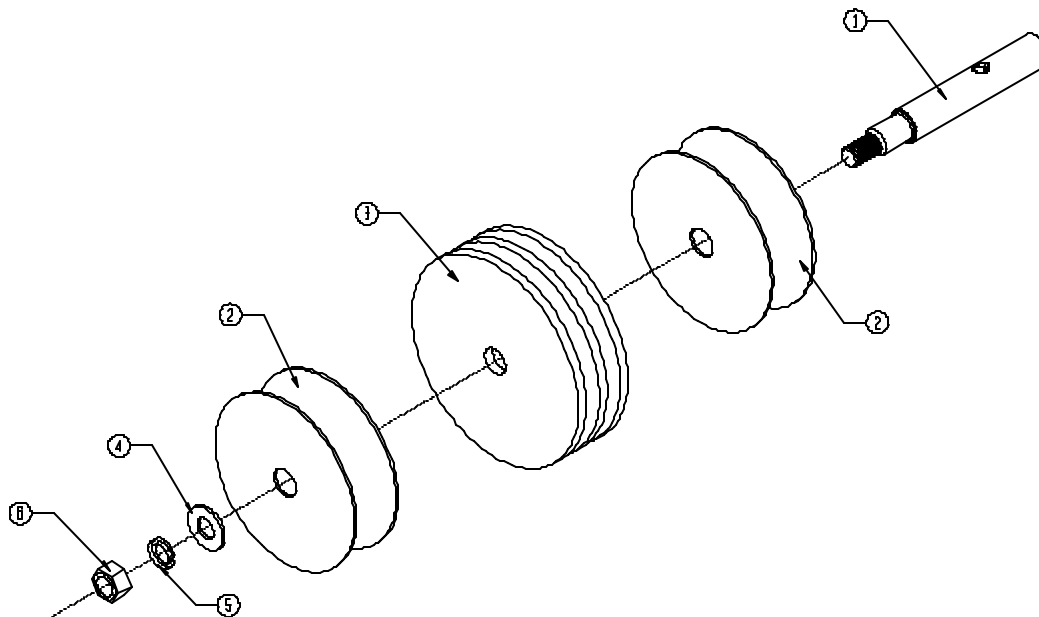


8" Direct Gear Drive Bin Sweep Auger Wheel Assembly Instructions

1. Assemble the 8" Direct Gear Drive Bin Sweep Auger Wheel.

- A. Place two (2) **Steel Discs** on the **Wheel Stub**.
- B. Place all three (3) **Rubber Discs** on the **Wheel Stub**.
- C. Place two (2) more **Steel Discs** on the **Wheel Stub**.
- D. Place the **Flatwasher** against the Steel Disc.
- E. Place the **Lockwasher** against the **Flatwasher**.
- F. Secure the **Nut** tightly on the **Wheel Stub** to complete the assembly.



Ref #	Description	Part #	Quantity
1	Wheel Stub, 1-1/4" x 9" long	1669	1
2	Steel Disc, 6.5" Dia.	1670	4
3	Rubber Disc, 8" Dia.	1671	3
4	Flatwasher, 3/4"	S-866	1
5	Lockwasher, 3/4"	S-233	1
6	Nut, 3/4", Left-Hand Threads	S-8017	1