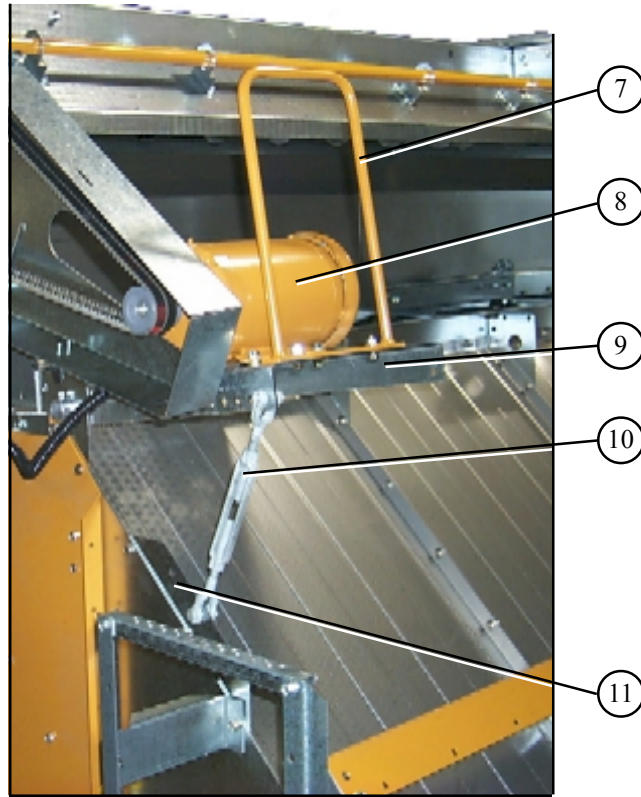
Top Auger drive components.



Top Auger belt guard cover.

1200 SERIES PARTS MANUAL

TOP AUGER DRIVE

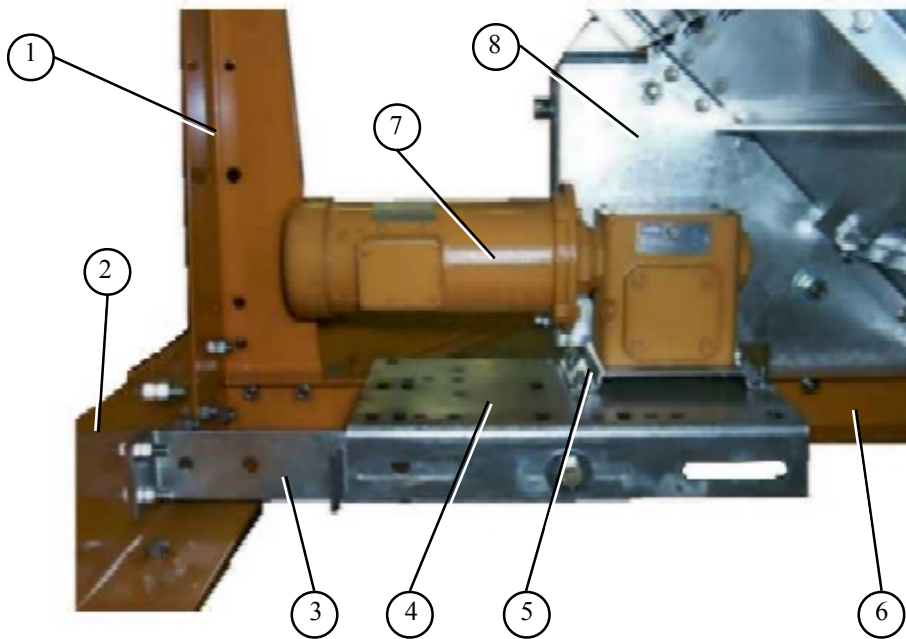


Top Auger motor and motor mount.

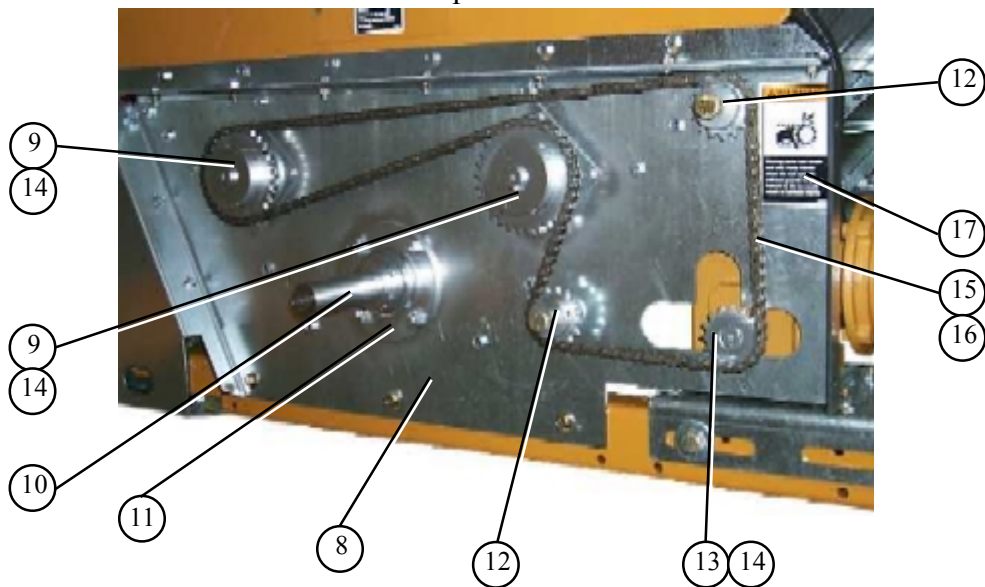
ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-0453	TOP AUGER BELTGARD BODY	1	1	1	1	1	1
2	D52-0001	SHEAVE 2GR 16" GRIPBELT	1	1	1	1	1	1
3	D32-0019	BUSHING Q1-1 1/2" SPLIT TAPER	1	1	1	1	1	1
4	DO1-0464	BELT-V BX97	2	2	2	2	2	2
5	2818-2	SHEAVE 2GR 3.35Dx1 1/8" BORE	1	1	1			
5	D62-0003	SHEAVE 2GR 4.25Dx1 3/8"				1	1	1
6	DO1-0155	MOUNTING BRACKET-BELT GD SPCR	1	1	1	1	1	1
7	DO1-0424	DRYER TOP HAND HOLD	1	1	1	1	1	1
* 8	500-1	MOTOR 5HP 1PH 1800RPM	1	1	1			
8	500-3	MOTOR 5HP 3PH 1800RPM	1	1	1			
* 8	712-1	MOTOR 7.5HP 1PH 1800RPM				1		
8	712-3	MOTOR 7.5HP 3PH 1800RPM				1	1	
8	1000-3	MOTOR 10HP 3PH 1800RPM						1
9	DO1-0173	TOP MOTOR MOUNT WELDMENT	1	1	1	1	1	1
10	DO1-0465	TURNBUCKLE 1/2" X 6" PLATED	1	1	1	1	1	1
11	DO1-0170	ANCHOR BRACKET-MOTOR MOUNT	1	1	1	1	1	1
12	DO1-0452-Y	TOP AUGER BELTGARD COVER OCHR	1	1	1	1	1	1
13	DC-971	DECAL, BELT DRIVE WARNING	2	2	2	2	2	2

*ITEM 8, PART Nos 500-1 & 712-1 ARE SINGLE PHASE MOTORS

SCR Motor/Reduction drive and motor mount assembly.



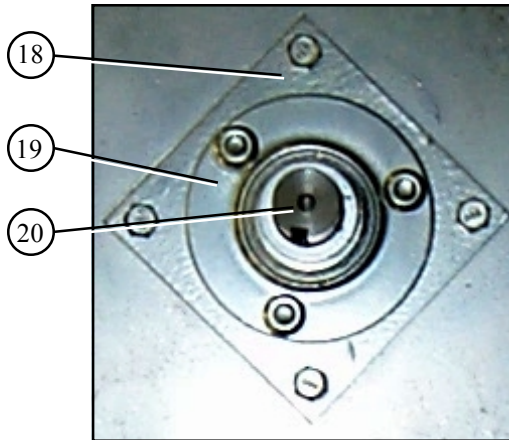
Meter roll drive train components.



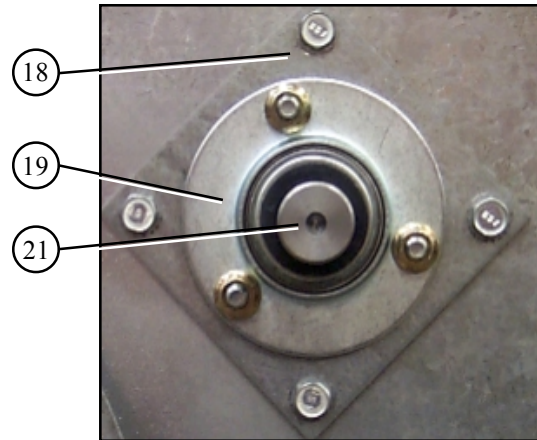
1200 SERIES PARTS MANUAL

METERING ROLL DRIVE

Front meter roll bearing.



Rear meter roll bearing.

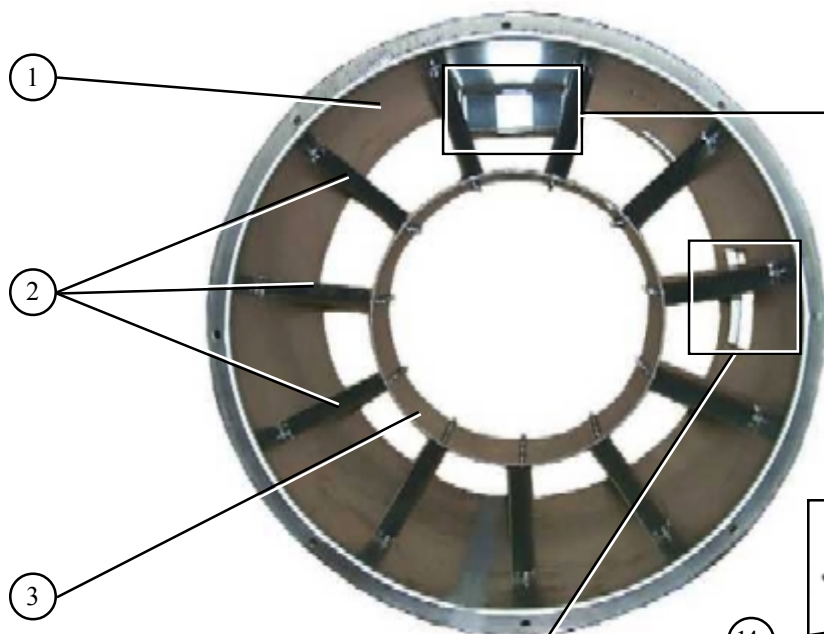


ITEM NUMBER	PART NUMBER	DESCRIPTION	1214	1216	1218	1220	1222	1226
1	DO1-0007	CORNER LEG PORTABLE DRYER	6	6	6	6	8	8
2	D21-0010	FRAME RAIL, 14' LEFT	1					
2	DO1-0537	FRAME RAIL, 16' LEFT		1				
2	D31-0043	FRAME RAIL, 18' LEFT			1			
2	D61-0001	FRAME RAIL, 20' LEFT				1		
2	D101-0001	FRAME RAIL, 22' LEFT					1	
2	D71-0002	FRAME RAIL, 26' LEFT						1
3	DO1-0016	MOTOR MOUNT SUPPORT BRACKET	1	1	1	1	1	1
4	DO1-0081	MOTOR MOUNT	1	1	1	1	1	1
5	DO1-0704	SCR MOTOR GEARBOX MOUNT	1	1	1	1	1	1
6	DO1-0008	FRONT & REAR FRAME TIE CHANNEL	4	4	4	4	6	6
7	DO3-0232	MOTOR 3/4 HP DC W/GEAR BOX 50:1	1	1	1	1	1	1
8	DO1-1374	BOTTOM AUGER BEARING PLATE	1	1	1	1	1	1
9	DO2-0029	SPROCKET 40H30	2	2	2	2	2	2
10	D31-0316	FRONT BOTTOM AUGER SHAFT	1	1	1	1	1	1
11	D32-0001	FLANGETTE BEARING 1 1/2"	2	2	2	2	2	2
12	DO1-0196	SPROCKET IDLER ASSEMBLY	2	2	2	2	2	2
13	DO3-0257	SPROCKET 4015 x 7/8" BORE W/KEYWAY	1	1	1	1	1	1
14	S-9168	KEY SQ. 1/4" x 1"	3	3	3	3	3	3
15	S-6290	CHAIN #40 ROLLER CHAIN	6FT	6FT	6FT	6FT	6FT	6FT
16	DO2-0031	#40 CHAIN CONNECTING LINK	1	1	1	1	1	1
17	DC-972	DECAL, CHAIN WARNING	2	2	2	2	2	2
18	DO1-0003	ADAPTOR PLATE	4	4	4	4	4	4
19	GK1583	FLANGETTE BEARING 1", W/LOCK COLLAR	4	4	4	4	4	4
20	DO1-0006	METER ROLL DRIVE SHAFT (FRONT)	2	2	2	2	2	2
21	DO1-0272	METER ROLL SHAFT STUB (REAR)	2	2	2	2	2	2

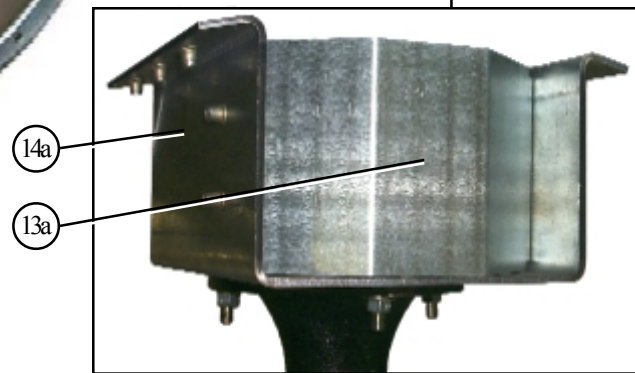
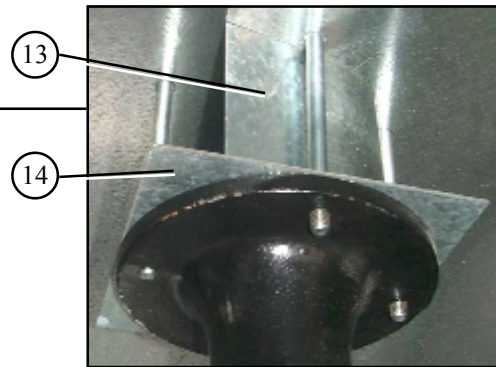
1200 SERIES PARTS MANUAL

FAN HEATER HOUSING ASSEMBLY

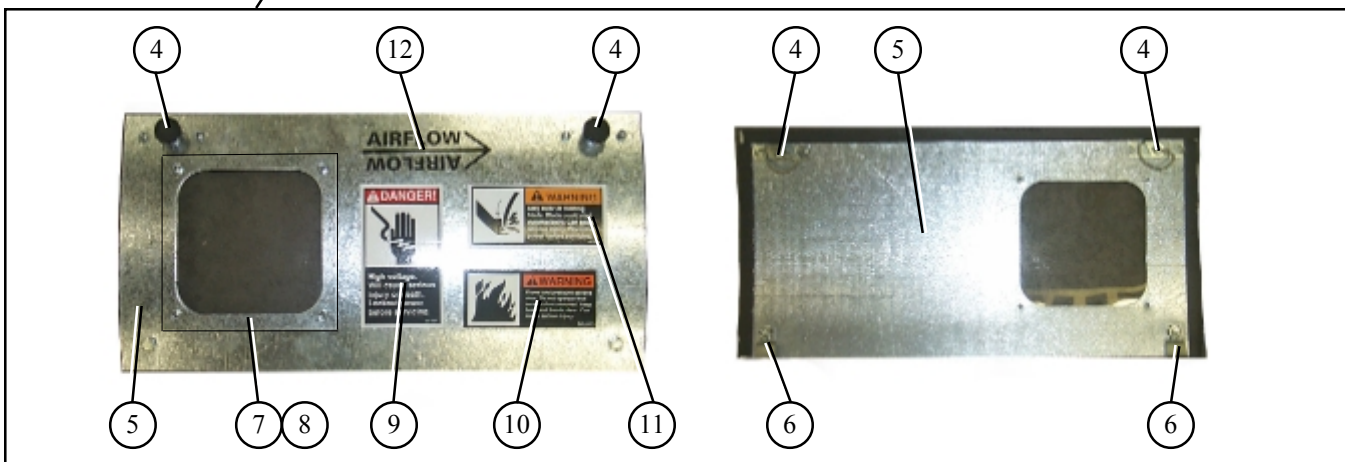
Fan Heater housing assembly.



26" & 28" burner support and collector cup.



36"-42" burner support and collector cup.



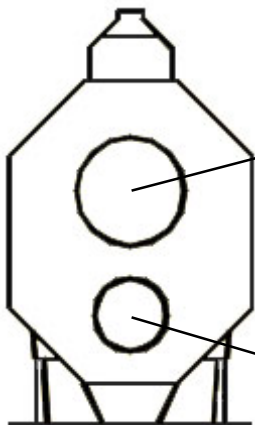
Heater access panel assembly (left photo is outside and right photo is inside of the door). Items 4 through 8 make up the heater access panel assembly (part no. CD-APA6065).

1200 SERIES PARTS MANUAL

FAN HEATER HOUSING ASSEMBLY

ITEM NUMBER	PART NUMBER	DESCRIPTION	BOTTOM FANS		TOP FANS				
			2612	2812	3612	3615	4015	4220	4225
1	DOI-0659	WRAPPER, 26" FAN HEATER	1						
1	DOI-0535	WRAPPER, 28" FAN HEATER		1					
1	DOI-1470	WRAPPER, 36" FAN HEATER			1	1			
1	DOI-1471	WRAPPER, 40" FAN HEATER					1		
1	DOI-1472	WRAPPER, 42" FAN HEATER						1	1
2	DOI-0651	STRAIGHTENING VANE, 26" F/H	11						
2	DOI-0529	STRAIGHTENING VANE, 28" F/H		11					
2	DOI-1452	STRAIGHTENING VANE, 36-42" F/H			11	11	11	11	11
3	DOI-0528	INNER CAN, 26" & 28" F/H	1	1					
3	DOI-1480	INNER CAN, 36" F/H			1	1			
3	DOI-1479	INNER CAN, 40" F/H					1		
3	DOI-1451	INNER CAN, 42" F/H						1	1
4-8	CD-APA6065	HEATER ACCESS PANEL ASSEMBLY	1	1	1	1	1	1	1
4	TFH-2046	SPRING LATCH W/BLK KNOB	2 / ASSEMBLY						
5	HF-6062	HEATER ACCESS PANEL	1 / ASSEMBLY						
6	HF-6063	ACCESS PANEL LATCH	2 / ASSEMBLY						
7	HF-7379	HEATER COVER PLATE	1 / ASSEMBLY						
8	HF-7380	WINDOW ACCESS .060x6x6 PLASTIC	1 / ASSEMBLY						
9	DC-1224	DECAL, DANGER HI-VOLTAGE	1	1	1	1	1	1	1
10	DC-1227	DECAL, WARNING FIRE	1	1	1	1	1	1	1
11	DC-1225	DECAL, WARNING ROTATING BLADE	1	1	1	1	1	1	1
12	DC-113	DECAL, AIR FLOW	1	1	1	1	1	1	1
13	HF-986	COLLECTOR CUP, 26" FAN HEATER	1						
13	HF-983	COLLECTOR CUP, 28" FAN HEATER		1					
13A	DOI-1484	COLLECTOR CUP, 36" FAN HEATER			1	1			
13A	DOI-1485	COLLECTOR CUP, 40" FAN HEATER					1		
13A	TF-1217	COLLECTOR CUP, 42" FAN HEATER						1	1
14	HF-978	SUPPORT PLATE, 26" FAN HEATER	1						
14	HF-7092	SUPPORT PLATE, 28" FAN HEATER		1					
14A	DOI-1482	SUPPORT BRACKET, 36" FAN HEATER			1	1			
14A	DOI-1483	SUPPORT BRACKET, 40" FAN HEATER					1		
14A	TF-1216	SUPPORT BRACKET, 42" FAN HEATER						1	1

Matching the right size fan heater to the model number of the dryer.



Top Fan (Fan 2)

		Dryer Model No.					
Fan Heater		1214	1216	1218	1220	1222	1226
36", 10 - 12 hp	(3612)	x					
36", 10 - 16 hp	(3615)		x	x			
40", 10 - 16 hp	(4015)				x		
42", 20 hp	(4220)					x	
42", 25 hp	(4225)						x

Bottom Fan (Fan 1)

		Dryer Model No.					
Fan Heater		1214	1216	1218	1220	1222	1226
26", 10 - 12 hp	(2612)	x	x	x			
28", 10 - 12 hp	(2812)				x	x	x

1200 SERIES PARTS MANUAL

FAN MOTOR, MOTOR MOUNT, & FAN BLADE

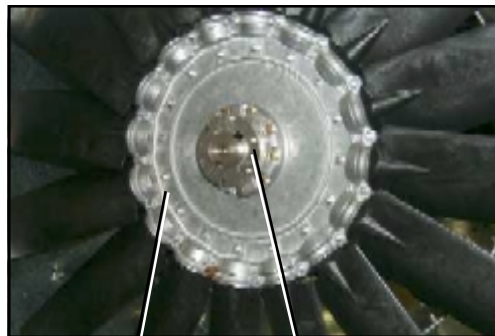
Fan motor and motor mount.



1

2

Fan blade and bushing.



