

AIRSTREAM GRAIN CONDITIONING SYSTEMS

1 9 9 5

DRYER PARTS

C SERIES TWO FAN



PNEG-342
C SERIES TWO FAN
SINGLE MODULE
DRYER MODELS

AIRSTREAM
A MEMBER OF
THE GSI GROUP

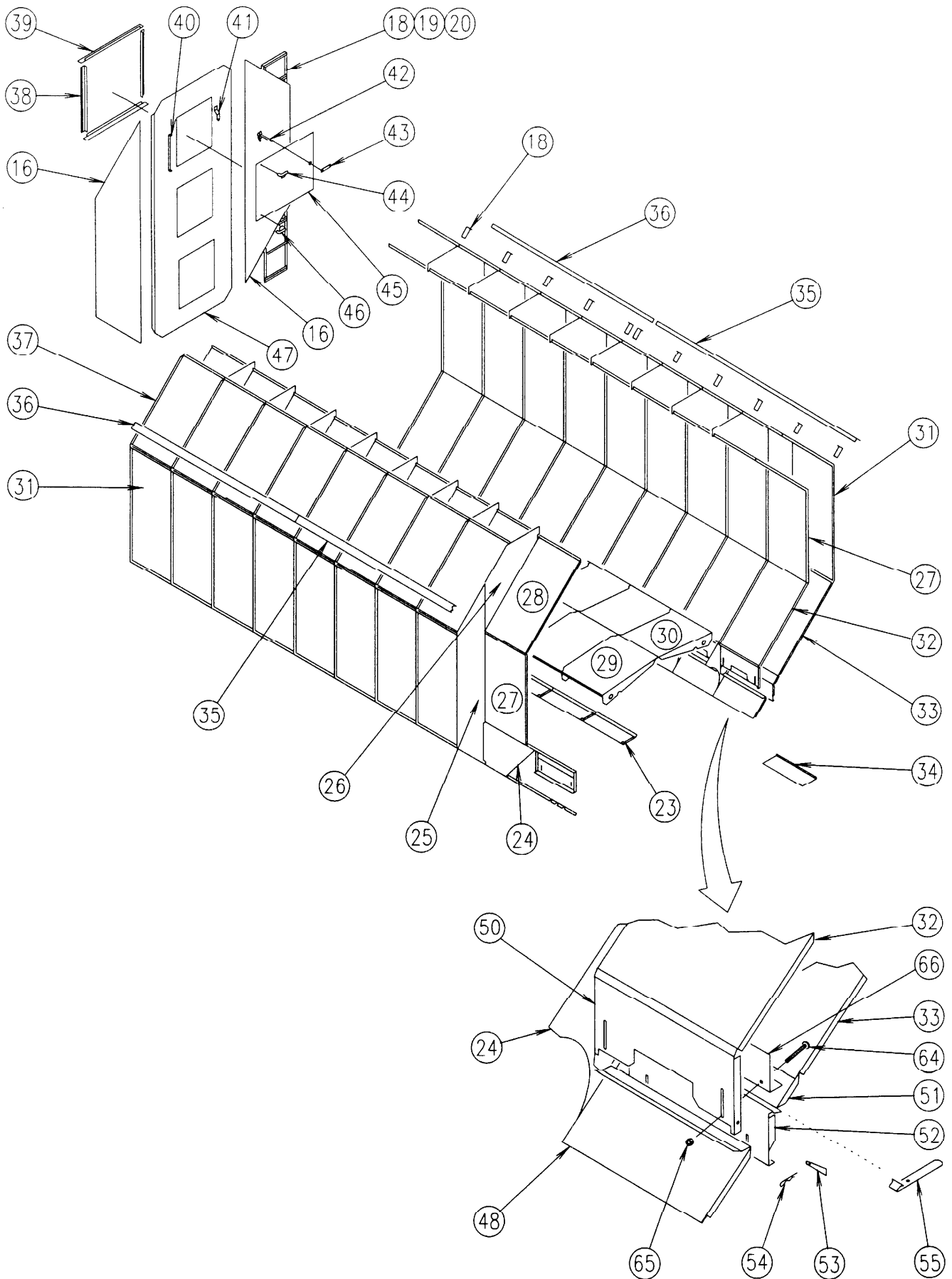


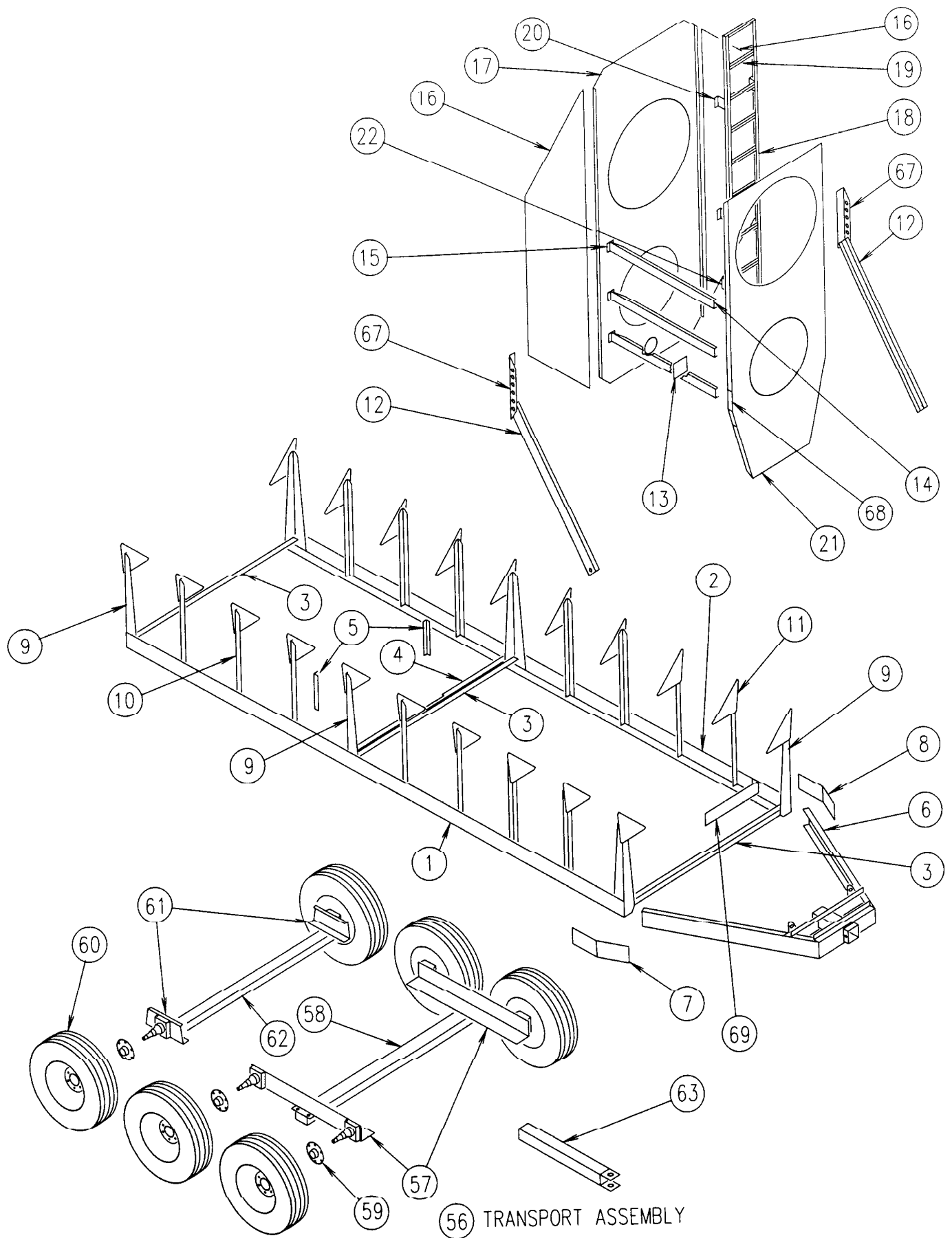
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C-SERIES 2-FAN MODEL DRYER

MAIN ASSEMBLY





C-SERIES 2-FAN MODEL DRYER

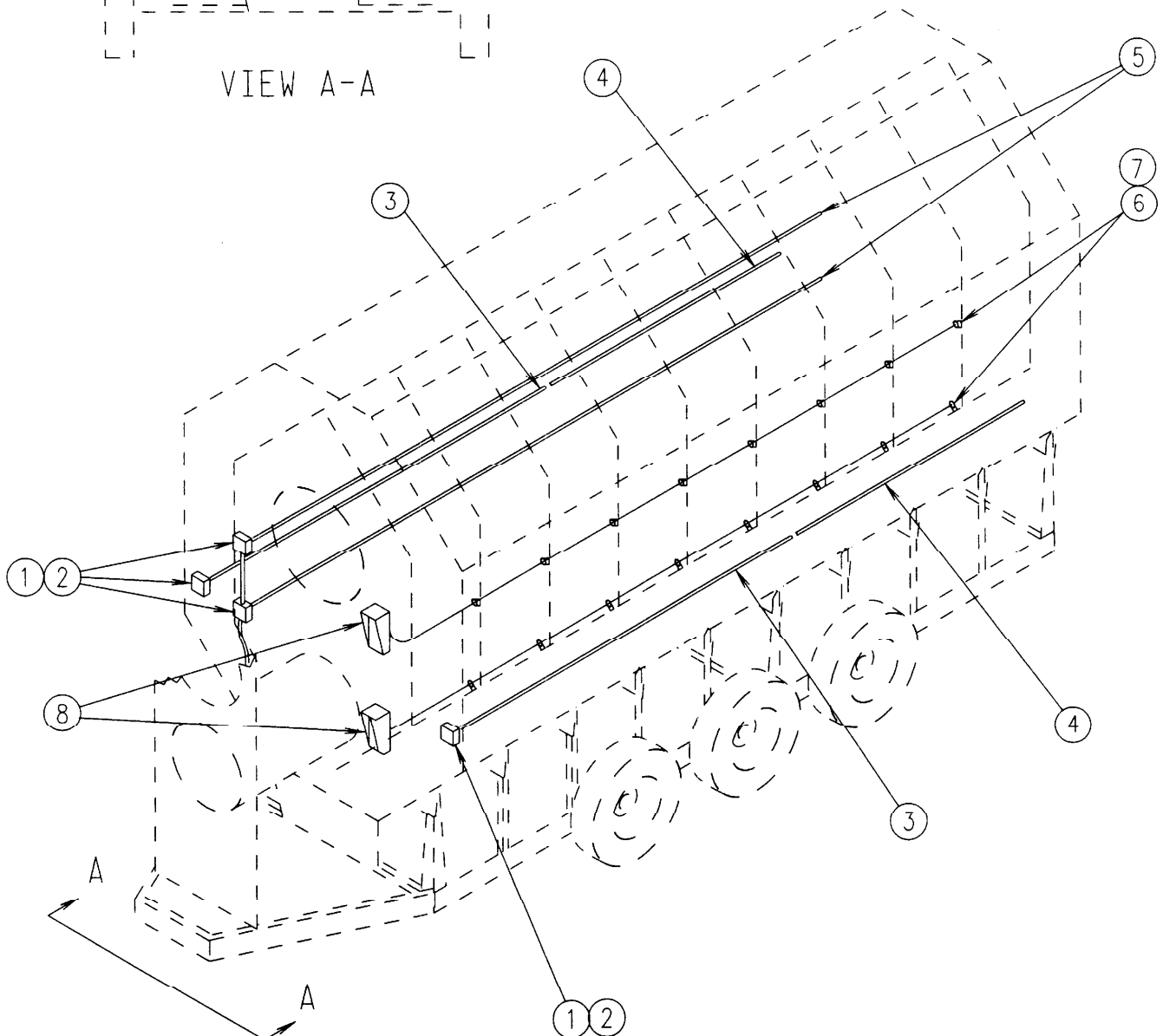
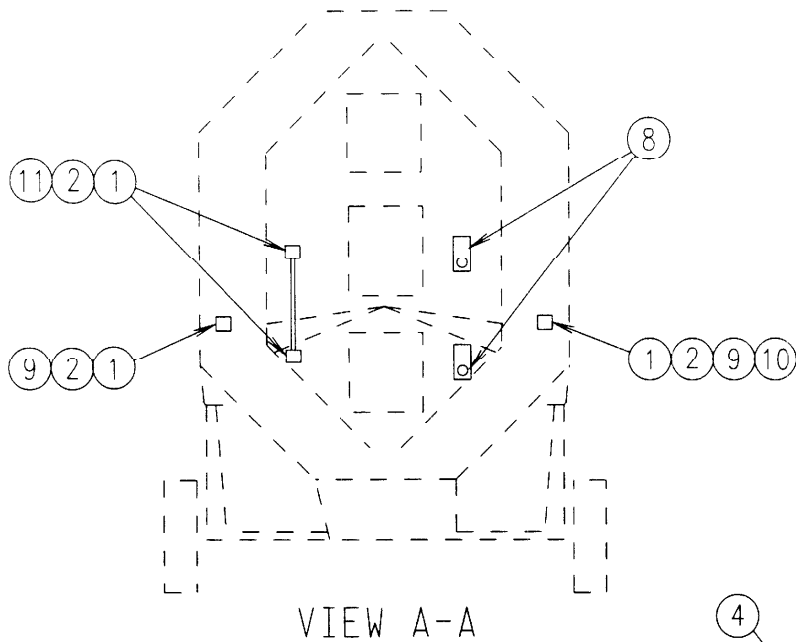
MAIN ASSEMBLY

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
1	D21-0011 D01-0538 D31-0044	SIDE RAIL ANGLE, R.H. SIDE RAIL ANGLE, R.H. SIDE RAIL ANGLE, R.H.	1	1	1			
	D61-0002 D101-0002 D71-0001	SIDE RAIL ANGLE, R.H. SIDE RAIL ANGLE, R.H. SIDE RAIL ANGLE, R.H.				1	1	1
2	D21-0010 D01-0537 D31-0043	SIDE RAIL ANGLE, L.H. SIDE RAIL ANGLE, L.H. SIDE RAIL ANGLE, L.H.	1	1	1			
	D61-0001 D101-0001 D71-0002	SIDE RAIL ANGLE, L.H. SIDE RAIL ANGLE, L.H. SIDE RAIL ANGLE, L.H.				1	1	1
3	D01-0008	FRONT & REAR FRAME TIE	3	3	3	3	4	4
4	D31-0118	SECONDARY CROSS TIE ANGLE	1	1	1	1	2	2
5	D01-0015	STIFFENER ANGLE	2	2	2	2	2	
6	D01-0029	HITCH WELDMENT	1	1	1	1	1	1
7	D01-0012	HITCH BRACKET, R.H.	1	1	1	1	1	1
8	D01-0011	HITCH BRACKET, L.H.	1	1	1	1	1	1
9	D01-0007	CORNER LEG	6	6	6	6	8	8
10	D01-0005	SIDE LEG	10	10	14	16	16	20
11	D01-0004	GUSSET PLATE	16	18	20	22	24	28
12	D01-0062	FRONT ANGLE SUPPORT	2	2	2	2	2	2
13	D01-0076	ACCESS DOOR	1	1	1	1	1	1
14	D51-0022	CONTROL PANEL SUPPORT	3	3	3	3	3	3
15	D01-0090	CONTROL PANEL MOUNTING BRACKET	3	3	3	3	3	3
16	D31-0307	FRONT COLUMN, END PANEL	4	4	4	4	4	4
17	D81-0019	FRONT END PANEL	1	1	1			
18	D101-0020	FRONT END PANEL				1	1	1
19	D31-0020	LADDER RAIL	4	4	4	4	4	4
20	D01-0113	LADDER BRACKET	20	20	20	20	20	20
21	D81-0002	FAN HEATER FRONT SUPPORT	26	28	30	32	34	38
	D101-0020	FAN HEATER FRONT SUPPORT	1	1	1	1	1	1
22	D01-0114	LOWER LADDER BRACKET	2	2	2	2	2	2
23	D01-0429	PLENUM, BOTTOM CLOSURE PANEL, HINGED	7	8	9	10	11	13
24	D01-0109	HOPPER BULKHEAD	12	14	16	18	20	24
25	D31-0055	COLUMN BULKHEAD	12	14	16	18	20	24
26	D01-0101	GARNER BULKHEAD	12	14	16	18	20	24
27	D31-0012	PLENUM WALL	14	16	18	20	22	26
28	D01-0126	PLENUM TOP SHEET	14	16	18	20	22	26
29	D31-0032	BOTTOM PLENUM DIVIDER	12	14	16	18	20	24
30	D31-0033	BOTTOM PLENUM DIVIDER - END	2	2	2	2	2	2
31	D01-0013	OUTSIDE WALL SHEET, GALVANIZED (STANDARD)	14	16	18	20	22	26
32	D31-0040	OUTSIDE WALL SHEET, STAINLESS (OPTIONAL)	14	16	18	20	22	26
33	D01-0128	PLENUM BOTTOM SHEET	14	16	18	20	22	26
34	D01-0128	HOPPER SHEET, GALVANIZED (STANDARD)	14	16	18	20	22	26
35	D01-0267	HOPPER SHEET, STAINLESS (OPTIONAL)	14	16	18	20	22	26
36	D01-0117	SERVICE TOOL	2	2	2	2	2	2
35	D21-0003	WET BIN TRANSPORT ANGLE, 72"	2	2			2	
	D01-0168	WET BIN TRANSPORT ANGLE, 120"			2	2		2
36	D31-0004	WET BIN TRANSPORT ANGLE, 96"	2		2		4	4
37	D01-0168	WET BIN TRANSPORT ANGLE, 120"		2		2		
	D01-0127	ROOF SHEET, GALVANIZED (STANDARD)	14	16	18	20	22	26
	D01-0265	ROOF SHEET, STAINLESS (OPTIONAL)	14	16	18	20	22	26

MAIN ASSEMBLY (Cont.)

