



PRODUCT NOTIFICATION

PNOT-271

23 June 2006

1 of 1

Roof Assembly 105' Diameter Bins

The following are improvements to the 10k and 25k roofs on 105' diameter bins. These changes to the Z-Collar and X-Braces were made to enhance assembly time. The new or modified parts will be used as a 'running change', hence, the old or previous revision parts may continue to be used until all inventory is exhausted.

Upper Z-Collar: CRP-6291 replaces CRP-4939.
Installation is identical.

X-Bracing Rod Asm. at Upper Purlin: CRP-6296 Orange-Red replaces CRP-5842 Orange-Brown.
X-Bracing Rod Asm. above Upper-Middle Purlin: CRP-5160 revision.
X-Bracing Rod Asm. below Middle Purlin: CRP-5843 revision.
X-Bracing Rod Asm. at lower end of Beam Asm.: CRP-5164 revision.
Installations are identical.

The installation of the new and revised parts for the 10k roof on a 105' bin are identical with the old parts, except a washer is needed on each bolt on the CRP-5843 X-Bracing Rod Assembly due to the larger hole in the clip.

Best Regards,
Tony Benson
Product Engineer