3

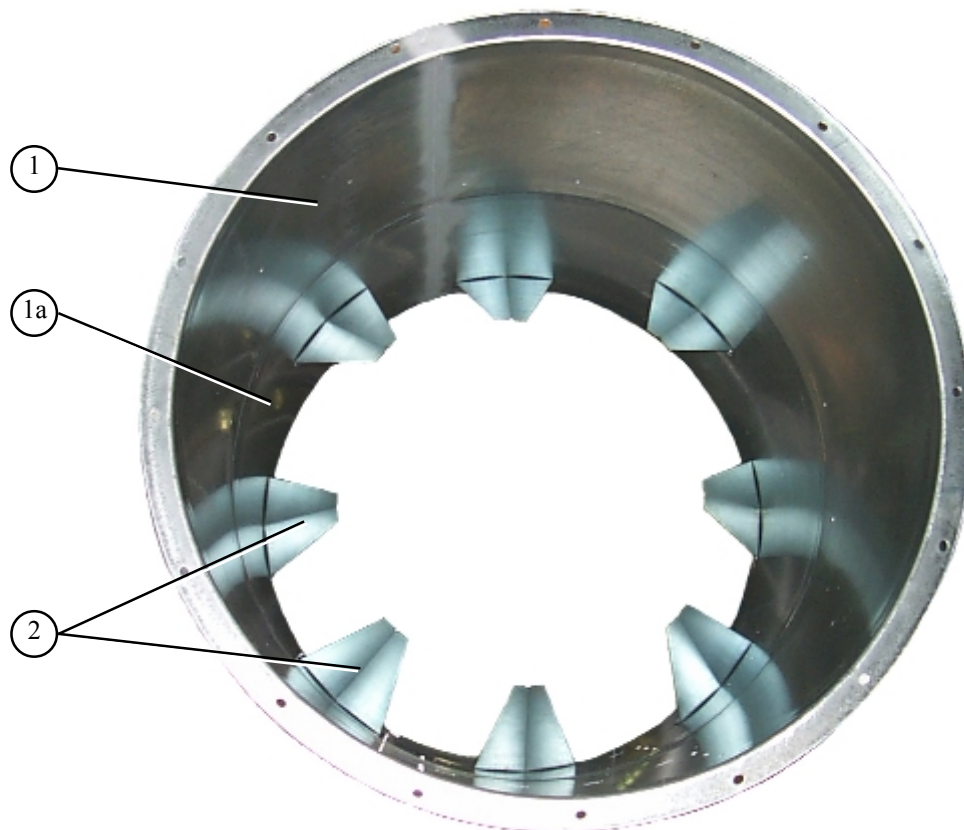
4

FAN HEATER; (Dia., HP)	ITEM NUBER	DESCRIPTION	PART NUMBER				
			220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V Ph
26" 12Hp	1	MOTOR MOUNT	D01-0530	D01-0530	D01-0530	D01-0530	D01-0530
	2	MOTOR	CD-0110	CD-0239	CD-0239	CD-0239	D03-0193
	3	FAN BLADE	D03-0301	D03-0301	D03-0301	D03-0301	D03-0301
	4	BUSHING	PT0778	PT0778	PT0778	PT0778	PT0778
28" 12Hp	1	MOTOR MOUNT	D01-0530	D01-0530	D01-0530	D01-0530	D01-0530
	2	MOTOR	CD-0110	CD-0239	CD-0239	CD-0239	D03-0193
	3	FAN BLADE	D03-0302	D03-0302	D03-0302	D03-0302	D03-0302
	4	BUSHING	PT0778	PT0778	PT0778	PT0778	PT0778
36" 12Hp	1	MOTOR MOUNT	D01-1478	D01-1478	D01-1478	D01-1478	D01-1478
	NOT SHOWN	MOTOR MOUNT ADAPTER	CD-0233	CD-0233	CD-0233	CD-0233	CD-0233
	2	MOTOR	CD-0110	CD-0239	CD-0239	CD-0239	CH-6819
	3	FAN BLADE	D01-0468	D01-0468	D01-0468	D01-0468	D01-0468
	4	BUSHING	FH-1009	FH-1009	FH-1009	FH-1009	FH-1009
36" 15Hp	1	MOTOR MOUNT	D01-1478	D01-1478	D01-1478	D01-1478	D01-1478
	2	MOTOR	002-1073-2	CH-1050	CH-1050	CH-1050	CH-6820
	3	FAN BLADE	D82-0002	D82-0002	D82-0002	D82-0002	D82-0002
	4	BUSHING	FH-1009	FH-6963	FH-6963	FH-6963	FH-6963
40" 15Hp	1	MOTOR MOUNT	D01-1481	D01-1481	D01-1481	D01-1481	D01-1481
	2	MOTOR	CD-0571	CH-1050	CH-1050	CH-1050	CH-6820
	3	FAN BLADE	D03-0567	D03-0567	D03-0567	D03-0567	D03-0567
	4	BUSHING	GC03810	GC03810	GC03810	GC03810	GC03810
42" 20Hp	1	MOTOR MOUNT	N/A	D01-1453	D01-1453	D01-1453	D01-1453
	2	MOTOR	N/A	CH-1051	CH-1051	CH-1051	2000-3-5
	3	FAN BLADE	N/A	D01-0470	D01-0470	D01-0470	D01-0470
	4	BUSHING	N/A	GC03810	GC03810	GC03810	GC03810
42" 25Hp	1	MOTOR MOUNT	N/A	D01-1474	D01-1474	D01-1474	D01-1474
	2	MOTOR	N/A	C-2049	C-2049	C-2049	CH-6692
	3	FAN BLADE	N/A	D01-0471	D01-0471	D01-0471	D01-0471
	4	BUSHING	N/A	CE-00617	CE-00617	CE-00617	CE-00617

1200 SERIES PARTS MANUAL

AIR MIXER ASSEMBLIES

Air mixer assemblies (36" air mixer shown in photo).

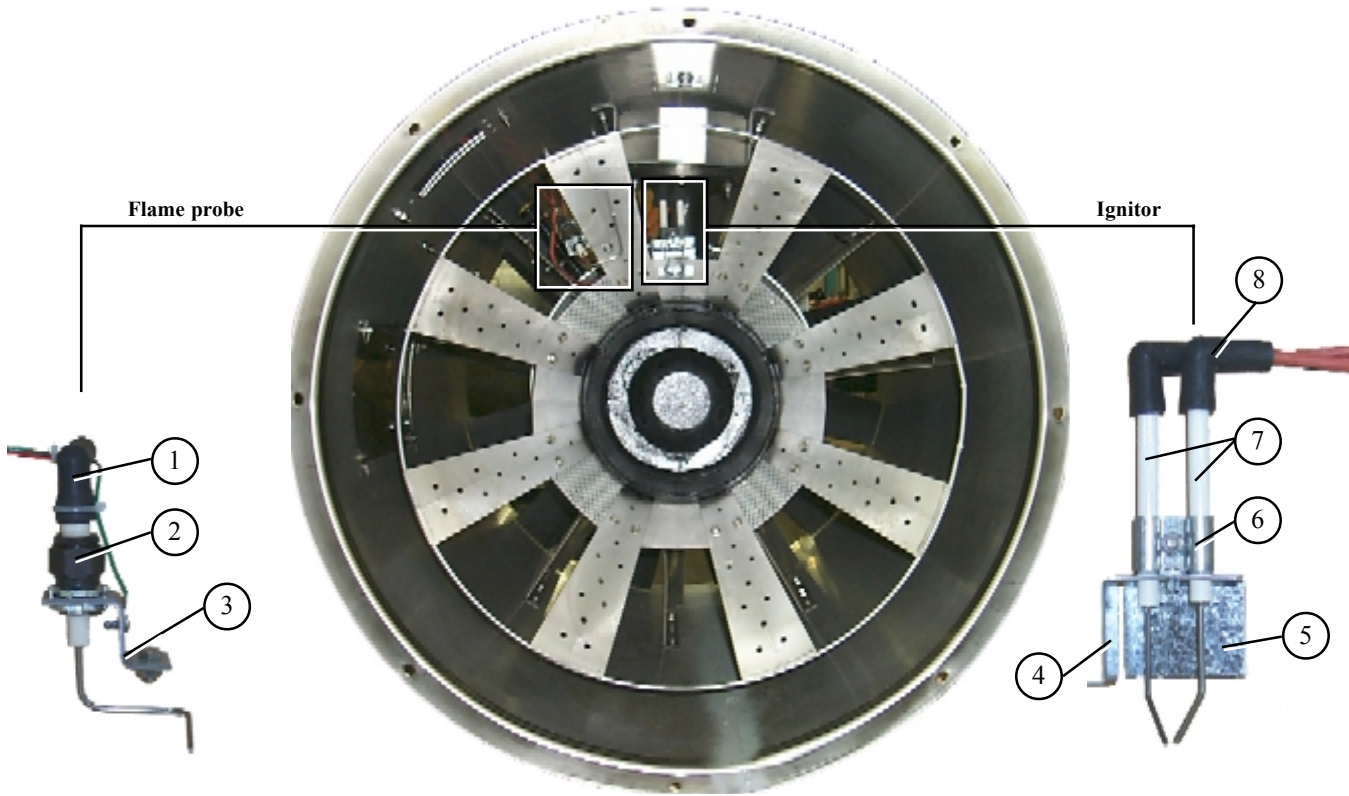


ITEM NUMBER	PART NUMBER	DESCRIPTION	26" F/H	28" F/H	36" F/H	40" F/H	42" F/H
1-2	DOI-0969	AIR MIXER ASSEMBLY, 26"	1				
1	DOI-0968	AIRMIXER CAN, 26" x 15" LONG	1/ASSEMBLY				
1A	DOI-0967	AIRMIXER CAN, 26" x 8" SHORT	1/ASSEMBLY				
2	CD-0228	SMALL DIA. CAN AIR MIXER VANE	6/ASSEMBLY				
1-2	DOI-0955	AIR MIXER ASSEMBLY, 28"		1			
1	DOI-0951	AIRMIXER CAN, 28" x 15" LONG	1/ASSEMBLY				
1A	DOI-0950	AIRMIXER CAN, 28" x 8" SHORT	1/ASSEMBLY				
2	CD-0228	SMALL DIA. CAN AIR MIXER VANE	6/ASSEMBLY				
1-2	CD-0113	AIR MIXER ASSEMBLY, 36"			1		
1&1A	DOI-1303	AIRMIXER CAN, 36" W/ACCESS	2/ASSEMBLY				
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY				
1-2	CD-0117	AIR MIXER ASSEMBLY, 40"				1	
1&1A	DOI-1218	AIRMIXER CAN, 40" W/ACCESS	2/ASSEMBLY				
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY				
1-2	CD-0118	AIR MIXER ASSEMBLY, 42"					1
1&1A	CD-0192	AIRMIXER CAN, 42"	2/ASSEMBLY				
2	CD-0083	AIR MIXER VANE	8/ASSEMBLY				

1200 SERIES PARTS MANUAL

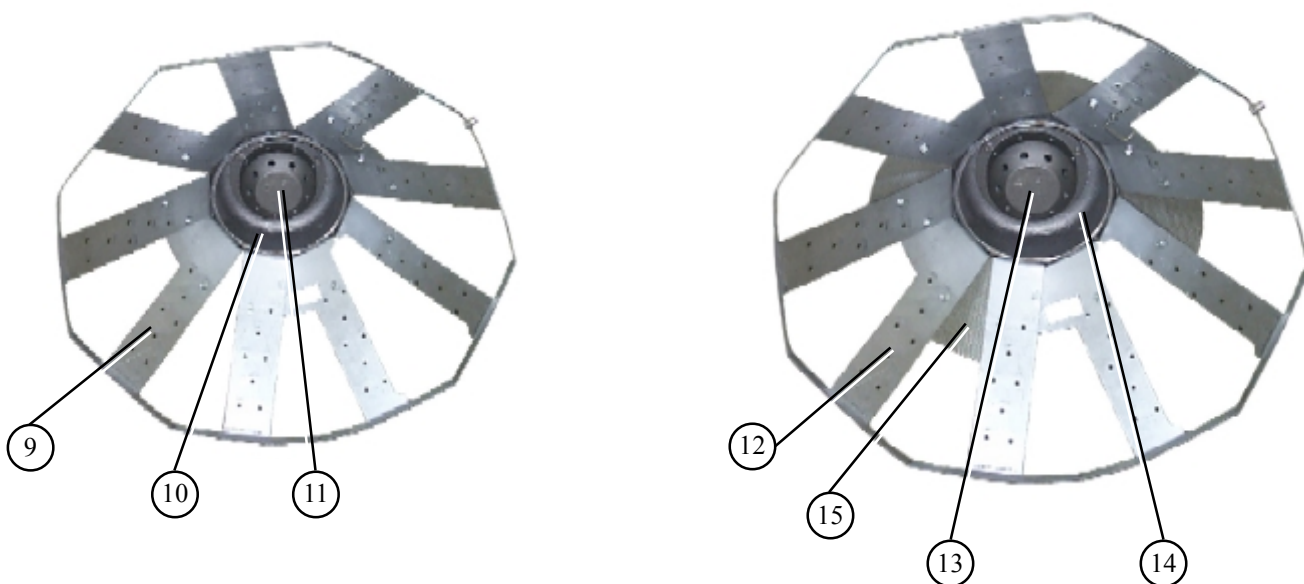
FLAME PROBE, IGNITOR, AND BURNER ASSEMBLIES

Ignitor and flame probe assemblies.



26" Fan heater burner assembly.

28" Fan heater burner assembly.

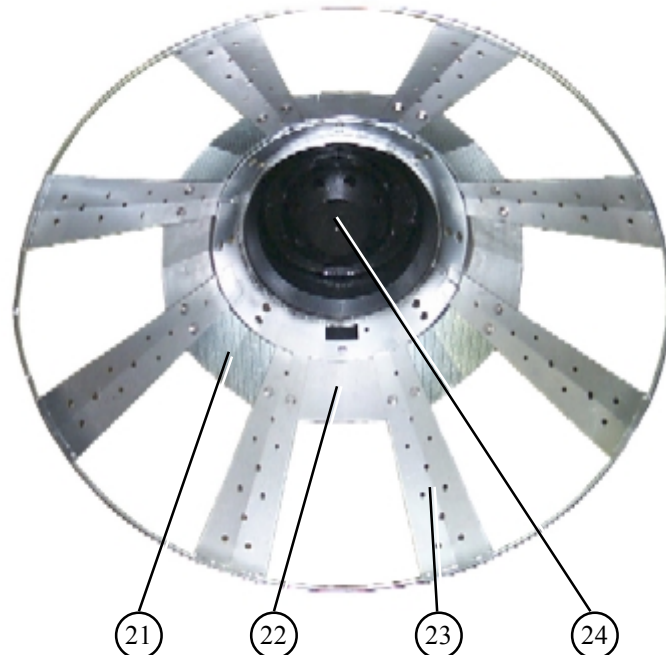
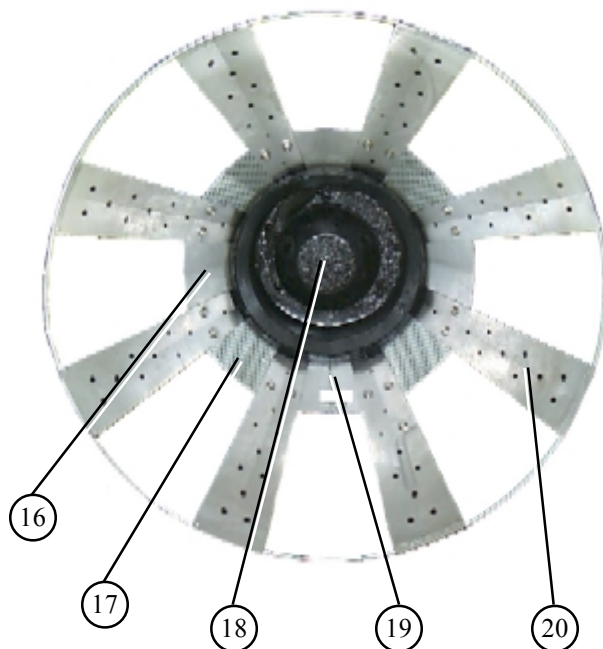


1200 SERIES PARTS MANUAL

FLAME PROBE, IGNITOR, AND BURNER ASSEMBLIES

36" & 40" Fan heater burner assembly.

42" Fan heater burner assembly.

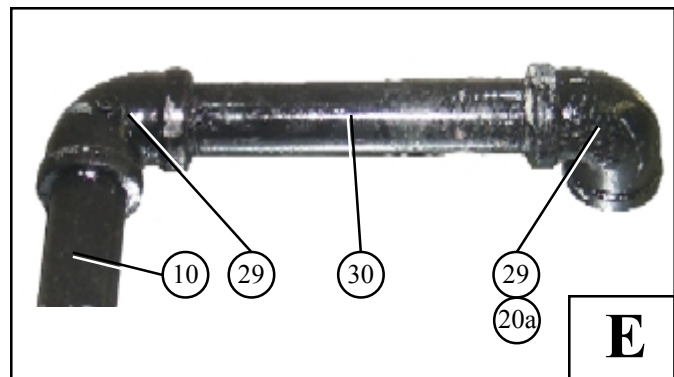
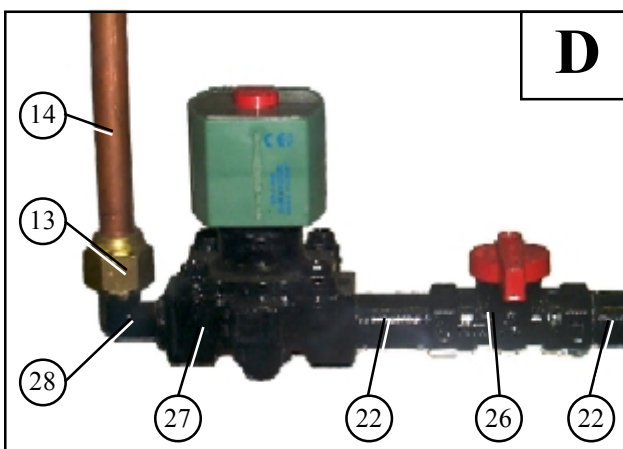
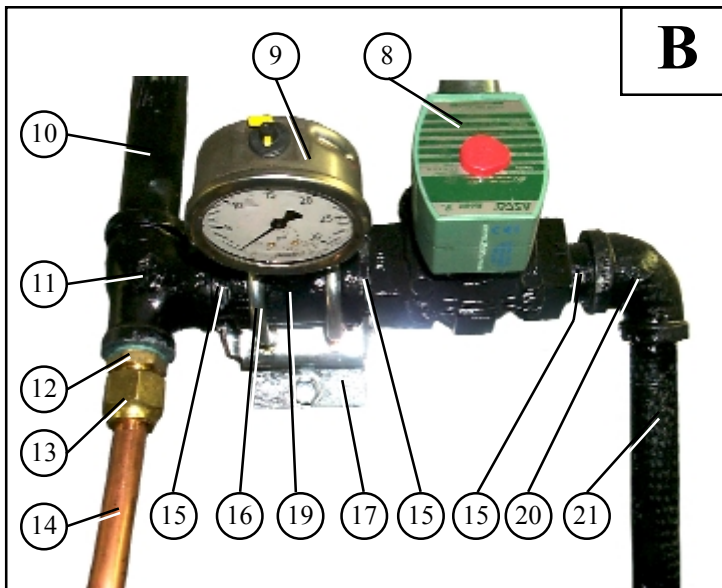
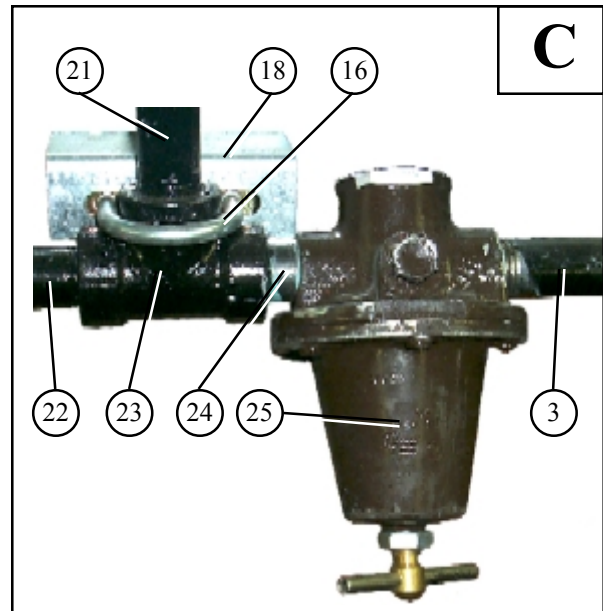
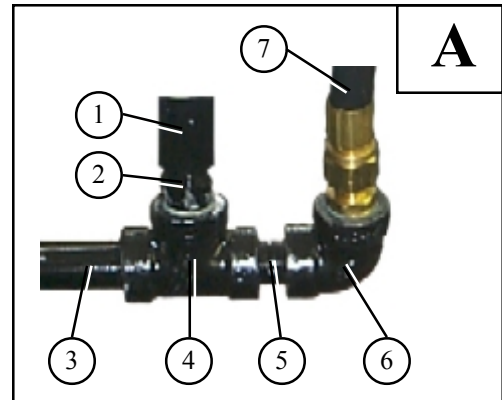
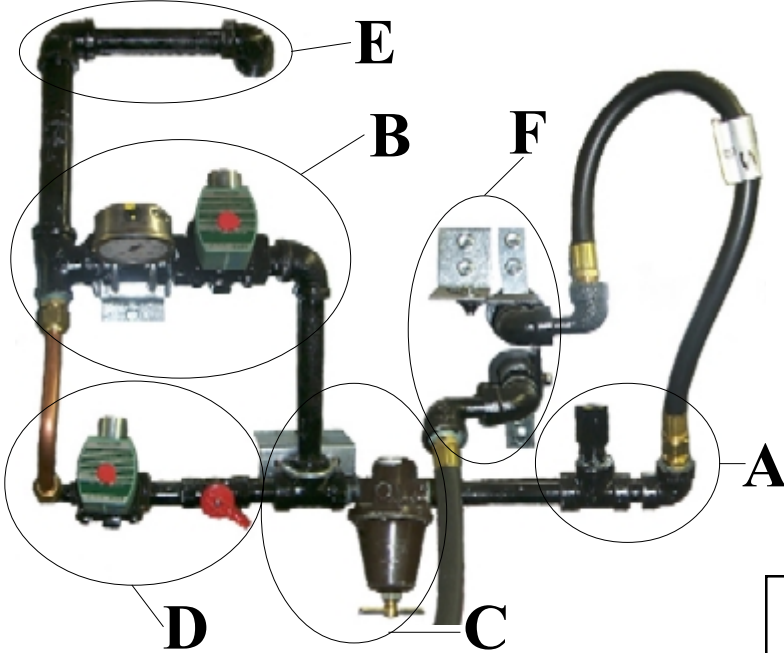