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
38	D01-0395	REAR DOOR ANGLES, SIDES	6	6	6	6	6	6
39	D01-0396	REAR DOOR ANGLES, TOP & BOTTOM	6	6	6	6	6	6
40	D31-0161	HINGE BRACKET DOOR	3	3	3	3	3	3
41	D01-0397	REAR DOOR LATCH BRACKET	3	3	3	3	3	3
42	ACD-4513	DOOR HANDLE	3	3	3	3	3	3
43	ACD-4514	INSIDE HANDLE	3	3	3	3	3	3
44	D31-0297	HINGE, TOP	3	3	3	3	3	3
45	D01-0394	SQUARE REAR ACCESS DOOR	3	3	3	3	3	3
46	D31-0296	HINGE, BOTTOM	3	3	3	3	3	3
47	D31-0311	REAR END PANEL	1	1	1	1	1	1
48	D01-0048	TROUGH PANEL WELDMENT	14	16	18	20	22	26
50	D01-0430	METER ROLL UPPER SHIELD	14	16	18	20	22	26
51	D01-0050	CONNECTOR SHEET	14	16	18	20	22	26
52	D01-0045	ACCESS DOOR	14	16	18	20	22	26
53	D01-0039	DOOR LATCH	28	32	36	40	44	52
54	S-6552	COTTER PIN #14	28	32	36	40	44	52
55	D01-0325	CONNECTOR CLEAN-OUT TOOL	1	1	1	1	1	1
56	TK-02-S	TRANSPORT KIT CONSISTS OF:57,58,59,60,63	1	1				
	TK-03	TRANSPORT KIT CONSISTS OF:57,58,59,60,61,62,63			1	1	1	
	TK-04	TRANSPORT KIT CONSISTS OF:57,58,59,60,63						1
57	D31-0060	TRANSPORT WELDMENT	2	2	2	2	2	4
58	D31-0061	TRANSPORT CROSS TUBE	1	1	1	1	1	2
59	D01-0188	HUB	4	4	6	6	6	8
60	D01-0189	TIRE & RIM ASSEMBLY	4	4	6	6	6	8
61	D01-0032	AXLE BRACKET WELDMENT			2	2	2	
62	D01-0023	AXLE CROSS CHANNEL			1	1	1	
63	D01-0022	HITCH INNER TUBE WELDMENT	1	1	1	1	1	1
64	S-6996	CARRIAGE BOLT 5/16" - 18 X 1 1/2"	28	32	36	40	44	52
65	S-3611	HEX HEAD NUT 5/16" - 18	28	32	36	40	44	52
66	D01-0431	METER ROLL STRIKEOFF PLATE	14	16	18	20	22	26
67	D31-0129	DIAGONAL SUPPORT ANGLE	2	2	2	2	2	2
68	D51-0021	FAN SUPPORT STIFFNER	2	2	2	2	2	2
69	D01-0016	MOTOR MOUNT BRACKET	1	1	1	1	1	1

C-SERIES 2-FAN MODEL DRYER
LOCATION OF CAPILARY SENSORS

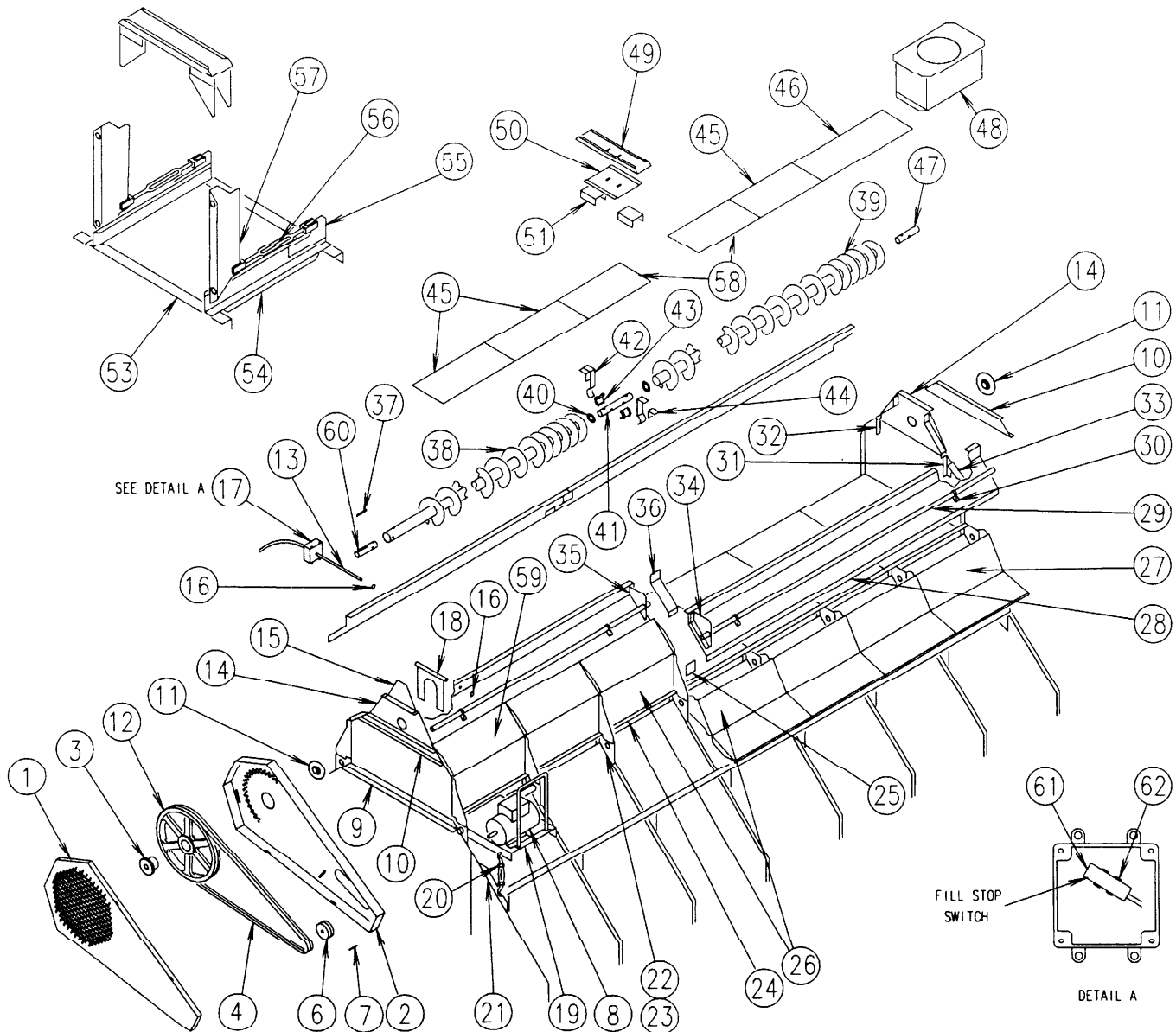


C-SERIES 2-FAN MODEL DRYER
LOCATION OF CAPILARY SENSORS

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
1	FH-6972	4" X 4" HANDY BOX	7	7	7	7	7	7
2	D01-0254	HI-LIMIT MOUNTING BRACKET	4	4	4	4	4	4
3	D31-0041	CONDUIT, COLUMN HI-LIMIT, 120" LONG	2	2	2	2	2	4
4	D21-0009	CONDUIT, COLUMN HI-LIMIT, 32" LONG	2	2				
	D31-0042	CONDUIT, COLUMN HI-LIMIT, 80" LONG			2			
	D01-0271	CONDUIT, COLUMN HI-LIMIT, 104" LONG				2	2	
	D51-0024	CONDUIT, COLUMN HI-LIMIT, 24" LONG					2	
	D71-0019	CONDUIT, COLUMN HI-LIMIT, 56" LONG						2
5	D21-0018	1/2" SCH 40 PIPE THREADED, 162"	2	2				
	D31-0150	1/2" SCH 40 PIPE THREADED, 210"			2			
	D61-0138	1/2" SCH 40 PIPE THREADED, 234"				2		
	D101-0010	1/2" SCH 40 PIPE THREADED, 240"					2	
	D71-0018	1/2" SCH 40 PIPE THREADED, 252"						2
	D71-0015	1/2" SCH 40 PIPE THREADED, 54"						2
6	D02-0023	INSULATED CAPILLARY HOLDER	24	24	24	24	24	24
7	D01-0123	BRACKET	12	12	12	12	12	12
8	D01-0184	THERMOSTAT SENSOR HOUSING ASSY.	2	2	2	2	2	2
	D03-0047	TEMPERATURE CONTROL 110-290 DEG	2	2	2	2	2	2
	D03-0062	THERMOMETER	2	2	2	2	2	2
	D01-0275	THERMOSTAT SENSOR HOUSING SUB ASSY.	2	2	2	2	2	2
9	D03-0045	RTD TEMPERATURE SENSOR	4	4	4	4	4	4
10	D03-0005	FIXED GRAIN HI-LIMIT THERMOSTAT	1	1	1	1	1	1
11	D03-0004	PLENUM HI-LIMIT THERMOSTAT	2	2	2	2	2	2

C-SERIES 2-FAN MODEL DRYER

1214,1216,1218 & 1220 TOP AUGER ASSEMBLY

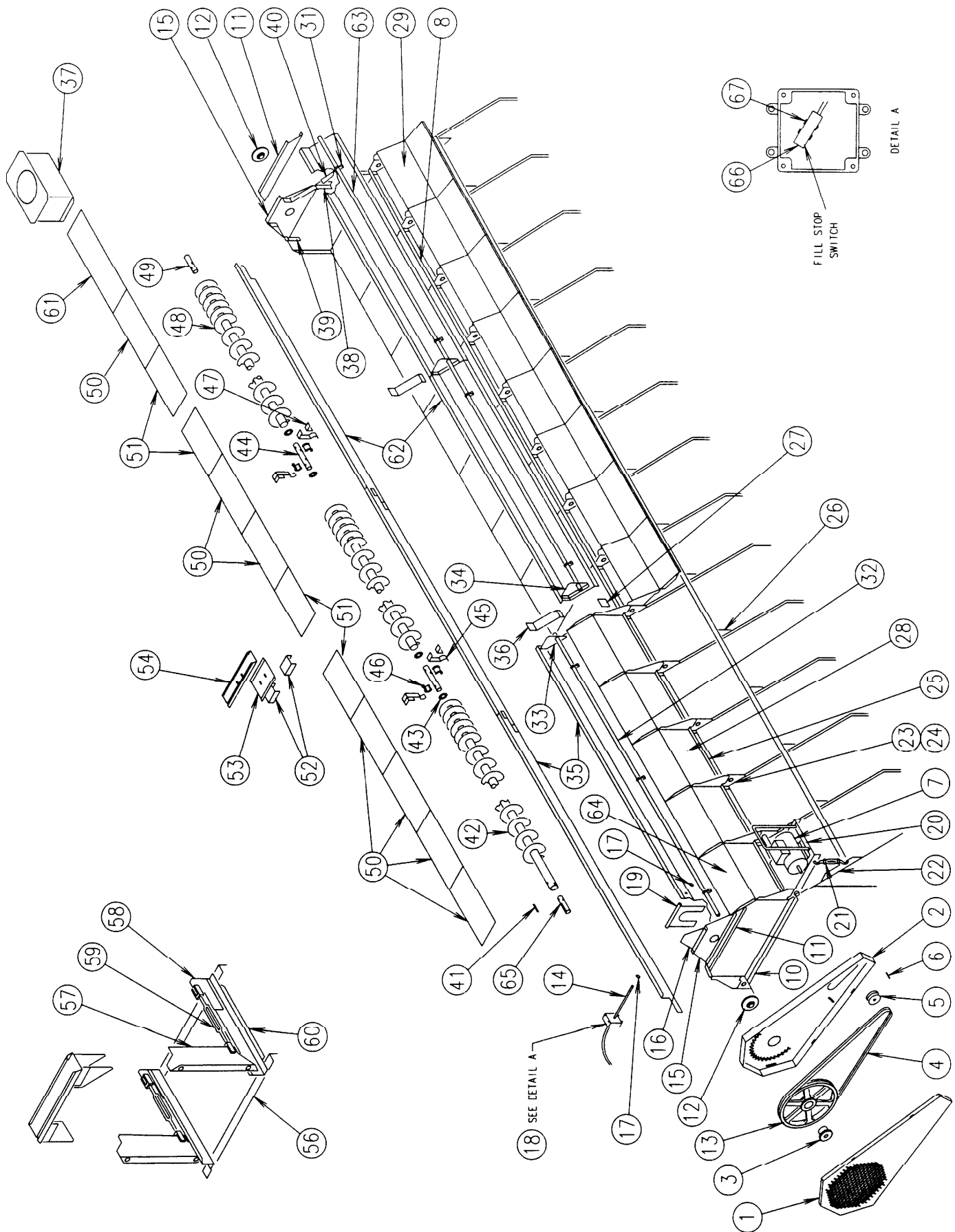


REF NO	PART NUMBER	DESCRIPTION	QTY			
			1214	1216	1218	1220
1	D01-0452	AUGER BELT GUARD FRONT COVER	1	1	1	1
2	D01-0453	AUGER BELT GUARD BODY	1	1	1	1
3	D32-0019	TOP AUGER SHEAVE BUSHING 1 1/2"	1	1	1	1
4	D01-0464	DRIVE BELT SET	2	2	2	2
6	D32-0024	MOTOR SHEAVE	1	1	1	
	D62-0003	MOTOR SHEAVE				1
7	D01-0098	KEY 1/4" X 1/4" X 1"	1	1	1	1
8	500-1	5 HP MOTOR 1-PH	1	1	1	
	500-3	5 HP MOTOR 3-PH	1	1	1	
	712-1	7.5 HP MOTOR 1-PH 230V 1750 RPM				1
	712-3	7.5 HP MOTOR 3-PH 230V 1750 RPM				1
9	D01-0044	TOP ANGLE BRACKET	4	4	4	4
10	D01-0156	AUGER HOUSING END TIE CHANNEL	2	2	2	2
11	D32-0001	1 1/2" FLANGELETTE BEARING	2	2	2	2
12	D52-0001	TOP AUGER SHEAVE	1	1	1	1

C-SERIES 2-FAN MODEL DRYER
1214,1216,1218 & 1220 TOP AUGER ASSEMBLY

REF NO	PART NUMBER	DESCRIPTION	QTY			
			1214	1216	1218	1220
13	D01-0103	MERCURY SWITCH SHAFT	1	1	1	1
14	D31-0028	TOP AUGER HOUSING END	2	2	2	2
15	D01-0155	BELT GUARD MOUNTING BRACKET	1	1	1	1
16	D02-0026	MERCURY SWITCH SHAFT BEARING	2	2	2	2
17	D01-0192	MERCURY SWITCH ASSEMBLY	1	1	1	1
18	D01-0167	MERCURY SWITCH PADDLE	1	1	1	1
19	D01-0173	TOP MOTOR MOUNT	1	1	1	1
20	D01-0465	TOP MOTOR BELT TIGHTENER	1	1	1	1
21	D01-0170	ANCHOR BRACKET - MOTOR MOUNT	1	1	1	1
22	D01-0153	TOP EDGE ANGLE GUSSET-RH	2	2	2	2
23	D01-0152	TOP EDGE ANGLE GUSSET-LH	14	16	18	20
24	D21-0003	TOP EDGE ANGLE, 71.875"	2			
	D31-0004	TOP EDGE ANGLE, 95.875"	2	4	2	
	D01-0168	TOP EDGE ANGLE, 119.875"			2	4
25	D31-0003	TOP EDGE ANGLE SPLICE	2	2	2	2
26	D01-0436	WET BIN SIDE SECTION	10	12	14	16
27	D01-0438	WET BIN RIGHT SIDE END SECTION	2	2	2	2
28	D21-0002	TOP AUGER TROUGH SIDE, 71.875"	2			
	D31-0010	TOP AUGER TROUGH SIDE, 95.875"	2	4	4	
	D01-0161	TOP AUGER TROUGH SIDE, 119.875"				4
29	D21-0001	HAND RAIL, 71.750"	2			
	D31-0006	HAND RAIL, 95.750"	2	4	2	
	D01-0151	HAND RAIL, 119.75"			2	4
30	D01-0140	HANDRAIL HANGER BRACKET	8	8	8	8
31	D01-0148	TOP AUGER HOUSING HINGE-RH	2	2	2	2
32	D01-0147	TOP AUGER HOUSING HINGE-LH	2	2	2	2
33	D01-0432	WET BIN END	2	2	2	2
34	D31-0002	CENTER GUSSET - HANDRAIL RH	2	2	2	2
35	D31-0001	CENTER GUSSET - HANDRAIL LH	2	2	2	2
36	D31-0008	TOP AUGER TROUGH SPLICE	2	2	2	2
37	D31-0137	3/8" X 3/8" X 2 1/2" LONG KEY	1	1	1	1
38	D21-0015	FRONT AUGER	1			
	D01-0608	FRONT AUGER		1		
	D31-0091	FRONT AUGER			1	1
39	D31-0267	REAR AUGER	1	1	1	
	D31-0092	REAR AUGER				1
40	D31-0048	HANGER BEARING THRUST WASHER	2	2	2	2
41	D31-0076	1 1/2" AUGER CONNECTOR SHAFT	1	1	1	1
42	D31-0024	TOP AUGER BEARING HANGER	2	2	2	2
43	D31-0026	1 1/2" OIL IMPREGNATED WOOD BEARING	1	1	1	1
44	D31-0022	HANGER BEARING BRACE	2	2	2	2
45	D01-0384	TOP AUGER COVER, 24.25"	3	4	5	6
46	D01-0385	TOP AUGER COVER, 30.25"	1	1	1	1
47	D31-0005	TOP AUGER STUB SHAFT	1	1	1	1
48	D01-0193	FILL HOPPER ASSEMBLY	1	1	1	1
49	D31-0011	CENTER STABILIZER BEAM	1	1	1	1
50	D31-0015	TOP AUGER CENTER BEARING SUPPORT	1	1	1	1
51	D31-0009	GUSSET ATTACHMENT BRACKET	2	2	2	2
53	D31-0007	WET BIN LIFT MOUNTING ANGLE	2	2	2	2
54	D01-0443	WET BIN LIFT MOUNTING BASE	2	2	2	2
55	D31-0016	TURN BUCKLE EAR	2	2	2	2
56	D32-0003	TURN BUCKLE	2	2	2	2
57	D31-0019	TOP AUGER CENTER SUPPORT	2	2	2	2
58	D31-0309	TOP AUGER COVER 20.25"	2	2	2	2
59	D01-0437	WET BIN END SECTION, LEFT SIDE	2	2	2	2
60	D31-0090	AUGER SPLICE SHAFT	1	1	1	1
61	U03-U010	MERCURY SWITCH	2	2	2	2
62	SPD-2098	MERCURY SWITCH CLIP	2	2	2	2

