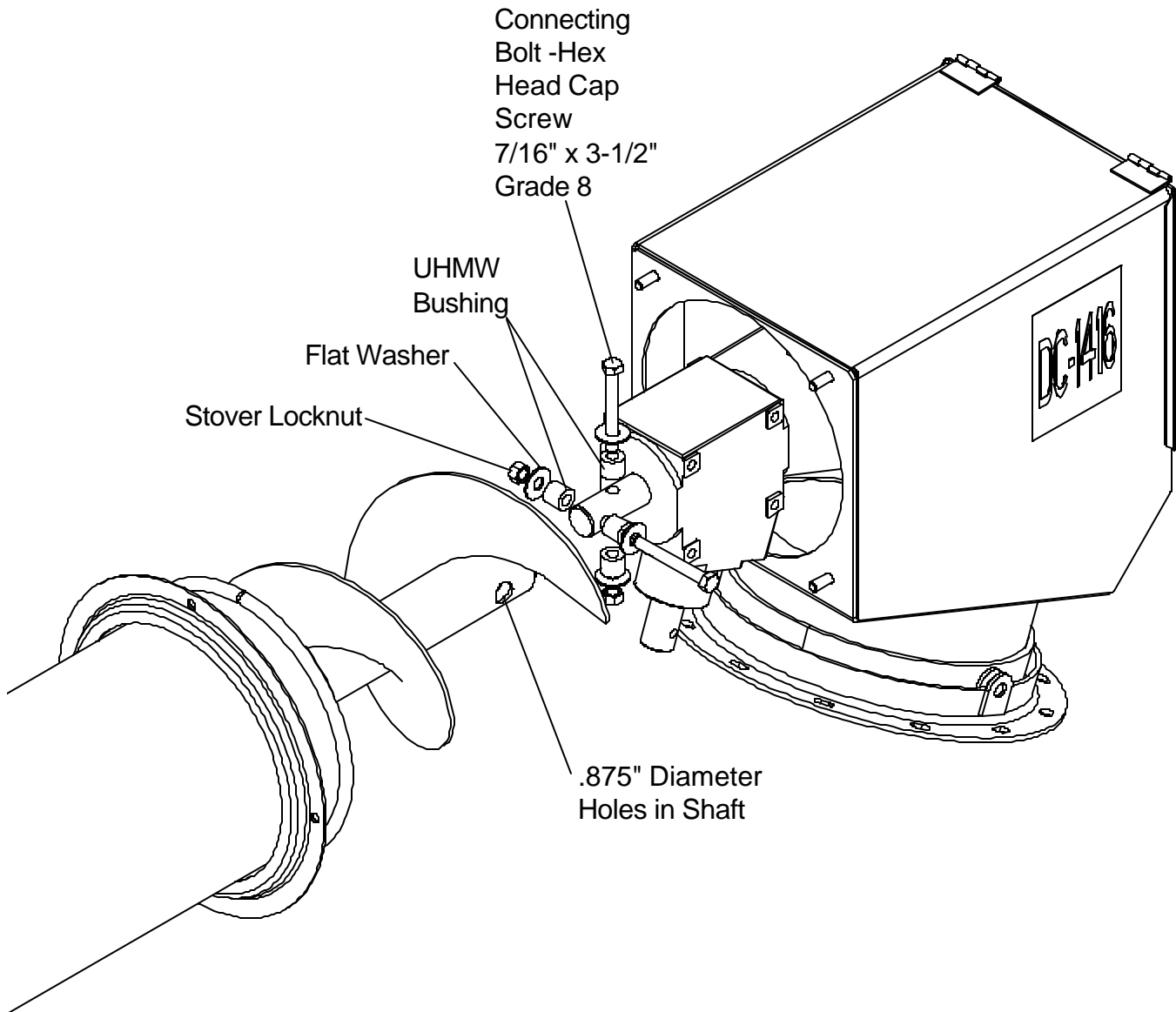


INCLINE FLIGHT TO UPPER GEARBOX ASSEMBLY UHMW BUSHING KIT



ASSEMBLY INSTRUCTIONS

UHMW Bushings are to be used in the incline flight to gearbox connection. Use the hardware included in the kit (GK5705) to fasten the incline flight to gearbox shaft. Slide connecting bolts through the washers, bushings, and flighting stubs as indicated in the drawing above.

NOTE

Tighten locknuts so that the flat washers are firmly against the UHMW Bushings (5-7 Ft./Lbs.) Do not overtighten to the point where the flat washers rest against the flight shaft. Allow Approximately 1/16" gap.