ITEM NUMBER	PART NUMBER	DESCRIPTION	26" F/H	28" F/H	36" F/H	40" F/H	42" F/H
1-3	TF-1559-N	FLAME PROBE ASSY NETWK	I	I	I	I	I
1	HH-7025	BOOT 8MM SILICONE 90DEGREE	I/ASSEMBLY				
2	THH-4179	FLAME SENSOR 6" LONG ROD	I/ASSEMBLY				
3	CD-O187	FLAME SENSOR BRACKET	I/ASSEMBLY				
4-8	TF-1558	IGNITOR ASSEMBLY	I	I	I	I	I
4	HF-7204	DUAL PROBE IGNITOR BRACKET	I/ASSEMBLY				
5	DOI-0878	IGNITOR AIR DEFLECTOR ANGLE	I/ASSEMBLY				
6	HF-7201	IGNITOR HALF CLAMP	2/ASSEMBLY				
7	CD-0238	IGNITOR FLAME	2/ASSEMBLY				
8	TF-1876	IGNITION WIRE ASSY (INCLUDES BOTH WIRES)	I/ASSEMBLY				
9-11	BA-26	26" BURNER ASSEMBLY	I				
9	HF-992	26" DIVERTER WELDMENT	I/ASSEMBLY				
10	HH-3934	BURNER GUN MACHINED 26"	I/ASSEMBLY				
11	HH-1179	FLAME SPREADER 26"	I/ASSEMBLY				
12-15	BA-28	28" BURNER ASSEMBLY		I			
12	HF-7629	DIVERTER WELDMENT 28"	I/ASSEMBLY				
13	THF-3144	FLAME SPREADER 28"	I/ASSEMBLY				
14	THF-3141	HEATER GUN MACHINED 28"	I/ASSEMBLY				
15	THF-3113	28" DIVERTER BRACKET	I/ASSEMBLY				
16-20	BA-36	36" BURNER ASSEMBLY			I		
16	THF-3038	DIVERTER BRACKET 36" & 40"	3/ASSEMBLY				
17	THF-3038P	DIVERTER BRACKET 36" & 40" PERFD	4/ASSEMBLY				
18	THF-3057	FLAME SPREADER 36-42"	I/ASSEMBLY				
19	THF-3039	DIVERTER BRACKET 36" & 40" W/HOLE	I/ASSEMBLY				
20	CD-0091	BURNER WELDMENT CD 36" & 40"	I/ASSEMBLY				
16-20	BA-40	40" BURNER ASSEMBLY				I	
16	THF-3038	DIVERTER BRACKET 36" & 40"	3/ASSEMBLY				
17	THF-3038P	DIVERTER BRACKET 36" & 40" PERFD	4/ASSEMBLY				
18	THF-3057	FLAME SPREADER 36-42"	I/ASSEMBLY				
19	THF-3039	DIVERTER BRACKET 36" & 40" W/HOLE	I/ASSEMBLY				
20	CD-0091	BURNER WELDMENT CD 36" & 40"	I/ASSEMBLY				
21-24	BA-42	42" BURNER ASSEMBLY					I
21	CD-O448P	DIVERTER BRACKET 42" PERFD	4/ASSEMBLY				
22	CD-O448	DIVERTER BRACKET 42"	4/ASSEMBLY				
23	CD-O208	BURNER WELDMENT CD 42"	I/ASSEMBLY				
24	THF-3057	FLAME SPREADER 36-42"	I/ASSEMBLY				

1200 SERIES PARTS MANUAL

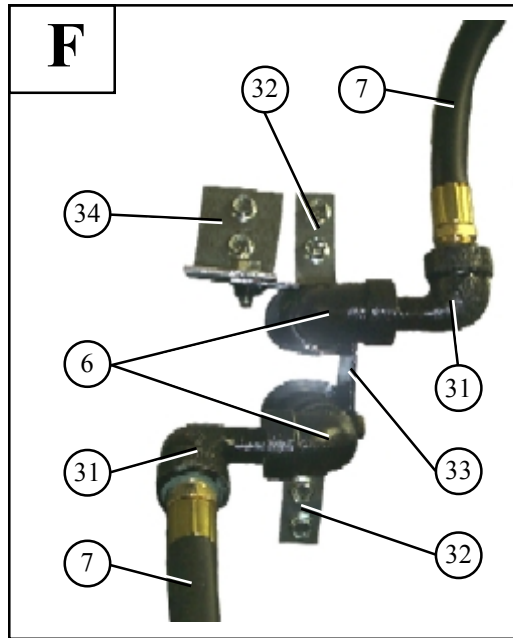
LP PIPE TRAIN ASSEMBLIES

26" & 28" Fan Heater LP pipe train assembly.



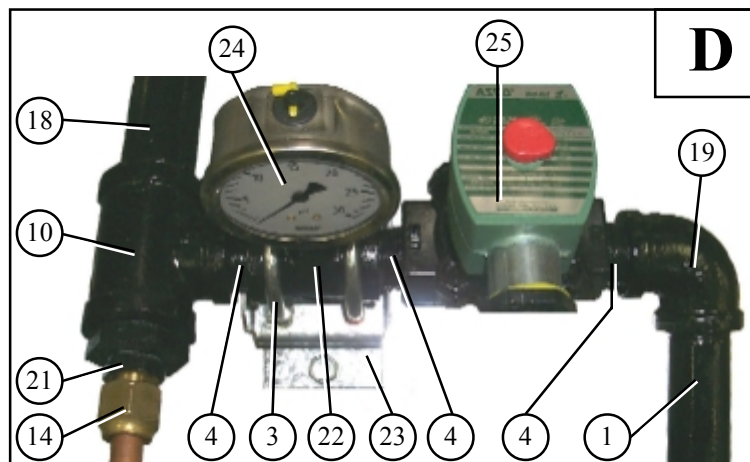
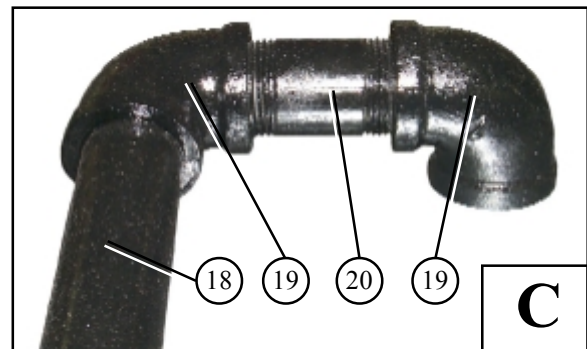
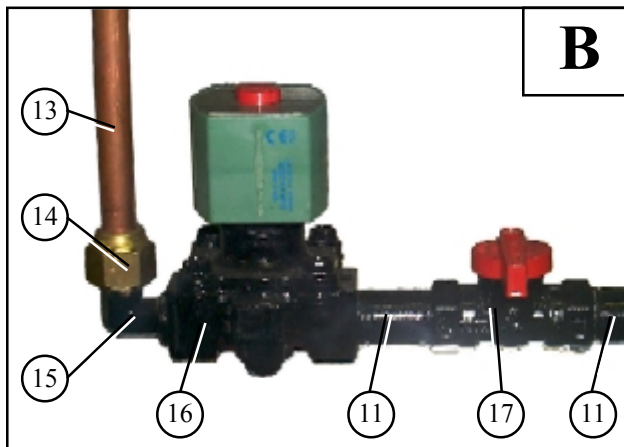
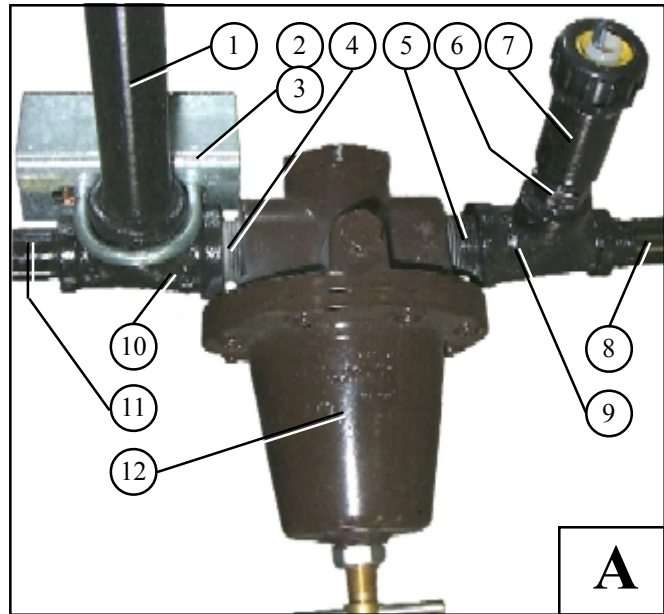
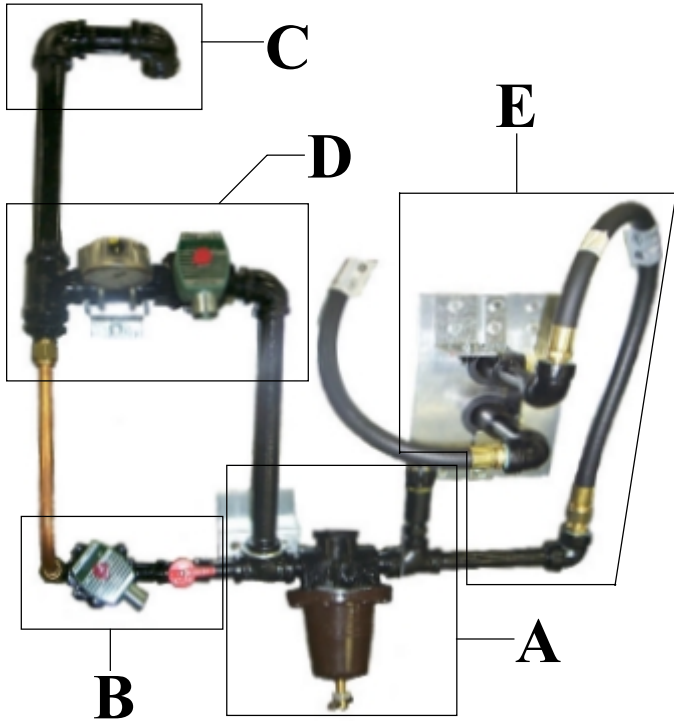
1200 SERIES PARTS MANUAL

LP PIPE TRAIN ASSEMBLIES



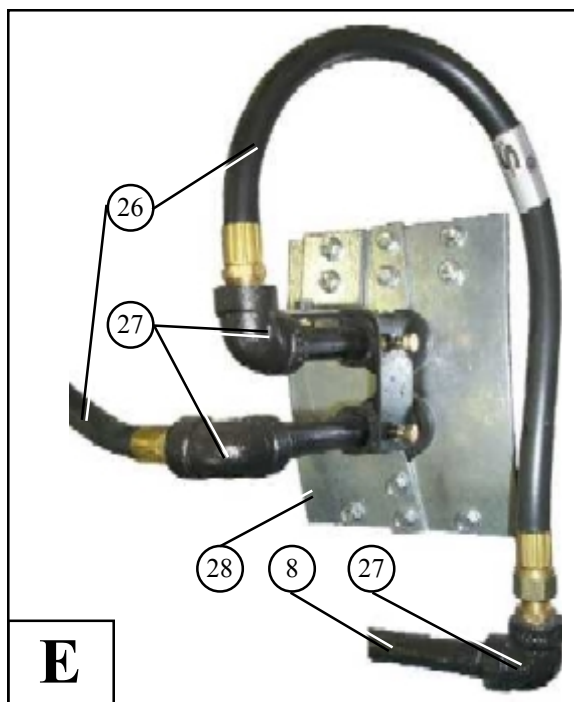
ITEM NUMBER	PHOTO (A, B, C, D, E)	PART NUMBER	DESCRIPTION	26" 12HP	28" 12HP
1	A	D67-0005	COUPLER 1/2" SCH 40	1	1
2	A	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1	1
3	A, C	HH-3854	NIPPLE 1/2" x 6" SCH 80	1	1
4	A	THH-4058	TEE 1/2" x 1/2" x 1/2" SCH 80	1	1
5	A	DO7-0019	NIPPLE 1/2" x 1 1/2" SCH 80	1	1
6	A, F	HH-4847	ELBOW 1/2" - 90 SCH 80	3	3
7	A, F	TFC-0095	HOSE, 1/2" x 24", LP GAS ASSY	2	2
8	B	TFC-0081	VALVE, 3/4" NPT SOLENOID	1	1
9	B	HH-2984	GUAGE, 0-30# PRESSURE LP	1	1
10	B, E	DO3-0241	NIPPLE 3/4" x 8" SCH 40	1	1
11	B	D18-0002	TEE 3/4 x 1/2 x 3/4 SCH 40	1	1
12	B	HH-1254	CONNECTOR UI-8D MALE FLARE	1	1
13	B, D	HH-1255	NUT 1/2" BRASS FORGED FLARE	2	2
14	B, D	O33-1016-6	COPPER TUBE 3/8ID WITH 1/20D	1 FT	1 FT
15	B	THH-4121	NIPPLE 3/4" CLOSE SCH 40	2	3
16	B, C	S-7259	U-BOLT 5/16-18x1 1/2 ZN	3	3
17	B	CD-0179	PIPETRAIN SADDLE BRACKET	1	1
18	C	CD-0044	PIPETRAIN SUPPORT BRACKET	1	1
19	B	THH-4154	TEE 3/4" x 3/4" x 1/4" SCH 40	1	1
20	B	THH-4149	ELBOW 3/4" - 1/2" REDUCER SCH 40	1	1
20A	E	THH-4149	ELBOW 3/4" - 1/2" REDUCER SCH 40	1	
21	B, C	HH-6502	NIPPLE 1/2" x 7" SCH 40	1	1
22	C, D	THH-4128	NIPPLE 1/2" x 2" SCH 40	2	2
23	C	HH-1453	TEE 1/2" x 1/2" x 1/2" SCH 40	1	1
24	C	HH-2029	NIPPLE 1/2" x 1 1/2" SCH 40	1	1
25	C	TFC-0023-50	REGULATOR 1/2" NPT 50P.S.I.	1	1
26	D	TFC-0030	VALVE 1/2" NPT BALL	1	1
27	D	TFC-0032	VALVE 1/2" NPT SOLENOID	1	1
28	D	HH-1932	ELBOW 1/2" PIPE - 1/2" FLARE BRASS	1	1
29	E	THH-4120	ELBOW 3/4" - 90 SCH 40	1	2
30	E	DO8-0020	NIPPLE 3/4" x 6" SCH 40	1	1
31	F	HH-1082	ELBOW 1/2" - 90 STREET SCH 80	2	2
32	F	HF-7056	VAPORIZER PIVOT BRKT	2	2
33	F	HF-7060	VAPORIZER SUPPORT WELDMENT	1	1
34	F	HF-7057	VAPORIZER ADJUSTMENT BRKT	1	1
NOT SHOWN	N/A	CD-0414	VAPORIZOR COIL 26 28" 3 WRAP	1	1

36" Fan Heater LP pipe train assembly.

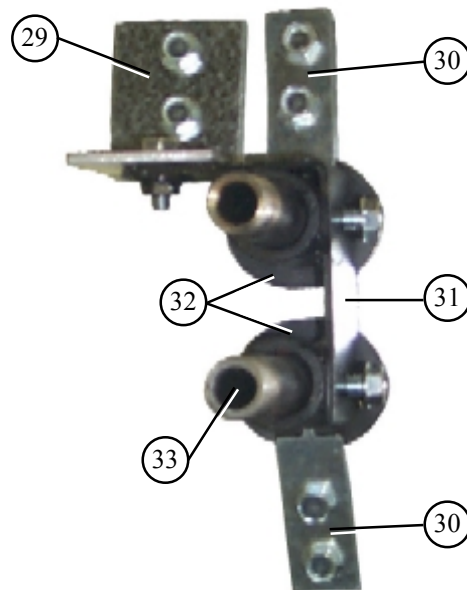


1200 SERIES PARTS MANUAL

LP PIPE TRAIN ASSEMBLIES

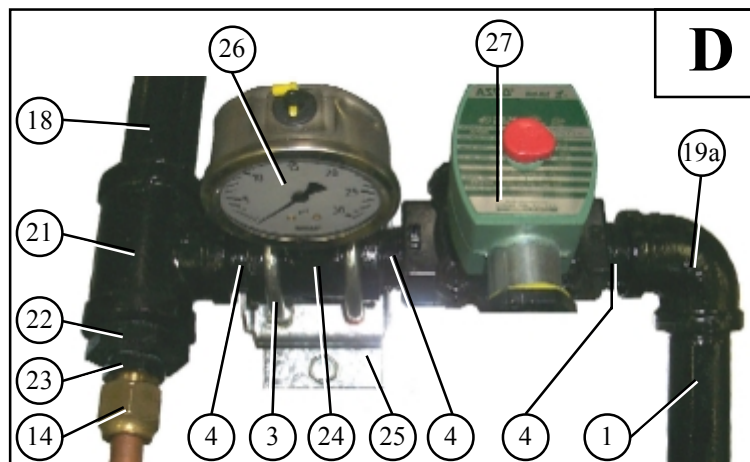
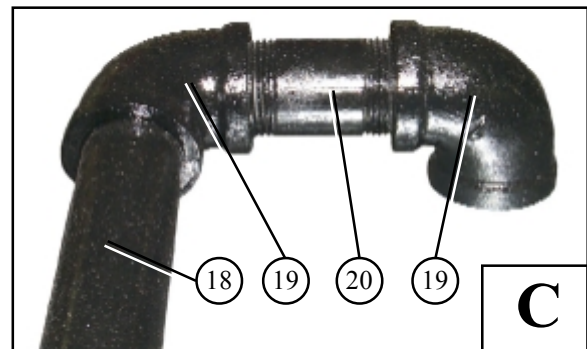
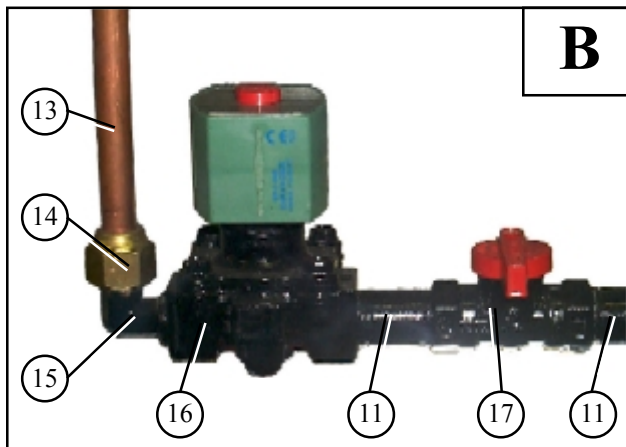
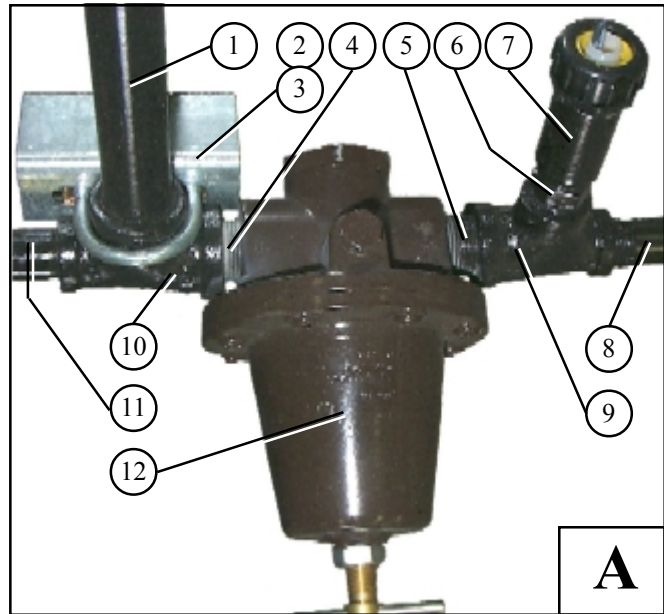
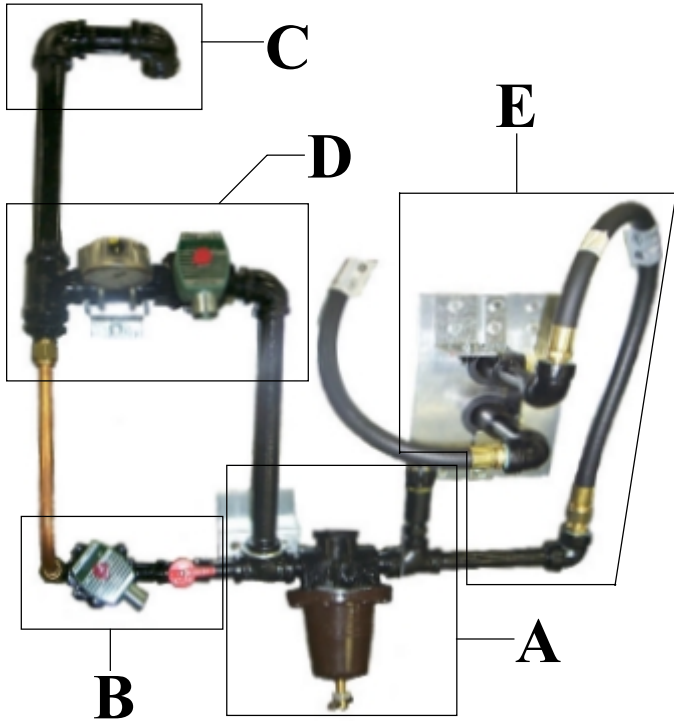


E



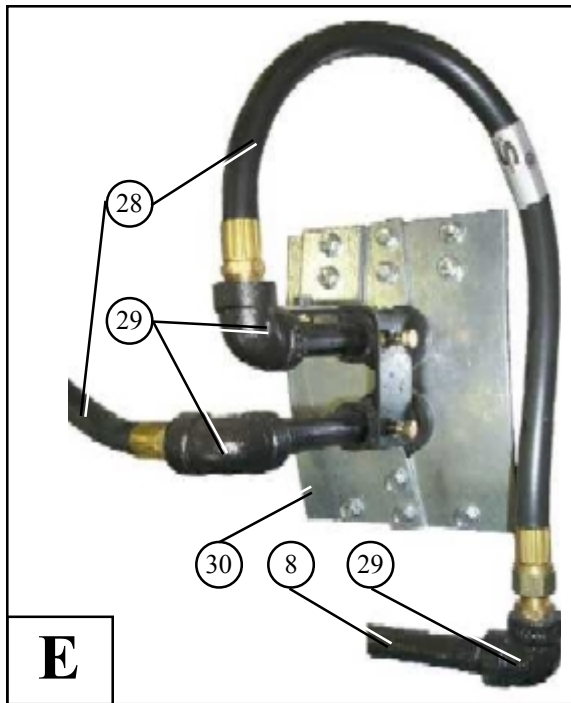
ITEM NUMBER	PHOTO (A, B, C, D, E)	PART NUMBER	DESCRIPTION	36" 12HP	36" 15HP
1	A, D	D07-0029	NIPPLE 3/4" x 11" SCH 40	1	1
2	A, D	CD-0044	PIPETRAIN SUPPORT BRACKET	1	1
3	A, D	S-7259	U-BOLT 5/16-18x1 1/2 ZN	3	3
4	A, D	THH-4121	NIPPLE 3/4" CLOSE SCH 40	4	4
5	A, D	D67-0021	NIPPLE 3/4 CLOSE SCH 80	1	1
6	A, D	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1	1
7	A, D	D67-0005	COUPLER 1/2" SCH 40	1	1
8	A, E	HH-3854	NIPPLE 1/2x6 SCH 80	1	1
9	A	HF-7225	TEE 3/4x1/2x1/2	1	1
10	A, D	D18-0002	TEE 3/4 X 1/2 X 3/4	2	2
11	A, B	THH-4128	NIPPLE 1/2 x 2 SCH 40	2	2
12	A	TFC-0020	REGULATOR 3/4"	1	1
13	B	O33-1016-6	COPPER TUBE 3/8ID WITH 1/2OD	1 FT	1 FT
14	B, D	HH-1255	NUT 1/2" BRASS FORGED FLARE	2	2
15	B	HH-1932	ELBOW 1/2"PIPE/1/2"FLARE BRASS	1	1
16	B	TFC-0032	VALVE 1/2" NPT SOLENOID	1	1
17	B	TFC-0030	VALVE 1/2" NPT BALL	1	1
18	C, D	D03-0241	NIPPLE 3/4x8" SCH. 40	1	1
19	C, D	THH-4120	ELBOW 3/4"-90 SCH 40	3	3
20	C, D	D08-0018	NIPPLE 3/4 X 4" SCH 40	1	1
21	D	HH-1254	CONNECTOR UI-8D MALE FLARE	1	1
22	D	THH-4154	TEE 3/4"-3/4"-1/4" SCH 40	1	1
23	D	CD-0179	PIPETRAIN SADDLE BRACKET	1	1
24	D	HH-2984	GAUGE 0-30# PRESSURE LP	1	1
25	D	TFC-0081	VALVE 3/4" NPT SOLENOID	1	1
26	E	TFC-0095	HOSE, 1/2" x 24", LP GAS	2	2
27	E	HH-4847	ELBOW 1/2"-90 SCH 80	3	3
28	E	HF-7081	VAPORIZER MOUNTING PLATE 1/2"	1	1
29		HF-7057	VAPORIZER ADJUSTMENT BRACKET	1	1
30		HF-7056	VAPORIZER PIVOT BRACKET	2	2
31		HF-7060	VAPORIZER SUPPORT WELDMENT	1	1
32		HH-7016	GROMMET, 1 1/2" I.D.	2	2
33		HF-7207	VAPORIZER COIL	1	1

40" & 42" Fan Heater (with motors that are 20 hp or less) LP pipe train assembly.

