

# Ladder Bracket Kit Installation

This ladder bracket kit is designed to align the lower front ladder of stack dryers with the upper ladder. This is only to be installed on models 2314 thru 2322 and also 3414 thru 3422.

## *Installing the kit:*

1. Locate ladder mounting bolts.  
Mark a centerline for this hole on the side rail of the ladder and through the center of the ladder side rail. Do this for each of the six mounting locations.
2. Remove ladder from the dryer module.
3. Drill (1) 7/16" dia. hole 1.00" above and (1) 7/16" dia. hole 1.00" below the horizontal centerline for each mount. Do this for each of the six mounting locations.
4. Attach the brackets to the ladder with the 3/8" nuts and bolts provided and the flanges pointing to the center of the ladder. (6 times)
5. Reattach the ladder to the dryer in the location from which it was removed.

