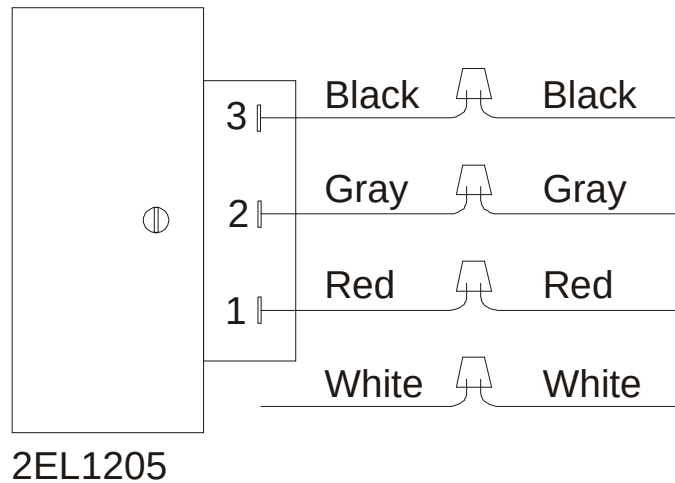


DMC Grain Flow Timer Update

Instructions to replace a mechanical cam timer with solid state timer.



1. Disconnect all power feeding the control box.
2. Cut the white wires close to the connection on the mechanical cam timer. Strip the ends 1/2" and connect together using a blue wire nut.
3. Remove the screws holding the mechanical cam timer. Install the new solid state timer using the same two screws. The wires should be pointing down.
4. Cut the red wires off the mechanical cam timer, strip 1/2" insulation off and affix to the red wire on the solid state timer using a blue wire nut.
5. Cut the gray wires off the mechanical can timer, strip 1/2" insulation off and affix to the gray wire on the new solid state timer using a blue wire nut.
6. Cut both black wires off near the cam motor. Remove the mechanical cam timer. Strip 1/2" insulation off the remaining black wire and affix to the black wire on the solid state timer using a blue wire nut.

Part No.	Description	Qty.
1FH0725	Lock-Nut #8-32 UNC	1
2EL1205	Timer - 30 Min On/3 Off	1
601N0059B	Cam Timer Replacement Bracket	1
601N0059BW	Black Assembly Wire with 1/4" IST	1
601N0059GW	Grey Assembly Wire with 1/4" IST	1
601N0059RW	Red Assembly Wire with 1/4" IST	1
HH-1462	Wire Nut 16 GA Wire (Blue)	4
Pneg-1221	Installation Manual 601N0059	1
S-8179	Screw MS #8-32 x 1 1/4 PHP ZN	1