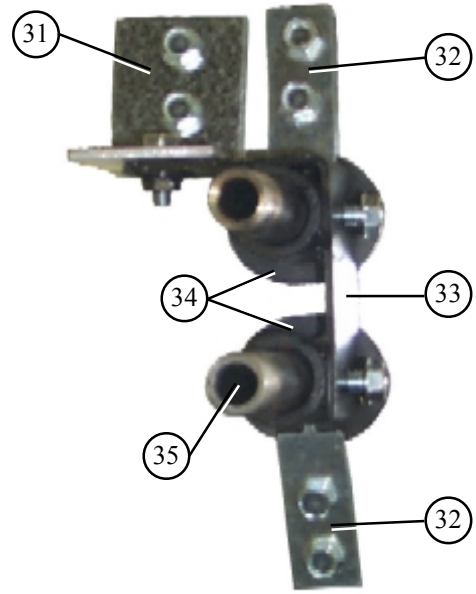


1200 SERIES PARTS MANUAL

LP PIPE TRAIN ASSEMBLIES



E

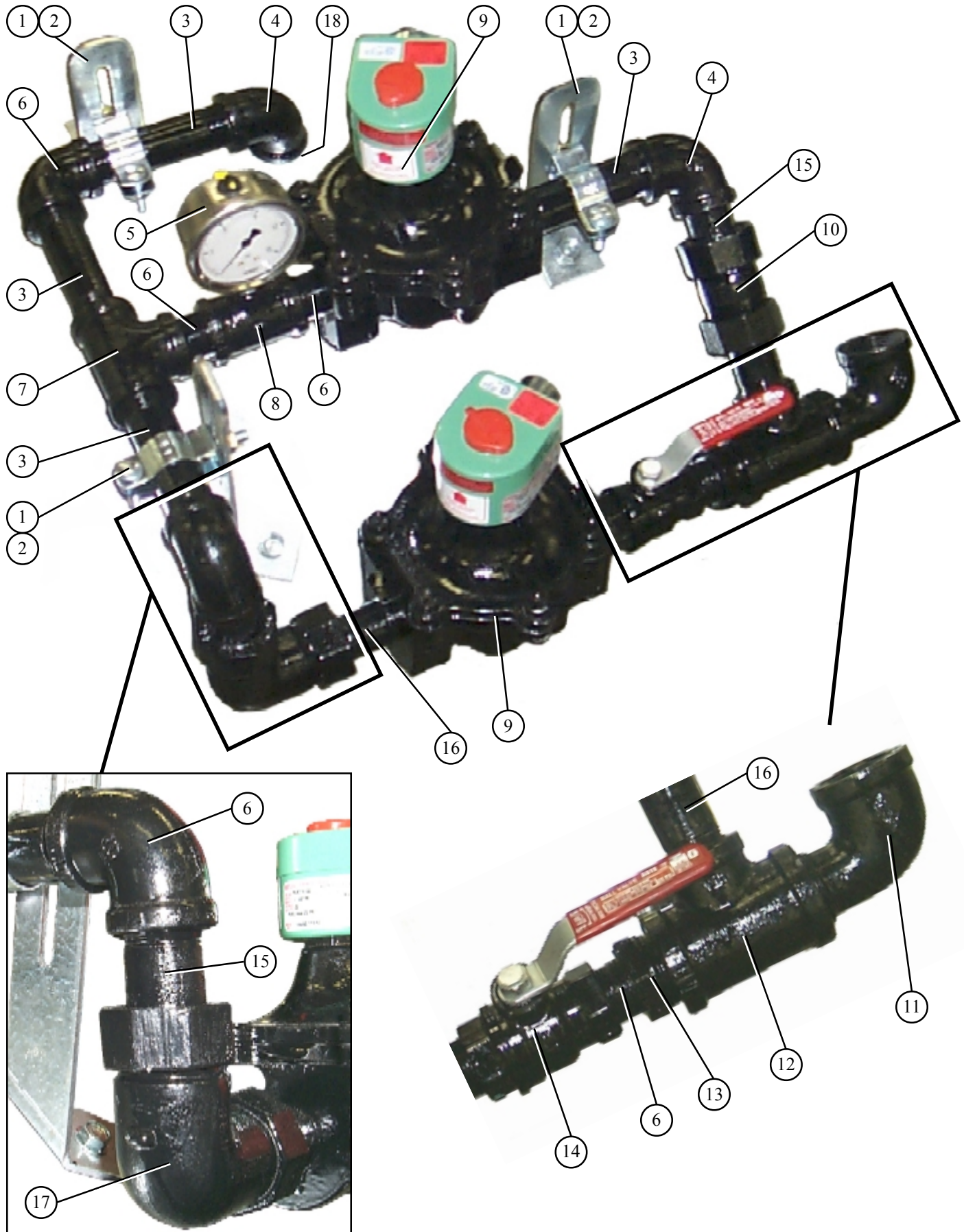


ITEM NUMBER	PHOTO (A, B, C, D, E)	PART NUMBER	DESCRIPTION	40" 15HP	42" 20HP
1	A, D	DO7-0029	NIPPLE 3/4" x 11" SCH 40	1	1
2	A, D	CD-0044	PIPETRAIN SUPPORT BRACKET	1	1
3	A, D	S-7259	U-BOLT 5/16-18x1 1/2 ZN	3	3
4	A, D	THH-4121	NIPPLE 3/4" CLOSE SCH 40	4	4
5	A, D	D67-0021	NIPPLE 3/4 CLOSE SCH 80	1	1
6	A, D	HH-7013	SWITCH SCREW-IN VAPOR HI-LIMIT	1	1
7	A, D	D67-0005	COUPLER 1/2" SCH 40	1	1
8	A, E	HH-3854	NIPPLE 1/2x6 SCH 80	1	1
9	A	HF-7225	TEE 3/4x1/2x1/2	1	1
10	A	D18-0002	TEE 1x1x3/4 SCH 40	1	1
11	A, B	THH-4128	NIPPLE 1/2 x 2 SCH 40	2	2
12	A	TFC-0020	REGULATOR 3/4"	1	1
13	B	O33-1016-6	COPPER TUBE 3/8ID WITH 1/2OD	1 FT	1 FT
14	B, D	HH-1255	NUT 1/2" BRASS FORGED FLARE	2	2
15	B	HH-1932	ELBOW 1/2"PIPE/1/2"FLARE BRASS	1	1
16	B	TFC-0032	VALVE 1/2" NPT SOLENOID	1	1
17	B	TFC-0030	VALVE 1/2" NPT BALL, BRONZE	1	1
18	C, D	DOI-1778	NIPPLE 1" X 10 1/4" SCH 40	1	1
19	C, D	THH-4115	ELBOW 1"-90 DEG SCHED 40	2	2
19A	D	THH-4120	ELBOW 3/4"-90 SCH 40	1	1
20	C, D	THH-4151	NIPPLE 1" X 3" SCH 40	1	1
21	D	DO8-0017	TEE 1X1X3/4" SCH40	1	1
22	D	THH-4005	RDCR 1"X1/2" HEX BUSHING SCH40	1	1
23	D	HH-1254	CONNECTOR UI-8D MALE FLARE	1	1
24	D	THH-4154	TEE 3/4"-3/4"-1/4" SCH 40	1	1
25	D	CD-0179	PIPETRAIN SADDLE BRACKET	1	1
26	D	HH-2984	GAUGE 0-30# PRESSURE LP	1	1
27	D	TFC-0081	VALVE 3/4" NPT SOLENOID	1	1
28	E	TFC-0095	HOSE, 1/2" x 24", LP GAS	2	2
29	E	HH-4847	ELBOW 1/2"-90 SCH 80	3	3
30	E	HF-7081	VAPORIZER MOUNTING PLATE 1/2"	1	1
31		HF-7057	VAPORIZER ADJUSTMENT BRACKET	1	1
32		HF-7056	VAPORIZER PIVOT BRACKET	2	2
33		HF-7060	VAPORIZER SUPPORT WELDMENT	1	1
34		HH-7016	GROMMET, 1 1/2" I.D.	2	2
35		HF-7207	VAPORIZER COIL	1	1

1200 SERIES PARTS MANUAL

NG PIPE TRAIN ASSEMBLIES

26" & 28" Natural gas pipe train assembly.



1200 SERIES PARTS MANUAL

NG PIPE TRAIN ASSEMBLIES

26" FAN HEATER NATURAL GAS PIPE TRAIN

ITEM NUMBER	PART NUMBER	DESCRIPTION	26" F/H
1	TF-1239	ANGLED PIPE TRAIN BRACKET	3
2	D62-0005	CLAMP 3/4"	3
3	D08-0018	NIPPLE, 3/4" x 4" SCH 40	4
4	THH-4120	ELBOW, 3/4"-90 SCH 40	4
5	D08-0022	GUAGE PRESSURE 0-15#	1
6	THH-4121	NIPPLE, 3/4" CLOSE SCH 40	4
7	THH-4124	TEE 3/4" x 3/4" x 3/4" SCH 40	1
8	THH-4154	TEE 3/4" x 3/4" x 1/4" SCH 40	1
9	TFC-0033	VALVE, 3/4" NPT SOLENIOD	2
10	D58-0003	COUPLING, 3/4" #65 DRESSER SCH 40	1
11	THH-4164	ELBOW 1"-90 STREET SCH 40	1
12	D08-0017	TEE 1" x 1" x 3/4"	1
13	D08-0003	REDUCER, 1"-3/4" HEX BUSHING	1
14	D58-0002	VALVE, 3/4" NPT BALL SHUTOFF	1
15	D01-1503	NIPPLE, 3/4" x 2 1/2" NPT ONE END	2
16	D01-1504	NIPPLE, 3/4" x 3" NPT ONE END	2
17	D58-0004	ELBOW, 3/4" #65 DRESSER SCH 40	1
18	D07-0028	REDUCER, 3/4"-1/2" HEX BUSHING	1

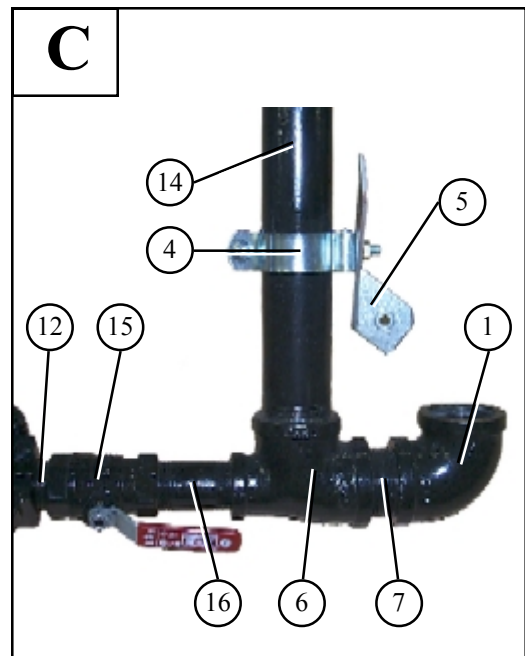
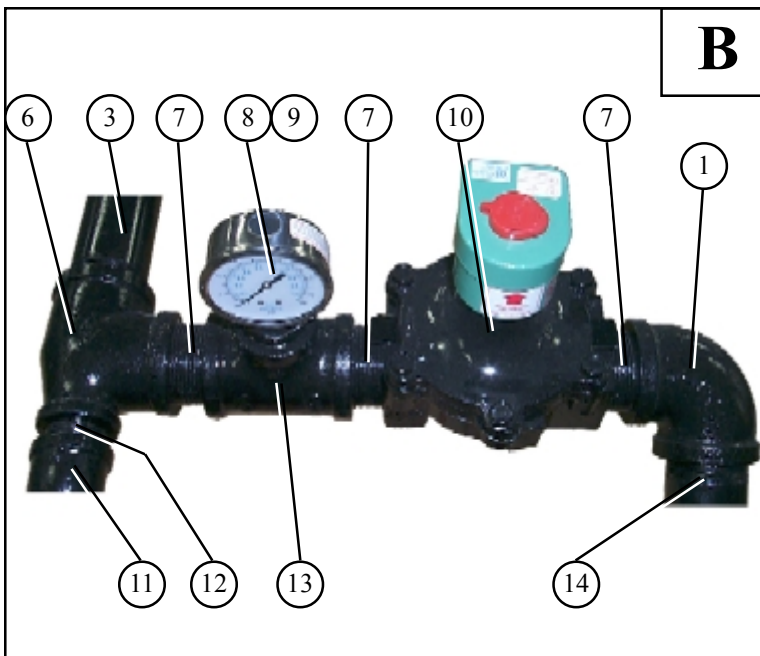
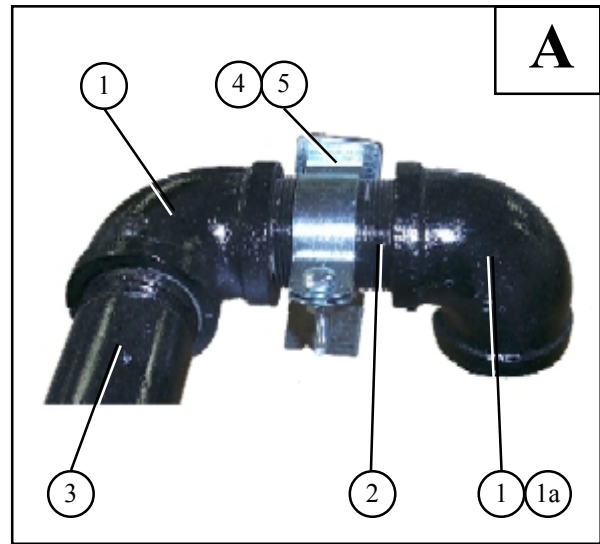
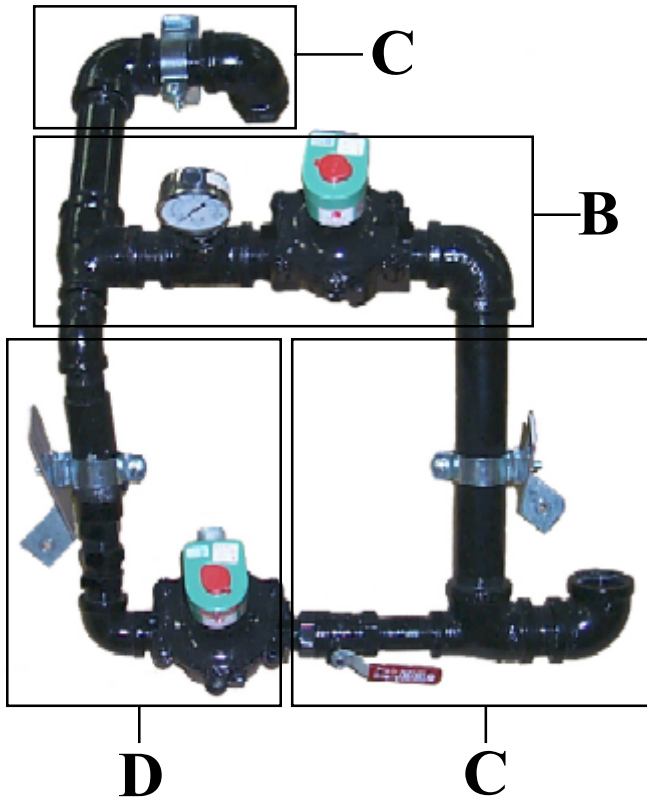
28" FAN HEATER NATURAL GAS PIPE TRAIN

ITEM NUMBER	PART NUMBER	DESCRIPTION	28" F/H
1	TF-1239	ANGLED PIPE TRAIN BRACKET	3
2	D62-0005	CLAMP 3/4"	3
3	D08-0018	NIPPLE, 3/4" x 4" SCH 40	4
4	THH-4120	ELBOW, 3/4"-90 SCH 40	4
5	D08-0022	GUAGE PRESSURE 0-15#	1
6	THH-4121	NIPPLE, 3/4" CLOSE SCH 40	4
7	THH-4124	TEE 3/4" x 3/4" x 3/4" SCH 40	1
8	THH-4154	TEE 3/4" x 3/4" x 1/4" SCH 40	1
9	TFC-0033	VALVE, 3/4" NPT SOLENIOD	2
10	D58-0003	COUPLING, 3/4" #65 DRESSER SCH 40	1
11	THH-4164	ELBOW 1"-90 STREET SCH 40	1
12	D08-0017	TEE 1" x 1" x 3/4"	1
13	D08-0003	REDUCER, 1"-3/4" HEX BUSHING	1
14	D58-0002	VALVE, 3/4" NPT BALL SHUTOFF	1
15	D01-1503	NIPPLE, 3/4" x 2 1/2" NPT ONE END	2
16	D01-1504	NIPPLE, 3/4" x 3" NPT ONE END	2
17	D58-0004	ELBOW, 3/4" #65 DRESSER SCH 40	1

1200 SERIES PARTS MANUAL

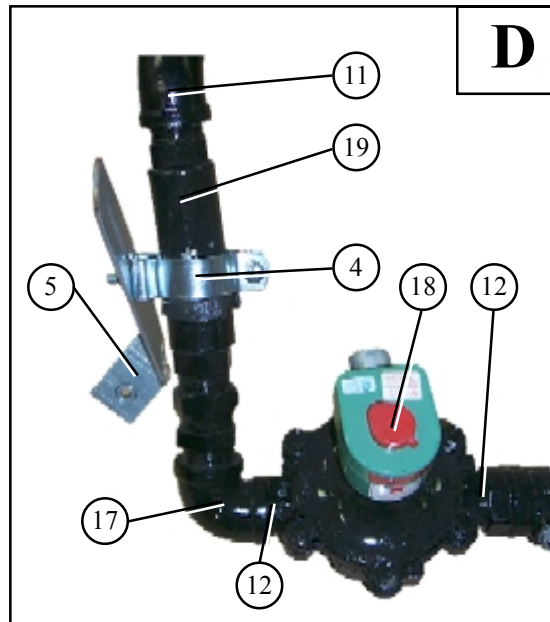
NG PIPE TRAIN ASSEMBLIES

36", 40", & 42" Natural gas pipe train assembly.