C-SERIES 2-FAN MODEL DRYER
1222,1226 TOP AUGER ASSEMBLY



C-SERIES 2-FAN MODEL DRYER
1222,1226 TOP AUGER ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY	
			1222	1226
1	D01-0452	TOP AUGER BELT GUARD COVER	1	1
2	D01-0453	TOP AUGER BELT GUARD BODY	1	1
3	D32-0019	TOP AUGER SHEAVE BUSHING 1 1/2"	1	1
4	D01-0464	DRIVE BELT SET	2	2
5	D62-0003	MOTOR SHEAVE 2BK40 1 3/8" BORE	1	1
6	D01-0098	KEY 1/4" X 1/4" X 1"	1	1
7	712-1	7.5 HP MOTOR 1-PH 230V 1750 RPM	1	
	712-3	7.5 HP MOTOR 3-PH 230V 1750 RPM	1	
	1000-1	10 HP MOTOR 1-PH 230V 1750 RPM		1
	1000-3	10 HP MOTOR 3-PH 230V 1750 RPM		1
8	D31-0004	TOP EDGE ANGLE, 95.875"	4	4
	D21-0003	TOP EDGE ANGLE, 71.875"	2	
	D01-0168	TOP EDGE ANGLE, 119.875"		2
10	D01-0044	TOP ANGLE BRACKET	4	4
11	D01-0156	AUGER HOUSING END TIE CHANNEL	2	2
12	D32-0001	1 1/2" FLANGELETTE BEARING	2	2
13	D52-0001	TOP AUGER SHEAVE	1	1
14	D01-0103	MERCURY SWITCH SHAFT	1	1
15	D31-0028	TOP AUGER HOUSING END	2	2
16	D01-0155	BELT GUARD MOUNTING BRACKET	1	1
17	D02-0026	MERCURY SWITCH SHAFT BUSHING	2	2
18	D01-0192	MERCURY SWITCH ASSEMBLY	1	1
19	D01-0167	MERCURY SWITCH PADDLE	1	1
20	D01-0173	TOP MOTOR MOUNT	1	1
21	D01-0465	TOP MOTOR BELT TIGHTENER	1	1
22	D01-0170	MOTOR MOUNT ANCHOR BRACKET	1	1
23	D01-0153	TOP EDGE ANGLE GUSSET R.H.	2	2
24	D01-0152	TOP EDGE ANGLE GUSSET L.H.	22	26
25	D21-0003	TOP EDGE ANGLE, 71.875"	2	
	D01-0168	TOP EDGE ANGLE, 119.875"		2
26	D01-0113	LADDER BRACKET	36	40
27	D31-0003	TOP EDGE ANGLE SPLICE	4	4
28	D01-0436	WET BIN SIDE SECTION	18	22
29	D01-0438	WET BIN RIGHT SIDE END SECTION	2	2
31	D01-0140	HAND RAIL HANGER BRACKET	12	14
32	D21-0001	HAND RAIL, 71.75"	2	
	D01-0151	HAND RAIL, 119.75"		2
33	D31-0001	HAND RAIL CENTER GUSSET L.H.	4	4
34	D31-0002	HAND RAIL CENTER GUSSET R.H.	4	4
35	D21-0002	TOP AUGER TROUGH SIDE, 71.875"	2	
	D01-0161	TOP AUGER TROUGH SIDE, 119.875"		2
36	D31-0008	TOP AUGER TROUGH SPLICE	4	4
37	D01-0193	FILL HOPPER ASSEMBLY	1	1
38	D01-0148	TOP AUGER HOUSING HINGE R.H.	2	2
39	D01-0147	TOP AUGER HOUSING HINGE L.H.	2	2
40	D01-0432	WET BIN END	2	2
41	U31-U137	3/8" X 3/8" X 2 1/2" LONG KEY	1	1
42	D21-0015	FRONT AUGER	1	
	D31-0091	FRONT AUGER		1
43	D31-0048	MACHINE WASHER 1 1/2" X 2 1/4"	4	4
44	D31-0076	AUGER SPLICE SHAFT	2	2
45	D31-0024	TOP AUGER BEARING HANGER	4	4

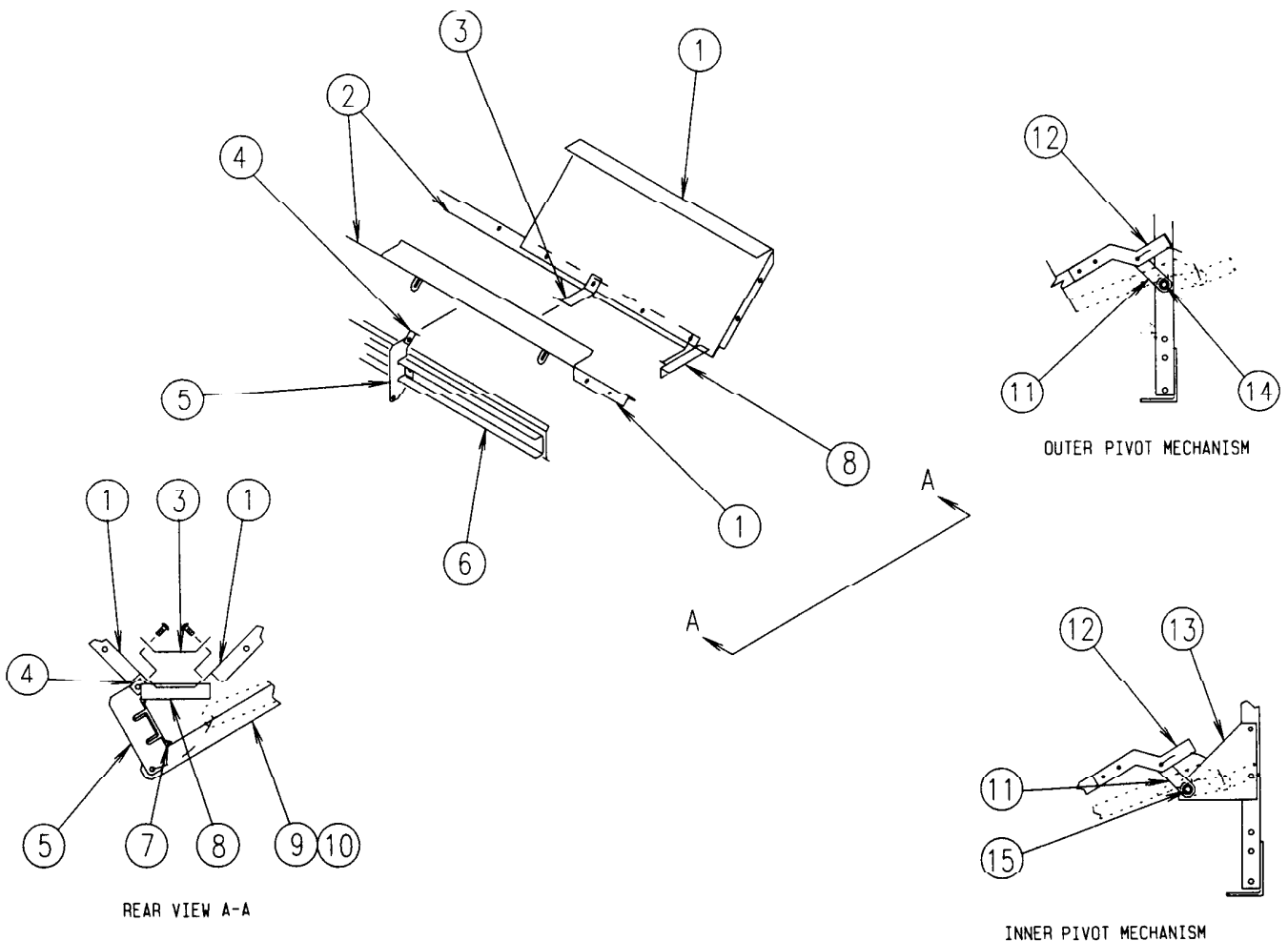
TOP AUGER ASSEMBLY (Cont.)

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY	
			1222	1226
46	D31-0026	1 1/2" AUGER HANGER BEARING	2	2
47	D31-0022	HANGER BEARING BRACE	4	4
48	D31-0267	REAR AUGER WELDMENT	2	2
49	D31-0005	TOP AUGER STUB SHAFT	1	1
50	D01-0384	TOP AUGER COVER, 24.250"	5	7
51	D31-0309	TOP AUGER COVER, 20.250"	4	4
52	D31-0009	GUSSET ATTACHMENT BRACKET	4	4
53	D31-0015	TOP AUGER CENTER BEARING SUPPORT	2	2
54	D31-0011	CENTER STABILIZER BEAM	2	2
56	D31-0007	WET BIN MOUNTING ANGLE	4	4
57	D31-0019	TOP AUGER CENTER SUPPORT	4	4
58	D31-0016	TURN BUCKLE EAR	4	4
59	D32-0003	TURN BUCKLE	4	4
60	D01-0443	WET BIN LIFT MOUNTING BASE	4	4
61	D01-0385	TOP AUGER COVER, 30.250"	1	1
62	D31-0010	TOP AUGER TROUGH SIDE, 95.875"	2	2
	D01-0161	TOP AUGER TROUGH SIDE, 119.875"		2
63	D31-0006	HAND RAIL, 95.750"	2	
	D01-0151	HAND RAIL, 119.75"		2
64	D01-0437	WET BIN LEFT SIDE END SECTION	2	2
65	D31-0090	AUGER SPLICE SHAFT	1	1
66	D03-0010	MERCURY SWITCH	2	2
67	SPD-2098	MERCURY SWITCH CLIP	2	2

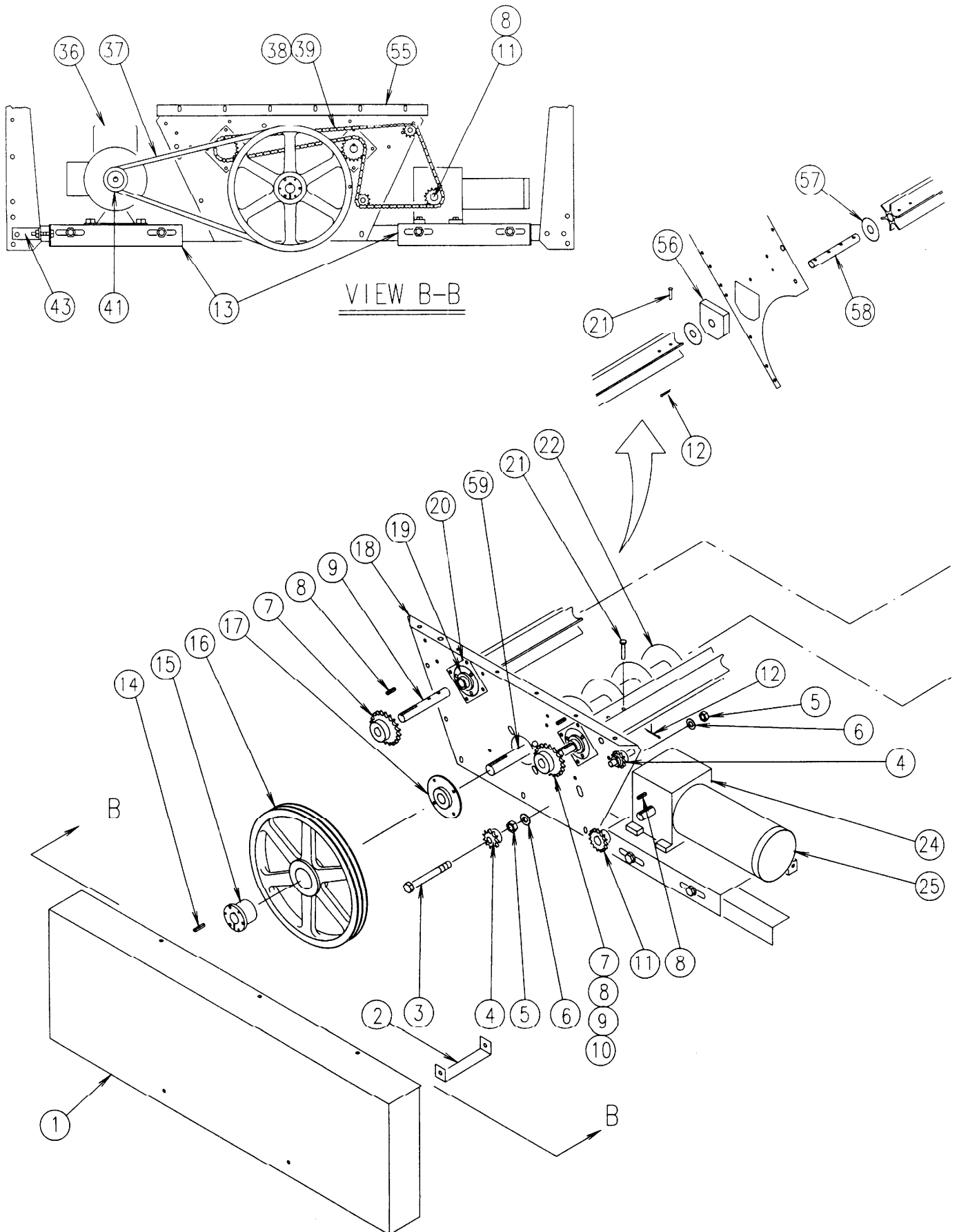
C-SERIES 2-FAN MODEL DRYER

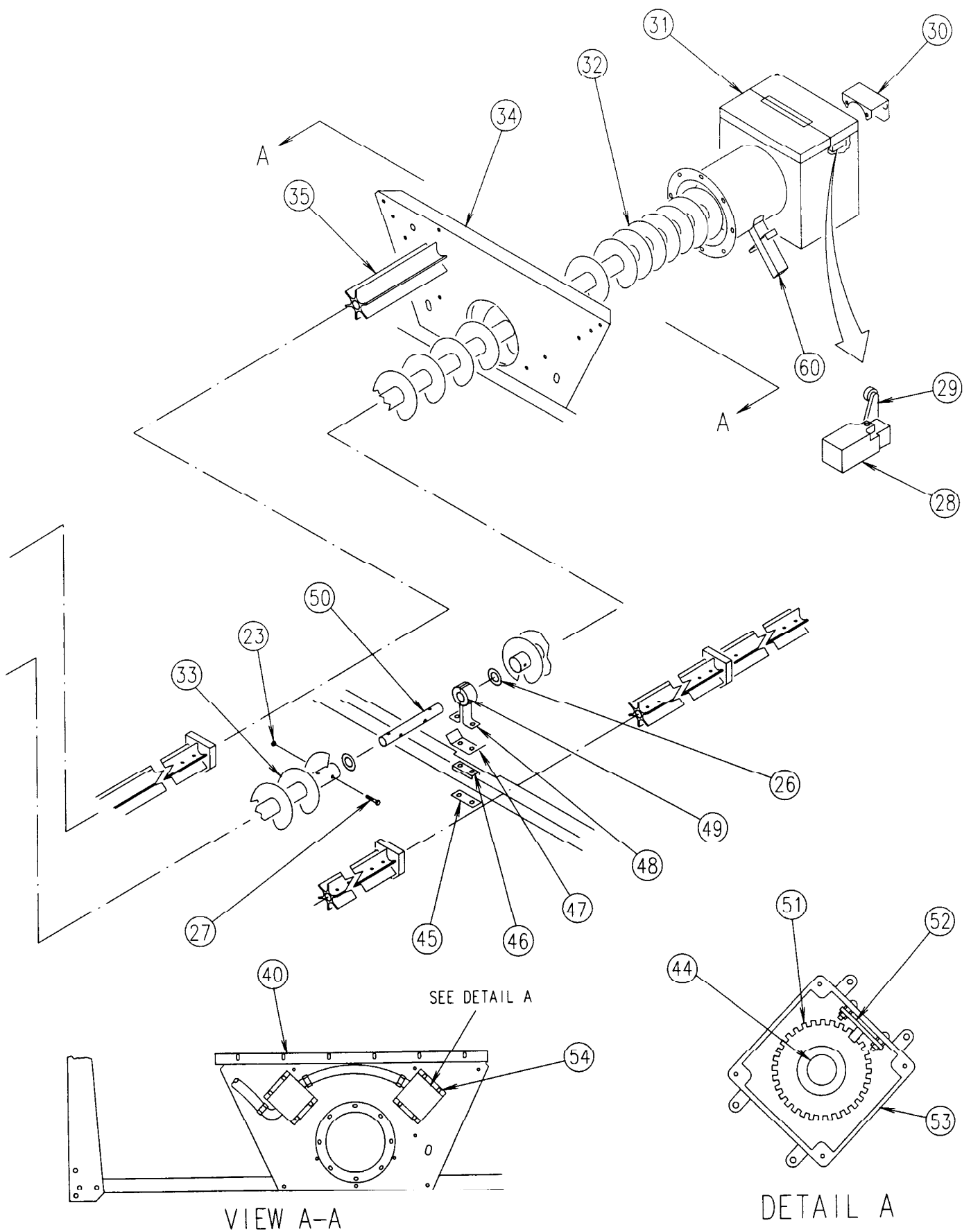
BOTTOM AUGER CLEAN-OUT

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
1	D01-0048	TROUGH PANEL WELDMENT	14	16	18	20	22	26
2	D31-0023	CLEAN-OUT EXTENSION, 90.75"	2	4	2		4	1
	D01-0181	CLEAN-OUT EXTENSION, 114.75"			2	4		2
	D21-0006	CLEAN-OUT EXTENSION, 66.75"	2				2	
3	D01-0177	CLEAN-OUT SUPPORT STRAP	7	8	10	12	11	14
4	D01-0175	CLEAN-OUT HINGE BRACKET	4	5	5	6	6	7
5	D01-0308	CLEAN-OUT HINGE	4	5	6	6	6	7
6	D31-0130	CLEAN-OUT DOOR SUPPORT CHANNEL 8'	1	2	1		2	2
	D01-0307	CLEAN-OUT DOOR SUPPORT CHANNEL 10'			1	2		1
	D21-0012	CLEAN-OUT DOOR SUPPORT CHANNEL 6'	1				1	
7	D31-0021	CLEAN-OUT DOOR, 91"	1	2	1		2	2
	D01-0180	CLEAN-OUT DOOR, 115"			1	2		1
	D21-0005	CLEAN-OUT DOOR, 67"	1				1	
8	D01-0185	CLEAN-OUT END SEAL WELDMENT	4	4	4	4	6	6
9	D01-0261	LONG LINKAGE BAR, 37.25"	2	2	2	2	2	2
10	D01-0293	LONG LINKAGE BAR, 30.188"	2	2	2	2	4	4
11	D01-0296	SHORT LINKAGE BAR WELDMENT	4	4	4	4	6	6
12	D01-0294	CLEAN-OUT DOOR HANDLE	4	4	4	4	6	6
13	D01-0299	PIVOT ROD BRACKET	3	3	3	3	6	6
14	D01-0264	PIVOT ROD, 25.188"	2	2	2	2	2	2
15	D31-0162	PIVOT ROD, 49.625"	1	1	1	1	2	2



