

PNEG-958 LS-6691 ACCESS DOOR PLATFORM

Before assembly of any platform, read the entire instructions to assure proper placement and assembly.

Refer to Figure #46 for proper location of access door platform. Begin by assembling the access door platform support frame using 5/16" x 3/4" truss head bolts and nuts. When attaching platform vertical support to bin side wall field drill (16) 3/8" diameter holes for each support spaced every 4". Be sure and use 5/16" x 3/4" bin bolt on vertical support to side wall. Special attention should be taken when assembling the platform support that the support brace is placed correctly.

Now proceed to the platform floor. Align holes on platform floor with holes on platform support and bolt together using 5/16" x 3/4" truss head bolt and nuts. Next, assemble handrail posts, handrails, and handrail braces.

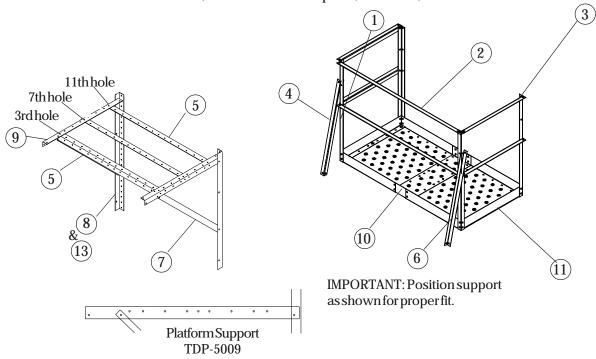


Figure #47

Key	Part No.	Description	Quantity	Weight
1	LS-371	Platform Vertical Angle 42"	4	11.38
2	TDP-5000	Handrail 59"	2	10.15
3	TDP-5002	Handrail 30"	4	10.15
4	TDP-5003	Handrail Brace 36.29/32"	2	6.34
5	TDP-5005	Floor Brace 58.1/2"	3	26.11
6	TDP-5006	Platform Floor 37.7/8"	2	38.23
7	TDP-5007	Support Brace 50.21/32"	2	15.08
8	TDP-5008	Sidewall Brace 58"	2	19.65
9	TDP-5009	Platform Support 43.1/2"	2	12.95
10	TDP-5010	Platform Floor Splice 37.1/2"	1	6.24
11	TDP-5011	Platform Toe Plate 29.3/4"	2	3.29
12	TDP-5014	Access Door Package Hardware	1	5.41
13	TDP-5008N	Sidewall Brace 2.66"	2	16.61

G. S. I. Division of

The GSI Group, Inc. Phone: 217-226-4421 1004 E. Illinois St. Fax: 217-226-4420

P.O. Box 20 e-mail: gsi@grainsystems.com

Assumption, II. 62510-0020 internet: http://www.grainsystems.com