1200 SERIES PARTS MANUAL

NG PIPE TRAIN ASSEMBLIES



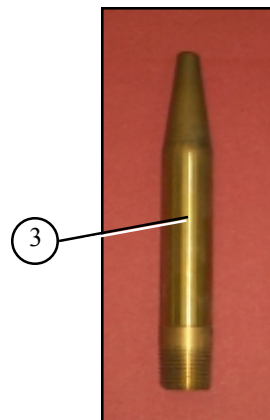
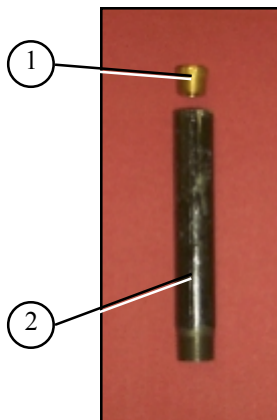
ITEM NUMBER	PHOTO (A, B, C, D)	PART NUMBER	DESCRIPTION	36" F/H	40" & 42" F/H
1	A, B, C	D08-0011	ELBOW 1 1/2" -90 SCH 40	4	4
1A	A, B, C	GT3-0553	RDCR, HEX 1 1/2" x 3/4" (FOR ORIFICE)	1	
1A	A, B, C	D08-0007	RDCR 1 1/2" x 1" (FOR ORIFICE)		1
2	A, B, C	D08-0013	NIPPLE 1 1/2 X 3" SCH40	1	1
3	A, B, C	D08-0001	NIPPLE 1 1/2"x6" SCH 40	1	1
4	A, C, D	S-6643	CONDUIT HANGER 1 1/2	3	3
5	A, C, D	TF-1239	ANGLED PIPETRAIN BRKT, 36-42"	3	3
6	B, C	D03-0445	TEE 1 1/2"x1"x1 1/2" SCH40	2	2
7	B, C	D08-0009	NIPPLE 1 1/2" CLOSE SCH 40	4	4
8	B, C	D08-0022	GAUGE PRESSURE 0-15# PSI	1	1
9	B, C	THH-4001	RDCR 1"x1/4"HEX BUSHING S40	1	1
10	B, C	TF-1536	VALVE 1-1/2" NPT SOLENOID	1	1
11	B, D	HH-7038	ELBOW 1" -45 SCH 40	1	1
12	B, C, D	THH-4117	NIPPLE 1" CLOSE SCH 40	3	3
13	B	D38-0001	TEE 1 1/2"x1 1/2"x1" SCH40	1	1
14	B, C	D03-0446	NIPPLE 1.5"x1.5" SCH40	1	1
15	C	TFC-0093	VALVE 1" NPT BRONZE BALL	1	1
16	C	THH-4151	NIPPLE 1" X 3" SCH 40	1	1
17	D	THH-4115	ELBOW 1" -90 DEG SCHED 40	1	1
18	D	TFC-0031	VALVE 1" NPT SOLENOID	1	1
19	D	D68-0020	HOSE 1" X 9" GAS	1	1

LIQUID PROPANE ORIFICES

FAN HEATER	ORIFICE SIZE	PART NUMBER	ITEM NO.
26"12hp	.2188"	HF-7087	1
PIPE FOR 26" FAN HEATER ORIFICE		HF-7587	2
28"12hp	.25"	THF-3241	3
36"12hp	.2813"	THF-3242	3
36"15hp	.3281"	CD-0150	3
40"15hp	.3438"	THF-3058	3
42"20hp	.375"	THF-3247	3
42"25hp	.3906"	THF-3249	3

NATURAL GAS ORIFICES

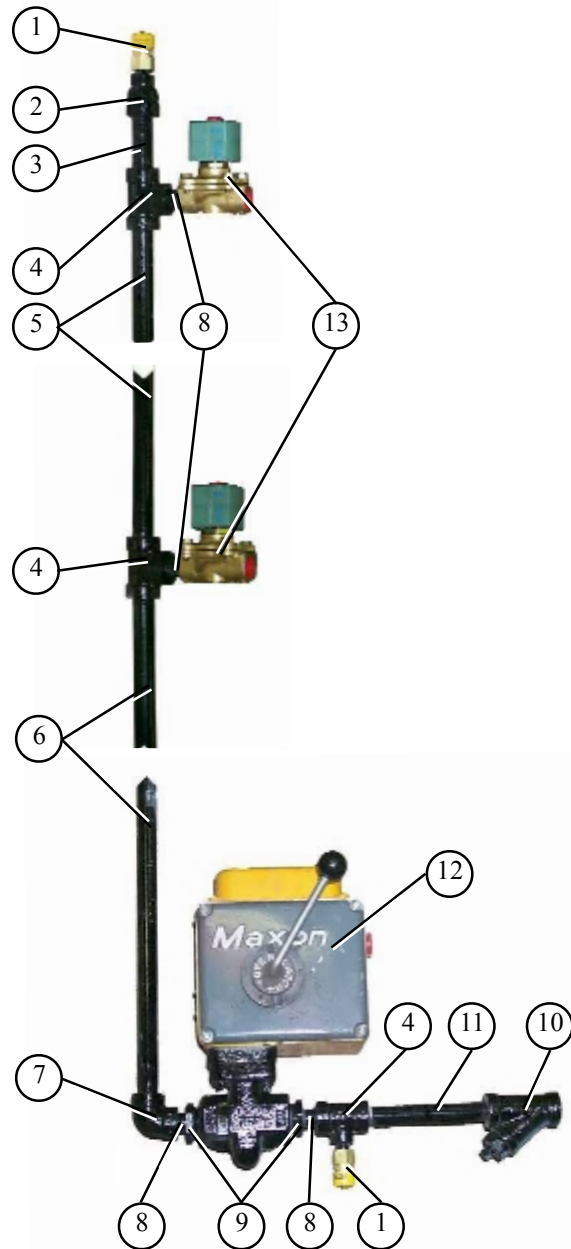
FAN HEATER	ORIFICE SIZE	PART NUMBER	ITEM NO.
26"12hp	.3125"	HF-7099	1
PIPE FOR 26" FAN HEATER ORIFICE		HF-7587	2
28"12hp	.375"	THF-3140	3
36"12hp	.4063"	THF-3243	3
36"15hp	.5"	THF-3244	3
40"15hp	.5156"	THF-3246	3
42"20hp	.5469"	THF-3248	3
42"25hp	0.5781	THF-3250	3



1200 SERIES PARTS MANUAL

LP SUPPLY LINE

Liquid propane fuel supply line.



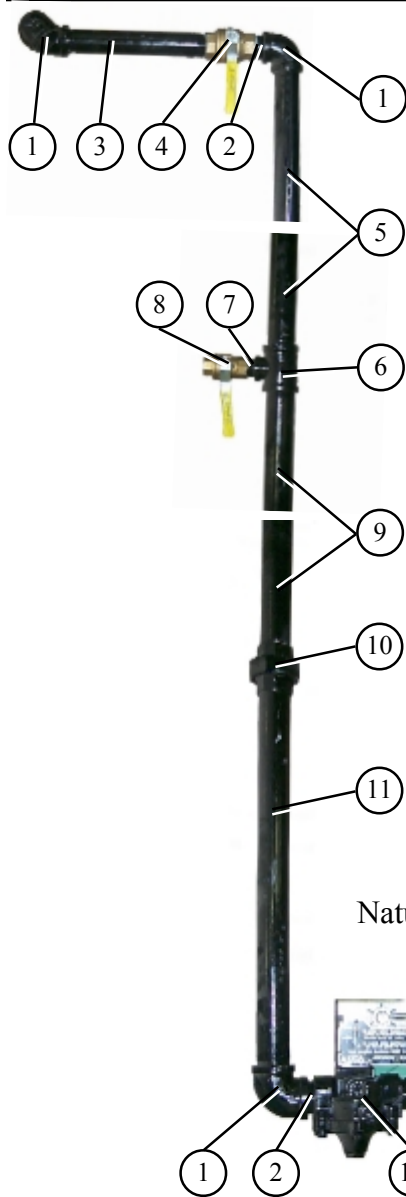
Supply line mounting brackets.



ITEM No.	PART No.	DESCRIPTION	LP SUPPLY LINE
1	TFC-0027	VALVE, 1/4" NPT 250 PSI RELIEF	2
2	THH-4144	RDCR 1/2" x 1/4" BELL SCH 80	1
3	DO7-0023	NIPPLE, 1/2" x 3" SCH 80	1
4	THH-4058	TEE, 1/2" x 1/2" x 1/2" SCH 80	2
5	D87-0001	NIPPLE, 1/2" x 55" SCH 80	1
6	DO1-1184	NIPPLE, 1/2" x 52"	1
7	HH-4847	ELBOW, 1/2"-90 SCH 80	1
8	DO7-0019	NIPPLE, 1/2" x 1 1/2" SCH 80	4
9	DO7-0028	RDCR, 3/4" - 1/2" HEX BUSHING	2
10	HH-1251	STRAINER, "Y" SCH 80	1
11	HH-3854	NIPPLE, 1/2" x 6" SCH 80	1
12	D28-0001	VALVE, 3/4" NPT ELECT SHUTOFF	1
13	TFC-0092	VALVE, 1/2" NPT SOLENOID LP GAS	2
14	D31-0074	GAS MANIFOLD MOUNTING BRACKET	3
15	HH-1096	CLAMP, 1/2"	3
16	D31-0075	GAS MANIFOLD CARRIER BRACKET	1

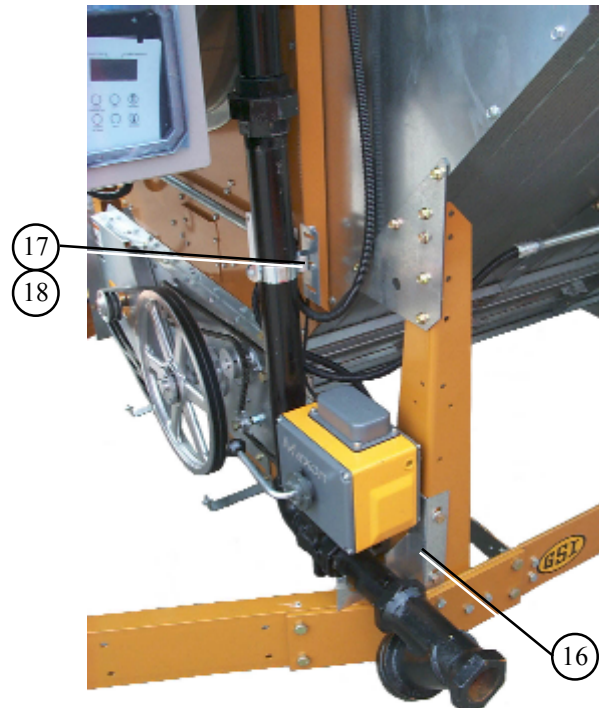
1200 SERIES PARTS MANUAL

NG SUPPLY LINE



Natural gas fuel supply line.

Supply line mounting brackets.



CD-SL-N14 SUPPLY LINE IS USED ON DRYERS 14 FT - 18 FT.

CD-SL-N15 SUPPLY LINE IS USED ON DRYERS 20 FT - 26 FT.

ITEM NUMBER	PART NUMBER	DESCRIPTION	CD-SL-N14	CD-SL-N15
1	D08-0011	ELBOW 1 1/2" -90° SCH 40	3	3
2	D08-0009	NIPPLE 1 1/2" CLOSE SCH 40	2	2
3	D08-0021	NIPPLE 1 1/2"x4" SCH 40 BLK	1	1
4	D08-0008	VALVE 1 1/2" NPT B-COCK SHUTOFF	1	1
5	HH-7070	NIPPLE 1 1/2"x54" SCH 40	1	1
5	HH-7076	NIPPLE 1 1/2"x60" SCH40		1
6	D38-0001	TEE 1 1/2"x1 1/2"x1" SCH40	1	1
7	THH-4117	NIPPLE 1" CLOSE SCH 40	1	1
8	TFC-0093	VALVE 1" NPT BRONZE BALL	1	1
9	D01-0763	NIPPLE 1 1/2"x31-1/2" SCH40	1	
9	HH-7069	NIPPLE 1 1/2"x28" SCH 40		1
10	D08-0010	UNION 1 1/2" FEMALE SCH 40	1	1
11	HH-7068	NIPPLE 1 1/2"x24" SCH 40	1	1
12	O31-1063-2	SHUT-OFF VALVE 1 1/2IN	1	1
13	HH-7067	NIPPLE 1 1/2"x9" SCH 40	1	1
14	D08-0015	STRNR 1 1/2" Y SCH 80	1	1
15	D67-0007	PLUG 3/4" SQUARE	1	1
16	D51-0045	CARRIER BRACKET, 1.5" PIPING	1	1
17	D31-0074	GAS MANIFOLD MOUNTING BRKT	3	3
18	S-6643	CONDUIT HANGER 1 1/2	3	3

1200 SERIES PARTS MANUAL

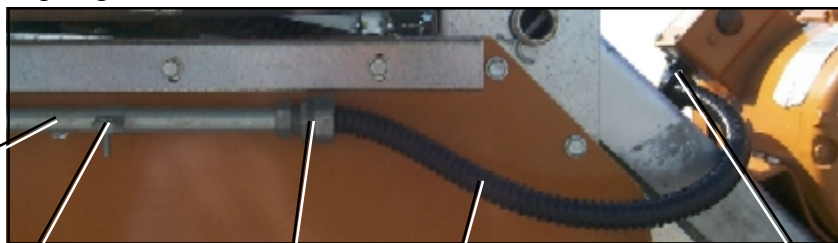
UPPER JUNCTION BOX, TOP AUGER MOTOR CONDUIT, & OPERATOR LIGHT

Upper junction box.



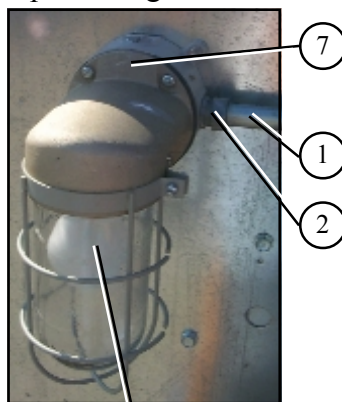
11 10 1 2

Top auger motor conduit.



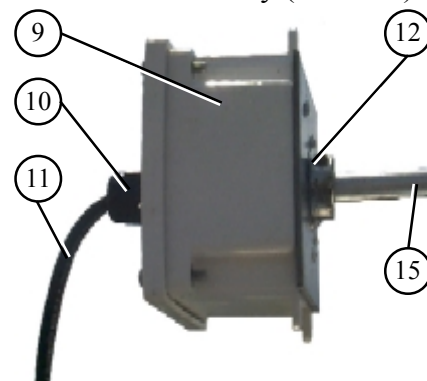
3 4 5 6

Operator light.



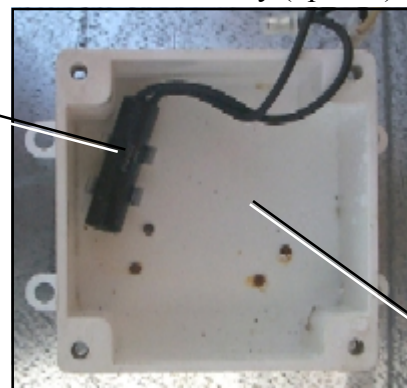
8

Fill switch assembly (installed).



15

Fill switch assembly (opened).



9

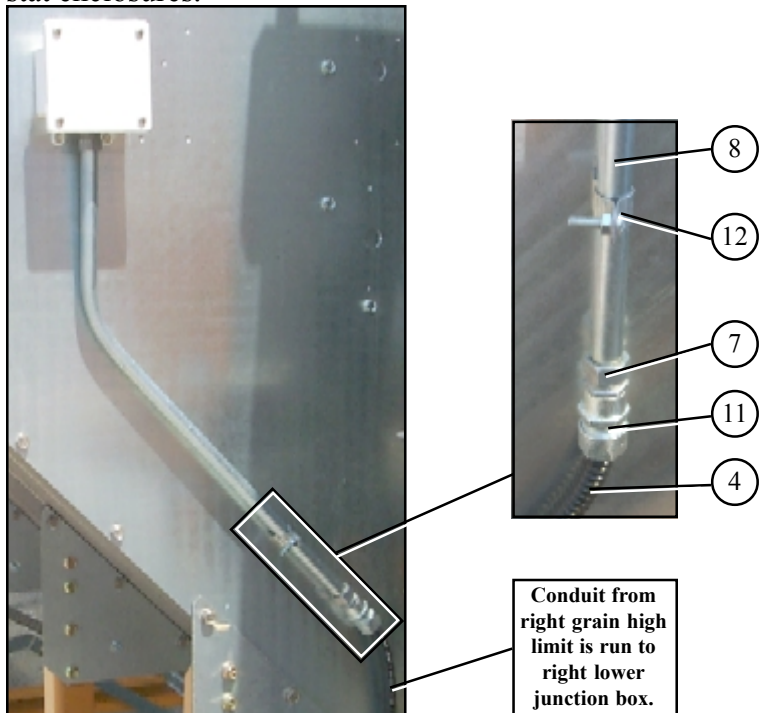
Items 9 - 14 are components of the mercury switch box assembly (fill switch assembly) part no. D01-0192.

ITEM No.	DESCRIPTION	PART No.
1	CONDUIT 1/2" EMT METALLIC	DO3-0057
2	CONNECTOR 1/2" EMT COMPRESSION	DO3-0054
3	CLAMP 1/2" CONDUIT	HH-1096
4	CONNECTOR 1/2" EMT TO SEALTITE	DO3-0075
5	SEALTITE PVC 1/2"	FH-7039
6	ELBOW 1/2" 90 DEGREE PVC WITH	FH-7052
7	LAMP 90 DEGREE W/JUNC.BOX	DO3-0117
8	BULB, 100W 130V ROUGH SERVICE	DO3-0575
9	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
10	CONNECTOR 1/2"	FH-1310
11	WIRE 18/2 TYPE SJOW-A BLACK	WR-182SJOWA
12	MOUNTING PLATE W/LDMNT, MERC. BX	DO1-0358
13	MERCURY SWITCH 6-DEG. 6" LEADS	DO3-0010
14	CLIP MERCURY SWITCH	SPD-2098
15	MERCURY SWITCH SHAFT	DO1-0103

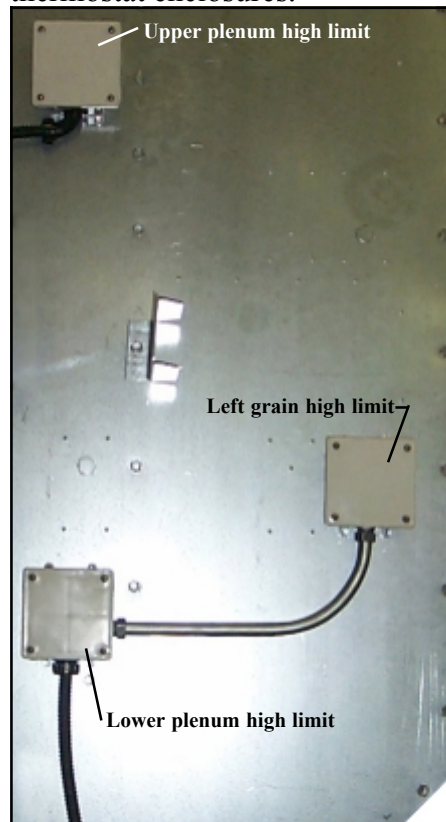
1200 SERIES PARTS MANUAL

RIGHT & LEFT GRAIN AND PLENUM HIGH LIMITS

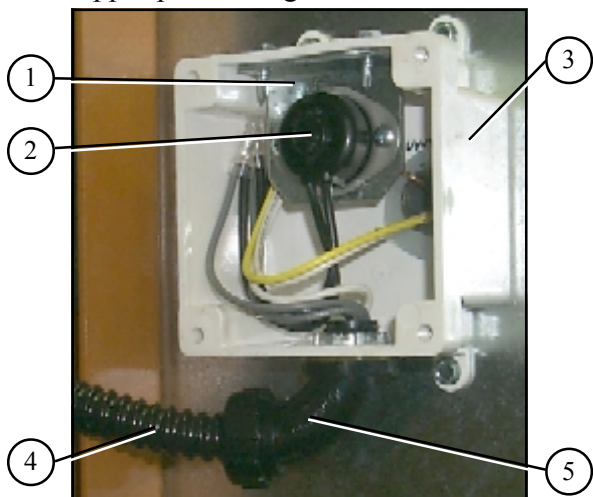
Right grain high limit thermostat enclosures.



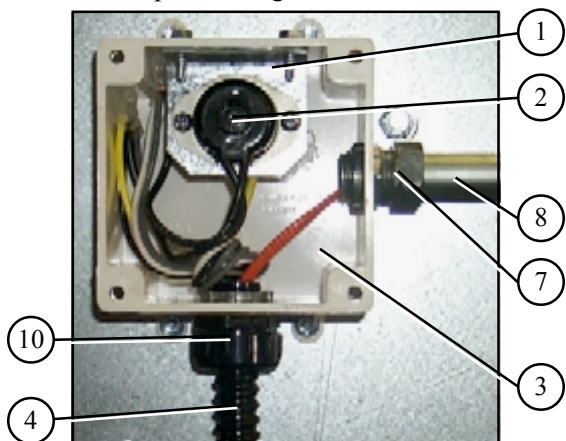
Left grain and plenum high limit thermostat enclosures.



Upper plenum high limit thermostat.



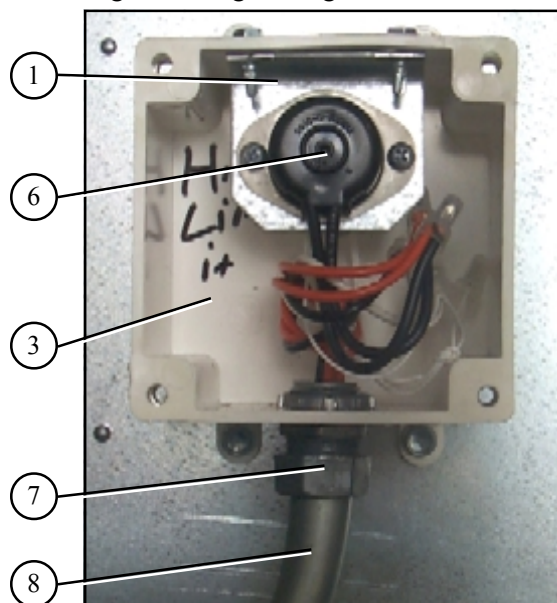
Lower plenum high limit thermostat.



Grain temperature thermister. There are 2 thermisters in each (right & left) grain high limit thermostat assemblies.



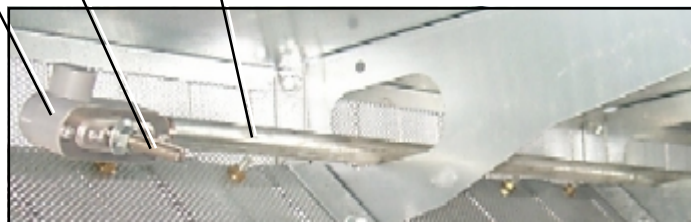
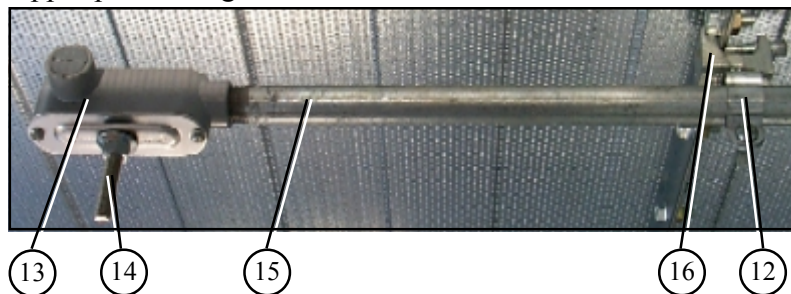
Right & left grain high limit thermostat.



1200 SERIES PARTS MANUAL

RIGHT & LEFT GRAIN AND PLENUM HIGH LIMITS

Upper plenum high limit thermostat conduit.



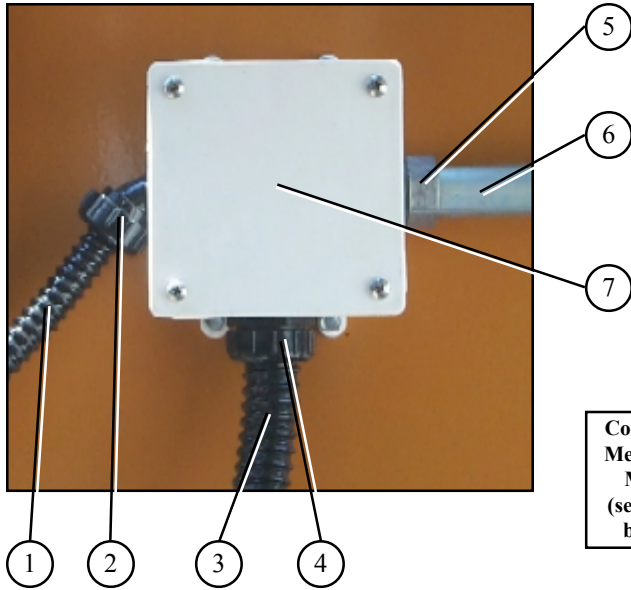
Lower plenum high limit thermostat conduit.