C-SERIES 2-FAN MODEL DRYER
BOTTOM AUGER & METER ROLL DETAIL





C-SERIES 2-FAN MODEL DRYER
BOTTOM AUGER & METERING ROLLS DETAIL

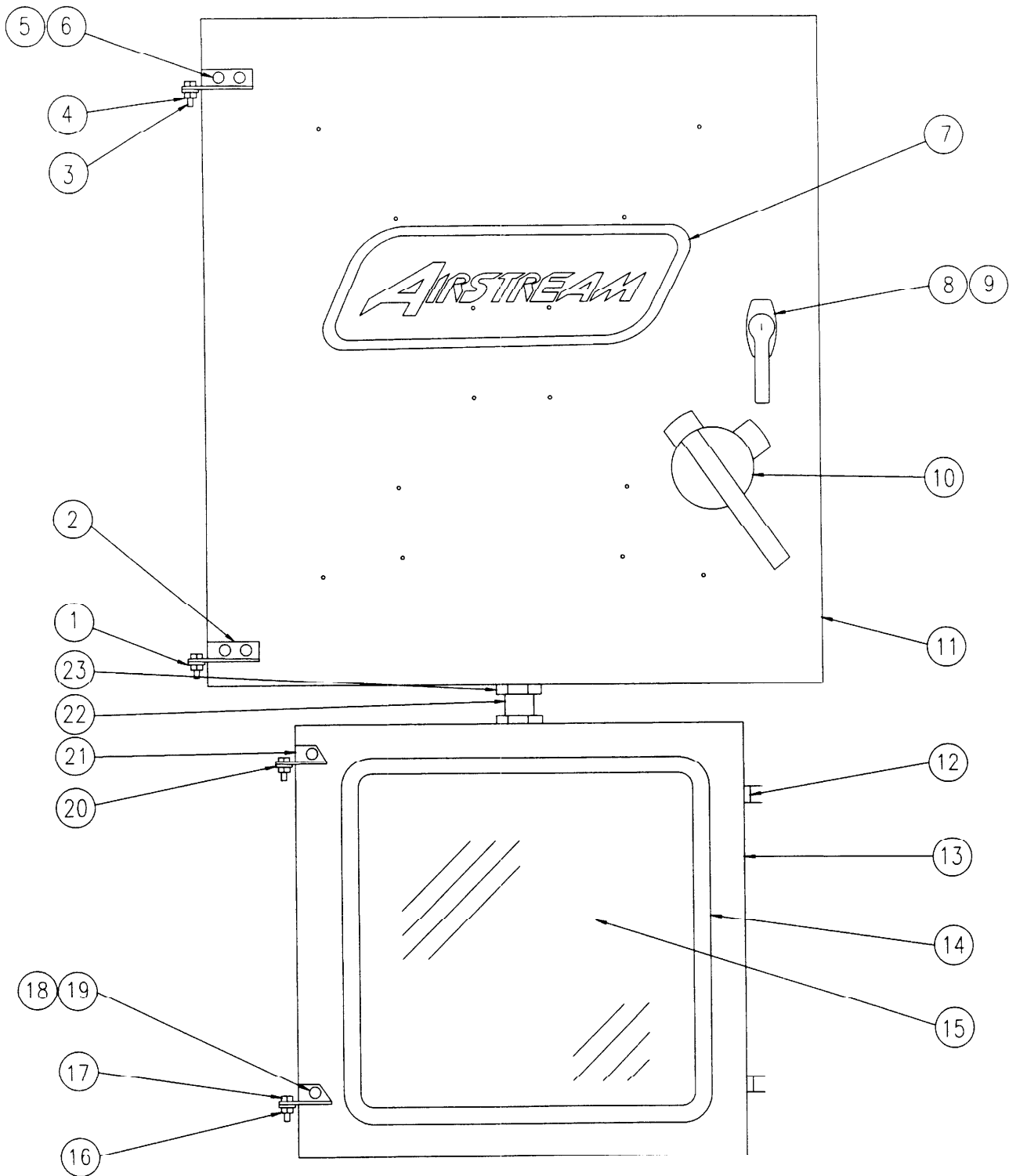
REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
1	D01-0268	SCR DRIVE BEARING SHIELD	1	1	1	1	1	1
2	D01-0065	BEARING SHIELD SPACER	2	2	2	2	2	2
3	S-7011	5/8" X 3 1/2" BOLT	2	2	2	2	2	2
4	D01-0196	SPROCKET IDLER ASSEMBLY	2	2	2	2	2	2
5	S-836	HEX NUT 5/8"-11	4	4	4	4	4	4
6	S-858	FLAT WASHER 5/8"	4	4	4	4	4	4
7	D02-0029	SPROCKET 40H30	2	2	2	2	2	2
8	D01-0098	KEY 1/4" X 1/4" X 1"	3	3	3	3	3	3
9	D01-0006	METER ROLL DRIVESHAFT	2	2	2	2	2	2
10	D02-0007	BUSHING H-1	1	1	1	1	1	1
11	D02-0004	SPROCKET H4015-1	1	1	1	1	1	1
12	S 6368	COTTER PIN 1/8" DIA X 3/4" LONG	32	32	40	40	48	56
13	D01-0081	MOTOR MOUNT	2	2	2	2	2	2
14	D31-0137	KEY 3/8" X 3/8" X 2 1/2"	1	1	1	1	1	1
15	D32-0019	BUSHING Q1 X 1 1/2"	1	1	1	1	1	1
16	D52-0001	SHEAVE 2TB160	1	1	1	1	1	1
17	D32-0001	FLANGETTE BEARING 1 1/2"	2	2	2	2	2	2
18	D31-0049	AUGER BEARING PLATE	1	1	1	1	1	1
19	D02-0002	FLANGETTE BEARING 1"	4	4	4	4	4	4
20	D01-0003	ADAPTOR PLATE	4	4	4	4	4	4
21	D02-0028	CLEVIS PIN 5/16" X 1 3/4"	32	32	40	40	48	56
22	D21-0017	FRONT AUGER	1				1	
	D01-0607	FRONT AUGER		1				
	D31-0092	FRONT AUGER			1	1		1
23	S-7170	7/16"-14 LOCKNUT	4	4	4	4	8	8
24	D32-0002	WORM GEAR BOX 50:1 RIGHT ANGLE	1	1	1	1	1	1
25	D33-0004	MOTOR 3/4 HP DC 1750 TEFC 180 V	1	1	1	1	1	1
26	D31-0048	HANGER BEARING THRUST WASHER	2	2	2	2	4	4
27	S-7013	7/16"-14 X 2 1/2" HEXHEAD BOLT	4	4	4	4	8	8
28	D03-0100	AUGER LIMIT SWITCH	1	1	1	1	1	1
29	TAF-6007	AUGER LIMIT SWITCH HEAD	1	1	1	1	1	1
30	D31-0073	AUGER SHAFT GUARD	1	1	1	1	1	1
31	D31-0124	GRAIN DISCHARGE BOX	1	1	1	1	1	1
32	D01-0807	REAR AUGER	1	1	1		1	1
	D61-0184	REAR AUGER				1		
	D61-0327	REAR STUB AUGER				1		
	D31-0025	BEARING HANGER BRACKET				1		
	D31-0026	1 1/2" OIL IMPREGNATED WOOD BEARING				1		
	D31-0048	BEARING THRUST WASHER				1		
33	D31-0267	MIDDLE AUGER					1	1
34	D31 0120	DISCHARGE PLATE MOUNT	1	1	1	1	1	1
35	D31-0031	METERING ROLL 47 1/4"	2	4	2	4	2	2
	D31-0030	METERING ROLL 46 11/16"	4	4	6	6	8	10
	D31-0029	METERING ROLL 23 5/16"	2		2		2	2
36	500-1	MOTOR 5 HP 1-PH	1	1	1			
	500-3	MOTOR 5 HP 3-PH						
	712-1	MOTOR 7.5 HP 1-PH				1	1	
	712-3	MOTOR 7.5 HP 3-PH				1	1	
37	1000-3	MOTOR 10 HP 3-PH						1
	D32-0023	BELT BX80	2	2	2			
	D02-0080	BELT BX75				2	2	2
38	D02-0031	CHAIN LINK NO. 40	1	1	1	1	1	1
39	D01-0404	85" CHAIN NO. 40	1	1	1	1	1	1
40	D01-0043	BOTTOM ANGLE BRACKET REAR	1	1	1	1	1	1
41	D32-0024	SHEAVE 2BK32 (1 1/8" BORE)	1	1	1			
	D61-0003	SHEAVE 2BK40 (1 3/8" BORE)				1	1	1

C-SERIES 2-FAN MODEL DRYER
BOTTOM AUGER & METERING ROLLS DETAIL

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
43	D01-0017	MOTOR ADJUSTMENT BRACKET	1	1	1	1	1	1
44	D01-0272	METER ROLL STUB SHAFT 1"	2	2	2	2	2	2
45	D31-0062	TWO BOLT SPACER PLATE	1	1	1	1	2	2
46	D31-0063	SHIM, CENTER BEARING HANGER	1	1	1	1	2	2
47	D31-0064	SPACER PLATE, CENTER BEARING	1	1	1	1	2	2
48	D31-0025	BOTTOM AUGER BEARING HANGER	2	2	2	2	4	4
49	D31-0026	1 1/2" AUGER HANGER BEARING	1	1	1	1	2	2
50	D31-0076	AUGER SPLICE SHAFT	1	1	1	1	2	2
51	D01-0451	MONITORING GEAR	2	2	2	2	2	2
52	D01-0527	SPEED SENSOR BOARD	2	2	2	2	2	2
53	FH-6972	4" X 4" HANDY BOX	2	2	2	2	2	2
54	D01-0462	SPEED SENSOR BOX BRACKET	2	2	2	2	2	2
55	D01-0461	BOTTOM ANGLE BRACKET FRONT	1	1	1	1	1	1
56	D02-0061	METER ROLL SUPPORT BEARING	6	6	8	8	10	12
57	D31-0148	METER ROLL WASHER	12	12	16	16	20	22
58	D31-0046	METER ROLL SPLICE SHAFT	6	6	8	8	10	12
59	D31-0316	AUGER END SHAFT	1	1	1	1	1	1
60	D01-0405	GRAIN SAMPLER	1	1	1	1	1	1

C-SERIES 2-FAN MODEL DRYER

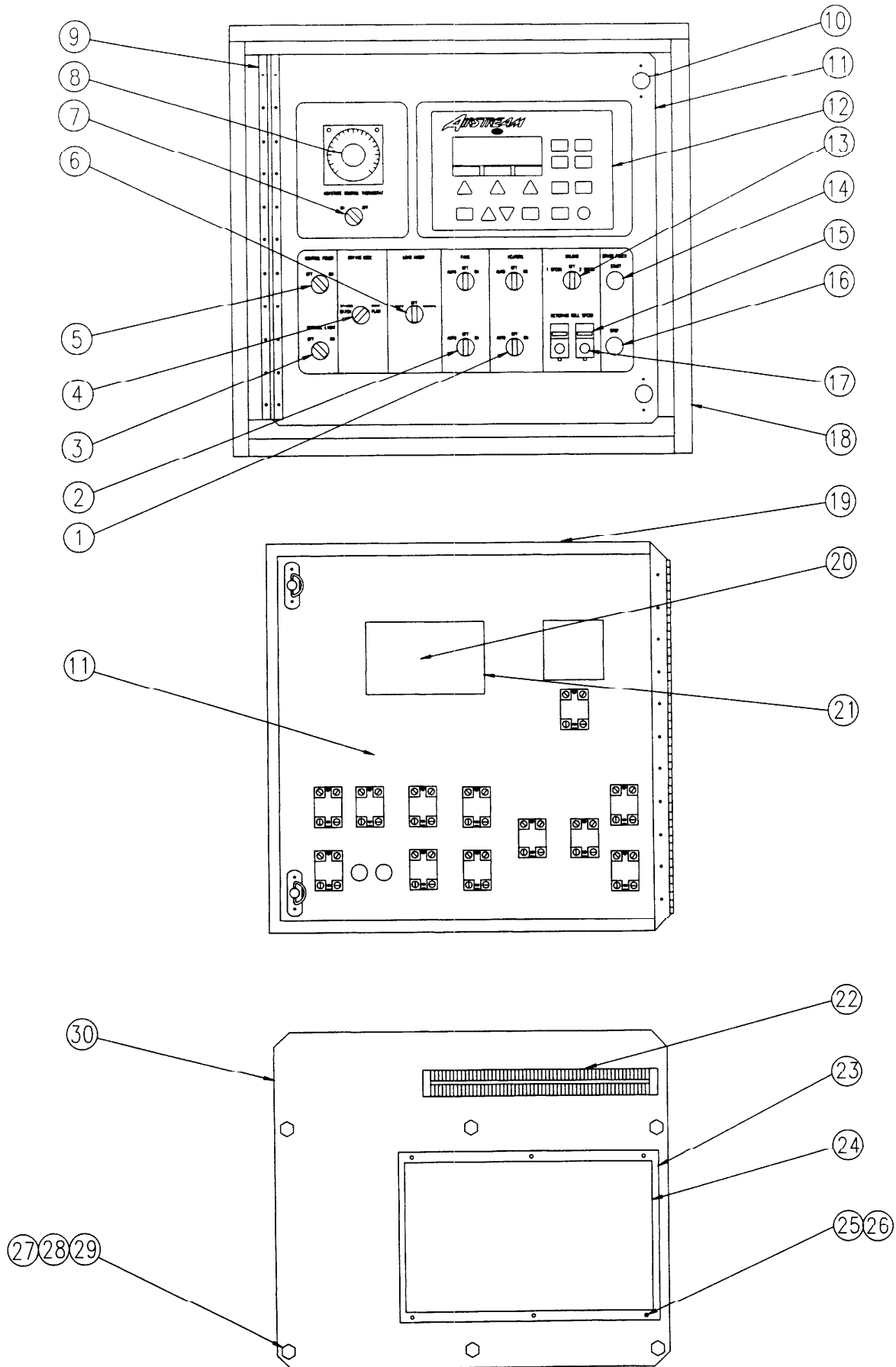
POWER AND CONTROL BOX ASSEMBLY



C-SERIES 2-FAN MODEL DRYER
POWER AND CONTROL BOX ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0217	POWER BOX HINGE SEGMENT	2
2	D01-0216	POWER BOX DOOR, HINGE SEGMENT	2
3	S-4275	HEX HEAD BOLT 5/16" - 18 X 3/4"	2
4	S-5220	HEX LOCKNUT 5/16"-18	2
5	S-3550	CARRIAGE BOLT 5/16"- 18 X 1"	8
6	S-5220	HEX LOCKNUT 5/16"-18	8
7	DC-452	AIRSTREAM DECAL	1
8	D02-0034	DOOR HANDLE (LOCKING)	1
9	D02-0045	DOOR HANDLE GASKET	1
10	D01-0505	SAFETY DISCONNECT HANDLE 230V 250 AMPS AND UP	1
	D01-0520	SAFETY DISCONNECT HANDLE 480V 250 AMPS AND UP	1
	D03-0030	SAFETY DISCONNECT HANDLE 225 AMPS AND DOWN	1
11	D01-0541	POWER BOX DOOR	1
12	FH4429-1	SPRING LATCH	2
13	D01-0485	CONTROL BOX DOOR	1
14	D02-0036	WINDOW WEATHERSTRIP	1
15	D01-0517	CONTROL BOX WINDOW	1
16	S-5220	HEX LOCKNUT 5/16"-18	2
17	S-4275	HEX HEAD BOLT 5/16"-18 X 3/4"	2
18	S-3550	CARRIAGE BOLT 5/16"-18 X 1"	2
19	S-5220	HEX LOCKNUT 5/16"-18	2
20	D01-0509	CONTROL BOX HINGE SEGMENT	2
21	D01-0508	CONTROL BOX DOOR HINGE SEGMENT	2
22	D01-0654	GALVANIZED CONDUIT	1
23	D01-0511	COMPRESSION FITTING	2
	D01-0512	SEAL FOR FITTING	2

