

# GEARBOX ASSEMBLY INSTRUCTIONS

Square head solid plugs are used to prevent oil from leaking during shipment. ***You must install a vented plug in the gearbox before operating the auger.*** This package includes a vented plug. Follow these instructions for installing the vented plug:

## Installing the Vented Plug

1. In the Gearbox, remove the solid plug on the top side of the gearbox, and install the 1/8" X 3/8" pipe bushing adapter in its place. Then install the 1/8" Vent Plug into the pipe bushing.
2. Install the 1/8" Vent Plug into the pipe bushing.

### NOTE

The Gearbox is shipped without oil.

## Fill Gearbox with Oil

1. Remove the check plug from the side and the solid plug from the top.
2. Pour a non-foaming multipurpose gear oil, SAE 90 weight oil into the hole on the top of the gearbox. Use the check plug hole on the side to see oil level. Oil level should be even with the check plug. **DO NOT OVERFILL.** Too much oil will cause pressure build up and damage the gearbox seals.
3. Replace solid check plug on the side and replace a Vented Plug into the hole on top of the gearbox.
4. Periodically check the oil level by removing the solid check plug on the side of the gearbox. The oil must be up to the plug level.