ITEM No.	DESCRIPTION	PART No.
1	HIGH LIMIT MOUNTING BRACKET	D01-0254
2	PLENUM-THERMOSTAT 10' 300DEG (FOR 14' DRYERS ONLY)	D03-0004
2	PLENUM-THERMOSTAT 24' 300DEG (FOR DRYERS THAT ARE 16' AND LONGER)	D03-0377
3	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
4	SEALTITE PVC 3/8"	FH-7038
5	ELBOW 3/8" 90 DEGREE PVC W/NUT	FH-7050
6	GRAIN THERMO HI-LMT 10' 210DEG (FOR 14' DRYERS ONLY)	D03-0005
6	GRAIN THERMO HI-LMT 24' 210DEG (FOR DRYERS THAT ARE 16' AND LONGER)	D03-0378
7	CONNECTOR 1/2" EMT COMPRESSION	D03-0054
8	CONDUIT 1/2" EMT METALLIC	D03-0057
9	GRAIN TEMP THERMISTOR SER2000	D03-0258
10	SEAL 3/8 STRAIGHT PVC W/NUT	FH-7049
11	CONNECTOR 3/8" LIQUID-TITE TO 1/2" EMT	D03-0060
12	CLAMP 1/2" CONDUIT	HH-1096
13	CONDUIT BODY, LL TYPE	D03-0375
13	COVER ALUMINUM, CONDUIT BODY	TFC-0075
14	PLENUM THERMISTOR BOLT	HF-7236
15	PIPE SCH 40 1/2"	DM60001
16	CLAMP, BEAM 1/2"	GT3-0241
THE FOLLOWING COMPONENTS MAKE UP THE GRAIN HIGH LIMIT CONDUITS THAT RUN THROUGH THE GRAIN COLUMNS. THE CONDUIT ASSEMBLIES ARE NOT SHOWN IN THE PHOTOS.		
NOT SHOWN	CONDUIT 1/2" EMT METALLIC	D03-0057
NOT SHOWN	CONNECTOR 1/2" EMT COMPRESSION (2/CONDUIT; 1 AT EACH END OF THE DRYER.)	D03-0054
NOT SHOWN	COUPLER 1/2" EMT COMPRESSION (COUPLES THE LENGTHS OF 1/2" EMT)	D33-0002
NOT SHOWN	ENCLOSURE 4x4x2.5 WHITE PVC (AS OF 2003 A 4X4 ENCLOSURE HAS BEEN ADDED TO THESE ASSEMBLIES AND IS MOUNTED ON THE REAR COLUMN END PANELS INTO WHICH THR GRAIN HIGH LIMIT THERMOSTAT CONDUITS NOW TERMINATE.)	FH-6972

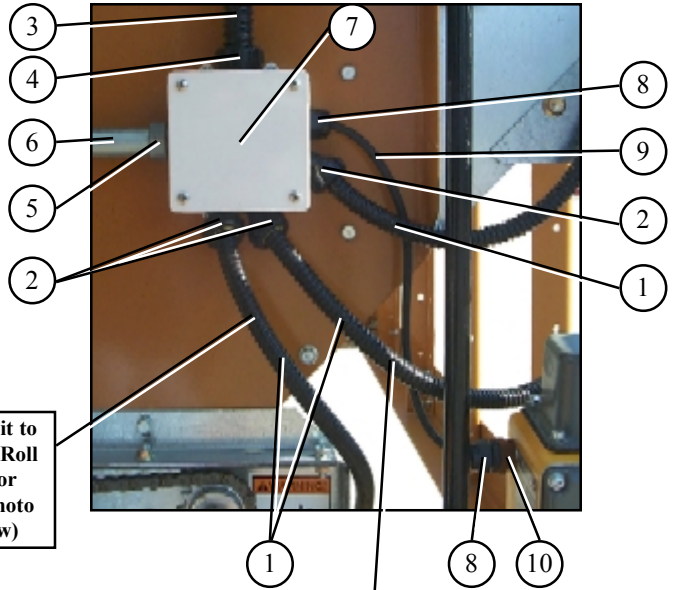
1200 SERIES PARTS MANUAL

LOWER JUNCTION BOX, METER ROLL MOTOR CONDUIT, REAR DISCHARGE CONDUIT

Lower junction box (right).



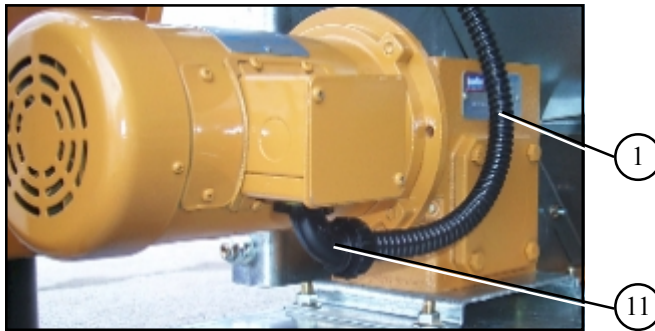
Lower junction box (left).



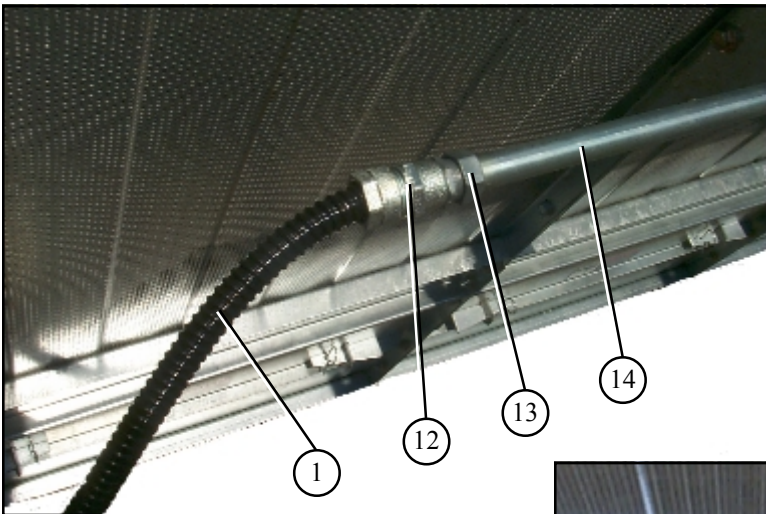
Conduit to Meter Roll Motor
(see photo below)

Conduit to Meter Roll Speed Sensor & Rear Discharge Switch
(see photos below & on next page)

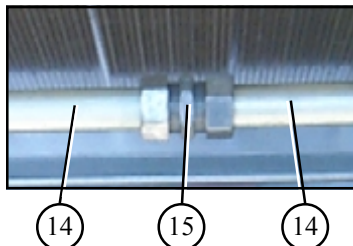
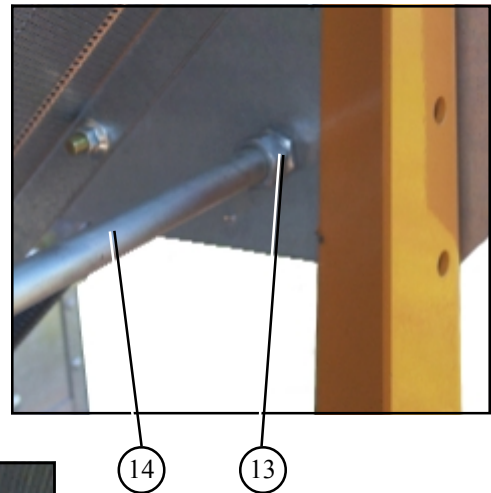
Meter roll motor conduit connection.



Meter roll speed sensor and rear discharge switch conduit. This is a photo of the front section of the conduit that runs through the gussets on the left side of the dryer.



Rear discharge switch conduit at rear left gusset where 1/2" EMT conduit terminates.

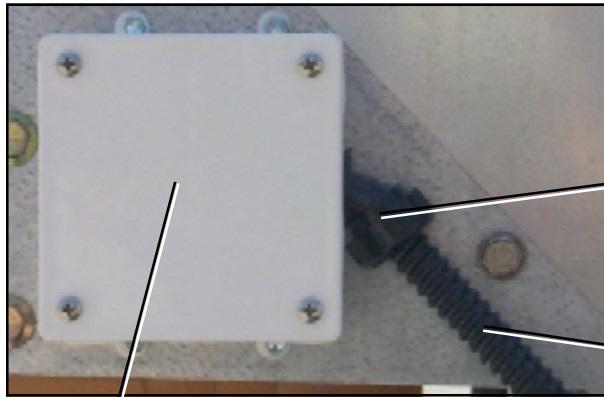


Coupler for 1/2" EMT conduit.

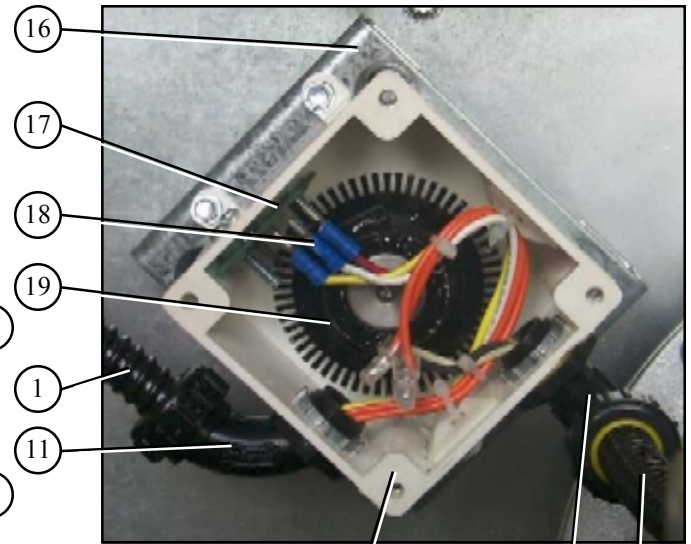
1200 SERIES PARTS MANUAL

LOWER JUNCTION BOX, METER ROLL MOTOR CONDUIT, REAR DISCHARGE CONDUIT

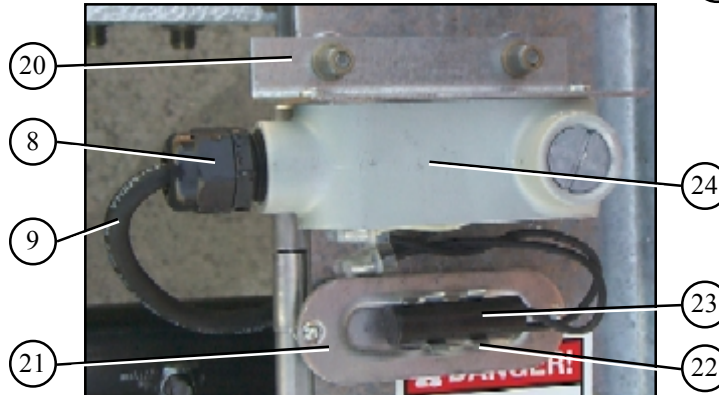
Rear discharge switch conduit at rear left gusset.



Meter roll speed sensor.



Rear discharge switch (open to show mercury switch).

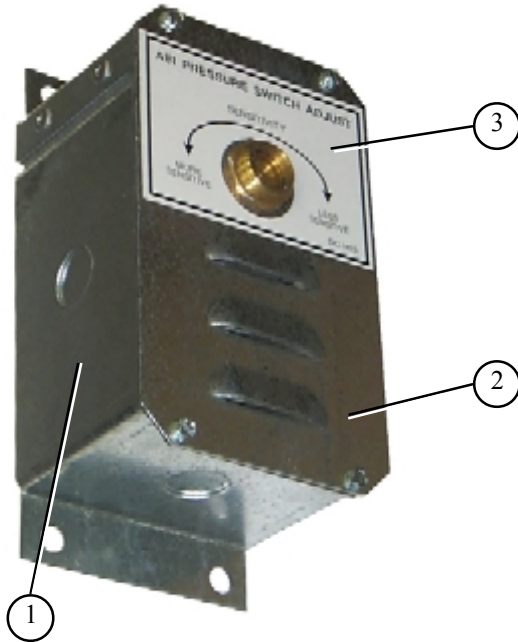


ITEM No.	DESCRIPTION	PART No.
1	SEALTITE PVC 3/8"	FH-7038
2	CONNECTOR PVC 3/8" 45' W/NUT	F-6913
3	SEALTITE PVC 3/4"	FH-7063
4	STRAIGHT PVC W/LOCKNUT 3/4"	FH-7053
5	FITTING COMPRESSION 3/4-TO BOX	D03-0199
6	CONDUIT 3/4" EMT	D03-0086
7	ENCLOSURE 4x4x2.5 WHITE PVC	FH-6972
8	CONNECTOR 1/2"	FH-1310
9	WIRE 18/2 TYPE SJOW-A BLACK	WR-182SJOWA
10	RDCR 3/4"x1/2"HEX BUSHING	DO7-0028
11	ELBOW 3/8" 90 DEGREE PVC W/NUT	FH-7050
12	CONNECTOR 3/8" LIQUID-TITE TO 1/2" EMT	D03-0060
13	CONNECTOR 1/2" EMT COMPRESSION	D03-0054
14	CONDUIT 1/2" EMT METALLIC	D03-0057
15	CONNECTOR 1/2" EMT COMPRESSION	D33-0002
16	SPEED SENSOR BOX BRACKET	DO1-0462
17	SCR METER ROLL SPEED SENSOR	DO1-0527
18	DISCONNECT .187 FEM	HH-7046
19	METERING ROLL TIMING GEAR ASSB	DO1-0687
20	DISCHARGE SWITCH MOUNTING PLATE	DO1-1105
21	COVER ALUMINUM, CONDUIT BODY	TFC-0075
22	CLIP, MERCURY SWITCH	SPD-2098
23	MERCURY SWITCH	D03-0010
24	CONDUIT BODY, LL TYPE	D03-0375

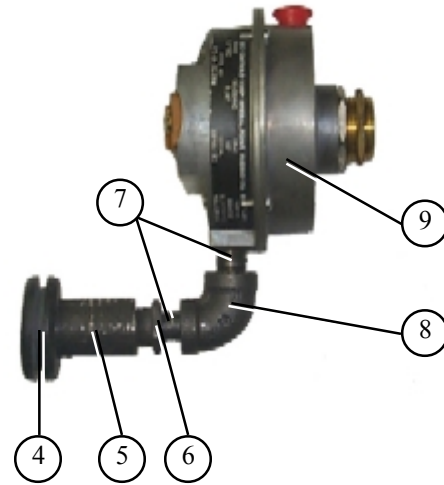
1200 SERIES PARTS MANUAL

AIR SWITCH ASSEMBLY

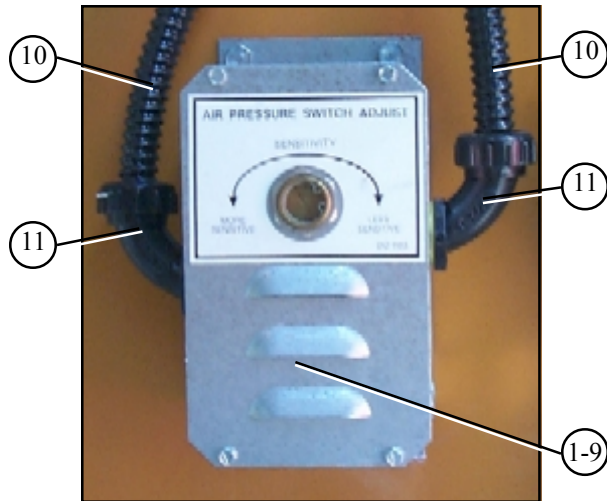
Air switch assembly (part # D01-0672).



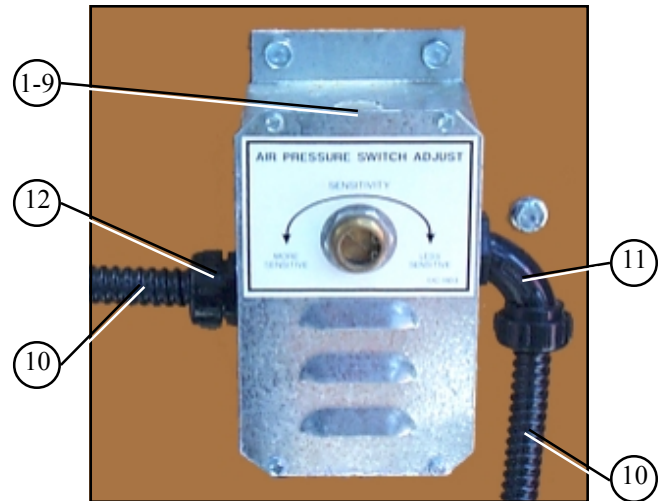
Air switch assembly (internal parts).



Upper air switch assembly (installed).



Lower air switch assembly (installed).

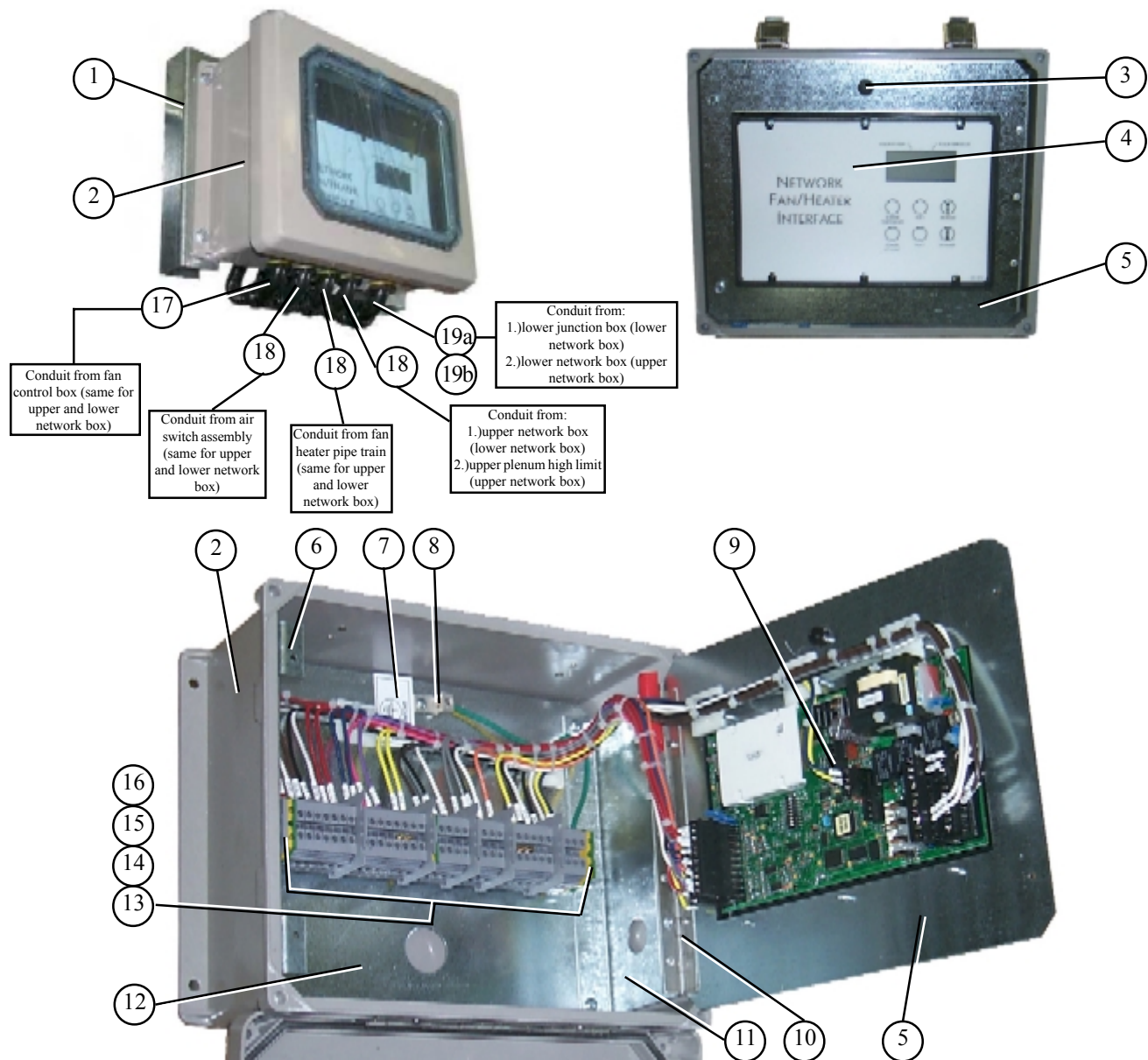


ITEM No.	PART No.	DESCRIPTION	QUANTITY
1-9	D01-0672	AIR SWITCH ASSEMBLY	2/DRYER
1	D01-0671	AIR SWITCH BOX CONDUIT HALF	2/ASSEMBLY
2	D01-0670	AIR SWITCH BOX FACE PLATE	1/ASSEMBLY
3	DC-1103	DECAL, AIR PRESSURE ADJUSTMENT	1/ASSEMBLY
4	D03-0177	GROMMET, 1 1/16" ID x 1" OD	1/ASSEMBLY
5	HF-7227	COUPLING, 1/4" STD BLACK STEEL	1/ASSEMBLY
6	HF-7228	BUSHING, 1/4" - 1/8" HEX	1/ASSEMBLY
7	HF-7226	NIPPLE, 1/8" CLOSE	2/ASSEMBLY
8	HF-7229	ELBOW, 1/8" - 90 SCH 40	1/ASSEMBLY
9	D03-0167	AIR PRESSURE SWITCH	1/ASSEMBLY

ITEM No.	DESCRIPTION	PART No.
10	CONDUIT, 3/8" SEALTITE	FH-7038
11	CONNECTOR, 3/8" x 90	FH-7050
12	CONNECTOR, 3/8" STRAIGHT	FH-7049