C-SERIES 2-FAN MODEL DRYER CONTROL BOX ASSEMBLY

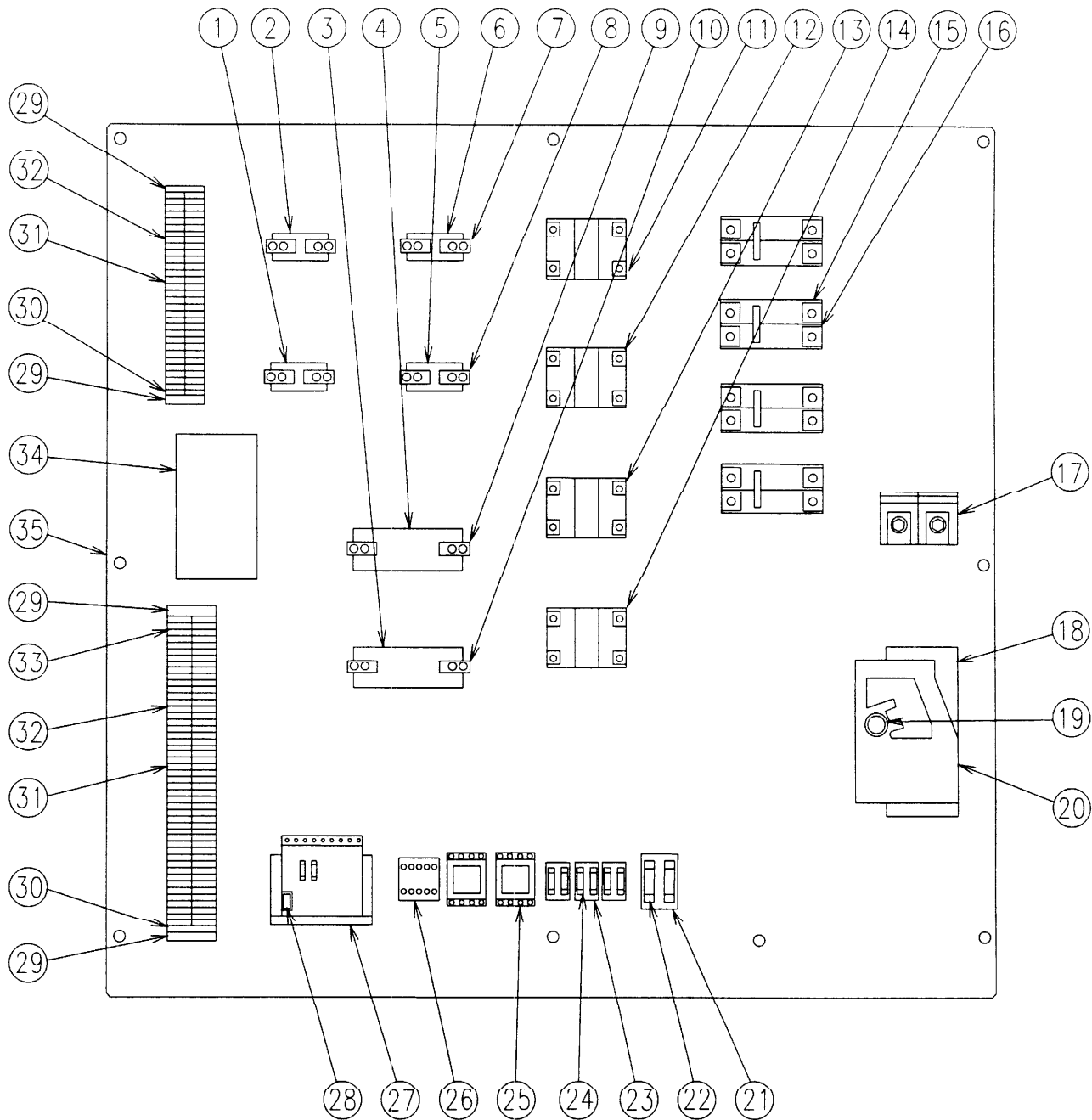


C-SERIES 2-FAN MODEL DRYER

CONTROL BOX ASSEMBLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D63-0007	HEATER SWITCH	2
	D01-0447	LENSE FOR SWITCH	2
	D01-0455	120 VOLT LIGHT BULB SOCKET	2
2	D03-0124	120 VOLT LIGHT BULB	2
	D63-0007	FAN SWITCH	2
	D01-0449	LENSE FOR SWITCH	2
3	D01-0454	12 VOLT LIGHT BULB SOCKET	2
	D03-0125	12 VOLT LIGHT BULB	2
	D63-0005	OUTSIDE LIGHT SWITCH	1
	D01-0446	LENSE FOR SWITCH	1
	D01-0455	120 VOLT LIGHT BULB SOCKET	1
	D03-0124	120 VOLT LIGHT BULB	1
4	D63-0005	DRYING MODE SWITCH	1
	D01-0448	LENSE FOR SWITCH	1
	D01-0455	120 VOLT LIGHT BULB SOCKET	1
5	D03-0124	120 VOLT LIGHT BULB	1
	D63-0005	CONTROL POWER SWITCH	1
	D01-0446	LENSE FOR SWITCH	1
6	D01-0455	120 VOLT LIGHT BULB SOCKET	1
	D03-0124	120 VOLT LIGHT BULB	1
	D63-0007	LOAD AUGER SWITCH	1
	D01-0579	LENSE FOR SWITCH	1
	D01-0455	120 VOLT LIGHT BULB SOCKET	1
	D03-0124	120 VOLT LIGHT BULB	1
7	D63-0005	THERMOSTAT SWITCH	1
	D01-0444	LENSE FOR SWITCH	1
	D01-0454	12 VOLT LIGHT BULB SOCKET	1
8	D03-0125	12 VOLT LIGHT BULB	1
9	D03-0041	MOISTURE CONTROL THERMOSTAT	1
	D01-0583	HINGE, INNER DOOR 22 1/4"	1
10	TFH-2046	SOUTHCO SPRING LATCH WITH KNOB	2
11	D01-0521	CONTROL BOX FRONT PANEL	1
12	D03-0116	ELECTRONIC CONTROL SWITCH PANEL	1
13	D63-0007	UNLOAD SPEED SWITCH	1
	D01-0445	LENSE FOR SWITCH	1
	D01-0455	120 VOLT LIGHT BULB SOCKET	1
14	D03-0124	120 VOLT LIGHT BULB	1
	D03-0017	DRYER START BUTTON	1
	D01-0455	120 VOLT LIGHT BULB SOCKET	1
15	D03-0124	120 VOLT LIGHT BULB	1
	D03-0107	METERING ROLL POTENTIOMETER	2
16	D03-0020	DRYER STOP BUTTON	1
17	D03-0108	KNOB FOR POTENTIOMETER	2
18	D01-0482	CONTROL BOX	1
19	S-2052	1/8" X 1/2" X 68" WEATHERSTRIP	1
20	D03-0119	ELECTRONIC CONTROL DISPLAY MODULE	1
21	D03-0120	ELECTRONIC CONTROL MODULE	1
22	D03-0013	DIN RAIL	1
	D01-0531	TERMINAL BLOCK	50
	D01-0532	BLANK END	1
	D01-0533	END STOP	1
23	D01-0534	GROUND BLOCK	5
	D01-0542	CIRCUIT BOARD MOUNTING PLATE	1
24	D03-0121	CIRCUIT BOARD (INPUT OUTPUT)	1
25	S-6337	PAN HEAD SCREW 8-32 X 1/2"	6
26	S-6525	HEX NUT 8-32	6
27	S-2086	HEX HEAD BOLTS 3/8"-16 X 1 1/2"	6
28	S-248	FLAT WASHERS (5 EACH BOLT)	30
29	S-456	HEX NUT 3/8"-16	6
30	D01-0486	CONTROL BOX BACK PANEL	1

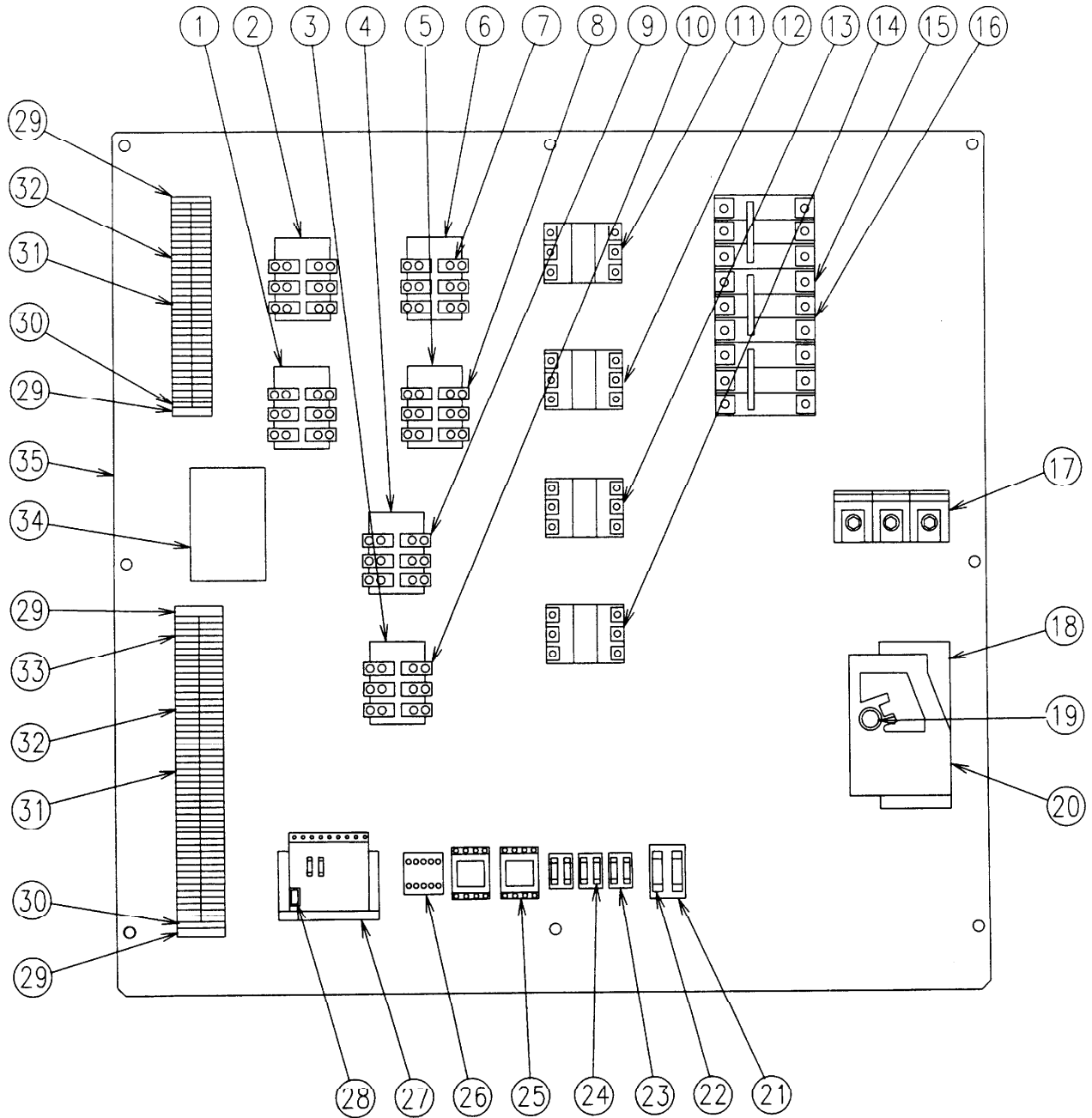
C-SERIES 2-FAN MODEL DRYER **POWER BOX, 1 PHASE BACK PANEL**



C-SERIES 2-FAN MODEL DRYER
POWER BOX, 1 PHASE BACK PANEL

REF NO	PART NUMBER	DESCRIPTION	QTY			
			1214	1216	1218	1220
1	CH-1027	45 AMP OVERLOAD RELAY	1	1	1	1
2	CH-1027	45 AMP OVERLOAD RELAY	1	1	1	1
3	FH-6335	90 AMP OVERLOAD RELAY	1	1	1	1
4	FH-6335	90 AMP OVERLOAD RELAY	1	1	1	1
5	CH-1027	45 AMP OVERLOAD RELAY	1	1	1	1
6	CH-1027	45 AMP OVERLOAD RELAY	1	1	1	1
7	FH-5447	C303B HEATER STRIP	1	1	1	
	FH-5456	C330B HEATER STRIP				1
8	FH-5447	C303B HEATER STRIP	1	1	1	
9	FH-5456	C330B HEATER STRIP				1
	FH-5453	F658B HEATER STRIP	1			
	FH-5738	F914B HEATER STRIP		1	1	1
10	FH-5453	F658B HEATER STRIP	1	1	1	1
11	D54-0001	75 AMP GE CONTACTOR	1	1	1	1
	FH-5573	75-90 AMP 120V COIL	1	1	1	1
12	D54-0001	75 AMP GE CONTACTOR	1	1	1	1
	FH-5573	75-90 AMP 120V COIL	1	1	1	1
13	D54-0001	75 AMP GE CONTACTOR	1			
	FH-5573	75-90 AMP 120V COIL		1	1	1
	FH-5573	90 AMP GE CONTACTOR		1	1	1
14	D54-0001	75 AMP GE CONTACTOR	1	1	1	1
	FH-5573	75-90 AMP 120V COIL	1	1	1	1
15	D04-0009	CIRCUIT BREAKER MOUNTING PLATE	4	4	4	4
16	D04-0003	100 AMP 2 POLE CIRCUIT BREAKER	4	4	4	4
17	D03-0105	POWER DISTRIBUTION BLOCK 2-POLE	1	1	1	1
18	D04-0006	225 AMP 1PH BREAKER	1	1	1	1
19	D03-0029	DISCONNECT EXTENSION SHAFT	1	1	1	1
20	D04-0007	1 PH DISCONNECT MECHANISM	1	1	1	1
21	D36-0003	FUSE HOLDER	2	2	2	2
22	D36-0002	FUSE 250V 5AMP	2	2	2	2
23	FH-1058	DOUBLE FUSE HOLDER	3	3	3	3
24	FH-1059	FUSE 250V 5AMP	6	6	6	6
25	D33-0003	MONITOR RELAY	2	2	2	2
	07097462	MONITOR RELAY BASE	2	2	2	2
26	D03-0106	SCR CONTACTOR	1	1	1	1
27	D03-0104	D.C. DRIVE BOARD	1	1	1	1
28	D33-0001	PLUG IN RESISTOR 3/4 H.P.	1	1	1	1
29	D01-0533	END STOP	4	4	4	4
30	D01-0532	BLANK END	2	2	2	2
31	D01-0531	TERMINAL BLOCK	60	60	60	60
32	D03-0013	DIN RAIL	2	2	2	2
33	D01-0534	GROUND BLOCK	5	5	5	5
34	FH-3807	500 VA CONTROL TRANSFORMER	1	1	1	1
35	D01-0514	POWER BOX BACK PANEL	1	1	1	1

C-SERIES 2-FAN MODEL DRYER **POWER BOX, 3 PHASE BACK PANEL**



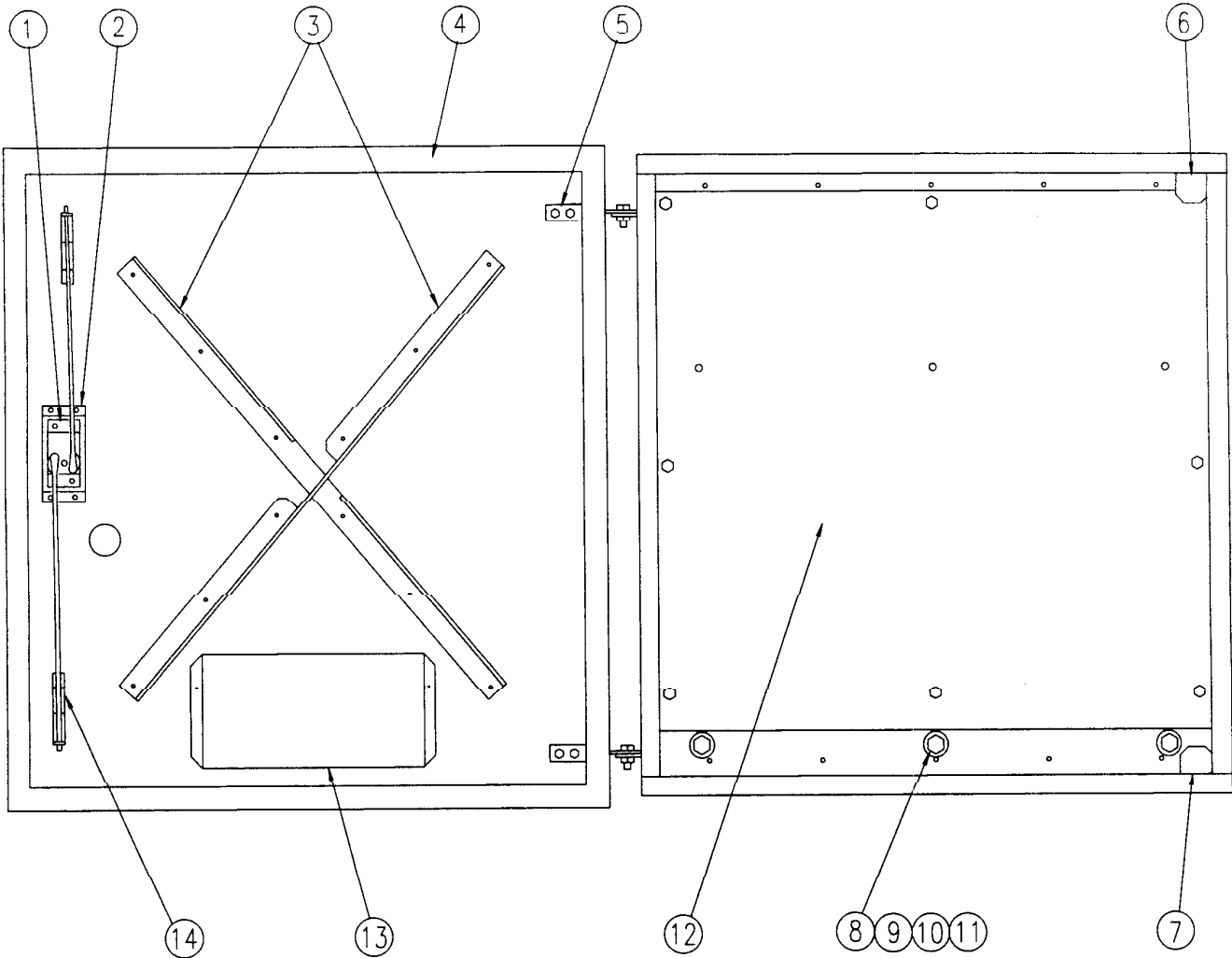
C-SERIES 2-FAN MODEL DRYER
POWER BOX, 3 PHASE BACK PANEL

REF NO	PART NUMBER	DESCRIPTION	QTY					
			1214	1216	1218	1220	1222	1226
1,2,3 4	D05-0001 D05-0001 TFC-0056	45 AMP 3 POLE OVERLOAD RELAY 45 AMP 3 POLE OVERLOAD RELAY 90 AMP 3 POLE OVERLOAD RELAY	1 1	1 1	1 1	1 1	1 1	1 1
5,6 7,8	D05-0002 D05-0001 FH-5440	27 AMP 3 POLE OVERLOAD RELAY 45 AMP 3 POLE OVERLOAD RELAY C163B HEATER STRIP	1 3	1 3	1 3	1 3	1 3	1 3
9	FH-5444 FH-5447 FH-5447	C228B HEATER STRIP C303B HEATER STRIP C303B HEATER STRIP	3			3	3	3
	FH-5739 FH-5452 FH-5454	C400B HEATER STRIP F614B HEATER STRIP F772B HEATER STRIP		3	3	3	3	3
10 11,12	FH-5447 FH-5739 D65-0004	C303B HEATER STRIP C400B HEATER STRIP 50 AMP 3 POLE CONTACTOR	3 1	3 1	3 1	3 3	3 3	3 3
	FH-5570 D05-0003 FH-5570	50-60 AMP 120 V COIL GE #55-B23A 60 AMP 3 POLE CONTACTOR 50-60 AMP 120 V COIL GE #55-B23A				1	1	
13	D65-0005 FH-5573 D65-0004	75 AMP 3 POLE CONTACTOR 75-90 AMP 120 V COIL GE#55-B22A 50 AMP 3 POLE CONTACTOR	1					1
	FH-5570 D05-0003 FH-5570	50-60 AMP 120 V COIL GE #55-B23A 60 AMP 3 POLE CONTACTOR 50-60 AMP 120 V COIL GE #55-B23A		1	1	1	1	
14	D65-0005 FH-5573 D65-0004	75 AMP 3 POLE CONTACTOR 75-90 AMP 120 V COIL GE#55-B22A 50 AMP 3 POLE CONTACTOR	1	1	1			1
	FH-5570 D05-0003 FH-5570	50-60 AMP 120 V COIL GE #55-B23A 60 AMP 3 POLE CONTACTOR 50-60 AMP 120 V COIL GE #55-B23A				1	1	1
15 16	D04-0009 D35-0002 D65-0001	CIRCUIT BREAKER MOUNTING PLATE 60 AMP 3 POLE CIRCUIT BREAKER 90 AMP 3 POLE CIRCUIT BREAKER	3 4	3 4	3 4	3 2	3 1	3 1
17 18	D35-0001 D01-0499 D01-0498	POWER DISTRIBUTION BLOCK 3-POLE 175 AMP 240V BREAKER 200 AMP 240V BREAKER	1 1	1 1	1	1 1	1 1	1 1
19 20 21	D03-0029 D05 0006 D36-0003	DISCONNECT EXTENSION SHAFT 3 PHASE DISCONNECT MECHANISM FUSE HOLDER	1 1 2	1 1 2	1 1 2	1 1 2	1 1 2	1 1 2
22 23 24	D36-0002 FH-1058 FH-1059	FUSE 250V 5AMP DOUBLE FUSE HOLDER FUSE 250V 5AMP	2 3 6	2 3 6	2 3 6	2 3 6	2 3 6	2 3 6
25 26	D33-0003 07097462 D03-0106	MONITOR RELAY MONITOR RELAY BASE SCR CONTACTOR	2 2 1	2 2 1	2 2 1	2 2 1	2 2 1	2 2 1
27 28 29	D03-0104 D33-0001 D01-0533	D.C. DRIVE BOARD PLUG IN RESISTOR 3/4 H.P. END STOP	1 1 4	1 1 4	1 1 4	1 1 4	1 1 4	1 1 4
30 31 32	D01-0532 D01-0531 D03-0013	BLANK END TERMINAL BLOCK DIN RAIL	2 60 2	2 60 2	2 60 2	2 60 2	2 60 2	2 60 2
33 34 35	D01-0534 FH-3807 D01-0229	GROUND BLOCK 500 VA CONTROL TRANSFORMER CONTROL BOX BACK PANEL	5 1 1	5 1 1	5 1 1	5 1 1	5 1 1	5 1 1

