

6", 8", 10", OR 12" CABLE AND PULLEY CONTROL KIT ASSEMBLY

Cable Rod and Halfband Assembly

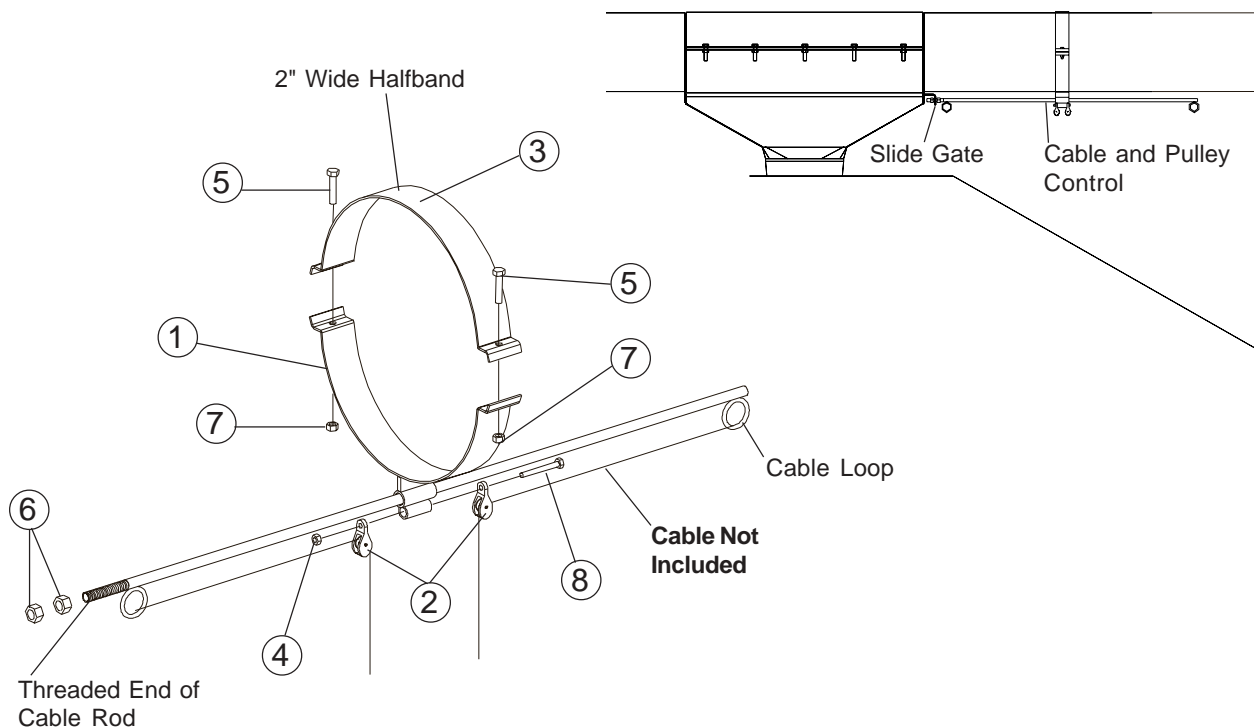
- Step 1. Place the cable and pulley weldment (1) on the underside of the tubing. Make sure the threaded end of the cable rod weldment is pointing towards the slide gate and attach using a 2" wide halfband (3) with two 5/16" x 1-1/2" hex head capscrews (5) and two 5/16" hex nuts (7). DO NOT tighten bolts until later.
- Step 2. Thread a 1/2" hex nut (8) halfway onto the threaded end of the cable rod.
- Step 3. Slide rod through the slide gate and attach a 1/2" hex nut (8) to the end of the cable rod. Tighten nuts on both sides of the slide gate until secure.
- Step 4. With the slide gate closed, center the connecting band on the cable rod and fully tighten the 5/16" x 1-1/2" bolts on the halfbands (3) to secure assembly in place.