1200 SERIES PARTS MANUAL

NETWORK CONTROL BOX

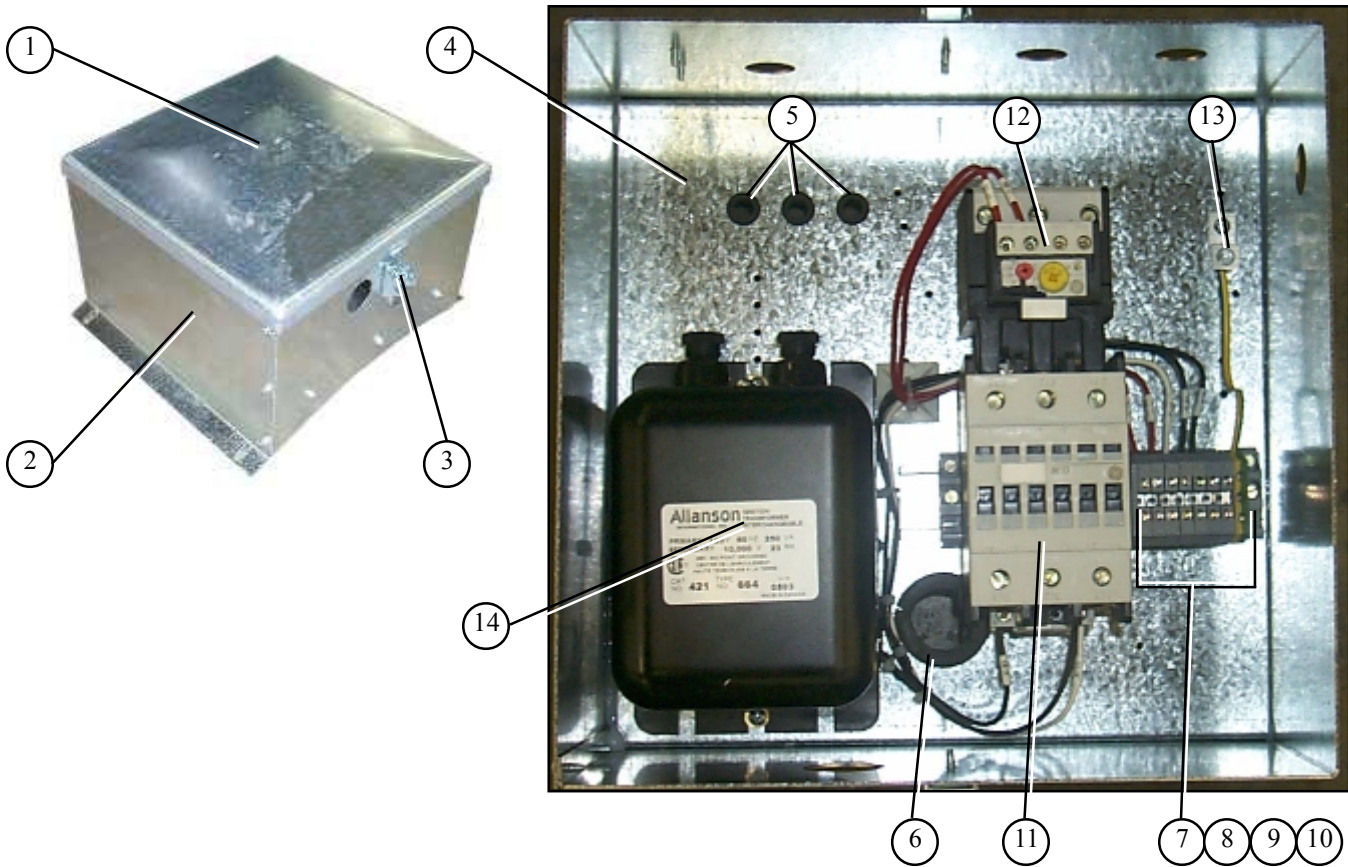


ITEM No.	DESCRIPTION	PART No.
1	NETWORK BOX MOUNTING CHANNEL	DOI-1664
2	ENCLOSURE, 12" x 10" x 5.25"	TF-1439
3	PLASTIC HOLE PLUG 1/2" DIA	HH-2833
4	DECAL, NETWORK FAN/HEATER	DC-1513
5	CONTROL BOARD MOUNTING PLATE	TF-1426
6	CONTROL BOARD REST	TF-1429A
7	DECAL, GROUND	DC-1254
8	GROUND LUG	FH-6634
9	FAN/HEATER NETWORK CONTROL BOARD	HF-7276
10	HINGE, ALUMINUM	DO2-0037
11	CONTROL BOARD REST	TF-1429
12	NETWORK BOX BACK PANEL	TF-1428
13	TERMINAL-BLOCK ENTRELEC 4MM	DOI-0531
14	TERMINAL-BLANK END PROTECTOR	DOI-0532
15	TERMINAL-ENTRELEC END STOP	DOI-0533
16	TERMINAL-ENTRELEC GROUND BLOCK	DOI-0534
17	ELBOW 1/2" 90DEG PVC	FH-7052
18	ELBOW 3/8" 90DEG PVC	FH-7050
19A	ELBOW 3/4" 90DEG PVC (LOWER NETWORK CONTROL BOX ONLY)	FH-7054
19B	ELBOW 3/8" 90DEG PVC (UPPER NETWORK CONTROL BOX ONLY)	FH-7050

1200 SERIES PARTS MANUAL

FAN HEATER ELECTRICAL BOX

Fan Heater control box and electrical components.



ITEM NUMBER	PART NUMBER	DESCRIPTION	26" & 28" FAN HEATERS	36" FAN HEATERS	40" FAN HEATERS	42" FAN HEATERS
1	F-942	ELECT. CONTROL BOX LID	1	1	1	1
2	CD-0005	FAN CONTROL BOX WRAPPER 26-28"	1			
2	CD-0065	FAN CONTROL BOX WRAPPER 36"		1		
2	CD-0193	FAN CONTROL BOX WRAPPER 40-42"			1	1
3	FH-4429-1	LATCH CONTROL BOX	2	2	2	2
4	CD-0202	FAN CONTROL BOX BOTTOM 26-28"	1			
4	CD-0203	FAN CONTROL BOX BOTTOM 36-42"		1	1	1
5	HH-7048	GROMMET 1/2" OD, 3/8" ID	3	3	3	3
6	HH-7016	GROMMET 1 1/2" ID	1	1	1	1

1200 SERIES PARTS MANUAL

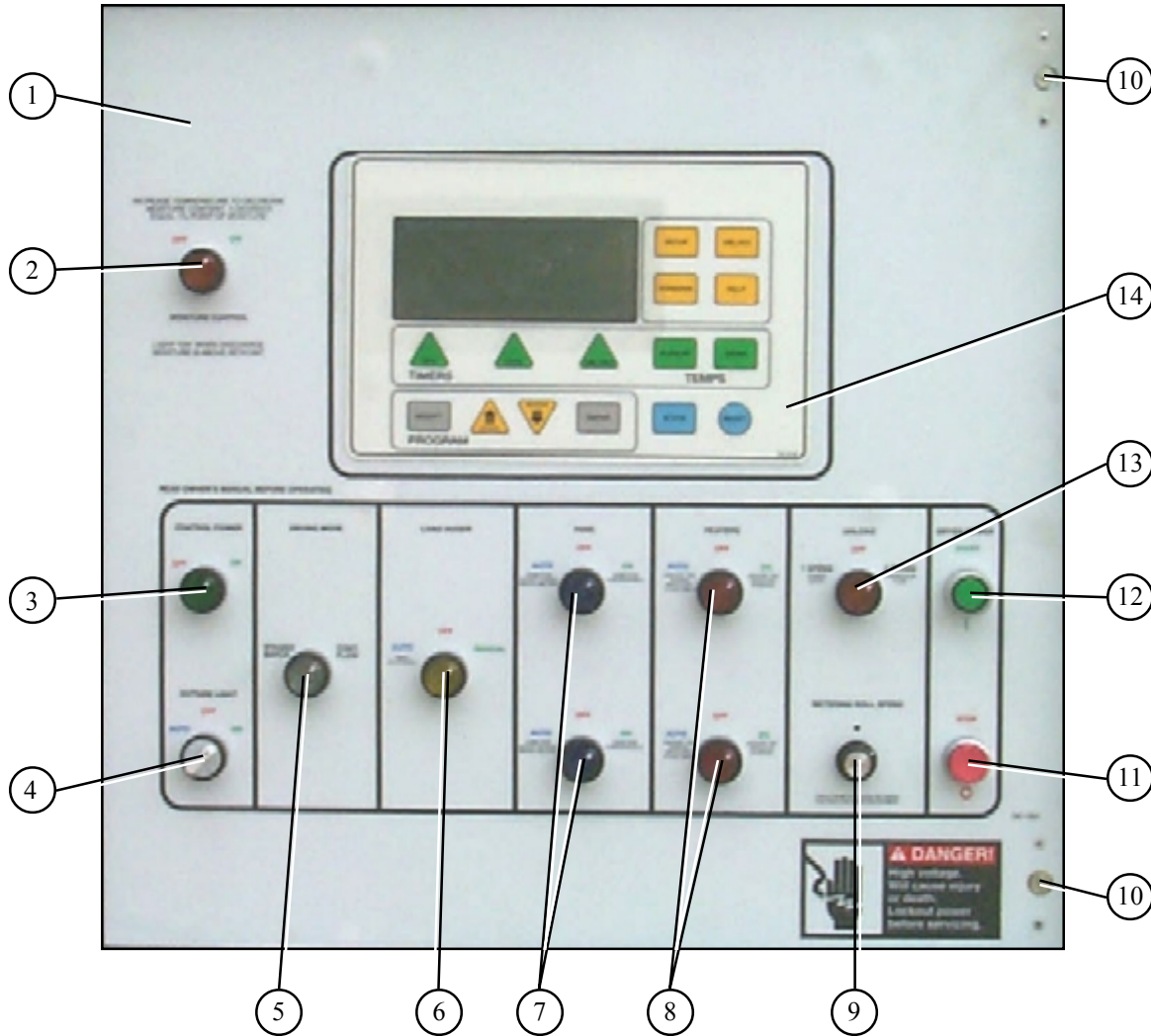
FAN HEATER ELECTRICAL BOX

ITEM NUMBER	DESCRIPTION	10-12 HP FAN MOTORS (2612, 2812, 3612 FAN HEATERS)				
		220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V 3Ph
7	TERMINAL-BLOCK ENTRELEC 4MM	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531
8	TERMINAL-BLANK END PROTECTOR	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532
9	TERMINAL-ENTRELEC END STOP	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533
10	TERMINAL-ENTRELEC GRND BLOCK	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534
11	CONTACTOR	D03-0495	D03-0494	D03-0494	D03-0492	D03-0490
12	OVERLOAD	D03-0483	D03-0482	D03-0482	D03-0476	D03-0475
13	LUG GROUND, #TA-2	E160-1137	E160-1137	E160-1137	E160-1137	E160-1137
14	GRP-TRANSFORMER 2POLE IGNITION	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP
		10-16 HP FAN MOTORS (3615 FAN HEATERS)				
		220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V 3Ph
7	TERMINAL-BLOCK ENTRELEC 4MM	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531
8	TERMINAL-BLANK END PROTECTOR	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532
9	TERMINAL-ENTRELEC END STOP	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533
10	TERMINAL-ENTRELEC GRND BLOCK	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534
11	CONTACTOR	D03-0497	D03-0494	D03-0494	D03-0492	D03-0491
12	OVERLOAD	D03-0485	D03-0483	D03-0483	D03-0477	D03-0478
13	LUG GROUND, #TA-2	E160-1137	E160-1137	E160-1137	E160-1137	E160-1137
14	GRP-TRANSFORMER 2POLE IGNITION	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP
		10-16 HP FAN MOTORS (4015 FAN HEATERS)				
		220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V 3Ph
7	TERMINAL-BLOCK ENTRELEC 4MM	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531
8	TERMINAL-BLANK END PROTECTOR	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532
9	TERMINAL-ENTRELEC END STOP	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533
10	TERMINAL-ENTRELEC GRND BLOCK	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534
11	CONTACTOR	D03-0497	D03-0494	D03-0494	D03-0491	D03-0491
12	OVERLOAD	D03-0485	D03-0483	D03-0483	D03-0478	D03-0478
13	LUG GROUND, #TA-2	E160-1137	E160-1137	E160-1137	E160-1137	E160-1137
14	GRP-TRANSFORMER 2POLE IGNITION	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP
		20 HP FAN MOTORS (4220 FAN HEATERS)				
		220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V 3Ph
7	TERMINAL-BLOCK ENTRELEC 4MM	N/A	D01-0531	D01-0531	D01-0531	D01-0531
8	TERMINAL-BLANK END PROTECTOR	N/A	D01-0532	D01-0532	D01-0532	D01-0532
9	TERMINAL-ENTRELEC END STOP	N/A	D01-0533	D01-0533	D01-0533	D01-0533
10	TERMINAL-ENTRELEC GRND BLOCK	N/A	D01-0534	D01-0534	D01-0534	D01-0534
11	CONTACTOR	N/A	D03-0495	D03-0495	D03-0492	D03-0492
12	OVERLOAD	N/A	D03-0484	D03-0484	D03-0480	D03-0479
13	LUG GROUND, #TA-2	N/A	E160-1137	E160-1137	E160-1137	E160-1137
14	GRP-TRANSFORMER 2POLE IGNITION	N/A	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP
		25 HP FAN MOTORS (4225 FAN HEATERS)				
		220V 1Ph	208V 3Ph	220V 3Ph	440V 3Ph	575V 3Ph
7	TERMINAL-BLOCK ENTRELEC 4MM	N/A	D01-0531	D01-0531	D01-0531	D01-0531
8	TERMINAL-BLANK END PROTECTOR	N/A	D01-0532	D01-0532	D01-0532	D01-0532
9	TERMINAL-ENTRELEC END STOP	N/A	D01-0533	D01-0533	D01-0533	D01-0533
10	TERMINAL-ENTRELEC GRND BLOCK	N/A	D01-0534	D01-0534	D01-0534	D01-0534
11	CONTACTOR	N/A	D03-0496	D03-0496	D03-0494	D03-0492
12	OVERLOAD	N/A	D03-0485	D03-0485	D03-0482	D03-0479
13	LUG GROUND, #TA-2	N/A	E160-1137	E160-1137	E160-1137	E160-1137
14	GRP-TRANSFORMER 2POLE IGNITION	N/A	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP	HH-1093-GRP

1200 SERIES PARTS MANUAL

CONTROL BOX CONTROL PANEL

Network control panel (front).

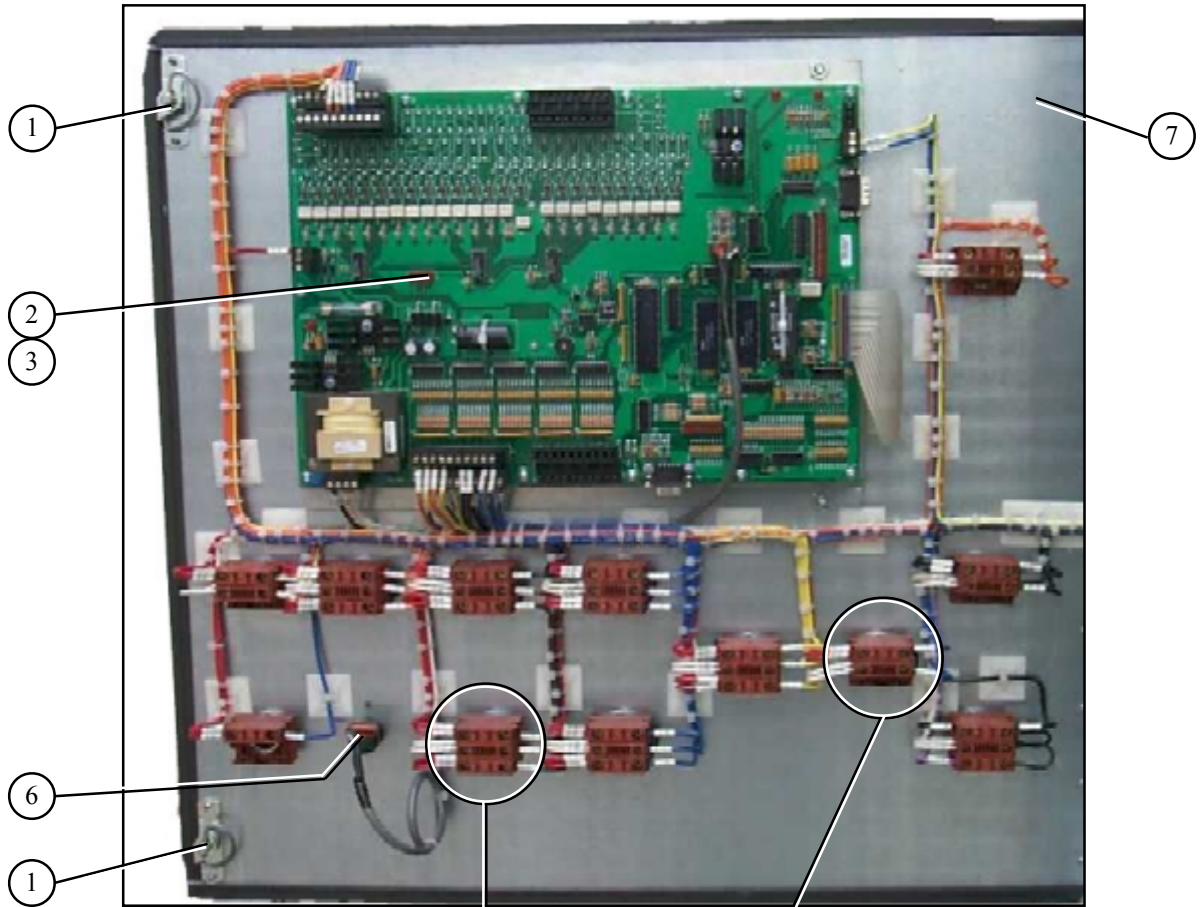


ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	DECAL, NETWORK DRYER 2 FAN	MISC.	DC-1521
2	SWITCH 2 POS. SELECTOR AMBER	CONTROL	DO1-0444
3	SWITCH 2 POS. SELECTOR GREEN	CONTROL	DO1-0446
4	SWITCH 3 POS. SELECTOR WHITE	CONTROL	DO3-0182
5	SWITCH 2 POS. SELECTOR CLEAR	CONTROL	DO1-0448
6	3 POS. SELECTOR SWITCH YELLOW	CONTROL	DO1-0579
7	SWITCH 3 POS. SELECTOR BLUE	CONTROL	DO1-0449
8	SWITCH 3 POS. SELECTOR RED	CONTROL	DO1-0447
9	KNOB, AUGAT #PK-70B-1/4	MISC.	E115-1060
10	LATCH, SOUTHCO SLOTTED	MISC.	TF-1519
11	SWITCH STOP BLOCK (RED)	CONTROL	DO3-0020
12	SWITCH START N.O. (ILLUMINATED)	CONTROL	DO3-0017
13	SWITCH 3 POS. SELECTOR AMBER	CONTROL	DO1-0445
14	TOUCH PANEL TOP DRY AUTO	MISC.	TAF-6150

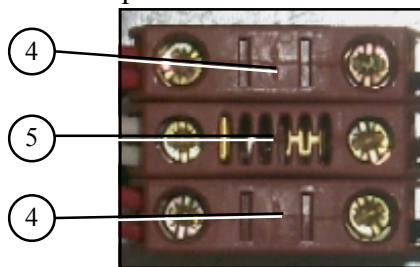
1200 SERIES PARTS MANUAL

CONTROL BOX CONTROL PANEL (INSIDE)

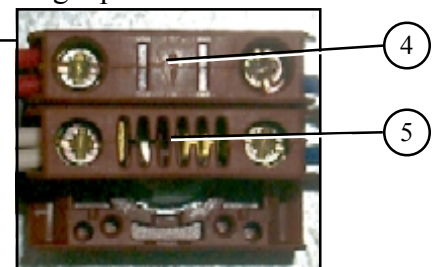
Network control panel (rear).



Detailed view of a two position switch.



Detailed view of a single position switch.