C-SERIES 2-FAN MODEL DRYER**POWER BOX ASSEMBLY**

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D01-0547	POWER BOX DOOR LATCH MECHANISM	1
2	D01-0549	POWER BOX DOOR LATCH BRACKET	1
3	D31-0263	POWER BOX DOOR STIFFNERS	2
4	D02-0049	1/4" X 3/4" X 150" WEATHERSTRIP	1
5	D01-0215	BACK UP PLATE, POWER BOX DOOR HINGE	2
6	D01-0551	DOOR LATCH, CATCH ANGLE TOP	1
7	D01-0550	DOOR LATCH, CATCH ANGLE BOTTOM	1
8	S-6526	HEX HEAD BOLT 3/8"-16 X 2 1/4"	3
9	S-248	FLATWASHER 3/8"	12
10	S-456	3/8"-16 HEX NUT	6
11	D02-0043	RUBBER SHOCK MOUNT	6
12	D01-0514	POWER BOX BACK PANEL	1
13	D01-0212	OWNERS MANUAL HOLDER	1
14	D01-0548	STANDOFF BRACKET	2

C-SERIES 2-FAN MODEL DRYER
POWER BOX ASSEMBLY



C-SERIES 2-FAN MODEL DRYER

FAN HEATER

REF NO	PART NUMBER	DESCRIPTION	QTY			
			26"	28"	36"	42"
1	D02-0079	26" GRILL GUARD	1			
	TFH-2007	28" GRILL GUARD		1		
	TFH-2002	36" GRILL GUARD			1	
2	TFH-2003	42" GRILL GUARD				1
	TFH-2022	BUSHING 1 3/8" P2	1	1		
	FH-1009	BUSHING 1 3/8" P1			1	1
	FH-6963	BUSHING 1 5/8" P1				1
	CH-6386	BUSHING 1 5/8" Q1				1
	CH-6387	BUSHING 1 7/8" Q1				1
3	D72-0006	FAN PROPELLOR 10-12 HP	1			
	D72-0005	FAN PROPELLOR 10-12 HP		1		
	D01-0468	FAN PROPELLOR 10-12 HP				1
	D82-0002	FAN PROPELLOR 10-16 HP			1	
	D01-0469	FAN PROPELLOR 10-16 HP				1
	D01-0470	FAN PROPELLOR 20 HP				1
4	D01-0471	FAN PROPELLOR 25 HP				1
	CD-0110	10-12 HP 1 PH MOTOR	1	1	1	
	CH-1049	10 HP 3 PH MOTOR	1	1		
	TFH-2054	10-16 HP 1 PH MOTOR				1
	CH-1050	15 HP 3 PH MOTOR				1
	CH-1051	20 HP 3 PH MOTOR				1
5	C-2049	25 HP 3 PH MOTOR				1
	D02-0078	26" VENTURI	1			
	TFH-2006	28" VENTURI		1		
6	TFH-2004	36" VENTURI			1	
	TFH-2005	42" VENTURI				1
	TF-1103	28" FAN SEAL-TITE ASSEMBLY	1	1		
7	CD-0076	36" FAN SEAL-TITE ASSEMBLY			1	1
	CD-0144	26" FAN HEATER ASSEMBLY	1			
	CD-0004	28" FAN HEATER ASSEMBLY		1		
8	CD-0067	36" FAN HEATER ASSEMBLY			1	
	D61-0242	42" FAN HEATER ASSEMBLY				1
	CD-0179	PIPETRAIN SUPPORT BRACKET	2	2	2	2
9	HF-7057	VAPORIZER ADJUSTMENT BRACKET (LP ONLY)	1	1	1	1
	HF-7091	VAPOR COVER PLATE (NATURAL GAS ONLY)	1	1	1	1
	HF-7056	VAPORIZER PIVOT BRACKET (LP ONLY)	2	2	2	2
11	CD-0230	26" AIR MIXER SHROUD	1			
	CD-0231	28" AIR MIXER SHROUD		1		
	CD-0082	36" AIR MIXER SHROUD			1	
12	CD-0192	42" AIR MIXER SHROUD				1
	HF-7060	VAPORIZER SUPPORT WELDMENT (LP ONLY)	1	1	1	1
	HH-7016	RUBBER GROMMET (LP ONLY)	2	2	2	2
14	D01-0672	AIR SWITCH BOX ASSEMBLY	1	1	1	1
	D03-0167	AIR SWITCH	1	1	1	1
	CD-0228	AIR MIXER VANE	10	10		
16	CD-0083	AIR MIXER VANE			6	8
	HF-6065	ACCESS PANEL ASSY.	1	1	1	1
	TFH-2046	SPRING LATCH W/ BLACK KNOB	2	2	2	2
	HF-6064	ACCESS PANEL	1	1	1	1
	HH-2020	PLASTIC WINDOW	1	1	1	1
	HF-2025	HEATER COVER PLATE	1	1	1	1

C-SERIES 2-FAN MODEL DRYER

FAN HEATER

REF NO	PART NUMBER	DESCRIPTION	QTY			
			26"	28"	36"	42"
17	CD-0092	60" IGNITION WIRE ASSEMBLY	3	3	3	3
18	THH-4178	2 PRONG IGNITOR	1	1	1	1
	CD-0188	IGNITOR BRACKET	1	1	1	1
19	HF-986	COLLECTOR	1			
	HF-983	COLLECTOR		1		
	CD-0102	COLLECTOR & BURNER SUPPORT			1	
20	HF-978	COLLECTOR PLATE	1			
	THF-3101	COLLECTOR PLATE		1		
	CD-0105	COLLECTOR PLATE			1	
21	HH-3934	BURNER	1			
	THF-3141	BURNER		1		
22	THF-3113	DIVERTER BRACKET		4		
	THF-3038	DIVERTER BRACKET			4	
23	CD-0187	FLAME PROBE MOUNTING BRACKET	1	1	1	1
24	THH-4179	FLAME SENSOR 6" LONG PROBE	1	1	1	1
25	HF-7103	DIVERTER	1			
	HF-7104	DIVERTER COLLAR	1			
	HF-7105	DIVERTER		1		
	HF-7106	DIVERTER COLLAR		1		
26	HH-1179	FLAME SPREADER	1			
	THF-3144	BURNER CUP MACHINED		1		
27	THF-3057	BURNER CUP			1	1
	CD-0198	FORMED VAPORIZER COIL (LP ONLY)	1	1		
	CD-0197	FORMED VAPORIZER COIL (LP ONLY)			1	
	HF-7207	FORMED VAPORIZED COIL (LP ONLY)				1
28	TF-1217	BURNER COLLECTOR CUP				1
29	TF-1216	BURNER SUPPORT BRACKET				1
30	THF-3028	BURNER				1
31	CD-0103	BURNER SUPPORT PIPE			4	
32	CD-0091	BURNER			1	
33	HH-7055	BURNER CONE	1	1		
	HH-7056	BURNER CONE			1	1
34	D01-0529	AIR STRAIGHTENING VANES	11	11		
	CD-0104	AIR STRAIGHTENING VANES			6	8
35	D01-0528	INNER CAN	1	1		
36	D01-0530	MOTOR MOUNT 10 HP	1	1		
	OD-0060	MOTOR MOUNT 10-16 HP OR 15 HP			1	
	TF-1209	MOTOR MOUNT 10-16 HP				1
	TF-1208	MOTOR MOUNT 25 HP				1
	CD-0101	V-BRACE			1	
	TF-1211	V-BRACE				1

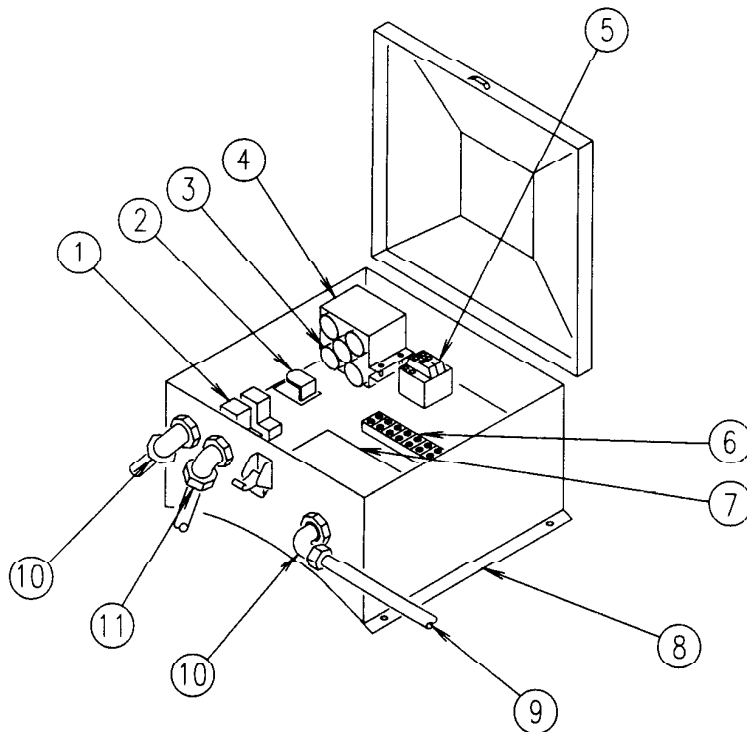
FAN HEATER



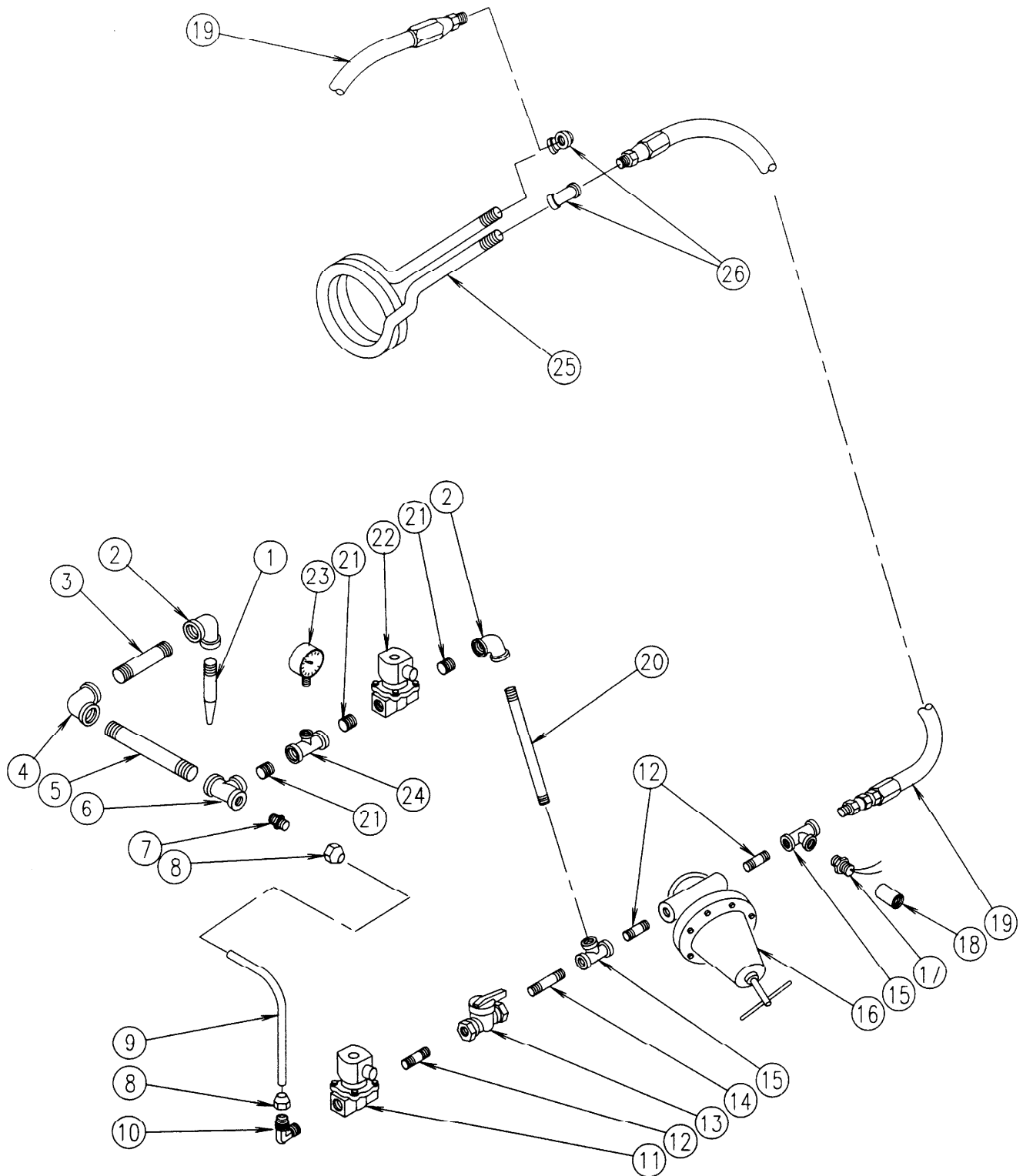
C-SERIES 2-FAN MODEL DRYER

FAN HEATER CONTROL BOX

REF NO	PART NUMBER	DESCRIPTION	QTY			
			26"	28"	36"	42"
1	TD-100300	DPDT RELAY	2	2	2	2
2	TD-100301	RELAY BASE DPDT	2	2	2	2
3	CH-5286	START RELAY (1 PHASE)				
	CD-0184	CAPACITOR (1 PHASE)				
	TFH-2104	CAPACITOR (1 PHASE)				
	TFH-2105	CAPACITOR (1 PHASE)				
4	F-747	CAPACITOR RETAINER CLIP (1 PHASE)	1	1	1	1
	CD-0089	CAPACITOR CLAMP HALF (1 PHASE)	2	2	2	2
	CD-0090	CAPACITOR CLAMP HALF (1 PHASE)	2	2	2	2
5	D03-0013	MOUNTING RAIL	1	1	1	1
	D01-0532	BLANK END	2	2	2	2
	D01-0533	END STOP	1	1	1	1
	D03-0150	TERMINAL BLOCK (YELLOW)				
	D03-0152	TERMINAL BLOCK (GRAY)				
6	TFH-2013	8 POSITION TERMINAL STRIP	1	1	1	1
7	HF-4624	ELECTRIC FLAME DETECTOR BOARD	1	1	1	1
8	CD-0009	CONTROL BOX ASSEMBLY	1	1		
	CD-0066	CONTROL BOX ASSEMBLY			1	
9	CD-0199	CONTROL BOX ASSEMBLY				1
	FH-6562	3/8" SEAL-TITE	3	3	3	3
10	TFH-2077	3/8" LIQUID TIGHT 90 DEG CONNECTOR	2	2	2	2
11	F-6913	3/8" LIQUID TIGHT 45 DEG CONNECTOR	1	1	1	1