Pulley Assembly

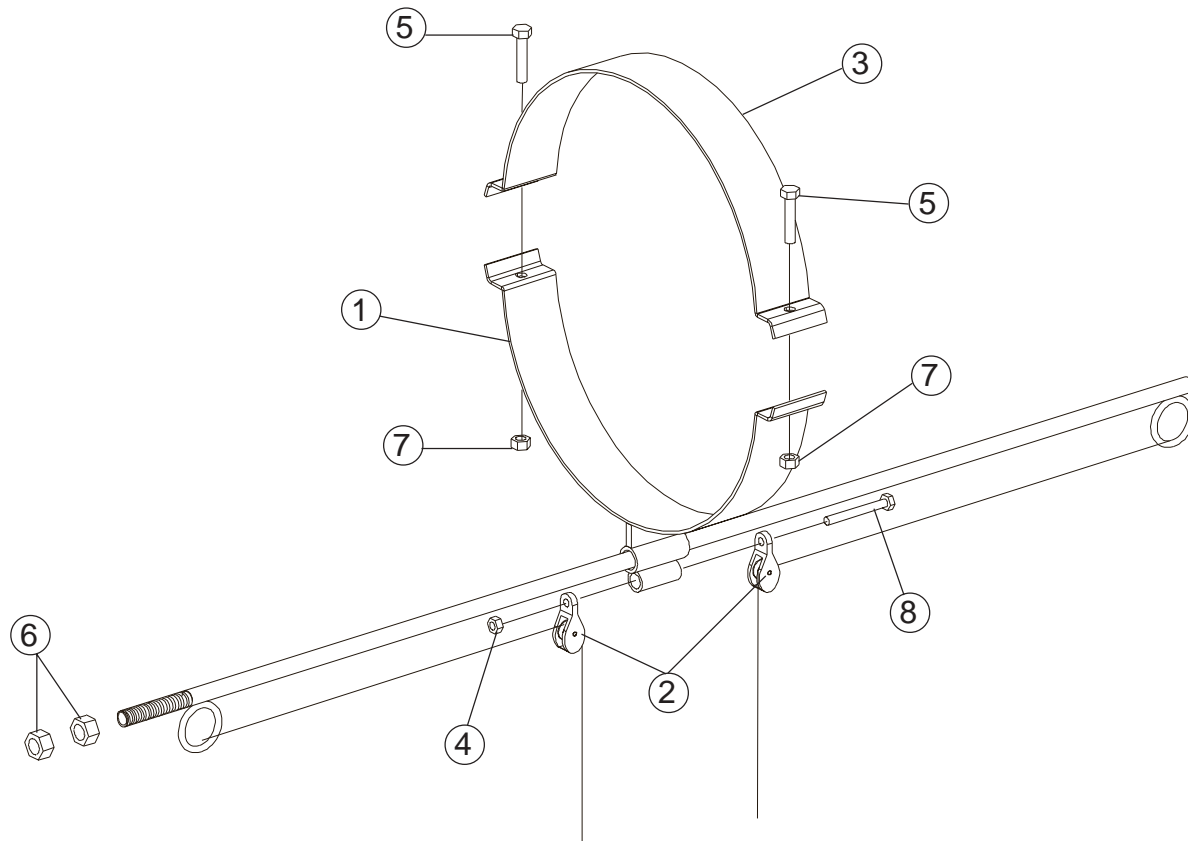
- Step 1. Slide one of the 1-1/4" pulleys (2) onto the 1/4" x 1-1/4" hex head capscrew (8).
- Step 2. Slide bolt (8) with pulley through the bolt loop that is located on the bottom of the cable rod assembly (1).
- Step 3. Slide the second 1/4" pulley (2) onto the 1/4" x 1-1/4" hex head capscrew (8) and fasten in place using a 1/4" hex nut (4).



NOTE: Cable and cable clamps are not included with the cable and pulley kit.



6", 8", 10", OR 12" CABLE AND PULLEY CONTROL KIT PARTS LIST



6", 8", 10", 12" Cable and Pulley Parts List

Ref. #	Part #	Description
1	GCO8376	6" Cable and Pulley Control Weldment
1	GCO8377	8" Cable and Pulley Control Weldment
1	GCO8378	10" Cable and Pulley Control Weldment
1	GCO8379	12" Cable and Pulley Control Weldment
2	GCO8395	1-1/4" Fixed-Eye Steel Pulley
3	GK1053	6" x 2" Galvanized Halfband
3	GK1055	8" x 2" Galvanized Halfband
3	GK1057	10" x 2" Galvanized Halfband
3	GK1409	12" x 2" Galvanized Halfband
4	S-1102	1/4" Hex Nut - Zinc Grade 2
5	S-2741	5/16" x 1-1/2" HHCS Zinc Grade 5
6	S-3729	1/2" Hex Nut Zinc YDP Grade 5
7	S-396	5/16" Hex Nut Zinc YDP Grade 2
8	S-6997	1/4" x 1-1/4" HHCS Zinc Grade 5