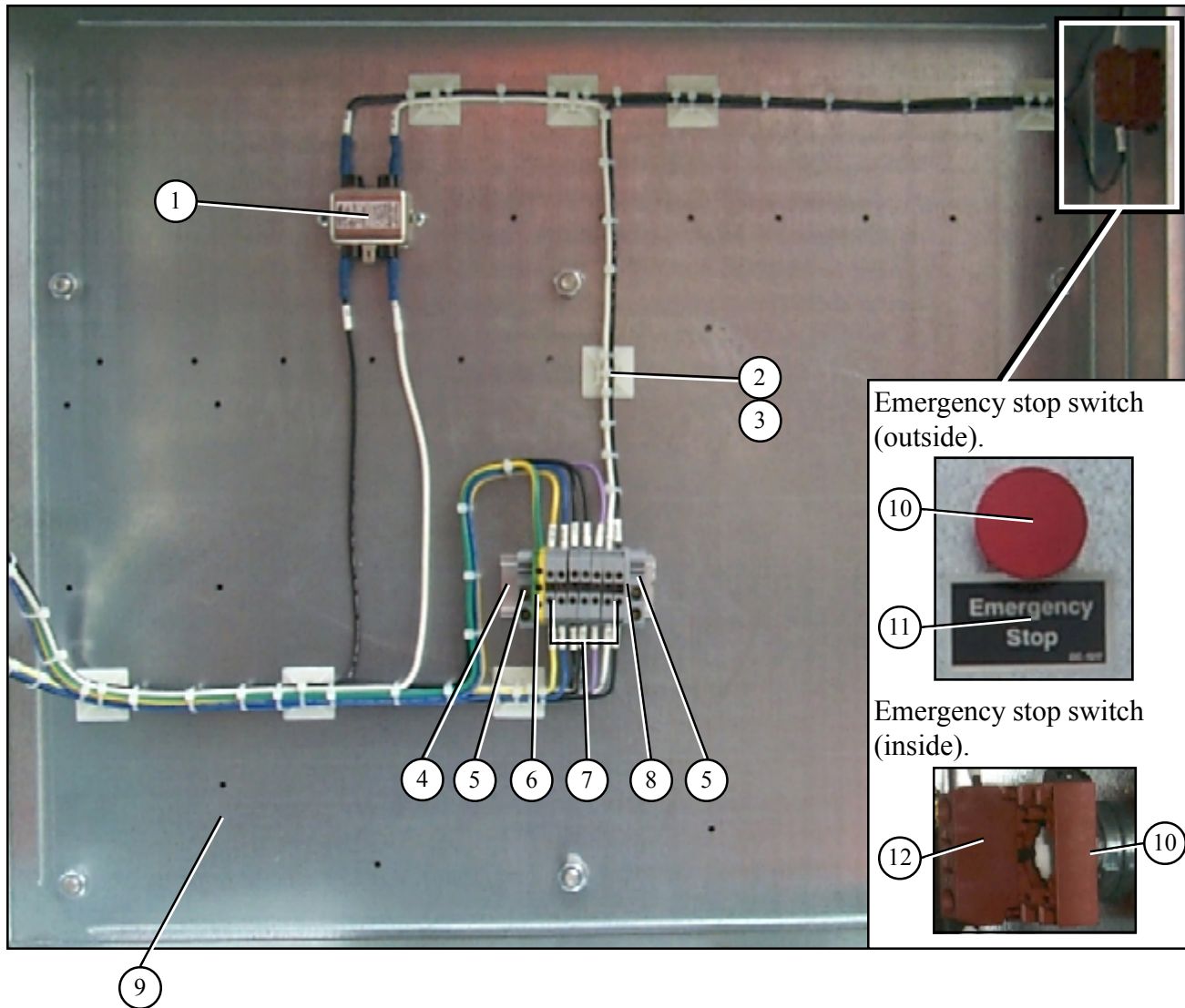


ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	LATCH, SOUTHCO SLOTTED	MISC.	TF-1519
2	NETWORK DRYER DISPLAY BOARD	CONTROL	DO3-0593
3	COMPUTER MOUNTING PLATE	MISC.	TF-1544
4	BLOCK, CONTACT N/O	CONTROL	D63-0006
5	BLOCK, LIGHT 12/24/120V LAMPS	CONTROL	DO1-0455
6	SCR POTENTIOMETER 10K	CONTROL	DO3-0595
7	NETWORK SWITCH PANEL	MISC.	DO1-1666

1200 SERIES PARTS MANUAL

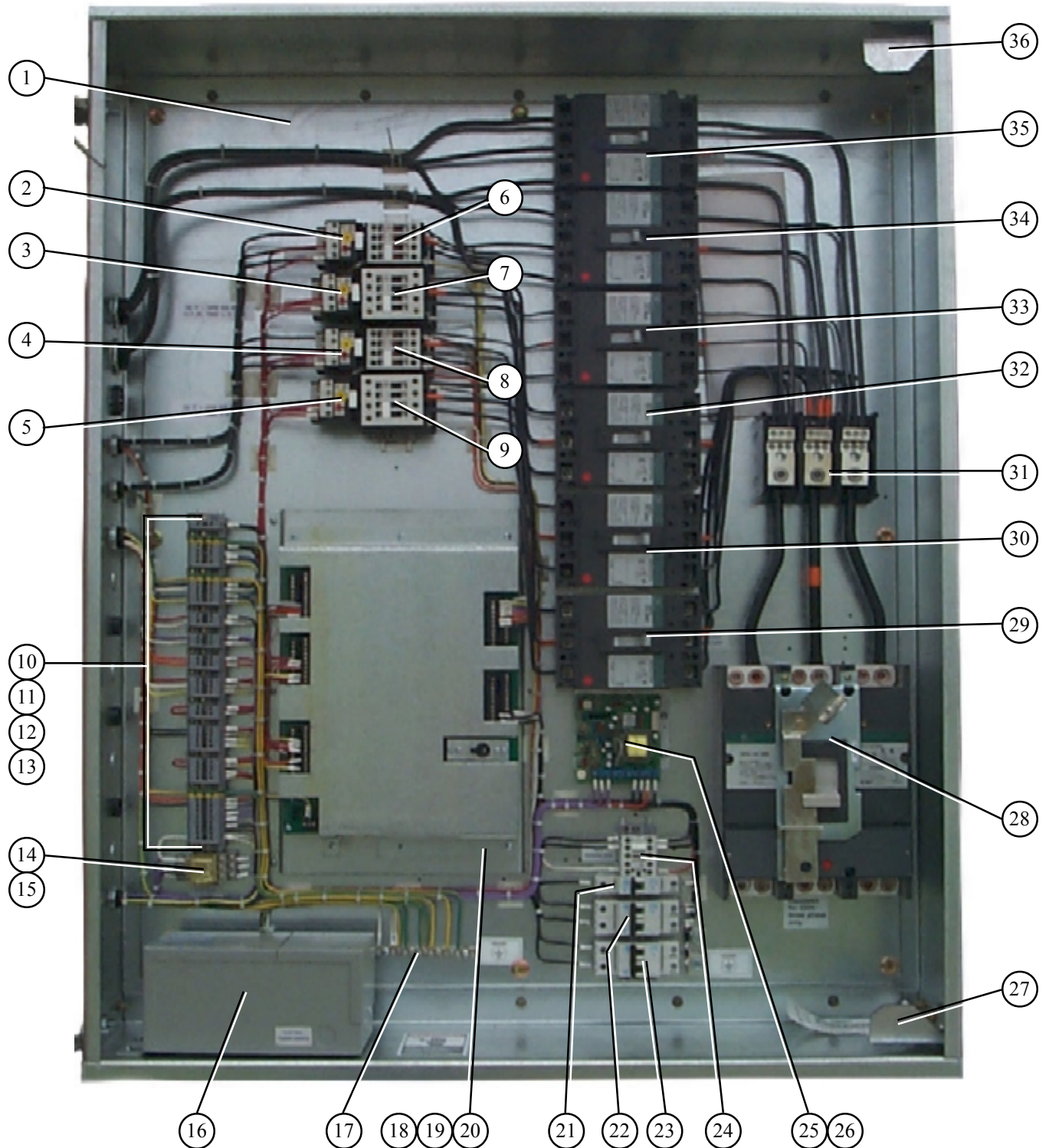
LOWER CONTROL BOX BACK PANEL

Lower control box back panel.



ITEM NUMBER	DESCRIPTION	CIRCUIT	PART NUMBER
1	FILTER RFI "B" SERIES	CONTROL	DO3-0181
2	WIRE TIE ANCHOR	MISC.	DO2-0039
3	WIRE TIE, 5" PANDUIT	MISC.	DO3-0247
4	DIN RAIL, TERMINAL BLOCK MOUNTING	MISC.	DO3-0013
5	TERMINAL - ENTRELEC END STOP	MISC.	DO1-0533
6	TERMINAL - ENTRELEC GROUND BLOCK	MISC.	DO1-0534
7	TERMINAL - BLOCK ENTRELEC 4MM	MISC.	DO1-0531
8	TERMINAL - END PROTECTOR	MISC.	DO1-0532
9	LOWER CONTROL BOX BACK PANEL	MISC.	DO1-0486
10	EMERGENCY STOP SWITCH	SAFETY	TF-1279
11	DECAL, EMERGENCY STOP	MISC.	DC-1317
12	BLOCK, CONTACT N/C	SAFETY	D63-0013

Upper control box power distribution panel.



1200 SERIES PARTS MANUAL

1214 UPPER CONTROL BOX COMPONENT PART NUMBERS

1214 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1214 PART NUMBER				
			220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH
1	POWER BOX BOCK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480	D01-0480
2	OVERLOAD	LOAD	D03-0487	D03-0477	D03-0475	D03-0473	D03-0472
3	OVERLOAD	LOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475
4	OVERLOAD	UNLOAD	D03-0487	D03-0477	D03-0475	D03-0473	D03-0472
5	OVERLOAD	UNLOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475
6	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488
7	CONTACTOR	LOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489
8	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488
9	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534
14	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203
15	RELAY BASE, 3PDT	CONTROL	07097555	07097553	07097555	07097555	07097555
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	006-1184-8	006-1184-8	006-1184-8
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	TF-1713	TF-1713	TF-1713
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-0587	D03-0587	D03-0587	D03-0587	D03-0587
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-1710	D01-1710	D01-1710	D01-1710	D01-1710
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661	D03-0661
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726	D03-0726
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106	D03-0106
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711	D03-0711
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592	D03-0592
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550	D01-0550
28	MAIN BREAKER	POWER	D01-0504	D01-0503	D01-0503	D03-0271	D03-0175
29	BREAKER	UNLOAD AUX.	D03-0460	D03-0461	D03-0461	D03-0545	D03-0395
30	BREAKER	UNLOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531
31	DISTRIBUTION BLOCK	POWER	D03-0300	D03-0293	D03-0293	D35-0001	D35-0001
32	BREAKER	LOAD AUX.	D03-0460	D03-0461	D03-0461	D03-0545	D03-0395
33	BREAKER	LOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531
34	BREAKER	FAN 1	D03-0510	D03-0461	D03-0461	D03-0546	D03-0532
35	BREAKER	FAN 2	D03-0466	D03-0461	D03-0465	D03-0529	D03-0532
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551	D01-0551

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1216 UPPER CONTROL BOX COMPONENT PART NUMBERS

1216 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1216 PART NUMBER							
			220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH			
1	POWER BOX BOCK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480	D01-0480			
2	OVERLOAD	LOAD	D03-0487	D03-0477	D03-0475	D03-0473	D03-0472			
3	OVERLOAD	LOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475			
4	OVERLOAD	UNLOAD	D03-0487	D03-0477	D03-0475	D03-0473	D03-0472			
5	OVERLOAD	UNLOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475			
6	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488			
7	CONTACTOR	LOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489			
8	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488			
9	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489			
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531			
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532			
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533			
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534			
14	RELAY, 3PDT 120V RH3B-U 1DEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203			
15	RELAY BASE, 3PDT	CONTROL	07097555	07097555	07097555	07097555	07097555			
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807			
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	006-1184-8	006-1184-8	006-1184-8			
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	TF-1713	TF-1713	TF-1713			
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-0587	D03-0587	D03-0587	D03-0587	D03-0587			
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-1710	D01-1710	D01-1710	D01-1710	D01-1710			
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661	D03-0661			
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660	D03-0660			
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0726	D03-0726	D03-0726	D03-0726			
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106	D03-0106			
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711	D03-0711			
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592	D03-0592			
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550	D01-0550			
28	MAIN BREAKER	POWER	D01-0504	D01-0504	D01-0503	D03-0271	D03-0175			
29	BREAKER	UNLOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395			
30	BREAKER	UNLOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531			
31	DISTRIBUTION BLOCK	POWER	D03-0300	D03-0293	D03-0293	D35-0001	D35-0001			
32	BREAKER	LOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395			
33	BREAKER	LOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531			
34	BREAKER	FAN 1	D03-0510	D03-0461	D03-0461	D03-0546	D03-0395			
35	BREAKER	FAN 2	D03-0466	D03-0468	D03-0465	D03-0529	D03-0395			
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551	D01-0551			

1218 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1218 PART NUMBER							
			220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH			
1	POWER BOX BOCK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480	D01-0480			
2	OVERLOAD	LOAD	D03-0478	D03-0477	D03-0475	D03-0473	D03-0472			
3	OVERLOAD	LOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475			
4	OVERLOAD	UNLOAD	D03-0478	D03-0477	D03-0475	D03-0473	D03-0472			
5	OVERLOAD	UNLOAD AUX.	D03-0482	D03-0480	D03-0479	D03-0475	D03-0475			
6	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488			
7	CONTACTOR	LOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489			
8	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0490	D03-0488	D03-0488			
9	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0493	D03-0492	D03-0490	D03-0489			
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531			
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532			
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533			
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534			
14	RELAY, 3PDT 120V RH3B-U 1DEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203			
15	RELAY BASE, 3PDT	CONTROL	07097555	07097555	07097555	07097555	07097555			
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807			
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	006-1184-8	006-1184-8	006-1184-8			
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	TF-1713	TF-1713	TF-1713			
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-0587	D03-0587	D03-0587	D03-0587	D03-0587			
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-1710	D01-1710	D01-1710	D01-1710	D01-1710			
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661	D03-0661			
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660	D03-0660			
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0726	D03-0728	D03-0726	D03-0726	D03-0726			
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0106	D03-0108	D03-0106	D03-0106	D03-0106			
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711	D03-0711			
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592	D03-0592			
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550	D01-0550			
28	MAIN BREAKER	POWER	D01-0504	D01-0475	D01-0503	D03-0271	D03-0175			
29	BREAKER	UNLOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395			
30	BREAKER	UNLOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531			
31	DISTRIBUTION BLOCK	POWER	D03-0300	D03-0293	D03-0293	D35-0001	D35-0001			
32	BREAKER	LOAD AUX.	D03-0464	D03-0461	D03-0461	D03-0545	D03-0395			
33	BREAKER	LOAD	D03-0460	D03-0453	D03-0451	D03-0389	D03-0531			
34	BREAKER	FAN 1	D03-0466	D03-0461	D03-0461	D03-0545	D03-0395			
35	BREAKER	FAN 2	D03-0510	D03-0468	D03-0461	D03-0529	D03-0395			
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551	D01-0551			

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1220 UPPER CONTROL BOX COMPONENTS PART NUMBERS

1220 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1220 PART NUMBER							
			220V 1PH	208V 3PH	220V 3PH	440V 3PH	575V 3PH			
1	POWER BOX BOCK PANEL	N/A	D01-O480	D01-O480	D01-O480	D01-O480	D01-O480			
2	OVERLOAD	LOAD	D03-O482	D03-O479	D03-O477	D03-O474	D03-O473			
3	OVERLOAD	LOAD AUX.	D03-O482	D03-O483	D03-O483	D03-O477	D03-O476			
4	OVERLOAD	UNLOAD	D03-O482	D03-O479	D03-O477	D03-O474	D03-O473			
5	OVERLOAD	UNLOAD AUX.	D03-O482	D03-O483	D03-O483	D03-O477	D03-O476			
6	CONTACTOR	LOAD	D03-O494	D03-O492	D03-O491	D03-O489	D03-O489			
7	CONTACTOR	LOAD AUX.	D03-O494	D03-O494	D03-O494	D03-O492	D03-O490			
8	CONTACTOR	UNLOAD	D03-O494	D03-O492	D03-O491	D03-O489	D03-O489			
9	CONTACTOR	UNLOAD AUX.	D03-O494	D03-O494	D03-O494	D03-O492	D03-O490			
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-O531	D01-O531	D01-O531	D01-O531	D01-O531			
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-O532	D01-O532	D01-O532	D01-O532	D01-O532			
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-O533	D01-O533	D01-O533	D01-O533	D01-O533			
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-O534	D01-O534	D01-O534	D01-O534	D01-O534			
14	RELAY, 3PDT 120V RH3B-U 1DEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203			
15	RELAY BASE, 3PDT	CONTROL	07097555	07097555	07097555	07097555	07097555			
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807			
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	006-1184-8	006-1184-8	006-1184-8			
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	TF-1713	TF-1713	TF-1713			
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-O587	D03-O587	D03-O587	D03-O587	D03-O587			
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-O1710	D01-O1710	D01-O1710	D01-O1710	D01-O1710			
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-O661	D03-O661	D03-O661	D03-O661	D03-O661			
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-O660	D03-O660	D03-O660	D03-O660	D03-O660			
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-O726	D03-O726	D03-O726	D03-O726	D03-O726			
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-O106	D03-O106	D03-O106	D03-O106	D03-O106			
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-O711	D03-O711	D03-O711	D03-O711	D03-O711			
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-O592	D03-O592	D03-O592	D03-O592	D03-O592			
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-O550	D01-O550	D01-O550	D01-O550	D01-O550			
28	MAIN BREAKER	POWER	D01-O504	D01-O497	D01-O475	D03-O271	D03-O175			
29	BREAKER	UNLOAD AUX.	D03-O464	D03-O468	D03-O465	D03-O529	D03-O532			
30	BREAKER	UNLOAD	D03-O464	D03-O459	D03-O457	D03-O528	D03-O531			
31	DISTRIBUTION BLOCK	POWER	D03-O300	D03-O293	D03-O293	D35-O001	D35-O001			
32	BREAKER	LOAD AUX.	D03-O464	D03-O468	D03-O465	D03-O529	D03-O532			
33	BREAKER	LOAD	D03-O464	D03-O459	D03-O457	D03-O528	D03-O531			
34	BREAKER	FAN 1	D03-O466	D03-O461	D03-O461	D03-O545	D03-O395			
35	BREAKER	FAN 2	D03-O510	D03-O468	D03-O465	D03-O546	D03-O395			
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-O551	D01-O551	D01-O551	D01-O551	D01-O551			

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1222 UPPER CONTROL BOX COMPONENT PART NUMBERS

1222 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1222 PART NUMBER				
			208V 3PH	220V 3PH	440V 3PH	575V 3PH	
1	POWER BOX BOCK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480	D01-0480
2	OVERLOAD	LOAD	D03-0479	D03-0477	D03-0474	D03-0473	D03-0473
3	OVERLOAD	LOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0477	D03-0476
4	OVERLOAD	UNLOAD	D03-0479	D03-0477	D03-0474	D03-0473	D03-0473
5	OVERLOAD	UNLOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0477	D03-0476
6	CONTACTOR	LOAD	D03-0492	D03-0491	D03-0489	D03-0489	D03-0489
7	CONTACTOR	LOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0492	D03-0490
8	CONTACTOR	UNLOAD	D03-0492	D03-0491	D03-0489	D03-0489	D03-0489
9	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0492	D03-0490
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D01-0531	D01-0531	D01-0531
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D01-0532	D01-0532	D01-0532
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D01-0533	D01-0533	D01-0533
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D01-0534	D01-0534	D01-0534
14	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	HF-7203	HF-7203	HF-7203
15	RELAY BASE, 3PDT	CONTROL	070975553	07097555	07097555	07097555	07097555
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	FH-3807	FH-3807	FH-3807
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	006-1184-8	006-1184-8	006-1184-8
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	TF-1713	TF-1713	TF-1713
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-0587	D03-0587	D03-0587	D03-0587	D03-0587
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-1710	D01-1710	D01-1710	D01-1710	D01-1710
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0661	D03-0661	D03-0661
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0660	D03-0660	D03-0660
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0728	D03-0726	D03-0726	D03-0726	D03-0726
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0108	D03-0106	D03-0106	D03-0106	D03-0106
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0711	D03-0711	D03-0711
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0592	D03-0592	D03-0592
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D01-0550	D01-0550	D01-0550
28	MAIN BREAKER	POWER	D01-0505	D01-0497	D03-0548	D03-0175	D03-0175
29	BREAKER	UNLOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532	D03-0532
30	BREAKER	UNLOAD	D03-0459	D03-0457	D03-0528	D03-0531	D03-0531
31	DISTRIBUTION BLOCK	POWER	D03-0293	D03-0293	D35-0001	D35-0001	D35-0001
32	BREAKER	LOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532	D03-0532
33	BREAKER	LOAD	D03-0459	D03-0457	D03-0528	D03-0531	D03-0531
34	BREAKER	FAN 1	D03-0461	D03-0461	D03-0454	D03-0395	D03-0395
35	BREAKER	FAN 2	D03-0467	D03-0468	D03-0139	D03-0395	D03-0395
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551	D01-0551

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1226 UPPER CONTROL BOX COMPONENT PART NUMBERS

1226 Upper control box power distribution panel parts listing.

ITEM NUMBER	DESCRIPTION	CIRCUIT	1226 PART NUMBER					
			208V 3PH	220V 3PH	440V 3PH	575V 3PH		
1	POWER BOX BOCK PANEL	N/A	D01-0480	D01-0480	D01-0480	D01-0480		
2	OVERLOAD	LOAD	D03-0480	D03-0479	D03-0475	D03-0475		
3	OVERLOAD	LOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476		
4	OVERLOAD	UNLOAD	D03-0480	D03-0479	D03-0475	D03-0475		
5	OVERLOAD	UNLOAD AUX.	D03-0483	D03-0483	D03-0477	D03-0476		
6	CONTACTOR	LOAD	D03-0493	D03-0492	D03-0490	D03-0489		
7	CONTACTOR	LOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490		
8	CONTACTOR	UNLOAD	D03-0493	D03-0492	D03-0490	D03-0489		
9	CONTACTOR	UNLOAD AUX.	D03-0494	D03-0494	D03-0492	D03-0490		
10	TERMINAL-BLOCK ENTRELEC 4MM	CONTROL	D01-0531	D01-0531	D03-0493	D01-0531		
11	TERMINAL-BLANK END PROTECTOR	CONTROL	D01-0532	D01-0532	D03-0494	D01-0532		
12	TERMINAL-ENTRELEC END STOP	CONTROL	D01-0533	D01-0533	D03-0495	D01-0533		
13	TERMINAL-ENTRELEC GRND BLOCK	CONTROL	D01-0534	D01-0534	D03-0496	D01-0534		
14	RELAY, 3PDT 120V RH3B-U IDEC	CONTROL	HF-7203	HF-7203	D03-0497	HF-7203		
15	RELAY BASE, 3PDT	CONTROL	07097553	07097555	D03-0498	07097555		
16	TRANSFORMER	CONTROL	FH-3807	FH-3807	D03-0499	FH-3807		
17	TERMINAL GROUND BAR	GROUND	006-1184-8	006-1184-8	D03-0500	006-1184-8		
18	NETWORK DRYER CONTROL BOARD MOUNT PLATE	N/A	TF-1713	TF-1713	D03-0501	TF-1713		
19	NETWORK DRYER CONTROL BOARD	CONTROL	D03-0587	D03-0587	D03-0502	D03-0587		
20	NETWORK DRYER CONTROL BOARD COVER PLATE	N/A	D01-1710	D01-1710	D03-0503	D01-1710		
21	BREAKER 6 AMP 1 POLE 110VAC	CONTROL	D03-0661	D03-0661	D03-0504	D03-0661		
22	BREAKER 10 AMP 2 POLE DELAYED	METER ROLL	D03-0660	D03-0660	D03-0505	D03-0660		
23	BREAKER 3 AMP 2 POLE DELAYED	CONTROL	D03-0728	D03-0726	D03-0506	D03-0726		
24	SCR CONTACTOR 15 AMP 3 POLE	METER ROLL	D03-0108	D03-0106	D03-0507	D03-0106		
25	SCR DRIVE BOARD BASE UNIT	METER ROLL	D03-0711	D03-0711	D03-0508	D03-0711		
26	SCR ISOLATED TERMINAL BOARD	METER ROLL	D03-0592	D03-0592	D03-0509	D03-0592		
27	POWER BOX CATCH ANGLE, BOTTOM	N/A	D01-0550	D01-0550	D03-0510	D01-0550		
28	MAIN BREAKER	POWER	D03-0523	D01-0497	D03-0511	D03-0175		
29	BREAKER	UNLOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532		
30	BREAKER	UNLOAD	D03-0461	D03-0461	D03-0545	D03-0395		
31	DISTRIBUTION BLOCK	POWER	D03-0293	D03-0293	D35-0001	D35-0001		
32	BREAKER	LOAD AUX.	D03-0468	D03-0465	D03-0529	D03-0532		
33	BREAKER	LOAD	D03-0461	D03-0461	D03-0545	D03-0395		
34	BREAKER	FAN 1	D03-0461	D03-0461	D03-0546	D03-0395		
35	BREAKER	FAN 2	D03-0144	D03-0467	D03-0547	D03-0141		
36	POWER BOX CATCH ANGLE, TOP	N/A	D01-0551	D01-0551	D01-0551	D01-0551		

NOTES

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