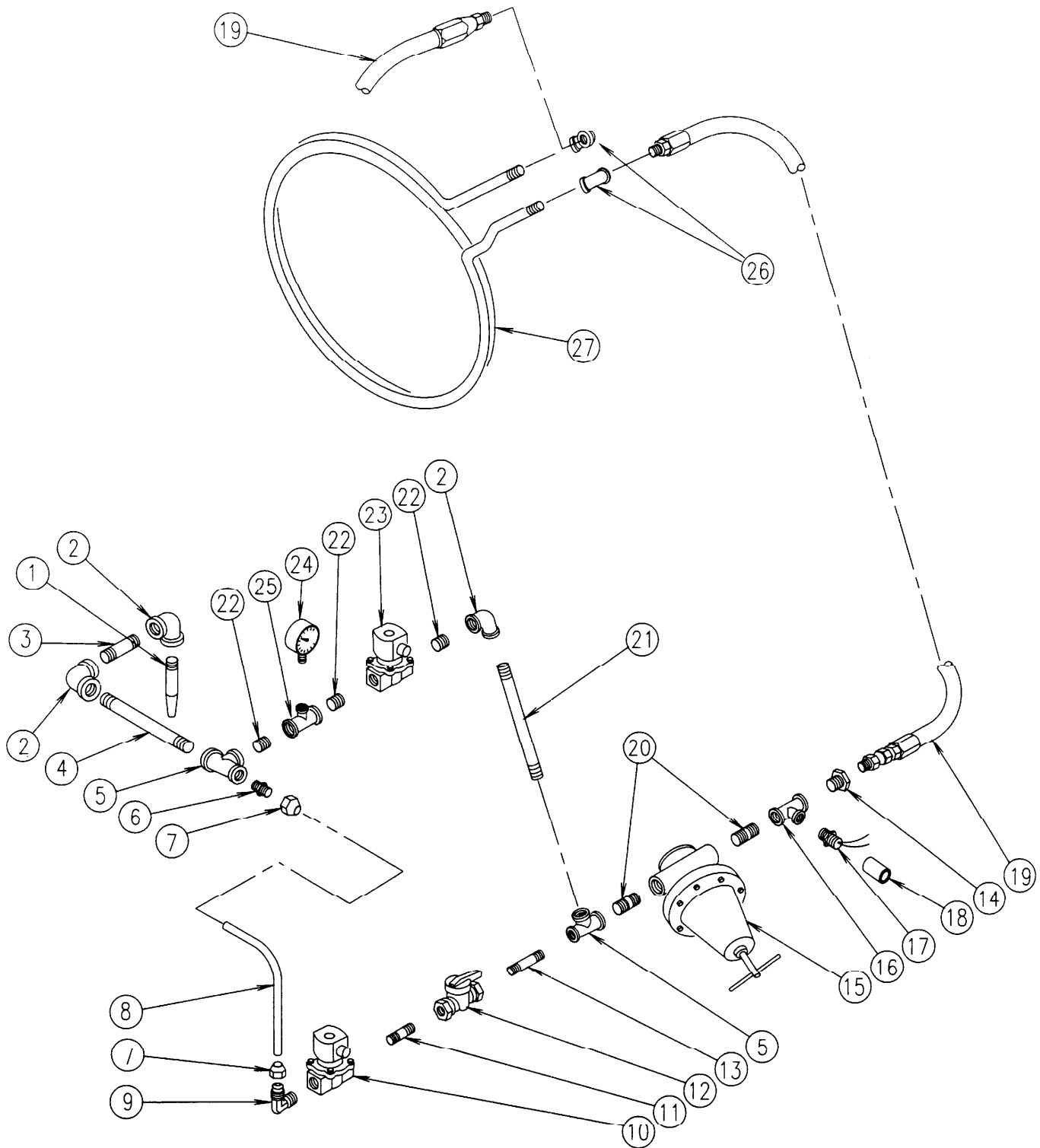
C-SERIES 2-FAN MODEL DRYER
26" & 28" LP FAN HEATER PIPETRAIN



C-SERIES 2-FAN MODEL DRYER
26" & 28" LP FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY	
			26"	28"
1	HF-7087 THF-3241	1/2" BRASS ORIFICE PLUG .2187" ORIFICE DIA. 28" PROPANE ORIFICE TUBE .25" ORIFICE DIA.	1	1
2	THH-4149	3/4" TO 1/2" 90 DEG REDUCING ELBOW SCH 40 BLACK	2	2
3	D07-0030	3/4" X 7 3/4" NIPPLE, SCH 40 BLACK	1	
	D08-0018	3/4" X 4" NIPPLE, SCH 40 BLACK		1
4	THH-4120	3/4" 90 DEG ELBOW, SCH 40 BLACK	1	1
5	D07-0030	3/4" X 7 3/4" NIPPLE, SCH 40 BLACK	1	1
6	D18-0002	3/4" X 1/2" X 3/4" TEE, SCH 40 BLACK	1	1
7	HH-1254	U1-8D MALE FLARE CONNECTOR	1	1
8	HH-1255	NS-4-8 FLARE NUT	2	2
9	CT-0050	1/2" X 7.5" COPPER TUBE	1	1
10	THH-4010	1/2" 90 DEG ELBOW, BRASS	1	1
11	TFC-0032 TFC-0086 TFC-0089	1/2" SOLENOID VAPOR VALVE ASCO REPLACEMENT COIL ASCO REPAIR KIT	1	1
12	HH-2029	1/2" X 1 1/2" NIPPLE, SCH 40 BLACK	3	3
13	D02-0084	1/2" NPT BRASS BALL VALVE	1	1
14	THH-4128	1/2" X 2" NIPPLE, SCH 40 BLACK	1	1
15	HH-1453	1/2" X 1/2" X 1/2" TEE, SCH 40 BLACK	1	1
16	HH-1077	1/2" REGULATOR	1	1
17	HH-7013	VAPOR HI-LIMIT 200 DEG (SCREW IN TYPE)	1	1
18	HH-7031	1/2" COUPLER, SCH 80 BLACK	1	1
19	TFC-0095	1/2" X 18" HOSE ASSY.	2	2
20	HH-6502	1/2" X 7" NIPPLE, SCH 40 BLACK	1	1
21	THH-4121	3/4" X CLOSE NIPPLE, SCH 40 BLACK	3	3
22	TFC-0081 TFC-0085	3/4" SOLENOID VAPOR VALVE ASCO REPLACEMENT COIL	1	1
	TFC-0089	ASCO REPAIR KIT		
23	HH-2984	1/4" 30 PSI PRESSURE GAUGE	1	1
24	THH-4154	3/4" X 3/4" X 1/4" TEE SCH 40 BLACK	1	1
25	CD-0198	VAPORIZER COIL (LP-GAS ONLY)	1	1
26	THH-4071	1/2" 90 DEG ELBOW, SCH 40 BLACK	2	2

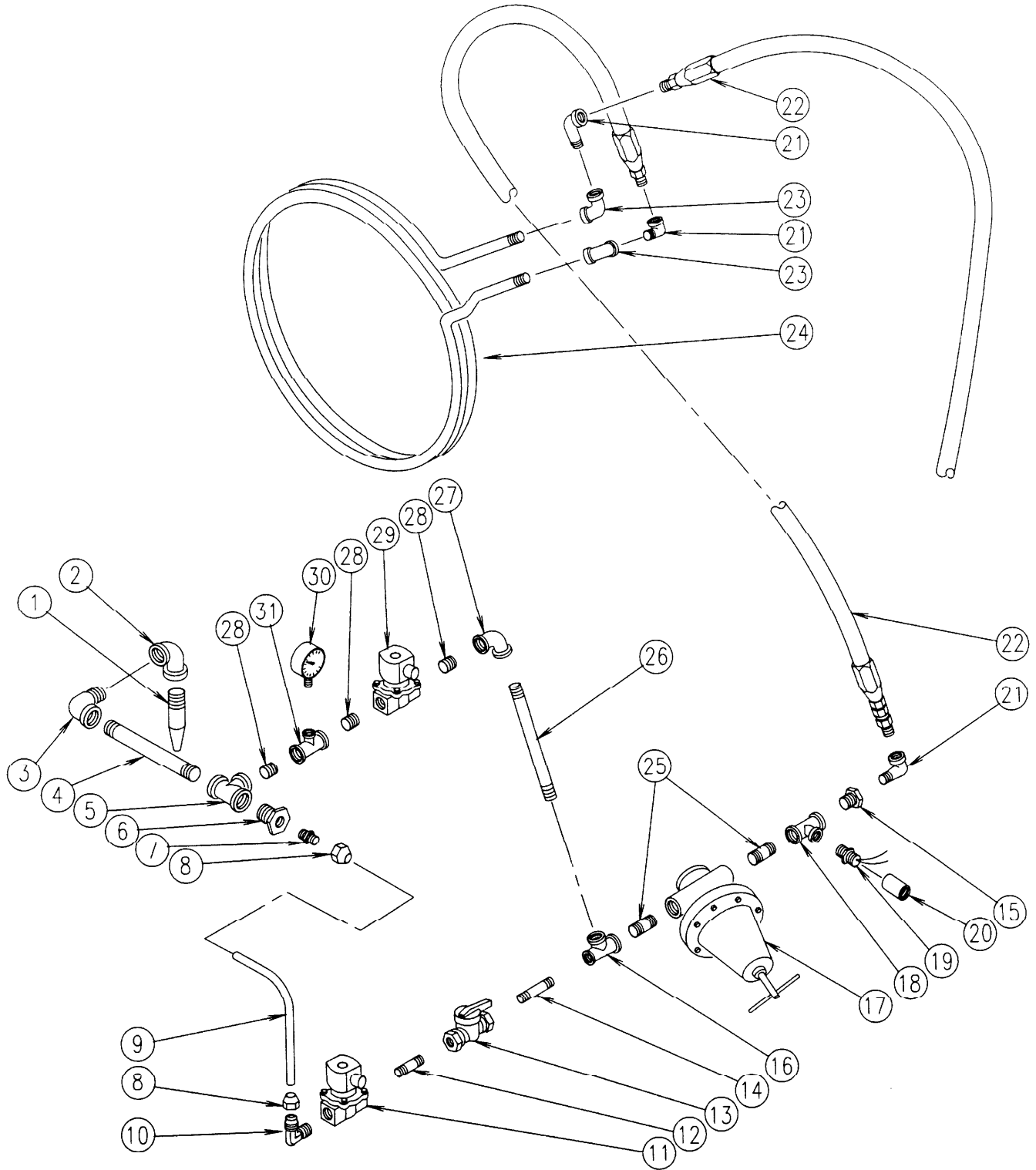
C-SERIES 2-FAN MODEL DRYER
36" LP FAN HEATER PIPETRAIN



C-SERIES 2-FAN MODEL DRYER
36" LP FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 36"
1	THF-3242	36" PROPANE ORIFICE TUBE .2812" ORIFICE DIA. 10-12 HP	1
	CD-0150	36" PROPANE ORIFICE TUBE .3281" ORIFICE DIA. 10-16 HP	1
2	THH-4120	3/4" 90 DEG ELBOW, SCH 40 BLACK	2
3	THH-4136	3/4" X 3" NIPPLE, SCH 40 BLACK	1
4	HH-7030	3/4" X 10 1/2" NIPPLE, SCH 40 BLACK	1
5	D18-0002	3/4" X 1/2" X 3/4" TEE, SCH 40 BLACK	2
6	HH-1254	U1-8D MALE FLARE CONNECTOR	1
7	HH-1255	NS-4-8 FLARE NUT	2
8	CT-0050	1/2" X 7.5" COPPER TUBE	1
9	HH-1932	1/2" 90 DEG ELBOW, BRASS	1
10	TFC-0032	1/2" SOLENOID L.P. VALVE	1
	TFC-0086	ASCO REPLACEMENT COIL	
	TFC-0089	ASCO REPAIR KIT	
11	HH-2029	1/2" X 1 1/2" NIPPLE, SCH 40 BLACK	1
12	D02-0084	1/2" NPT BRASS BALL VALVE	1
13	THH-4128	1/2" X 2" NIPPLE, SCH 40 BLACK	1
14	D07-0028	3/4" X 1/2" HEX REDUCER BUSHING	1
15	TFC-0020	REGULATOR 3/4" 0-30 PSI	1
16	THH-4174	3/4" X 3/4" X 1/2" TEE, SCH 40 BLACK	1
17	HH-7013	VAPOR HI-LIMIT 200 DEG (SCREW IN TYPE)	1
18	HH-7031	1/2" COUPLER, SCH 80 BLACK	1
19	TFC-0095	1/2" HOSE ASSY.	2
20	D08-0026	3/4" X 1 1/2" NIPPLE, SCH 40 BLACK	2
21	D07-0030	3/4" X 7 3/4" NIPPLE, SCH 40 BLACK	1
22	THH-4121	3/4" CLOSE NIPPLE, SCH 40 BLACK	3
23	TFC-0081	3/4" SOLENOID L.P. VALVE	1
	TFC-0085	ASCO REPLACEMENT COIL	
	TFC-0089	ASCO REPAIR KIT	
24	HH-2984	1/4" 30 PSI PRESSURE GAUGE	1
25	THH-4154	3/4" X 3/4" X 1/4" TEE, SCH 40 BLACK	1
26	THH-4071	1/2" 90 DEG ELBOW, SCH 40 BLACK	2
27	HF-7183	VAPORIZER COIL (LP-GAS ONLY)	1

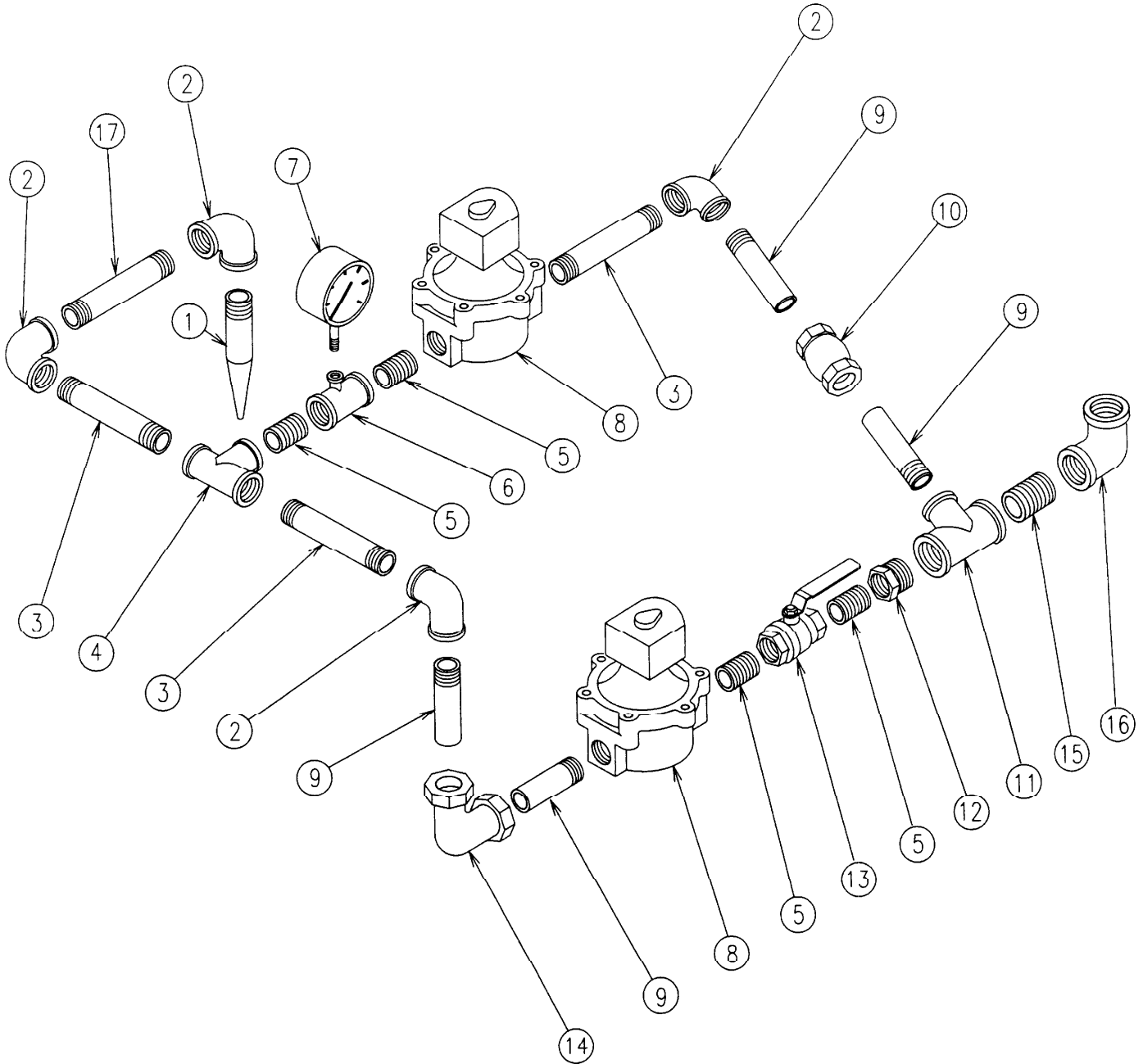
C-SERIES 2-FAN MODEL DRYER
42" LP FAN HEATER PIPETRAIN



C-SERIES 2-FAN MODEL DRYER
42" LP FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY 42"
1	THF-3058	42" PROPANE ORIFICE TUBE .3437" ORIFICE DIA. 10-16 HP	1
	THF-3247	42" PROPANE ORIFICE TUBE .375" ORIFICE DIA. 20 HP	1
	THF-3249	42" PROPANE ORIFICE TUBE .3906" ORIFICE DIA. 25 HP	1
2	THH-4000	1" 90 DEG ELBOW, SCH 40 BLACK	1
3	THH-4164	1" 90 DEG STREET ELBOW, SCH 40 BLACK	1
4	THH-4183	1" X 10 3/4" NIPPLE, SCH 40 BLACK	1
5	D08-0017	1" X 1" X 3/4" TEE, SCH 40 BLACK	1
6	THH-4005	1" TO 1/2" HEX REDUCER BUSHING, SCH 40 BLACK	1
7	HH-1254	U1-8D MALE FLARE CONNECTOR	1
8	HH-1255	NS-4-8 FLARE NUT	2
9	CT-0050	1/2" X 7.5" COPPER TUBE	1
10	THH-4010	1/2" 90 DEG ELBOW, BRASS	1
11	TFC-0032	1/2" SOLENOID L.P. VALVE	1
	TFC-0085	ASCO REPLACEMENT COIL	
	TFC-0089	ASCO REPAIR KIT	
12	HH-2029	1/2" X 1 1/2" NIPPLE, SCH 40 BLACK	1
13	D02-0084	1/2" NPT BRASS BALL VALVE	1
14	THH-4128	1/2" X 2" NIPPLE, SCH 40 BLACK	1
15	D07-0028	3/4" TO 1/2" HEX REDUCER BUSHING	1
16	D18-0002	3/4" X 1/2" X 3/4" TEE, SCH 40 BLACK	1
17	TFC-0020	3/4" REGULATOR 0-30 PSI	1
18	THH-4174	3/4" X 3/4" X 1/2" TEE, SCH 40 BLACK	1
19	HH-7013	VAPOR HI-LIMIT 200 DEG (SCREW IN TYPE)	1
20	HH-7031	1/2" COUPLER SCH 80 BLACK	1
21	D07-0022	1/2" 90 DEG STREET ELBOW, SCH 40 BLACK	1
22	TFC-0095	1/2" HOSE ASSY.	2
23	THH-4071	1/2" 90 DEG, SCH 40 BLACK	2
24	HF-7207	VAPORIZER COIL (LP-GAS ONLY)	1
25	THH-4150	3/4" X 1 1/2" NIPPLE, SCH 40 BLACK	2
26	HH-7098	3/4" X 12" NIPPLE, SCH 40 BLACK	1
27	THH-4120	3/4" 90 DEG ELBOW, SCH 40 BLACK	1
28	THH-4121	3/4" CLOSE NIPPLE, SCH 40 BLACK	3
29	TFC-0081	3/4" SOLENOID LP VALVE	1
	TFC-0086	ASCO REPLACEMENT COIL	
	TFC-0089	ASCO REPAIR KIT	
30	HH-2984	1/4" 30 PSI PRESSURE GUAGE	1
31	THH-4154	3/4" X 3/4" X 1/4" TEE, SCH 40 BLACK	1

C-SERIES 2-FAN MODEL DRYER
26" & 28" NATURAL GAS FAN HEATER PIPETRAIN

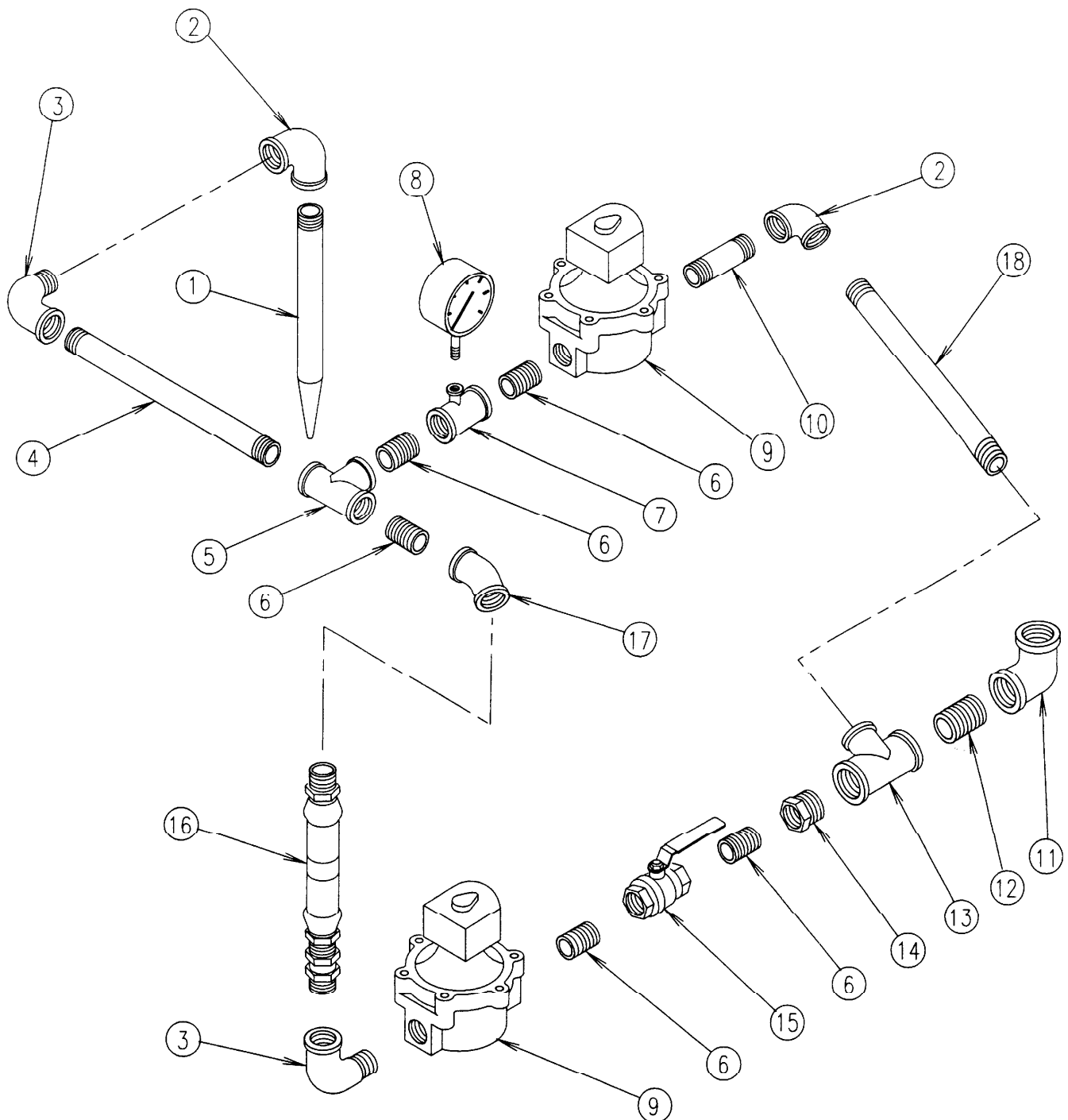


C-SERIES 2-FAN MODEL DRYER
26" & 28" NATURAL GAS FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY	
			26"	28"
1	HH-1083	1/2" X 5 1/2" NIPPLE SCH 80 BLACK	1	
	HF-7099	1/2" BRASS ORIFICE PLUG .3125" ORIFICE DIA.	1	
	THF-3140	28" NATURAL GAS ORIFICE TUBE .375" ORIFICE DIA.		1
2	THH-4120	3/4" 90 DEG ELBOW, SCH 40 BLACK	4	4
3	D08-0018	3/4" X 4" NIPPLE, SCH 40 BLACK	3	3
4	THH-4045	3/4" X 3/4" X 3/4" TEE, SCH 40 BLACK	1	1
5	THH-4121	3/4" CLOSE NIPPLE, SCH 40 BLACK	4	4
6	THH-4154	3/4" X 3/4" X 1/4" TEE, SCH 40 BLACK	1	1
7	D08-0022	1/4" LOW PSI PRESSURE GAUGE	1	1
8	TFC-0081	3/4" SOLENOID GAS VALVE (ASCO)	2	2
	TFC-0086	3/4" REPAIR COIL (ASCO)		
	TFC-0089	3/4" REPAIR KITS (ASCO)		
9	D68-0003	3/4" X 3" PIPE TOE SCH 40 BLACK	4	4
10	D58-0003	#65 DRESSER COUPLING SCH. 40 BLACK	1	1
11	D08-0017	1" X 1" X 3/4" TEE, SCH 40 BLACK	1	1
12	D08-0003	1" TO 3/4" HEX REDUCER BUSHING, SCH 40 BLACK	1	1
13	D58-0002	3/4" SHUT-OFF VALVE	1	1
14	D58 0004	#65 DRESSER ELBOW, SCH 40 BLACK	1	1
15	THH-4117	1" CLOSE NIPPLE, SCH 40 BLACK	1	1
16	THH-4000	1" 90 DEG ELBOW, SCH 40 BLACK	1	1
17	D07-0030	3/4" X 7 3/4" NIPPLE, SCH 40 BLACK	1	
	D08-0018	3/4" X 4" NIPPLE, SCH 40 BLACK		1

C-SERIES 2-FAN MODEL DRYER

36" & 42" NATURAL GAS FAN HEATER PIPETRAIN



C-SERIES 2-FAN MODEL DRYER

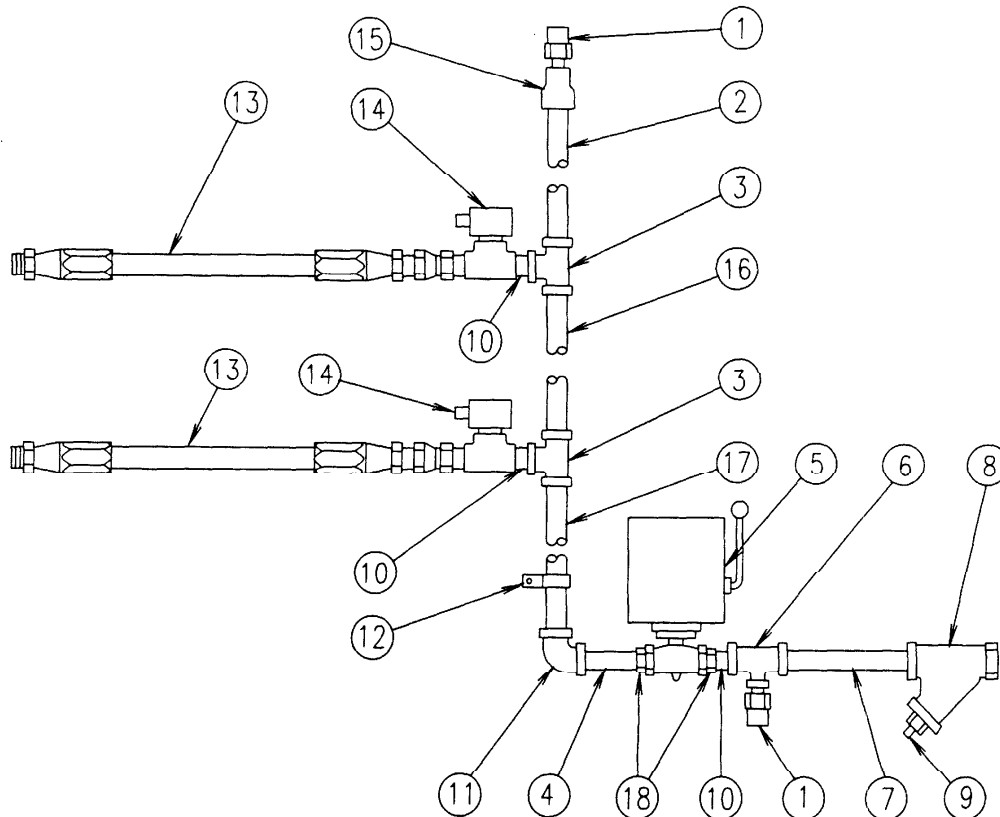
36" & 42" NATURAL GAS FAN HEATER PIPETRAIN

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY	
			36"	42"
1	THF-3243	36" NAT. GAS ORIFICE TUBE .4062" ORIFICE DIA. 10-12 HP	1	
	THF-3244	36" NAT. GAS ORIFICE TUBE .5" ORIFICE DIA. 10-16 HP	1	
	THF-3246	42" NAT. GAS ORIFICE TUBE .5156" ORIFICE DIA. 10-16 HP		1
2	THF-3248	42" NAT. GAS ORIFICE TUBE .5469" ORIFICE DIA. 20 HP		1
	THF-3250	42" NAT. GAS ORIFICE TUBE .5781" ORIFICE DIA. 25 HP		1
	THH-4000	1" 90 DEG ELBOW, SCH 40 BLACK	3	3
3	THH-4164	1" 90 DEG STREET ELBOW, SCH 40 BLACK	1	1
4	THH-4183	1" X 10 3/4" NIPPLE, SCH 40 BLACK	1	1
5	THH-4137	1" X 1" X 1" TEE, SCH 40 BLACK	1	1
6	THH-4117	1" CLOSE NIPPLE, SCH 40 BLACK	5	5
7	THH-4152	1" X 1" X 1/4" TEE, SCH 40 BLACK	1	1
8	D08-0022	1/4" LOW PSI PRESSURE GAUGE	1	1
9	TFC-0031	1" SOLENOID GAS VALVE (ASCO)	2	2
	TFC-0082	REPAIR COIL (ASCO)		
	TFC-0090	REPAIR KITS (ASCO)		
10	THH-4151	1" X 3" NIPPLE, SCH 40 BLACK	1	1
11	D08-0011	1 1/2" 90 DEG ELBOW, SCH 40 BLACK	1	1
12	D08-0009	1 1/2" CLOSE NIPPLE, SCH 40 BLACK	1	1
13	D38-0001	1 1/2" X 1 1/2" X 1" TEE SCH 40 BLACK	1	1
14	D08-0007	1 1/2" X 1" HEX REDUCER	1	1
15	TFC-0093	1" BALL SHUT OFF VALVE	1	1
16	D68-0020	1" X 11" HOSE ASSEMBLY	1	1
17	HH-7038	1" 45 DEG ELBOW, SCH 40 BLACK	1	1
18	HH-7099	1" X 12 1/2" NIPPLE, SCH 40 BLACK	1	1

C-SERIES 2-FAN MODEL DRYER

LP FUEL SUPPLY

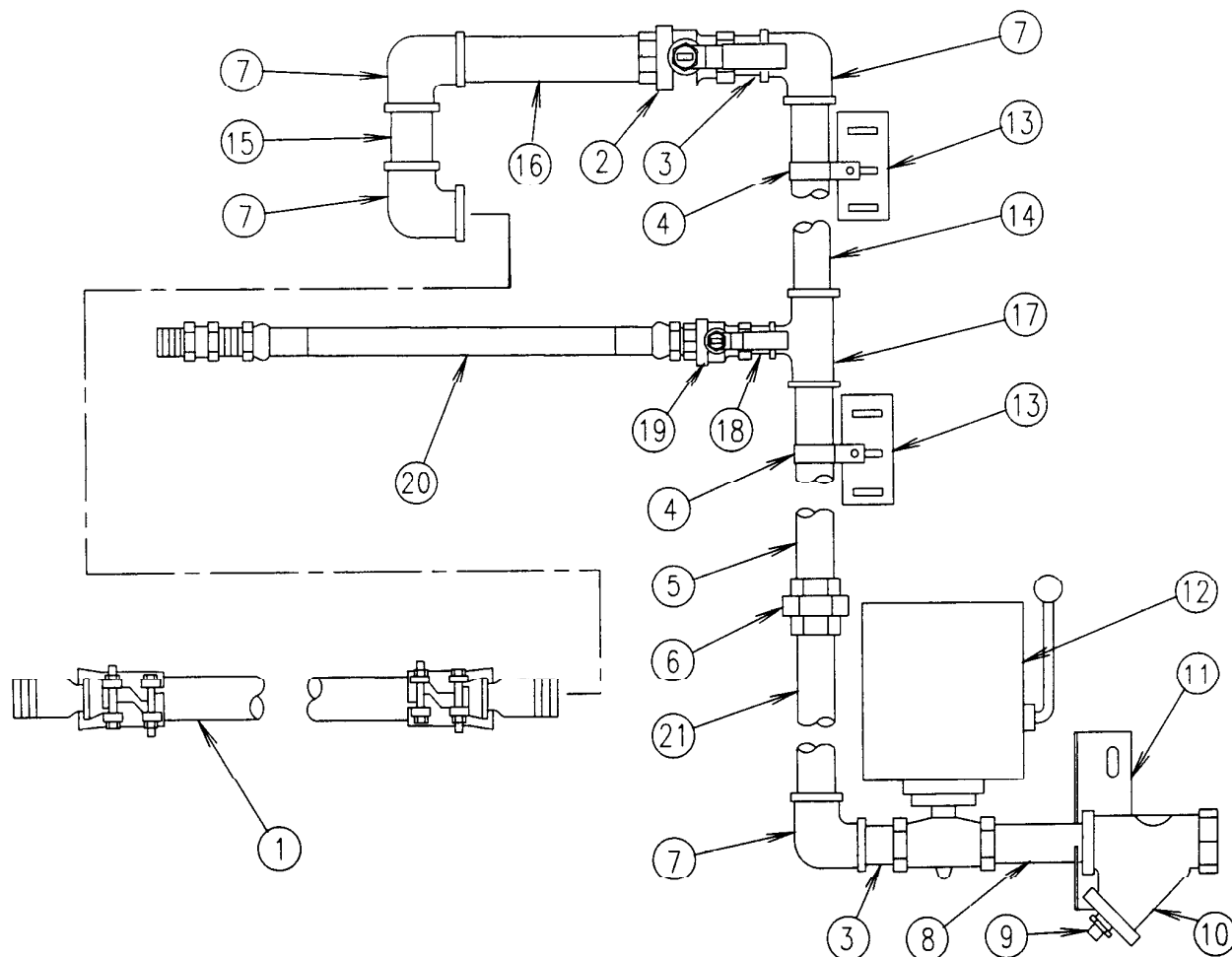
REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	HH-4845	1/4" NPT 250 PSI RELIEF VALVE	2
2	D31-0163	1/2" X 20" NIPPLE, SCH 80 BLACK (1214,1216,1218)	1
	HH-3854	1/2" X 7" NIPPLE, SCH 80 BLACK (1220,1222,1226)	1
3	THH-4058	1/2" X 1/2" X 1/2" TEE, SCH 80 BLACK	2
4	THH-4070	1/2" X 3" NIPPLE, SCH 80 BLACK	1
5	D28-0001	ELECTRONIC SHUT OFF VALVE	1
6	HH-4846	1/2" X 1/2" X 1/4" TEE, SCH 80 BLACK	1
7	HH-3854	1/2" X 6" NIPPLE, SCH 80 BLACK	1
8	HH-1251	1/2" NPT STRAINER, SCH 80 BLACK	1
9	HH-1504	3/8" PIPE PLUG	1
10	D07-0019	1/2" X 1 1/2" NIPPLE, SCH 80 BLACK	3
11	HH-4847	1/2" 90 DEG ELBOW, SCH 80 BLACK	1
12	HH-1096	1/2" CONDUIT CLAMP	3
13	TFC-0095	1/2" GAS HOSE ASSY.	2
14	TFC-0092	1/2" NPT LIQUID SOLENOID VALVE	2
	TFC-0087	ASCO REPAIR KIT	
	TFC-0085	ASCO REPLACEMENT COIL	
15	THH-4144	1/2" TO 1/4" BELL REDUCER, SCH 80 BLACK	1
16	D01-0310	1/2" X 46" NIPPLE, SCH 80 BLACK (1214,1216,1218)	1
	D87-0001	1/2" X 55" NIPPLE, SCH 80 BLACK (1220,1222,1226)	1
17	D87-0001	1/2" X 55" NIPPLE, SCH 80 BLACK (1214,1216,1218)	1
	D01-0310	1/2" X 46" NIPPLE, SCH 80 BLACK (1220,1222,1226)	1
18	D07-0028	3/4" TO 1/2" HEX REDUCER	2



C-SERIES 2-FAN MODEL DRYER

NATURAL GAS FUEL SUPPLY

REFERENCE NUMBER	PART NUMBER	DESCRIPTION	QTY
1	D68-0019	1 1/4" NPT 36" LONG MALE GAS HOSE	1
2	D08-0008	1 1/2" SHUT OFF VALVE	2
3	D08-0009	1 1/2" CLOSE NIPPLE SCH. 40 BLACK	2
4	S-6643	1 1/2" CONDUIT CLAMP	2
5	HH-7074	1 1/2" X 34" NIPPLE SCH 40 BLACK (1214,1216,1218)	1
	HH-7075	1 1/2" X 36" NIPPLE SCH 40 BLACK (1220,1222,1226)	1
6	D08-0010	1 1/2" FEMALE UNION SCH. 40 BLACK	1
7	D08-0011	1 1/2" 90 DEG ELBOW, SCH. 40 BLACK	4
8	HH-7067	1 1/2" X 9" NIPPLE SCH. 40 BLACK	1
9	D08-0014	1" PIPE PLUG, SCH. 40 BLACK	1
10	D08-0015	1 1/2" Y STRAINER, SCH. 40 BLACK	1
11	D51-0045	CARRIER BRACKET	1
12	D08-0016	1 1/2" ELECTRONIC SHUT-OFF VALVE	1
13	D31-0074	GAS MANIFOLD MOUNTING BRACKET	2
14	HH-7076	1 1/2" X 60" NIPPLE SCH 40 BLACK (1214,1216,1218)	1
	HH-7077	1 1/2" X 55" NIPPLE SCH 40 BLACK (1220,1222,1226)	1
15	D08-0001	1 1/2" X 6" NIPPLE SCH 40 BLACK	1
16	D08-0028	1 1/2" X 12" NIPPLE SCH 40 BLACK	1
17	D38-0001	1 1/2" X 1 1/2" X 1" TEE SCH 40 BLACK	1
18	THH-4151	1" X 3" NIPPLE SCH 40 BLACK	1
19	TFC-0093	1" SHUT OFF VALVE	1
20	D68-0007	1" X 36" LONG HOSE	1
21	HH-7068	1 1/2" X 24" NIPPLE SCH 40 BLACK	1



AIRSTREAM GRAIN CONDITIONING SYSTEMS

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